

TLIJ5007 Conduct internal quality audits

Release: 1

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Modification History

Release 1. This is the first release of this unit of competency in the TLI Transport and Logistics Training Package.

Application

This unit involves the skills and knowledge required to conduct internal quality audits in accordance with relevant regulatory requirements, standards and codes of practice, including the Australian Dangerous Goods (ADG) Code and workplace procedures.

It includes preparing and scheduling for an internal audit, conducting an audit, documenting findings and reporting audit results, in accordance with workplace requirements.

Work is under general guidance on progress and outcomes. It requires discretion and judgement for self and others in planning and using resources, services and processes to achieve required outcomes.

The unit generally applies to those with responsibility for resource coordination and allocation, and who lead individuals or teams.

No licensing, legislative or certification requirements apply to this unit at the time of publication.

Pre-requisite Unit

Not applicable.

Competency Field

J – Quality

Unit Sector

Not applicable.

Elements and Performance Criteria

ELEMENTS PERFORMANCE CRITERIA

Elements describe the essential outcomes.

Performance criteria describe the performance needed to demonstrate achievement of the element.

- audit
- 1 Prepare for internal 1.1 Benchmarks for the quality audit are established/identified
 - 1.2 Procedures required to be audited are identified and implications of non-conformance are estimated

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- 1.3 Technical and/or calibration requirements for audits are noted as required and appropriate support personnel are identified
- 1.4 Production schedules are examined to identify appropriate audit schedule

2 Schedule internal audit

- 2.1 Audit timings are planned to ensure relevant procedures are conducted within workplace agreed time intervals and timeframes
- 2.2 Audit frequency is adjusted based on importance of activities to the business unit, process or workplace changes or customer feedback
- 2.3 Contact is made with appropriate personnel and relevant audit appointments are made

3 Conduct audit and document findings

- 3.1 Methods for conducting the audit are established and confirmed
- 3.2 Observations and interviews are conducted with required approved third party as required
- 3.3 Documentation of observations and interview responses is completed

4 Report audit results

- 4.1 Audit results are discussed with personnel associated with the procedures or standards audit
- 4.2 Compliances noted are indicated in audit reports
- 4.3 Location, relevant standard or procedure, and supporting evidence are indicated in non-compliance reports

Foundation Skills

Foundation skills essential to performance are explicit in the performance criteria of this unit of competency.

Range of Conditions

Range is restricted to essential operating conditions and any other variables essential to the work environment.

Non-essential conditions can be found in the Companion Volume Implementation Guide.

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Unit Mapping Information

This unit replaces and is equivalent to TLIJ5007A Conduct internal quality audits.

Links

 $Companion\ Volume\ implementation\ guides\ are\ found\ in\ VETNet- \\ \underline{https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=df441c6e-213d-43e3-874c-0b3f7036d851}$

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