

Australian Government

# Assessment Requirements for MSS402042 Apply 5S procedures

Release: 1

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# **Modification History**

Release 1. Unit code changed. Application changed. Performance Criteria changed. Foundation Skills populated. Range of Conditions removed. Assessment Requirements changed. Supersedes and is equivalent to MSS402041 Apply 5S in an office and MSS402040 Apply 5S procedures.

# **Performance Evidence**

There must be evidence the candidate has completed the tasks outlined in the elements and performance criteria of this unit, and demonstrated the ability to:

- identify, apply and sustain 5S procedures to improve at least one aspect of a work area.
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# **Knowledge Evidence**

There must be evidence the candidate has knowledge of:

- 5S concepts and procedures including:
  - meaning and application of 5S to own job and work area
  - purpose and steps of 5S
- workplace procedures, instructions or similar for own activities and of others in team or work area
- principles of efficient workplace organisation
- types of muda (waste) including:
  - defects/rework
  - overprocessing
  - overproduction
  - unnecessary motion
  - unnecessary transport
  - excess inventory
  - underutilised resources or talent
- potential muda (waste) within the work area and types of improvements related to location and use of:
  - supplies, equipment, materials, furniture
  - lighting, heating, cooling
  - paperwork, reference materials, files, storage systems
  - safety and personal protective equipment (PPE)
- simple methods to estimate the amount of muda (waste) and the benefits from improvements
- procedures for recommending improvements.

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#### **Assessment Conditions**

Skills must have been demonstrated in the workplace or in a simulated environment that reflects workplace conditions and contingencies. The following conditions must be met for this unit:

- use of suitable facilities, equipment and resources
- modelling of industry operating conditions.

Assessors must satisfy the NVR/AQTF mandatory competency requirements for assessors.

### Links

Companion Volume Implementation Guides are found in VETNet – https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=5b04f318-804f-4dc0-9463-c3fb9a3fe998