



**Australian Government**

**Assessment Requirements for UEGNSG200  
Conduct butt fusion of large diameter  
polyethylene gas pipeline systems**

**Release: 1**

# Assessment Requirements for UEGNSG200 Conduct butt fusion of large diameter polyethylene gas pipeline systems

## Modification History

Release 1. This is the first release of this unit of competency in the UEG Gas Industry Training Package.

## Performance Evidence

Evidence required to demonstrate competence in this unit must be relevant to and satisfy all of the requirements of the elements and performance criteria on at least two separate occasions and include:

- applying equipment material handling procedures in accordance with workplace procedures
- applying relevant industry standards, guidelines, codes of practice and regulations including pre-start test weld
- applying relevant work health and safety (WHS)/occupational health and safety (OHS) workplace procedures including applying risk control measures for stray, static and electrical faults
- applying sustainable energy and environmental principles and practices
- assembling, joining and laying polyethylene gas distribution mains in accordance with workplace procedures
- assessing pipework prior to welding and post weld in accordance with weld specifications
- assessing real time weather and site conditions controls including high wind, secondary cleaning processes and control measures
- checking tools, equipment, plant and personal protection equipment (PPE) for correct operation and safety including ensuring equipment is in calibration dates in accordance with workplace procedures or manufacturer specifications
- cleaning, checking and storing tools and equipment
- communicating effectively with others
- completing required documentation and reporting
- conducting visual weld inspection, quality and safety checks in accordance with weld specifications
- dealing with unplanned events/situations in accordance with workplace procedures in a manner that minimises risk to personnel and equipment
- identifying and correctly reading plans, drawings, manuals and diagrams
- installing large diameter polyethylene butt fused system on gas distribution mains including:
  - calculating butt welding parameters
  - checking generator specifications to welder requirements and associated equipment rating
  - selection of materials and capabilities
- preparing the weld site and specific environment in accordance with safe work method statement, job specification, work instruction or project requirements

- rehabilitating and maintaining a clean work area
- reporting and rejecting unsuitable or damaged materials in accordance with workplace procedures
- selecting correct materials, equipment, tools, personal protection equipment and measurement devices
- undertaking at least two joints; one joint pre-start test weld joint in accordance with relevant industry standards and job specification, at least one of the joints must be completed with fully automated butt fusion equipment.

## Knowledge Evidence

Evidence required to demonstrate competence in this unit must be relevant to and satisfy all of the requirements of the elements and performance criteria and include knowledge of:

- conditions for direct installation and insertion of polyethylene pipeline
- construction of polyethylene pipelines
- effective communication techniques
- environmental and sustainable energy principles and practices
- installation, inspection and testing of polyethylene pipelines
- jointing procedures, methods and calculations
- material compatibility including material thicknesses and types
- polyethylene gas pipelines types, characteristics and components
- problem-solving techniques
- relevant industry standards, legislation, regulations and codes of practice
- relevant manufacturer specifications
- relevant materials, plans, diagrams, drawings and resources
- relevant materials, tools, equipment, plant, measuring devices and PPE
- relevant WHS/OHS legislated requirements, including:
  - hazards, risk assessment and control measures
  - hazards of working with gas
  - hazardous activities, including the use of power tools, lifting, manual handling, climbing, and working in restricted space, excavations and trenches
  - relevant safe work method statements (SWMS)/job safety assessments or risk mitigation processes includes electrostatic hazards and risk mitigation
  - risk controls for stray, static and electrical faults
- relevant workplace documentation including calculations and inspection results
- relevant workplace policies and procedures including material storage, inspection, handling and reporting workplace procedures
- site preparation, safety plans, job requirements and work schedules
- weld quality and safety checks.

## Assessment Conditions

As a minimum, assessors must satisfy applicable regulatory requirements, which include requirements in the Standards for Registered Training Organisations current at the time of assessment.

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Assessment must occur in workplace operational situations where it is appropriate to do so; where this is not appropriate, assessment must occur in simulated workplace operational situations that replicate workplace conditions.

Assessment processes and techniques must be appropriate to the language, literacy and numeracy requirements of the work being performed and the needs of the candidate.

Resources for assessment must include access to:

- a range of relevant exercises, case studies and/or other simulations
- relevant and appropriate materials, tools, equipment and PPE currently used in industry
- applicable documentation, including workplace procedures, equipment specifications, regulations, codes of practice and operation manuals.

## Links

Companion Volume Implementation Guides are found in VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=6a6c032e-ffcb-4f3d-8063-415efbd261e8>