



**Australian Government**

# **Assessment Requirements for MSS402022**

## **Apply quick changeover procedures**

**Release: 1**

# Assessment Requirements for MSS402022 Apply quick changeover procedures

## Modification History

Release 1. Unit code changed. Application changed. Performance Criteria changed. Foundation Skills populated. Range of Conditions removed. Assessment Requirements changed. Supersedes and is equivalent to MSS402020 Apply quick changeover procedures.

## Performance Evidence

There must be evidence the candidate has completed the tasks outlined in the elements and performance criteria of this unit, and demonstrated the ability to:

- perform, and suggest improvements to, at least 3 quick changeovers.
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## Knowledge Evidence

There must be evidence the candidate has knowledge of:

- principles of quick changeover, including:
  - setting of target time for changeover
  - conversion of internal set-up time to external set-up time, where appropriate
  - simplification of changeover steps
  - monitoring and continuous improvement of changeovers
- purpose and requirements of changeover
- types of muda (waste) relevant to the changeover, including 'required' muda
- methods of minimising muda
- quality requirements for process, products or services affected by changeover
- relevant operational procedures
- health, safety and environment (HSE) procedures relevant to own job.
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## Assessment Conditions

and contingencies. The following conditions must be met for this unit:

- use of suitable facilities, equipment and resources, including:
  - documented quick changeover processes or procedures
- modelling of industry operating conditions.

Assessors must satisfy the NVR/AQTF mandatory competency requirements for assessors.

## **Links**

Companion Volume Implementation Guides are found in VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=5b04f318-804f-4dc0-9463-c3fb9a3fe998>