



Australian Government

MSTFP3002 Hand last shoe

Release: 1

MSTFP3002 Hand last shoe

Modification History

Release 1. Supersedes and is equivalent to LMTFP3002B Hand last shoe

Application

This unit of competency covers skills and knowledge required to last shoes using hand processes.

The unit applies to work involving the hand lasting of shoes, which requires operator dexterity and accuracy in regard to positioning and guiding of work. It involves working independently and being accountable for own results, including carrying out assigned tasks, coordinating processes, and setting and working to deadlines.

Work may be conducted in small to large scale enterprises and may involve individual and team activities.

No licensing, legislative or certification requirements apply to this unit at the time of publication.

Pre-requisite Unit

Nil

Competency Field

Footwear production

Unit Sector

Not applicable

Elements and Performance Criteria

Elements describe the essential outcomes.

Performance criteria describe the performance needed to demonstrate achievement of the element.

1	Determine job requirements	1.1	Follow standard operating procedures (SOPs)
		1.2	Comply with work health and safety (WHS) requirements at all times
		1.3	Use appropriate personal protective equipment (PPE) in accordance with SOPs
		1.4	Identify job requirements from specifications, drawings,

job sheets or work instructions

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| 2 | Prepare to hand last shoe | 2.1 Receive and check work bundle against ticket information, assess quality of component parts and take any follow-up action according to workplace procedures

2.2 Set up workbench and seating to achieve operator comfort and minimise fatigue

2.3 Lay out work pieces in correct sequence and check tools

2.4 Check last or foot form before attaching insole and check upper for sizes |
| 3 | Hand last shoe | 3.1 Attach insole to last by hand, positioning it to shape of last and to match size and pairs

3.2 Position toes and upper

3.3 Position upper precisely and manipulate through lasting process, check for correct operations and adjust, as required, to achieve quality requirements and to reflect construction technique

3.4 Make adjustments as required to achieve placement

3.5 Attach shanks and stiffeners and apply staples, as required |
| 4 | String last, as required | 4.1 Punch holes in shoe bottom by hand or by machine, as required

4.2 Place upper on last and secure upper in place by tacks

4.3 Stitch opposite holes and pull tight by hand or machine using waxed string and remove tacks |
| 5 | Check and despatch completed work | 5.1 Assess quality and bundle, stack, store or despatch completed work according to workplace procedures

5.2 Identify and record production faults and take appropriate action |

5.3 Complete records

Foundation Skills

This section describes those required skills (language, literacy and numeracy) that are essential to performance.

Foundation skills essential to performance are explicit in the performance criteria of this unit of competency.

Range of Conditions

This field allows for different work environments and conditions that may affect performance. Essential operating conditions that may be present (depending on the work situation, needs of the candidate, accessibility of the item, and local industry and regional contexts) are included.

Workplace procedures include one or more of the following:

- requirements prescribed by legislation, awards, agreements and conditions of employment
- SOPs
- work instructions
- oral, written and visual communication
- quality practices, including responsibility for maintenance of own work quality and contribution to quality improvement of team or section output
- housekeeping
- tasks related to environmental protection, waste disposal, pollution control and recycling
- WHS practices

Australian Standards include:

- the relevant industry or Australian Standards that are current at the time this unit is being undertaken

Hand last includes one or more of the following:

- techniques for specific requirements of construction technique, including:
 - cement
 - moulded
 - welt
 - Veldtschoen
 - Moccasin
 - Californian slip lasting
 - string lasting

Unit Mapping Information

Release 1. Supersedes and is equivalent to LMTFP3002B Hand last shoe

Links

Companion Volume implementation guides are found in VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=a203ec5c-de7d-406b-b3e1-8f1a9b76e92e>