



Australian Government

MEM20205 Certificate II in Engineering - Production Technology

Release 6

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Modification History

Release 6 - equivalent. ISC advice on target groups and pathways included.

Description

This qualification covers the skills and knowledge required of workers employed as Engineering/ Manufacturing Employees - Level IV as defined in the Manufacturing and Associated Industries and Occupations Award or in related industries where Engineering/ Manufacturing Employees work.

The qualification has been specifically developed to reflect the minimum training requirement specified in the Award for employment in the above occupation. The qualification packaging has been developed on an assumption that competency will be developed through a combination of on and off-the-job learning strategies such as those delivered through a formal traineeship. The qualification may also be achieved through formal skills recognition assessment processes.

Application

This qualification is designed to provide an industry recognised skills profile related to production work as an Engineering/ Manufacturing Employee - Level IV. Competency development would typically be undertaken through an Australian Apprenticeships arrangement where the integration of on and off-the-job training would be specified in the Training Plan associated with the Contract of Training between the employer and trainee.

Assessment of some units of competency must, where indicated, include evidence of the candidate's performance in a productive work environment where there is a sufficient range of appropriate tasks and/or materials to cover the scope of application of those units. All outcomes must reflect the standard of performance required of the work associated with the Unit/s.

This qualification is not suited and should not be used for people who are not employed in an engineering production or manufacturing environment. It is not suited and should not be used for school students unless they are formally engaged in a traineeship in accordance with the Australian Apprenticeships policy.

Pathways Information

Not Applicable

Licensing/Regulatory Information

Not Applicable

Entry Requirements

Not Applicable

Employability Skills Summary

EMPLOYABILITY SKILLS QUALIFICATION SUMMARY	
Employability Skill	Industry/enterprise requirements for this qualification include:
Communication	<ul style="list-style-type: none"> • Refer to any relevant workplace procedures, product and manufacturing specifications, codes, standards, manuals and reference materials • Follow verbal instructions • Enter routine and familiar information onto proforma and standard workplace forms • Orally report routine information • Recognise and use common workplace terminology • Identify and follow safety signs and symbols
Teamwork	<ul style="list-style-type: none"> • Work alone or as part of a team • Identify work roles, communicate and cooperate with others • Consult with team leaders and appropriate personnel
Problem-solving	<ul style="list-style-type: none"> • Check material/product for conformance to specification • Identify problems/faults and act/report as required • Undertake numerical operations including comparison measurements, geometry and calculations/formulae
Initiative and enterprise	<ul style="list-style-type: none"> • Be capable of applying the required skills and knowledge in a variety of situations and contexts • Identify actual and foreseeable workplace hazards/problems during course of work • Participate in quality systems and suggest improvements • Prevent and minimise environmental risks and maximise opportunities for environmental improvement
Planning and organising	<ul style="list-style-type: none"> • Select, prepare and lay out or assemble materials and equipment correctly • Conduct pre-start checks on machinery/equipment • Plan steps required to complete task • Identify activities and work outcomes
Self-management	<ul style="list-style-type: none"> • Adhere to all relevant safety, quality and environmental requirements and guidelines • Perform work in accordance with job instructions, specifications and work procedures • Take responsibility for own quality
Learning	<ul style="list-style-type: none"> • Clarify tasks and required outcomes with appropriate personnel • Assist in the transfer of skills and knowledge to other employees

EMPLOYABILITY SKILLS QUALIFICATION SUMMARY	
Technology	<ul style="list-style-type: none"> • Select and use appropriate tools, equipment and machines • Apply knowledge of process, equipment and materials

Packaging Rules

The minimum requirements for achievement of the Certificate II in Engineering - Production Technology are:

- completion of all of the core units of competency listed below, and
- completion of elective units from the list below to the value of at least 50 points.

Points associated with prerequisites count towards the total (refer to units for details). Appropriate elective units to the value of 11 points may be chosen from other endorsed Training Packages and accredited courses where those units are available for inclusion at Certificate II. Note that the elective units listed below include all of the units that are approved for selection from the MEM05 Training Package for use in this qualification. This meets the NSSC requirement that one sixth of the total units must be able to be selected from other qualifications in the same Training Package.

Registered Training Organisations must seek a determination from Manufacturing Skills Australia in respect of the allocation of points values for units of competency drawn from other Training Packages or accredited courses.

Additional qualification descriptors

The following additional descriptors are approved for use with this qualification: Marine Craft Manufacturing; Surface Finishing; Marine Craft Surface Finishing

Core units

- select all of the units from this list

Unit code	Unit title
MEM12023A	Perform engineering measurements
MEM13014A	Apply principles of occupational health and safety in the work environment
MEM14004A	Plan to undertake a routine task
MEM15002A	Apply quality systems
MEM15024A	Apply quality procedures
MEM16006A	Organise and communicate information

Unit code	Unit title
MEM16007A	Work with others in a manufacturing, engineering or related environment
MEM17003A	Assist in the provision of on the job training
MSAENV272B	Participate in environmentally sustainable work practices

Elective units

- select elective units from this list to the value of at least 50 points, including any prerequisites.

Unit code	Unit title	P
MEM03001B	Perform manual production assembly	4
MEM03002B	Perform precision assembly	4
MEM03003B	Perform sheet and plate assembly	4
MEM03004B	Perform electronic/electrical assembly (production)	8
MEM03005B	Rework and repair (electrical/electronic production)	8
MEM03006B	Set assembly stations	2
MEM04001B	Operate melting furnaces	4
MEM04002B	Perform gravity die casting	2
MEM04003B	Operate pressure die casting machine	4
MEM04004B	Prepare and mix sand for metal moulding	4
MEM04006B	Operate sand moulding and core making machines	8
MEM04007B	Pour molten metal	4
MEM04008B	Fettle and trim metal castings/forgings	4
MEM04018B	Perform general woodworking machine operations	4
MEM04019B	Perform refractory installation and repair	4
MEM05001B	Perform manual soldering/desoldering - electrical/electronic	4

Unit code	Unit title	P
	components	
MEM05002B	Perform high reliability soldering and desoldering	4
MEM05003B	Perform soft soldering	2
MEM05004C	Perform routine oxy acetylene welding	2
MEM05005B	Carry out mechanical cutting	2
MEM05006C	Perform brazing and/or silver soldering	2
MEM05007C	Perform manual heating and thermal cutting	2
MEM05009C	Perform automated thermal cutting	2
MEM05012C	Perform routine manual metal arc welding	2
MEM05013C	Perform manual production welding	2
MEM05014C	Monitor quality of production welding/fabrications	2
MEM05015D	Weld using manual metal arc welding process	4
MEM05017D	Weld using gas metal arc welding process	4
MEM05019D	Weld using gas tungsten arc welding process	4
MEM05023C	Weld using submerged arc welding process	4
MEM05027A	Perform aluminothermic welding	2
MEM05041B	Weld using powder flame spraying	4
MEM05049B	Perform routine gas tungsten arc welding	2
MEM05050B	Perform routine gas metal arc welding	2
MEM05051A	Select welding processes	2
MEM05052A	Apply safe welding practices	4
MEM05053A	Set and edit computer controlled thermal cutting machines	4
MEM06001B	Perform hand forging	4
MEM06002B	Perform hammer forging	4

Unit code	Unit title	P
MEM06003C	Carry out heat treatment	6
MEM06004B	Select heat treatment processes and test finished product	6
MEM06005B	Perform drop and upset forging	4
MEM06006C	Repair springs	4
MEM06007B	Perform basic incidental heat/quenching, tempering and annealing	2
MEM06008A	Hammer forge complex shapes	4
MEM06009A	Hand forge complex shapes	4
MEM07001B	Perform operational maintenance of machines/equipment	2
MEM07003B	Perform machine setting (routine)	4
MEM07004B	Perform machine setting (complex)	8
MEM07005C	Perform general machining	8
MEM07014B	Perform electro-discharge (EDM) machining operations	4
MEM07015B	Set computer controlled machines/processes	2
MEM07016C	Set and edit computer controlled machines/processes	4
MEM07024B	Operate and monitor machine/process	4
MEM07025B	Perform advanced machine/process operation	6
MEM07026B	Perform advanced plastic processing	6
MEM07027B	Perform advanced press operations	6
MEM07028B	Operate computer controlled machines/processes	2
MEM07029B	Perform routine sharpening/maintenance of production tools and cutters	4
MEM07030C	Perform metal spinning lathe operations (basic)	8
MEM07031C	Perform metal spinning lathe operations (complex)	4
MEM07032B	Use workshop machines for basic operations	2

Unit code	Unit title	P
MEM07033B	Operate and monitor basic boiler	6
MEM07034A	Operate and monitor intermediate class boiler	4
MEM07040A	Set multistage integrated processes	6
MEM07041A	Perform production machining*	8
MEM08001B	Perform wire, jig and barrel load/unload work	4
MEM08002C	Pre-treat work for subsequent surface coating	4
MEM08003C	Perform electroplating operations	6
MEM08004B	Finish work using wet, dry and vapour deposition methods	4
MEM08005B	Prepare and produce specialised coatings	4
MEM08006B	Produce clear and/or coloured and/or sealed anodised films on aluminium	2
MEM08007B	Control surface finish production and finished product quality	4
MEM08008B	Operate and control surface finishing waste treatment process	3
MEM08009C	Make up solutions	2
MEM08010B	Manually finish/polish materials	6
MEM08011B	Prepare surfaces using solvents and/or mechanical means	2
MEM08012B	Prepare surfaces by abrasive blasting (basic)	4
MEM08013B	Prepare surfaces by abrasive blasting (advanced)	4
MEM08014B	Apply protective coatings (basic)	4
MEM08015B	Apply protective coatings (advanced)	4
MEM08016B	Control blast coating by-products, materials and emissions	1
MEM08018B	Electroplate engineering coatings	6
MEM08019B	Electroplate protective finishes	6
MEM08020B	Electroplate decorative finishes	6

Unit code	Unit title	P
MEM09002B	Interpret technical drawing	4
MEM10002B	Terminate and connect electrical wiring	3
MEM10009B	Install refrigeration and air conditioning plant and equipment	4
MEM10010B	Install pipework and pipework assemblies	4
MEM10011B	Terminate and connect specialist cables	3
MEM10013A	Install split air conditioning systems and associated pipework	6
MEM11001C	Erect/dismantle scaffolding and equipment	4
MEM11002C	Erect/dismantle complex scaffolding and equipment	4
MEM11003B	Coordinate erection/dismantling of complex scaffolding/equipment	4
MEM11004B	Undertake dogging	4
MEM11005B	Pick and process order	4
MEM11006B	Perform production packaging	2
MEM11007B	Administer inventory procedures	4
MEM11008B	Package materials (stores and warehouse)	2
MEM11009B	Handle/move bulk fluids/gases	4
MEM11010B	Operate mobile load shifting equipment	4
MEM11011B	Undertake manual handling	2
MEM11012B	Purchase materials	6
MEM11013B	Undertake warehouse receival process	4
MEM11014B	Undertake warehouse dispatch process	4
MEM11015B	Manage warehouse inventory system	6
MEM11016B	Order materials	2
MEM11017B	Organise and lead stocktakes	4

Unit code	Unit title	P
MEM11018B	Organise and maintain warehouse stock receipt and/or dispatch system	6
MEM11019B	Undertake tool store procedures	4
MEM11020B	Perform advanced warehouse computer operations	4
MEM11021B	Perform advanced operation of load shifting equipment	2
MEM11022B	Operate fixed/moveable load shifting equipment	4
MEM11023A	Operate a bridge and gantry crane	4
MEM11024A	Undertake basic rigging*	4
MEM11025A	Operate a non-slewing mobile crane of greater than three tonnes capacity	4
MEM12001B	Use comparison and basic measuring devices	2
MEM12002B	Perform electrical/electronic measurement	2
MEM12019B	Measure components using coordinate measuring machine	4
MEM12020B	Set and operate coordinate measuring machine	2
MEM12024A	Perform computations	3
MEM13001B	Perform emergency first aid	1
MEM13002B	Undertake occupational health and safety activities in the workplace	3
MEM13003B	Work safely with industrial chemicals and materials	2
MEM13004B	Work safely with molten metals/glass	2
MEM13007B	Maintain water treatment systems for cooling towers	2
MEM13013B	Work safely with ionizing radiation	4
MEM14005A	Plan a complete activity	4
MEM15001B	Perform basic statistical quality control	2
MEM15003B	Use improvement processes in team activities	4

Unit code	Unit title	P
MEM15004B	Perform inspection	2
MEM16002C	Conduct formal interviews and negotiations	4
MEM16004B	Perform internal/external customer service	2
MEM16005A	Operate as a team member to conduct manufacturing, engineering or related activities	2
MEM16008A	Interact with computing technology	2
MEM16013A	Operate in a self-directed team	2
MEM17001B	Assist in development and deliver training in the workplace	2
MEM17002B	Conduct workplace assessment	2
MEM18001C	Use hand tools	2
MEM18002B	Use power tools/hand held operations	2
MEM18003C	Use tools for precision work	4
MEM18013B	Perform gland packing	2
MEM18024B	Maintain engine cooling systems	2
MEM18025B	Service combustion engines	2
MEM18026C	Test compression ignition fuel systems	4
MEM18027C	Overhaul engine fuel system components	8
MEM18028B	Maintain engine lubrication systems	2
MEM18029B	Tune diesel engines	4
MEM18030B	Diagnose and rectify low voltage electrical systems	8
MEM18031B	Diagnose and rectify low voltage starting systems	2
MEM18032B	Maintain induction/exhaust systems	4
MEM18033B	Perform engine bottom-end overhaul	4
MEM18035B	Diagnose and rectify braking systems	6

Unit code	Unit title	P
MEM18037B	Diagnose and rectify low voltage charging systems	2
MEM18038B	Maintain wheels and tyres	2
MEM18039B	Diagnose and rectify track type undercarriage	4
MEM18040B	Maintain suspension systems	4
MEM18041B	Maintain steering systems	4
MEM18042C	Diagnose and rectify manual transmissions	4
MEM18043C	Diagnose and rectify automatic transmissions	8
MEM18044C	Diagnose and rectify drive line and final drives	4
MEM18055B	Dismantle, replace and assemble engineering components	3
MEM18063B	Terminate signal and data cables	4
MEM18071B	Connect/disconnect fluid conveying system components	2
MEM18072B	Manufacture fluid conveying conductor assemblies	4
MEM18084A	Commission and decommission split air conditioning systems	4
MEM18085A	Install, service and repair domestic air conditioning and refrigeration appliances	6
MEM18086B	Test, recover, evacuate and charge refrigeration systems	4
MEM18098A	Prepare to perform work associated with fuel system installation and servicing*	2
MEM19001B	Perform jewellery metal casting	6
MEM19002B	Prepare jewellery illustrations	4
MEM19003B	Handle gem materials	2
MEM19004B	Handle and examine gemstone materials	6
MEM19005B	Produce three-dimensional precision items	8
MEM19006B	Replace watch batteries	1
MEM19007B	Perform gemstone setting	6

Unit code	Unit title	P
MEM19008B	Prepare jewellery designs	6
MEM19009B	Perform investment procedures for lost wax casting process	1
MEM19010B	Produce rubber moulds for lost wax casting process	2
MEM19011B	Perform wax injection of moulds for lost wax casting process	2
MEM19012B	Produce jewellery wax model	4
MEM19013B	Produce jewellery metal masters	4
MEM19014B	Perform hand engraving	4
MEM19015B	Perform jewellery enamelling	4
MEM19016B	Construct jewellery components	4
MEM19017B	Fabricate jewellery items	6
MEM19018B	Repair jewellery items	6
MEM19020B	Fault-find and maintain micro-mechanisms	4
MEM19021B	Diagnose and service micro-mechanisms	6
MEM20001A	Produce keys	4
MEM20002A	Assemble and test lock mechanisms	6
MEM20003A	Install and upgrade locks and hardware	4
MEM20004A	Gain entry	4
MEM20006A	Maintain and service mechanical locking devices	6
MEM20014A	Perform a site security survey	2
MEM21001A	Replace watch batteries, capacitors and bands	2
MEM21002A	Perform watch movement exchange	2
MEM21003A	Perform watch case servicing, repair and refurbishment	4
MEM21004A	Clean watch and clock components	2
MEM21005A	Diagnose faults in quartz watches	2

Unit code	Unit title	P
MEM21006A	Service quartz watches	4
MEM21007A	Service complex quartz watches	4
MEM21008A	Service mechanical watches	4
MEM24001B	Perform basic penetrant testing	2
MEM24003B	Perform basic magnetic particle testing	2
MEM25001B	Apply fibre-reinforced materials	2
MEM25002B	Form and integrate fibre-reinforced structures	4
MEM25004B	Fair and shape surfaces	2
MEM25006B	Undertake marine sheathing operations	2
MEM25007B	Maintain marine vessel surfaces	4
MEM25011B	Install marine systems	8
MEM25012B	Install and test operations of marine auxiliary systems	6
MEM25014B	Perform marine slipping operations	2
MEM25015A	Assemble and install equipment and accessories/ancillaries	2
MEM26001A	Lay up composites using open moulding techniques	6
MEM26002A	Lay up composites using vacuum closed moulding techniques	6
MEM26003A	Lay up composites using pressure closed moulding techniques	6
MEM26004A	Make basic plugs for composites fabrication	3
MEM26005A	Make basic moulds for composites fabrication	3
MEM26006A	Mark and cut out sheets for composite use	4
MEM26007A	Select and use reinforcing appropriate for product	4
MEM26008A	Select and use resin systems appropriate for product	4
MEM26009A	Select and use cores and fillers appropriate for product	2
MEM26010A	Store and handle composite materials	2

Unit code	Unit title	P
MEM26011A	Determine materials and techniques for a composite component or product*	6
MEM26012A	Record and trial work processes for one-off composite products	4
MEM26013A	Select and use composite processes or systems appropriate for product	4
MEM26014A	Adjust resin chemicals for current conditions	4
MEM26015A	Select and apply repair techniques	6
MEM26016A	Select and use joining techniques	6
MEM26017A	Prepare composite or other substrate surfaces	4
MEM26018A	Organise composite trials	4
MEM26019A	Finish a composite product	4
MEM26020A	Identify and interpret required standards for composites	2
MEM50002B	Work safely on marine craft	1
MEM50003B	Follow work procedures to maintain the marine environment	1
MEM50004B	Maintain quality of environment by following marina codes	1
MEM50009B	Safely operate a mechanically powered recreational boat	2
CPCCLDG3001 A	Licence to perform dogging	0
CPCCLRG3001 A	Licence to perform rigging basic level	0
CPCCLSF2001A	Licence to erect, alter and dismantle scaffolding basic level	0
CPCCLSF3001A	Licence to erect, alter and dismantle scaffolding intermediate level	0
PMBPROD291B	Operate resin infusion moulding equipment	2
PMBPROD294B	Operate resin transfer moulding equipment	2
PMBPROD298B	Operate equipment using pre-pregs material	2

Unit code	Unit title	P
PMBPROD391B	Produce composites using resin infusion	4
PMBPROD394B	Produce composites using resin transfer moulding	4
PMBPROD398B	Produce composites using pre-preqs	4
TLILIC0012A	Licence to operate a vehicle loading crane (capacity 10 metre tonnes and above)	1
TLILIC2001A	Licence to operate a forklift truck	0
TLILIC2002A	Licence to operate an order picking forklift truck	0
TLILIC3003A	Licence to operate a bridge and gantry crane	0
TLILIC3006A	Licence to operate a non-slewing mobile crane (greater than three tonnes capacity)	0