

# Assessment Requirements for PMBPROD265E Operate portable vulcanising equipment

Release: 1

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# **Modification History**

Release 1. Unit code changed. Application changed. Elements and Performance Criteria changed. Range of Conditions removed. Assessment Requirements changed. Supersedes and is equivalent to PMBPROD265 Operate portable vulcanising equipment.

#### **Performance Evidence**

There must be evidence the candidate has completed the tasks outlined in the elements and performance criteria of this unit, and demonstrated the ability to:

• operate portable vulcanising equipment at least once to meet job specifications.

# **Knowledge Evidence**

There must be evidence the candidate has knowledge of:

- the function of vulcanising equipment and machine components
- principles of operation of the equipment
- the criteria for overall process or equipment readiness for the process or equipment being used
- vulcanising workflow sequences
- changes to materials during the vulcanising process
- role of heat and pressure in relation to providing strength, stiffness, resistance to deformation, fatigue and abrasion
- key variables that may affect product quality and production output
- typical process and product problems, including early warning signs, possible causes and corrective actions:
  - incorrect set-up of vulcaniser
  - unsuccessful vulcanisation processes
- organisational procedures relevant to the work environment and job role, including procedures for the emergency shutdown of equipment
- hazards that may arise in the job or work environment, and:
  - their possible causes
  - potential consequences
  - appropriate risk controls.

#### **Assessment Conditions**

Skills must have been demonstrated in the workplace or in a simulated environment that reflects workplace conditions and contingencies.

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Assessors must satisfy the NVR/AQTF mandatory competency requirements for assessors.

# Links

Companion Volume implementation guides are found in VETNet — https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=932aacef-7947-4c80-acc6-593719fe4090

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