

Australian Government

MSFFL3045 Sand and fill parquetry flooring

Release: 1

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Modification History

Release 1 - New unit of competency

Application

This unit of competency covers sanding and filling of parquetry floors in preparation for applying coating or re-coating to the flooring. It involves operating split drum/belt floor sander, rotary or orbital sanding and edge sanding machines.

Licensing, legislative or certification requirements may apply to this unit and relevant State and local government agencies should be consulted to determine any necessary certification or licensing for undertaking flooring work. Access to construction sites requires certification of general induction training specified by the National Code of Practice for Induction for Construction Work (ASCC 2007).

Pre-requisite Unit

Competency Field

Unit Sector

Flooring technology

Elements and Performance Criteria

Elements describe the essential outcomes.		Performance criteria describe the performance needed to demonstrate achievement of the element.		
1	Prepare for the work	1.1	Applicable work health and safety (WHS), legislative and organisational requirements relevant to coarse, finish and fine sanding and filling parquetry flooring are verified and complied with	
		1.2	Instructions and/or plans are read and interpreted to identify process required to complete work tasks	
		1.3	Parquetry flooring is inspected for contamination, moisture content and suitability for coarse, finish and fine sanding operations and any pre-sanding tasks are completed	

1.4 Parquetry flooring condition is assessed and the extent of coarse, finish and fine sanding and filling required to meet job specifications is confirmed 1.5 Tools, equipment and materials are selected and checked prior to use to ensure that they are appropriate for the work, serviceable and in a safe condition 1.6 The job site is isolated and/or encapsulated to contain dust fallout from sanding operation 1.7 Sequence of work is planned, including the starting point, to ensure efficiency and quality of installation 2 Conduct coarse 2.1 Sanding equipment is set up in accordance with manufacturer instructions and operating procedures sanding operations 2.2 Emergency stops, gauges, guards and controls are identified and checked 2.3 Equipment settings and adjustments are made and checked 2.4 Sanding belts or papers are selected 2.5 Trial runs are conducted to check machine operations and quality of finished work 2.6 Sanding belts or papers are attached, routinely checked and changed as required 2.7 Coarse sanding is completed systematically and effectively with the grain, against the grain and across the grain within the minimum required timeframe 2.8 Routine lubrication and adjustments to the equipment are completed as required 2.9 Coarse sanded parquetry flooring is cleaned, inspected and any imperfections are rectified following workplace procedures 3 Conduct edge 3.1 Edge sanding equipment is set up in accordance with sanding operations manufacturer instructions and operating procedures 3.2 Emergency stops, gauges, guards and controls are identified and checked 3.3 Equipment settings and adjustments are made and

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checked

	3.4	Sanding papers are selected
	3.5	Trial runs are conducted to check machine operations and quality of finished work
	3.6	Sanding papers are attached, routinely checked and changed as required
	3.7	Edge sanding is completed systematically and effectively within the minimum required timeframe
	3.8	Routine lubrication and adjustments to the equipment are completed as required
	3.9	Edge sanded parquetry flooring is cleaned, inspected and any imperfections are rectified following workplace procedures
Conduct filling operations	4.1	Surface to be filled is inspected and assessed as being ready for filling with the selected filler
	4.2	Work sequence is planned to ensure efficiency and quality of application
	4.3	Ventilation is checked before chemical fumes are released, and all WHS requirements are met, including use of personal protective equipment
	4.4	Environmental protection regulations are complied with
	4.5	Filling material is prepared in accordance with manufacturer specifications
	4.6	Trial applications of fillers are made to check equipment operation, materials consistency, viscosity and specified colour
	4.7	Faults and or inconsistencies in colour are identified and workplace procedures for rectification and adjustment are followed
	4.8	Filling material is applied in accordance with manufacturer recommendations
	4.9	Recommended drying times are observed before fine sanding
	4.10	Sanding between coats, where required, is carried out

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			according to manufacturer recommendations
		4.11	Finished floors are inspected and approved for suitability for further processing
		4.12	Final finish meets the requirements of the job
5	Conduct fine sanding operations	5.1	Fine sanding equipment is set up in accordance with manufacturer instructions and operating procedures
		5.2	Emergency stops, gauges, guards and controls are identified and checked
		5.3	Equipment settings and adjustments are made and checked
		5.4	Sanding papers are selected
		5.5	Trial runs are conducted to check machine operations and quality of finished work
		5.6	Sanding papers are attached, routinely checked and changed as required
		5.7	Fine sanding of the body and perimeter of the floor is completed systematically and effectively within the minimum required timeframe
		5.8	Fine sanded parquetry flooring is cleaned, inspected and any imperfections are rectified following workplace procedures
5	Complete housekeeping	6.1	Unused materials are stored or recycled as required
		6.2	Tools and equipment are cleaned and stored appropriately
		6.3	Work area is cleaned and rubbish disposed of appropriately
		6.4	Workplace documentation is completed

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Foundation Skills

Foundation skills essential to performance are explicit in the performance criteria of this unit of competency. Detail on appropriate performance levels for each furnishing unit of competency in reading, writing, oral communication and numeracy utilising the Australian Core Skills Framework (ACSF) are provided in the Furnishing Training Package Implementation Guide.

Range of Conditions

Specifies different work environments and conditions that may affect performance. Essential operating conditions that may be present (depending on the work situation, needs of the candidate, accessibility of the item, and local industry and regional contexts) are included. Range is restricted to essential operating conditions and any other variables essential to the work environment.

Unit context includes:	•	WHS requirements, including legislation, building codes, material safety management systems, hazardous and dangerous goods codes, and local safe operating procedures or equivalent
	•	work is carried out in accordance with legislative obligations, environmental legislation, relevant health regulations, manual handling procedures and organisation insurance requirements
	•	work requires individuals to demonstrate some discretion, judgement and problem solving
Fine sanding includes:	•	fine sanding existing parquetry floors either after a finish sand or where only minor rectification of scratches or wear and tear has occurred or between coats
Pre-sanding tasks include:	•	isolating and/or encapsulating the job site nail punching
	•	filling
	•	scraping
	•	sweeping
	•	vacuuming
	•	cleaning and removal of all foreign objects, such as nails, tacks and staples
Tools and equipment	•	hammer
include:	•	scraper
	•	nail punch
	•	broom
	•	vacuum
Materials include:	•	sanding belts
	•	sanding paper

	•	discs oil and lubricants
	•	cleaning materials
Sanding equipment includes:		split drum or belt sander
		orbital or rotary finishing sanding machine
Edge sanding includes:	•	edge sanding machines both rotary and orbital using the full range of grit papers depending on the general floor sanding process
Finish sanding includes:	•	split drum and or belt floor sanding machines using 60–100 grit papers
Surface inspection includes:	•	ensuring that surface is free from dust and debris, moisture content is acceptable and stable, and any preservatives, protective coatings or other contaminants are adequately removed
Work sequence includes:	•	preparation
-	•	inspection
	•	coating applications and intermediate steps
	•	finalisation
	•	acceptance inspection
Application methods	•	trowels
include:	•	applicators
Filling materials include:	•	oil-based
	•	water-based
	•	plastic (one-pot) filler
Fine sanding equipment includes:	•	rotary and orbital floor sanding machines using 100–200 grit paper
Personal protective equipment includes:	•	that prescribed under legislation, regulations and enterprise policies and practices
Information and	•	workplace procedures relating to the use of tools and equipment
procedures include:	•	work instructions, including job sheets, cutting lists, plans,
		drawings and designs
		workplace procedures relating to reporting and
		communication
	•	manufacturer specifications and operational procedures

Unit Mapping Information

Supersedes and is equivalent to LMFFL3604A Sand and fill parquetry flooring

Links

Companion Volume implementation guides are found in VETNet -

https://vetnet.education.gov.au/Pages/TrainingDocs.aspx?q=0601ab95-583a-4e93-b2d4-cfb27 b03ed73