



**Australian Government**

# **MSTCL3004 Press whole garments**

**Release: 2**

# MSTCL3004 Press whole garments

## Modification History

Release 1.1. Correction of typographical errors in Application of the unit.

Release 1. Supersedes and is equivalent to LMTCL3004B Press whole garments

## Application

This unit of competency covers the skills and knowledge required to press whole garments.

The unit of competency applies to pressing of whole garments, which may include many components, complex seams and fabrics. Operator skills may contribute to the final appearance and finish of the work. Fabrics could include wool suiting, satin, velvet, chiffon, silks, linen, and lace.

Work may be conducted in small to large scale enterprises and may involve individual and team activities.

No licensing, legislative or certification requirements apply to this unit at the time of publication.

## Pre-requisite Unit

MSTCL2006 Press work

## Competency Field

Clothing production

## Unit Sector

Not applicable

## Elements and Performance Criteria

Elements describe the essential outcomes.

Performance criteria describe the performance needed to demonstrate achievement of the element.

- |  |   |
|--|---|
| <p>1     <b>Determine job requirements</b></p> | <p>1.1    Follow standard operating procedures (SOPs)</p> <p>1.2    Comply with work health and safety (WHS) requirements at all times</p> <p>1.3    Use appropriate personal protective equipment (PPE) in</p> |
|--|---|

- accordance with SOPs
- 1.4 Identify job requirements from specifications, drawings, job sheets or work instructions
- 2 **Prepare to press garment**
- 2.1 Prepare work area and pressing equipment
- 2.2 Clean, check and perform routine maintenance on pressing equipment
- 2.3 Lay out work in correct proximity and sequence
- 2.4 Quality check garment, identify faults, spots and marks and take appropriate follow-up action
- 3 **Press garment**
- 3.1 Select and use appropriate attachments
- 3.2 Sequence and position work on pressing equipment according to product requirements
- 3.3 Apply heat, steam, vacuum, pressure and time according to product requirements and fabric specifications
- 3.4 Control equipment and handle work to suit variations in fabric, work type, construction and pressing requirements
- 4 **Despatch pressed garment**
- 4.1 Inspect pressed garment and compare against workplace pressing standards
- 4.2 Report and record results of inspection and subsequent action to correct faulty work
- 4.3 Record any preventative action taken to avoid any recurrence of faulty work
- 4.4 Hang, pack and direct pressed garment to required despatch area, despatch storage or packing sections

## Foundation Skills

This section describes those required skills (language, literacy and numeracy) that are essential to performance.

Foundation skills essential to performance are explicit in the performance criteria of this unit of competency.

## Range of Conditions

This field allows for different work environments and conditions that may affect performance. Essential operating conditions that may be present (depending on the work situation, needs of the candidate, accessibility of the item, and local industry and regional contexts) are included.

**Workplace procedures include one or more of the following:**

- requirements prescribed by legislation, awards, agreements and conditions of employment
- SOPs
- work instructions
- oral, written and visual communication
- quality practices, including responsibility for maintenance of own work quality and contribution to quality improvement of team or section output
- housekeeping
- tasks related to environmental protection, waste disposal, pollution control and recycling
- WHS practices

**Australian Standards include:**

- the relevant industry or Australian Standards that are current at the time this unit is being undertaken

**Pressing equipment includes three or more of the following:**

- irons
- presses
- industrial steam irons
- suction boards
- sleeve board
- sleeve roll
- tailor's ham
- tailor's mitt
- velvet pin board

**Routine minor maintenance includes one or more of the following:**

- washing out or replacing cover and padding
- shaking out rubber mat
- brushing and air-blowing wire mesh

- applying sole-cleaning compounds to hand irons
- Garment includes three or more of the following:**
- shirts
  - trousers
  - dresses
  - skirts
  - tailored jackets
  - evening wear
- Fabric includes two or more of the following:**
- wool suiting
  - satin
  - velvet
  - chiffon
  - silks
  - linen
  - lace
- Report and record includes one or more of the following:**
- written records
  - shown by the attachment of a ticket
  - oral or written reports

## Unit Mapping Information

Release 1.1. Correction of typographical errors in Application of the unit.

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## Links

Companion Volume implementation guides are found in VETNet -

<https://vetnet.education.gov.au/Pages/TrainingDocs.aspx?q=a203ec5c-de7d-406b-b3e1-8f1a9b76e92e>