



**Australian Government**

# **MSTFP2007 Last shoe by machine**

**Release: 1**

# MSTFP2007 Last shoe by machine

## Modification History

Release 1. Supersedes and is equivalent to LMTFP2007B Last shoe by machine

## Application

This unit of competency covers skills and knowledge required to last shoes.

The unit of competency applies to the lasting shoes using machine operations which may involve more than one type of machine, operation or process to meet product specifications. It includes the limited use of discretion, initiative and judgement for setting and adjusting machines to meet specifications.

Work may be conducted in small to large scale enterprises and may involve individual and team activities.

No licensing, legislative or certification requirements apply to this unit at the time of publication.

## Pre-requisite Unit

Nil

## Competency Field

Footwear production

## Unit Sector

Not applicable

## Elements and Performance Criteria

Elements describe the essential outcomes.

Performance criteria describe the performance needed to demonstrate achievement of the element.

- |                                     |     |  |
|-------------------------------------|-----|--|
| <b>1 Determine job requirements</b> | 1.1 | Follow standard operating procedures (SOPs)  |
|                                     | 1.2 | Comply with work health and safety (WHS) requirements at all times                       |
|                                     | 1.3 | Use appropriate personal protective equipment (PPE) in accordance with SOPs              |
|                                     | 1.4 | Identify job requirements from specifications, drawings, job sheets or work instructions |

- |   |  |     |  |
|---|--|-----|--|
| 2 | <b>Prepare to last shoe by machine</b>               | 2.1 | Check work bundle, assess quality of component parts and lay out work pieces in correct sequence   |
|   |  | 2.2 | Set up workbench and seating to achieve operator comfort and minimise fatigue  |
|   |  | 2.3 | Clean and check machine, and adjust machine settings according to manufacturer instructions, operator skill and specifications for work        |
|   |  | 2.4 | Make adjustments to machine in relation to heat, pressure for pulling and for lasting time, and monitor lasting machine for correct operations |
|   |  |     |  |
| 3 | <b>Perform lasting process</b>                       | 3.1 | Position upper precisely on machine and guide through pulling and lasting operations   |
|   |  | 3.2 | Check correct operations and adjust settings to obtain specified quality outcomes and to reflect construction techniques                       |
|   |  | 3.3 | Monitor lasting machine for correct operations   |
|   |  | 3.4 | Check performance of machine for signs of faulty operations and address faults according to workplace procedures                               |
|   |  |     |  |
| 4 | <b>Conduct final quality check and despatch work</b> | 4.1 | Assess completed work against quality specifications   |
|   |  | 4.2 | Bundle work, stack and store or dispatch.  |
|   |  | 4.3 | Record production faults, as required  |
|   |  | 4.4 | Complete work records  |

## Foundation Skills

This section describes those required skills (language, literacy and numeracy) that are essential to performance.

Foundation skills essential to performance are explicit in the performance criteria of this unit of competency.

## Range of Conditions

This field allows for different work environments and conditions that may affect performance. Essential operating conditions that may be present (depending on the work situation, needs of the candidate, accessibility of the item, and local industry and regional contexts) are included.

**Workplace procedures include one or more of the following:**

- requirements prescribed by legislation, awards, agreements and conditions of employment
- SOPs
- work instructions
- oral, written and visual communication
- quality practices, including responsibility for maintenance of own work quality and contribution to quality improvement of team or section output
- housekeeping
- tasks related to environmental protection, waste disposal, pollution control and recycling
- WHS practices

**Australian Standards include:**

- the relevant industry or Australian Standards that are current at the time this unit is being undertaken

**Machines include one or more of the following:**

- toe laster
- side laster
- seat laster
- seat and side laster
- forepart laster
- force lasting machine

## Unit Mapping Information

Release 1. Supersedes and is equivalent to LMTFP2007B Last shoe by machine

## Links

Companion Volume implementation guides are found in VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=a203ec5c-de7d-406b-b3e1-8f1a9b76e92e>