TLIS3011 Test rail using nondestructive testing equipment
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Modification History

Release 1. This is the first release of this unit of competency in the TLI Transport and Logistics Training Package.

Application

This unit involves the skills and knowledge required to test switches, crossings and other special components in turnouts using ultrasonic and other nondestructive testing equipment in accordance with rail industry standards, safeworking and regulatory requirements, and workplace procedures.

It includes determining test requirements, conducting ultrasonic testing using hand directed equipment, conducting nondestructive testing, classifying defects and completing all required documentation.

People achieving competence in this unit will need to fulfil the applicable state/territory legislated rail safety requirements and to comply with relevant codes of practice and/or guidelines.

Work is performed under some supervision, generally within a team environment. It involves the application of routine operational principles and procedures when testing turnouts using nondestructive testing equipment, as part of workplace activities across a variety of operational contexts within the Australian rail system.

No licensing, legislative or certification requirements apply to this unit at the time of publication.

Pre-requisite Unit

Not applicable.

Competency Field

S – Construction and Installation

Unit Sector

Not applicable.
## Elements and Performance Criteria

<table>
<thead>
<tr>
<th>Elements and Performance Criteria</th>
<th>Performance criteria describe the performance needed to demonstrate achievement of the element.</th>
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</thead>
<tbody>
<tr>
<td><strong>1 Determine test requirements</strong></td>
<td><strong>1.1</strong> Location and type of test is identified</td>
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<td></td>
<td><strong>1.2</strong> Hazards are identified, risks are assessed and control measures are implemented</td>
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<td><strong>1.3</strong> Test site is prepared using appropriate procedures and materials</td>
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<td><strong>1.4</strong> Preparation processes are carried out in accordance with relevant procedures, statutory and work health and safety (WHS)/occupational health and safety (OHS) requirements</td>
</tr>
<tr>
<td><strong>2 Conduct ultrasonic testing using hand directed equipment</strong></td>
<td><strong>2.1</strong> Most appropriate ultrasonic test for the application is selected</td>
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<td></td>
<td><strong>2.2</strong> Testing equipment is selected and prepared in accordance with standards and/or workplace procedures</td>
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<td></td>
<td><strong>2.3</strong> Ultrasonic testing equipment is checked for proper function, maintained and stored in accordance with procedures, WHS/OHS requirements and manufacturer instructions</td>
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<tr>
<td></td>
<td><strong>2.4</strong> Ultrasonic test is carried out in accordance with relevant standards, specifications and WHS/OHS requirements</td>
</tr>
<tr>
<td><strong>3 Conduct nondestructive testing</strong></td>
<td><strong>3.1</strong> Most appropriate test for the application is selected</td>
</tr>
<tr>
<td></td>
<td><strong>3.2</strong> Testing equipment is selected and prepared in accordance with standards and/or procedures</td>
</tr>
<tr>
<td></td>
<td><strong>3.3</strong> Nondestructive test is carried out in accordance with relevant standards, specifications and WHS/OHS requirements</td>
</tr>
<tr>
<td></td>
<td><strong>3.4</strong> Nondestructive testing equipment is cleaned and stored in accordance with procedures, WHS/OHS requirements and manufacturer instructions</td>
</tr>
<tr>
<td><strong>4 Identify and classify defects</strong></td>
<td><strong>4.1</strong> Crossings and switches are visually assessed for defects in accordance with standards and/or procedures</td>
</tr>
</tbody>
</table>

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4.2 Indications are assessed and defects are detected in accordance with standards and workplace procedures

4.3 Defects are classified in accordance with standards and/or procedures

4.4 Defective components are marked in accordance with standards and/or procedures

5 Complete documentation

5.1 Test results are reported in accordance with standards and/or procedures

5.2 Documentation requirements are confirmed, in accordance with workplace requirements

5.3 Documentation is filled in legibly and proofread

5.4 Documentation is processed in accordance with workplace procedures

Foundation Skills

Foundation skills essential to performance are explicit in the performance criteria of this unit of competency.

Range of Conditions

Range is restricted to essential operating conditions and any other variables essential to the work environment.

Non-essential conditions can be found in the Companion Volume Implementation Guide.

Unit Mapping Information

This unit replaces and is equivalent to TLIS3011A Test rail using nondestructive testing equipment.
Links

Companion Volume implementation guides are found in VETNet -