

## Assessment Requirements for TLILIC3004 Licence to operate a derrick crane

Release: 1

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## **Modification History**

Release 1. This is the first release of this unit of competency in the TLI Transport and Logistics Training Package.

#### **Performance Evidence**

A person who demonstrates competency in this unit must provide evidence of safely operating a derrick crane and satisfy all of the elements, performance criteria and foundation skills requirements of the unit on at least one occasion including:

- applying appropriate mathematical procedures to estimate loads
- applying hazard prevention/control measures including:
  - adequate illumination
  - disconnected power
  - insulated electric lines
  - moving obstructions
  - · pedestrian barricades
  - personal protective equipment
  - safety tags on electrical switches/isolators
  - using safety observer inside exclusion zone
  - · traffic barricades and control
  - trench covers
- applying risk assessment and hazard control strategies, including hierarchy of control as applied to the safe operation of the crane
- applying risk assessment and management procedures
- communicating with other workplace personnel through:
  - appropriate worksite protocols
  - bells
  - buzzers
  - listening
  - making and interpreting hand signals
  - questioning to confirm understanding
  - signage
  - two-way radios
  - verbal and non-verbal language
  - written instructions

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- complying with WHS/OHS licensing legislation
- operating a derrick crane for lifting and moving loads to the safe working rated capacity in conjunction with other associated personnel while applying relevant crane movements including:
  - · hoisting and lowering loads
  - luffing
  - slewing
- receiving and interpreting workplace instructions, safety information, emergency procedures
- recording and maintaining accurate information relating to crane operations
- shutting down derrick crane in accordance with manufacturer specifications and workplace procedures including:
  - idling engine to stabilise temperature as required
  - isolating power supply to crane
  - locking and securing cabin as required
  - raising boom/jib to clear buildings and structures as required
  - removing key as required
  - · retracting hoist rope and hook block
  - securing crane for travel
  - turning off engine as required
- test-lifting load just clear of lifting plane to ensure:
  - adjustments to slinging can be made in a safe manner
  - all crane equipment is functioning properly
  - load measuring equipment can be used to verify calculated weight of load
  - loads of unusual shape or weight distribution are correctly slung
  - near capacity loads do not overload the crane
- using and interpreting crane manufacturer specifications and data, or engineer specifications, assessments or designs, including load charts, or load limits at various radii, to enable crane to be configured for load
- using communications signals including:
  - hoist up hand
  - hoist up whistle
  - hoist down hand
  - hoist down whistle
  - luff boom down hand
  - luff boom down whistle
  - luff boom up hand
  - luff boom up whistle
  - stop hand
  - stop whistle
  - slew left hand

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- slew left whistle
- slew right hand
- slew right whistle
- verifying problems and equipment faults, and applying appropriate response procedures to unplanned and/or unsafe situations including:
  - environmental conditions (e.g. wind, lightning, storms, etc.)
  - failure/loss of control (e.g. brakes and steering)
  - failure of equipment (e.g. hydraulic system)
  - obstacles and obstructions
  - unusual or difficult terrains.

## **Knowledge Evidence**

Evidence required to demonstrate competence in this unit must be relevant to and satisfy all of the requirements of the elements and performance criteria and include knowledge of:

- appropriate mathematical procedures for estimating and measuring loads
- Australian and industry standards relevant to operating a derrick crane
- Commonwealth, state or territory WHS/OHS legislation, standards and codes of practice relevant to the full range of processes for the crane class
- crane configuration including:
  - · backstays and counterweights
  - boom/jib
  - guys
- derrick crane characteristics and capabilities to allow for operating the crane to suit the range of loads
- ground suitability including:
  - backfilled ground
  - bitumen
  - concrete
  - hard compacted soil
  - rock
  - · rough uneven ground
  - soft soils
- hazards including:
  - environmental conditions (e.g. wind, lightning, storms)
  - ground stability (e.g. ground condition or slopes for load placement)
  - insufficient lighting

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- other specific hazards (e.g. dangerous materials)
- overhead hazards (e.g. electric lines, service pipes)
- traffic (e.g. pedestrians, vehicles, plant)
- hierarchy of hazard identification and control:
  - elimination
  - substitution
  - isolation
  - engineering controls
  - administrative controls
  - personal protective equipment (PPE)
- organisational and workplace standards, requirements, policies and procedures for conducting operations for the crane class
- · procedures for recording, reporting and maintaining workplace records and information
- rated capacity and working load limits (including use of crane load charts)
- risks associated with overhead electric lines/electrical cables, ground conditions, crane tipping and demolition sites, and other personnel or vehicles
- systematic process of eliminating or reducing risk to personnel and property through the application of controls
- typical routine problems encountered operating a crane and equipment, and adjustments required for correction.

#### **Assessment Conditions**

Assessments must be conducted by an assessor accredited for this high risk work (HRW) licence class in the Commonwealth/state/territory where the licence will be obtained (i.e. an assessor authorised by a Commonwealth/state/territory WHS/OHS regulator).

As a minimum, assessors must satisfy applicable regulatory requirements, which may include requirements in the *Standards for Registered Training Organisations* current at the time of assessment.

Assessment processes and techniques must be appropriate to the language, literacy and numeracy requirements of the work being performed and all assessment must be conducted in the English language.

Assessment of performance must be undertaken in the workplace and/or under realistic workplace conditions which typically reflect:

- performing tasks/activities within timelines that would be expected in a workplace
- standard and authorised work practices, safety requirements and environmental constraints
- using full-scale equipment.

Derrick crane operation assessment must be conducted in a working zone in accordance with state/territory arrangements.

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If the working zone is located at a 'live' site, assessment should continue in all weather conditions unless the safety of the candidate or others could be compromised.

Simulators must **not** be used in the assessment of this unit of competency.

Accredited assessors are responsible for ensuring candidates have access to:

- appropriate derrick crane and associated equipment in safe condition comprising a strut-boom crane with its boom pivoted at the base of a mast which is either guyed (guy-derrick) or held by backstays (stiff-leg derrick) and which is capable of luffing under load
- appropriate personnel to sling and direct loads including:
  - doggers
  - riggers
- communications equipment including:
  - bells
  - buzzers
  - two-way radios
  - whistles
- controls including:
  - hoisting and lowering levers
  - luffing levers
  - slewing levers including brake
- required personal protective equipment (PPE) for the purpose of Performance Assessment
- safety devices including:
  - audible and visual warning devices
  - function limits
  - lights
- signage and labels including:
  - crane data plates/labels
  - load charts
  - crane decals
  - control labels
- where appropriate relevant workplace procedures and standards for operating a derrick crane including:
  - approved codes of practice and guidance
  - Australian Standards
  - checklists
  - control labels
  - crane data plates/labels
  - crane decals
  - history record system where service and maintenance history is kept
  - industry operating procedures

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- relevant industry standards (where applicable)
- load charts
- logbook
- manufacturer guidelines (instructions, specifications or checklists) for the purpose of Performance Assessment
- safe work method statement (SWMS), as required
- service logbook.

### Links

Companion Volume implementation guides are found in VETNet - https://vetnet.education.gov.au/Pages/TrainingDocs.aspx?q=df441c6e-213d-43e3-874c-0b3f7036d851

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