



Australian Government

AMPPKG211 Operate carton sealing machine

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Modification History

Release	Comments
1	This unit of competency was first released in AMP Australian Meat Processing Training Package Release 9.0.

Application

This unit describes the skills and knowledge required to operate carton sealing machines such as carton gluing machines.

This unit applies to individuals who work under general supervision in a meat processing premises.

All work must be carried out to comply with workplace procedures, according to state/territory health and safety and food safety regulations, legislation and standards that apply to the workplace.

Mandatory workplace requirements apply to the assessment of this unit.

Licensing/Regulatory Information

No licensing, legislative or certification requirements apply to this unit at the time of publication.

Pre-requisite unit(s)

Nil.

Competency field(s)

N/A

Unit sector(s)

Packaging (PKG)

Elements and Performance Criteria

Element	Performance criteria
Elements describe the essential outcomes.	Performance criteria describe the performance needed to demonstrate achievement of the element.

1. Prepare for work	1.1 Identify work instruction for operating carton sealing machine 1.2 Identify workplace health and safety requirements for task, including personal protective equipment 1.3 Prepare equipment and consumables for task
2. Operate sealing machine	2.1 Operate sealing machine following workplace requirements 2.2 Monitor consumables at designated intervals and refill as required 2.3 Monitor process for defects, and rectify or report promptly following workplace requirements
3. Maintain sealing machine supplies	3.1 Maintain sealing machine supplies in accordance with workplace requirements 3.2 Refill or order consumables to maintain adequate supply, following workplace requirements

Foundation Skills

This section describes those language, literacy, numeracy and employment skills that are essential for performance in this unit of competency but are not explicit in the performance criteria.

Skill	Description
Reading	Interpret key elements of workplace instructions and packaging requirements
Oral communication	- Communicate with team members and/or supervisor to maintain flow of production - Report or re-order consumables when stocks are down
Numeracy	Monitor levels of consumables

Range of conditions

No conditions apply to this unit of competency at the time of publication.

Unit Mapping Information

Current Code and Title	Previous Code and Title	Comments	Equivalence
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AMPPKG211 Operate carton sealing machine	AMPA2072 Operate carton sealing machine	Unit code updated Unit sector code added Unit application updated Performance Criteria clarified Foundation Skills added Assessment Requirements re- worded for clarity Mandatory workplace requirements clarified	Equivalent
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Assessment Requirements for AMPPKG211 Operate carton sealing machine

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Performance Evidence

An individual demonstrating competency must satisfy all of the elements and performance criteria in this unit.

There must be evidence that the individual has operated a carton sealing machine to produce cartons that meet specifications.

The assessor must observe the individual operating the carton sealing equipment for a minimum of 10 minutes.

There must also be evidence that the individual has completed two shifts on the job fulfilling workplace requirements (these shifts may include normal rotations into and out of the relevant work task).

Mandatory workplace requirements

All performance evidence specified above must be demonstrated in a meat processing premises.

Knowledge Evidence

An individual must be able to demonstrate the knowledge required to perform the tasks outlined in the elements and performance criteria of this unit. This includes knowledge of:

- workplace requirements for operating carton sealing machine
- basic operating principles of the carton sealing machine in use at work site
- the consumables required and the levels to which they need be maintained
- workplace health and safety requirements for operating carton sealing machine
- safe manual handling techniques
- typical hazards encountered when operating sealing machines, and how the associated risks are controlled.

Assessment Conditions

Assessment of the skills in this unit of competency must take place under the following conditions:

- physical conditions:
 - skills must be demonstrated in a meat processing premises at workplace production speed
- resources, equipment and materials:
 - personal protective equipment
 - sealing machine
 - consumables
- specifications:
 - task-related documents
- personnel:
 - access to team members and supervisor or mentor.

Assessment for this unit must include at least three forms of evidence.

Assessors of this unit must satisfy the requirements for assessors in applicable vocational education and training legislation, frameworks and/or standards.

Mandatory workplace requirements

Mandatory workplace requirements are shown in *italic* text. Refer to the Companion Volume Implementation Guide for further information.

Link

Companion volumes, including implementation guides, are found on the national training register - <https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=5e2e56b7-698f-4822-84bb-25adbb8443a7>.