



Australian Government

MSTCL2017 Press work for production support

Release: 1

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Modification History

Release 1. New unit

Application

This unit of competency covers the skills and knowledge required to press components as part of the garment production process.

The unit applies to pressing work to provide support to production operations. Pressing requires limited operator control of equipment and performance of basic and intermediate tasks that are routine. Positioning of fabric is uncomplicated and operations involve a limited range of fabrics and standard adjustments to equipment.

Work to be pressed may include stable woven and knitted natural and synthetic fabrics. Work is conducted according to defined procedures.

Work may be conducted in small to large scale enterprises and may involve individual and team activities.

No licensing, legislative or certification requirements apply to this unit at the time of publication.

Pre-requisite Unit

Nil

Competency Field

Clothing production

Unit Sector

Not applicable

Elements and Performance Criteria

Elements describe the essential outcomes.

Performance criteria describe the performance needed to demonstrate achievement of the element.

1	Determine job requirements	1.1	Follow standard operating procedures (SOPs)
		1.2	Comply with work health and safety (WHS) requirements at all times
		1.3	Use appropriate personal protective equipment (PPE) in accordance with SOPs

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|---|------------------------------|-----|--|
| | | 1.4 | Identify job requirements from specifications, drawings, job sheets or work instructions |
| 2 | Prepare to press work | 2.1 | Set up work area according to workplace procedures |
| | | 2.2 | Clean and check pressing equipment and perform routine minor maintenance |
| | | 2.3 | Make preparations for pressing |
| | | 2.4 | Collect or receive work, check quality and determine any follow-up action. |
| 3 | Press work | 3.1 | Lay out work in correct proximity and sequence |
| | | 3.2 | Identify faults, spots and marks and take appropriate action |
| | | 3.3 | Select and use appropriate attachments |
| | | 3.4 | Sequence pressing as required |
| 4 | Despatch pressed work | 4.1 | Inspect pressed work and compare against workplace pressing standards |
| | | 4.2 | Report faulty work and take follow up action, according to workplace procedures |
| | | 4.3 | Identify preventative action to avoid any recurrence of faulty work |
| | | 4.4 | Pass pressed work to next operation |

Foundation Skills

This section describes those required skills (language, literacy and numeracy) that are essential to performance.

Foundation skills essential to performance are explicit in the performance criteria of this unit of competency.

Range of Conditions

This field allows for different work environments and conditions that may affect performance. Essential operating conditions that may be present (depending on the work situation, needs of the candidate, accessibility of the item, and local industry and regional contexts) are included.

- Workplace procedures include one or more of the following:**
- requirements prescribed by legislation, awards, agreements and conditions of employment
 - SOPs
 - work instructions
 - personal protective equipment (PPE)
 - oral, written and visual communication
 - quality practices, including responsibility for maintenance of own work quality and contribution to quality improvement of team or section output
 - housekeeping
 - tasks related to environmental protection, waste disposal, pollution control and recycling
 - WHS practices

- Australian Standards include:**
- the relevant industry or Australian Standards that are current at the time this unit is being undertaken

- Fabric range includes one or more of the following:**
- woven cottons
 - denim
 - cotton drill
 - calico
 - polyesters
 - interfacings
 - trims and attachments

- Preparations for pressing includes the following:**
- checking that water reservoirs are filled to the designated levels in relevant equipment
 - checking condition of electrical cords
 - cleaning contact surfaces of steaming and pressing equipment
 - filling steam equipment with distilled water
 - setting thermostats at appropriate temperature
 - checking equipment operational procedures

- Pressing equipment includes**
- irons
 - presses

two or more of the following:

- industrial steam irons
- suction boards
- sleeve board
- sleeve roll

Routine minor maintenance includes one or more of the following:

- washing out or replacing cover and padding
- shaking out rubber mat
- brushing and air blowing wire mesh
- applying sole-cleaning compounds to hand irons

Report faulty work includes one or more of the following:

- written records
- shown by the attachment of a ticket
- oral or written reports

Unit Mapping Information

Release 1. New unit

Links

Companion Volume implementation guides are found in VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=a203ec5c-de7d-406b-b3e1-8f1a9b76e92e>