



Australian Government

MEM40119 Certificate IV in Engineering

Release: 2

MEM40119 Certificate IV in Engineering

Modification History

Release 2. Packaging rules amended. Elective unit codes updated. Supersedes and is equivalent to MEM40119 Certificate IV in Engineering (Release 1).

Release 1. Supersedes and is equivalent to MEM40105 Certificate IV in Engineering

Qualification Description

This qualification defines the skills and knowledge required for a higher engineering tradesperson within metal, engineering, manufacturing and associated industries.

The skills associated with this qualification are intended to apply to a wide range of engineering work undertaken in the fields of refrigeration and air conditioning, casting and moulding, computer numerically controlled (CNC) programming, fluid power, heavy fabrication, instrumentation, maintenance, plant mechanics, marine electronics, mechatronics, patternmaking, robotics, toolmaking, welding and watch and clock services and repair, including post-trade work.

It provides the skills and knowledge for a person to understand and implement quality control techniques, exercise good interpersonal and communications skills, work from complex instructions and procedures, exercise discretion within the scope of responsibility, perform work under limited supervision either individually or in a team environment, be responsible for assuring the quality of their own work, provide trade guidance and assistance as part of a work team, perform non-trade tasks which are incidental or peripheral to the primary tasks and facilitate the completion of the whole task, inspect products and/or materials for conformity with established operational standards, operate lifting equipment incidental to their work and assists in the provision of training in conjunction with supervisors and trainers.

This qualification may be accessed by direct entry. While there is no qualification entry requirement, it is assumed that the learner is either already a tradesperson with access to structured on and off-the-job training or is an apprentice under an Australian Apprenticeship arrangement. It should not be used as a pre-employment or pre-apprenticeship program. It is specifically designed to cover the skills and knowledge required of workers employed as Engineering/Manufacturing Tradesperson – Special Class Level II as defined in the Manufacturing and Associated Industries and Occupations Award.

No licensing, legislative or certification requirements apply to this qualification at the time of publication. However, in some jurisdictions units in this qualification may require a license. Licensing information is included in the relevant units of competency.

The following additional descriptors are approved for use with this qualification:

- Casting and Moulding
- CNC Programming
- Fluid Power
- Boilermaking
- Instrumentation

- Maintenance
- Fixed and Mobile Plant Mechanic
- Mechatronics
- Patternmaking
- Refrigeration and Air Conditioning
- Marine Craft Construction
- Robotics
- Sheet Metal
- Toolmaking
- Watch and Clock Service and Repair
- Welding

No other descriptor can be used.

Entry Requirements

There are no entry requirements for this qualification.

Packaging Rules

To be awarded the MEM40119 Certificate IV in Engineering units of competency to a value of 132 points must be achieved, chosen as outlined below:

- core units of competency listed below (totalling 33 points)
- elective units of competency to a minimum value of 12 points from Group A
- elective units of competency to a maximum value of 87 points from Group B to bring the total value to 132 points.

Appropriate Group B elective units to the value of 14 points may be chosen from this Training Package, other endorsed Training Packages and accredited courses where those units are available for inclusion in Certificate III and Certificate IV qualifications. Only select units that would be suitable for occupational outcomes in a higher engineering trade environment.

Registered Training Organisations (RTOs) must seek a determination from the industry parties in respect of the allocations of point values for units of competency drawn from other Training Packages or accredited courses. Determination of points requests are to be submitted to the industry parties through Innovation and Business Skills Australia (IBSA) Manufacturing. Refer to the MEM Companion Volume Implementation Guide for information on determination of unit point values.

The minimum requirements for this qualification can also be met by holders of one of the following qualifications or equivalent with the completion of additional units of competency drawn from Specialisation units Group A to a minimum value of 12 points and Specialisation units from Group B to bring the total value of additional units to at least 36 points (note that additional units are those units not included in the Certificate III qualification already held):

- MEM30219 Certificate III in Engineering – Mechanical Trade
- MEM30319 Certificate III in Engineering – Fabrication Trade
- MEM30619 Certificate III in Jewellery Manufacture

- MEM30719 Certificate III in Marine Craft Construction
- MEM30819 Certificate III in Locksmithing
- MEM30919 Certificate III in Boating Services
- MEM31019 Certificate III in Watch and Clock Service and Repair
- MEM31119 Certificate III in Engineering – Composites Trade
- MEM31219 Certificate III in Engineering – Industrial Electrician
- MEM31322 Certificate III in Refrigeration and Air Conditioning
- MEM31419 Certificate III in Engineering – Fixed and Mobile Plant Mechanic
- MEM31519 Certificate III in Engineering – Toolmaking Trade*
- MEM31719 Certificate III in Engineering – Casting and Moulding Trade

Note: The holder of the MEM31519 Certificate III in Engineering – Toolmaking Trade qualification is only required to complete additional units of competency drawn from Group A to a minimum value of 12 points and Specialisation units drawn from Group B to bring the total value of additional points to 24 points.

Prerequisites

Points associated with prerequisites count towards the total. Units with prerequisite requirements are marked with an asterisk (refer to the individual units for details). All prerequisites are included in the units listed.

Core units of competency

Unit code	Unit title	P	Prereq
MEM09002	Interpret technical drawing	4	*
MEM11011	Undertake manual handling	2	*
MEM12023	Perform engineering measurements	5	*
MEM12024	Perform computations	3	*
MEM13015	Work safely and effectively in manufacturing and engineering	2	
MEM14006	Plan work activities	4	*
MEM16006	Organise and communicate information	2	*
MEM16008	Interact with computing technology	2	*
MEM17003	Assist in the provision of on-the-job training	2	*
MEM18001	Use hand tools	2	*
MEM18002	Use power tools/hand held operations	2	*
MSMENV272	Participate in environmentally sustainable work practices	3	

Elective units of competency**Group A**

Unit code	Unit title	P	Prereq
MEM04020	Supervise individual ferrous melting and casting operation	4	*
MEM04021	Supervise individual non-ferrous melting and casting operation	4	*
MEM04022	Examine appropriateness of methoding for mould design	4	*
MEM04023	Undertake prescribed tests on foundry-related materials	4	*
MEM05060	Perform welds to code standards using submerged arc welding process	8	*
MEM05061	Apply basic metallurgy principles to welding applications	8	*
MEM05062	Apply welding and welding related codes and standards	4	*
MEM05063	Write and proof robotic welding system programs	6	*
MEM05064	Establish and maintain a weld record management system	4	*
MEM05066	Develop and maintain welding procedures	6	*
MEM05067	Establish and maintain a welding procedure management system	6	*
MEM05068	Apply welding procedure specifications	4	*
MEM05069	Undertake advanced weld repair and maintenance	6	*
MEM05070	Write and proof programs for NC/CNC thermal cutting machines	6	*
MEM05076	Perform welding supervision	10	*
MEM05077	Perform welding inspection	10	*
MEM05078	Apply welding principles	4	*
MEM05079	Perform welds to code standards using flux core arc welding process	8	*
MEM05080	Perform welds to code standards using gas metal arc welding process	8	*
MEM05081	Perform welds to code standards using gas tungsten arc welding process	8	*

Unit code	Unit title	P	Prereq
MEM05082	Perform pipe welds to code standards using manual metal arc welding process	8	*
MEM05083	Perform welds to code standards using manual metal arc welding process	8	*
MEM05086	Set and edit computer controlled thermal cutting machines	4	*
MEM05087	Write basic NC/CNC programs for thermal cutting machines	6	*
MEM05088	Perform welds to code standards using oxy fuel gas welding process	8	*
MEM07016	Set and edit computer controlled machines and processes	4	*
MEM07018	Write basic NC and CNC programs	4	*
MEM07019	Program NC and CNC machining centre	2	*
MEM07020	Program multiple spindle and multiple axis NC and CNC machining centre	2	*
MEM07022	Program CNC wire cut machines	2	*
MEM07023	Program and set up CNC manufacturing cell	6	*
MEM07039	Write programs for industrial robots	4	*
MEM09004	Perform electrical or electronic detail drafting	8	*
MEM09006	Perform advanced engineering detail drafting	4	*
MEM09007	Perform advanced mechanical detail drafting	4	*
MEM09008	Perform advanced structural detail drafting	4	*
MEM09009	Create 2-D drawings using computer-aided design system	8	*
MEM09010	Create 3-D models using computer-aided design system	4	*
MEM09023	Create 3-D code files using computer-aided manufacturing system	6	*
MEM10003	Install and test electrical wiring and circuits up to 1000 volts a.c. and 1500 volts d.c.	12	*
MEM10007	Modify control systems	6	*
MEM10008	Undertake commissioning procedures for plant and/or equipment	4	*

Unit code	Unit title	P	Prereq
MEM12003	Perform precision mechanical measurement	2	*
MEM12004	Perform precision electrical/electronic measurement	4	*
MEM12005	Calibrate measuring equipment	6	*
MEM12025	Use graphical techniques and perform simple statistical computations	2	*
MEM12026	Perform advanced trade calculations in a manufacturing, engineering or related environment	4	*
MEM14001	Schedule material deliveries	8	*
MEM14002	Undertake basic process planning	8	*
MEM14003	Undertake production scheduling	8	*
MEM15007	Conduct product and/or process capability studies	6	*
MEM15008	Perform advanced statistical quality control	2	*
MEM15010	Perform laboratory procedures	8	*
MEM15011	Exercise external quality assurance	6	*
MEM15012	Maintain/supervise the application of quality procedures	4	*
MEM15015	Examine trading practices	5	*
MEM15016	Inspect pre-packed articles	8	*
MEM15017	Use and maintain reference standards	3	*
MEM15018	Investigate consumer complaints	6	*
MEM15019	Conduct a field inspection	12	*
MEM15020	Perform inspection of measuring instruments	12	*
MEM15021	Conduct audits of servicing licensees and public weighbridge licensees	4	*
MEM15022	Verify reference standards	8	*
MEM16001	Give formal presentations and take part in meetings	2	*

Unit code	Unit title	P	Prereq
MEM16003	Provide advanced customer service	2	*
MEM16009	Research and analyse engineering information	2	*
MEM16010	Write reports	2	*
MEM16011	Communicate with individuals and small groups	2	*
MEM16012	Interpret technical specifications and manuals	4	*
MEM16013	Operate in a self-directed team	2	*
MEM16014	Report technical information	2	*
MEM17001	Assist in development and deliver training in the workplace	2	*
MEM17002	Conduct workplace assessment	2	*
MEM18010	Perform equipment condition monitoring and recording	4	*
MEM18011	Shut down and isolate machines/equipment	2	*
MEM18016	Analyse plant and equipment condition monitoring results	4	*
MEM18017	Modify mechanical systems and equipment	8	*
MEM18019	Maintain pneumatic systems	4	*
MEM18021	Maintain hydraulic systems	4	*
MEM18022	Maintain fluid power controls	8	*
MEM18023	Modify fluid power system operation	8	*
MEM18048	Fault find and repair/rectify basic electrical circuits	12	*
MEM18049	Disconnect/reconnect fixed wired equipment up to 1000 volts a.c./1500 volts d.c.	3	*
MEM18050	Disconnect/reconnect fixed wired equipment over 1000 volts a.c./1500 volts d.c.	3	*
MEM18051	Fault find and repair/rectify complex electrical circuits	6	*
MEM18053	Modify fluid power control systems	6	*
MEM18054	Fault find, test and calibrate instrumentation systems and equipment	8	*

Unit code	Unit title	P	Prereq
MEM18056	Diagnose and repair analog equipment and components	10	*
MEM18058	Modify electronic equipment	4	*
MEM18059	Modify electronic systems	4	*
MEM18060	Maintain, repair control instrumentation - single and multiple loop control systems	8	*
MEM18061	Maintain/calibrate complex control systems	8	*
MEM18062	Install, maintain and calibrate instrumentation sensors, transmitters and final control elements	8	*
MEM18065	Diagnose and repair digital equipment and components	10	*
MEM18066	Diagnose and repair microprocessor-based equipment	6	*
MEM18067	Tune control loops - multi controller or multi element systems	6	*
MEM18069	Maintain, repair instrumentation process control analysers	6	*
MEM18070	Modify complex electrical circuits and systems	6	*
MEM18091	Maintain and repair multistage, cascade and/or ultra-cold industrial refrigeration systems	4	*
MEM18092	Maintain and repair commercial and/or industrial refrigeration and/or air conditioning controls	6	*
MEM18093	Maintain and repair integrated industrial refrigeration and/or large air handling system controls	8	*
MEM20018	Identify and program transponder keys	2	*
MEM20019	Service automotive transponder systems using diagnostic equipment	2	*
MEM20020	Use EEPROM programmers to service automotive transponder systems	2	*
MEM20029	Develop and implement a master key system	6	*
MEM20032	Service and repair fire and security containers	6	*
MEM20033	Service and repair mechanical automotive locking systems	4	*
MEM21018	Service clock escapements and oscillating systems	4	*

Unit code	Unit title	P	Prereq
MEM21019	Service and repair clock striking mechanisms	4	*
MEM21020	Service and repair clock chiming mechanisms	6	*
MEM21021	Restore clockwork mechanisms	6	*
MEM21022	Manufacture watch and clock components	6	*
MEM21023	Plan, set up and operate horological workshop or service centre	4	*
MEM24002	Perform penetrant testing	4	*
MEM24004	Perform magnetic particle testing	4	*
MEM24006	Perform eddy current testing	6	*
MEM24008	Perform ultrasonic testing	6	*
MEM24010	Perform radiographic testing	6	*
MEM24011	Establish non-destructive tests	12	*
MEM24012	Apply metallurgical principles	4	*
MEM25008	Repair marine vessel surfaces and structures	4	*
MEM25013	Produce three-dimensional plugs/moulds	12	*
MEM27018	Test, diagnose and rectify mobile and stationary plant external monitoring and control systems	4	*
MEM27024	Diagnose and rectify mobile plant hydrostatic systems	4	*
MEM27027	Install or modify mobile plant air conditioning systems	4	*
MEM48004	Interpret basic binary phase diagrams	4	

Group B

Unit code	Unit title	P	Prereq
CPPFES2027	Inspect, test and maintain non-gaseous pre-engineered fire-suppression systems	2	
CPPFES3042	Install and commission pre-engineered fire-suppression systems	2	

Unit code	Unit title	P	Prereq
CPPSEC2021	Install security equipment and systems	4	
CPPSEC3036	Program and configure security equipment and systems	2	
CPPSEC3037	Test installed security equipment and systems	2	
CPPSEC3038	Commission and decommission security equipment and systems	2	
CPPSEC3039	Diagnose faults in electronic security equipment and systems	2	
CPPSEC3041	Conduct routine service of security equipment and systems	4	
CPPSEC3047	Provide estimate and quote on security system installations	4	
MEM03001	Perform manual production assembly	4	*
MEM03002	Perform precision assembly	4	*
MEM03003	Perform sheet and plate assembly	4	*
MEM03004	Perform electronic/electrical assembly (production)	8	*
MEM03005	Rework and repair (electrical/electronic production)	8	*
MEM03006	Set assembly stations	2	*
MEM04001	Operate melting furnaces	4	*
MEM04002	Perform gravity die casting	2	*
MEM04003	Operate pressure die casting machine	4	*
MEM04004	Prepare and mix sand for metal moulding	4	*
MEM04006	Operate sand moulding and core making machines	8	*
MEM04007	Pour molten metal	4	*
MEM04008	Fettle and trim metal castings/forgings	4	*
MEM04018	Perform general woodworking machine operations	4	*
MEM04019	Perform refractory installation and repair	4	*
MEM04024	Produce moulds and cores by hand	4	*

Unit code	Unit title	P	Prereq
MEM04025	Produce moulds and cores by hand (advanced)	12	*
MEM04026	Develop and manufacture spur gear patterns	2	*
MEM04027	Develop and manufacture bevel gear patterns	2	*
MEM04028	Develop and manufacture chain gear and sprocket patterns	2	*
MEM04029	Develop and manufacture conveyor screw patterns	2	*
MEM04030	Develop and manufacture propeller patterns	2	*
MEM04031	Develop and manufacture flat back wood patterns	4	*
MEM04032	Develop and manufacture irregular joint wood patterns	3	*
MEM04033	Develop and manufacture turned wood patterns	3	*
MEM04034	Develop and manufacture wooden wheel patterns	4	*
MEM04035	Develop and manufacture pipe patterns	4	*
MEM04037	Develop and manufacture split patterns	2	*
MEM04038	Produce polymer patterns	8	*
MEM04039	Assemble plated patterns	8	*
MEM04040	Develop and manufacture polystyrene patterns	2	*
MEM04041	Develop and manufacture production patterns	8	*
MEM04042	Develop and manufacture vacuum forming moulds and associated equipment	6	*
MEM04043	Develop and manufacture precision models	6	*
MEM05001	Perform manual soldering/desoldering – electrical/electronic components	4	*
MEM05002	Perform high reliability soldering and desoldering	4	*
MEM05003	Perform soft soldering	2	*
MEM05004	Perform routine oxy fuel gas welding	2	*
MEM05005	Carry out mechanical cutting	2	*

Unit code	Unit title	P	Prereq
MEM05006	Perform brazing and/or silver soldering	2	*
MEM05007	Perform manual heating and thermal cutting	2	*
MEM05009	Perform automated thermal cutting	2	*
MEM05010	Apply fabrication, forming and shaping techniques	8	*
MEM05012	Perform routine manual metal arc welding	2	*
MEM05013	Perform manual production welding	2	*
MEM05014	Monitor quality of production welding/fabrications	2	*
MEM05037	Perform geometric development	6	*
MEM05038	Perform advanced geometric development – cylindrical/rectangular	2	*
MEM05039	Perform advanced geometric development - conical	2	*
MEM05040	Perform advanced geometric development - transitions	4	*
MEM05049	Perform routine gas tungsten arc welding	2	*
MEM05050	Perform routine gas metal arc welding	2	*
MEM05052	Apply safe welding practices	4	*
MEM05056	Perform routine flux core arc welding	2	*
MEM05057	Perform routine submerged arc welding	2	*
MEM05071	Perform advanced manual thermal cutting, gouging and shaping	2	*
MEM05072	Perform advanced welding using manual metal arc welding process	4	*
MEM05073	Perform advanced welding using gas metal arc welding process	4	*
MEM05074	Perform advanced welding using gas tungsten arc welding process	4	*
MEM05075	Perform advanced welding using oxy acetylene welding process	4	*

Unit code	Unit title	P	Prereq
MEM05084	Perform advanced welding using flux core arc welding process	4	*
MEM05085	Select welding processes	2	*
MEM05089	Assemble fabricated components	8	*
MEM05090	Weld using manual metal arc welding process	4	*
MEM05091	Weld using gas metal arc welding process	4	*
MEM05092	Weld using gas tungsten arc welding process	4	*
MEM05093	Weld using submerged arc welding process	4	*
MEM05094	Repair, replace and/or modify fabrications	4	*
MEM05095	Weld using flame powder spraying	4	*
MEM05096	Weld using flux core arc welding process	4	*
MEM05097	Weld using oxy fuel gas welding process	4	*
MEM06001	Perform hand forging	4	*
MEM06002	Perform hammer forging	4	*
MEM06003	Carry out heat treatment	6	*
MEM06004	Select heat treatment processes and test finished product	6	*
MEM06005	Perform drop and upset forging	4	*
MEM06006	Repair springs	4	*
MEM06007	Perform basic incidental heat/quenching, tempering and annealing	2	*
MEM06008	Hammer forge complex shapes	4	*
MEM06009	Hand forge complex shapes	4	*
MEM07001	Perform operational maintenance of machines/equipment	2	*
MEM07002	Perform precision shaping/planing/slotting operations	4	*
MEM07003	Perform routine machine setting	4	*

Unit code	Unit title	P	Prereq
MEM07004	Perform complex machine setting	8	*
MEM07005	Perform general machining	8	*
MEM07006	Perform lathe operations	4	*
MEM07007	Perform milling operations	4	*
MEM07008	Perform grinding operations	4	*
MEM07009	Perform precision jig boring operations	4	*
MEM07010	Perform tool and cutter grinding operations	4	*
MEM07011	Perform complex milling operations	4	*
MEM07012	Perform complex grinding operations	4	*
MEM07013	Perform machining operations using horizontal and vertical boring machines	4	*
MEM07014	Perform electro-discharge machining (EDM) operations	4	*
MEM07015	Set computer controlled machines and processes	2	*
MEM07021	Perform complex lathe operations	4	*
MEM07024	Operate and monitor machine and process	4	*
MEM07025	Perform advanced machine and process operation	6	*
MEM07026	Perform advanced plastic processing	6	*
MEM07027	Perform advanced press operations	6	*
MEM07028	Operate computer controlled machines and processes	2	*
MEM07029	Perform routine sharpening and maintenance of production tools and cutters	4	*
MEM07030	Perform basic metal spinning lathe operations	8	*
MEM07031	Perform complex metal spinning lathe operations	4	*
MEM07032	Use workshop machines for basic operations	2	*
MEM07033	Operate and monitor basic boiler	6	*

Unit code	Unit title	P	Prereq
MEM07040	Set multistage integrated processes	6	*
MEM07041	Perform production machining	8	*
MEM08001	Perform wire, jig and barrel load/unload work	4	*
MEM08002	Pre-treat work for subsequent surface coating	4	*
MEM08003	Perform electroplating operations	6	*
MEM08004	Finish work using wet, dry and vapour deposition methods	4	*
MEM08005	Prepare and produce specialised coatings	4	*
MEM08006	Produce clear and/or coloured and/or sealed anodised films on aluminium	2	*
MEM08007	Control surface finish production and finished product quality	4	*
MEM08008	Operate and control surface finishing waste treatment process	3	*
MEM08009	Make up solutions	2	*
MEM08010	Manually finish/polish materials	6	*
MEM08011	Prepare surfaces using solvents and/or mechanical means	2	*
MEM08012	Prepare surfaces by abrasive blasting (basic)	4	*
MEM08013	Prepare surfaces by abrasive blasting (advanced)	4	*
MEM08014	Apply protective coatings (basic)	4	*
MEM08015	Apply protective coatings (advanced)	4	*
MEM08016	Control blast coating by-products, materials and emissions	1	*
MEM08018	Electroplate engineering coatings	6	*
MEM08019	Electroplate protective finishes	6	*
MEM08020	Electroplate decorative finishes	6	*
MEM09003	Prepare basic engineering drawing	8	*

Unit code	Unit title	P	Prereq
MEM09005	Perform basic engineering detail drafting	8	*
MEM09011	Apply basic engineering design concepts	6	*
MEM09021	Interpret and produce drawings of curved 3-D shapes	4	*
MEM09022	Create 2-D code files using computer-aided manufacturing system	4	*
MEM10002	Terminate and connect electrical wiring	3	*
MEM10004	Enter and change programmable controller operational parameters	2	*
MEM10005	Commission programmable controller programs	4	*
MEM10006	Install machine/plant	4	*
MEM10009	Install refrigeration and air conditioning plant and equipment	4	*
MEM10010	Install pipework and pipework assemblies	4	*
MEM10011	Terminate and connect specialist cables	3	*
MEM10012	Erect structures	4	*
MEM10013	Install split air conditioning systems and associated pipework	6	*
MEM11001	Erect/dismantle scaffolding and equipment	4	*
MEM11002	Erect/dismantle intermediate scaffolding and equipment	4	*
MEM11003	Coordinate erection/dismantling of complex scaffolding/equipment	4	*
MEM11004	Undertake dogging	4	*
MEM11005	Pick and process order	4	*
MEM11006	Perform production packaging	2	*
MEM11007	Administer inventory procedures	4	*
MEM11008	Package materials (stores and warehouse)	2	*
MEM11009	Handle/move bulk fluids/gases	4	*

Unit code	Unit title	P	Prereq
MEM11010	Operate mobile load shifting equipment	4	*
MEM11012	Purchase materials	6	*
MEM11013	Undertake warehouse receipt process	4	*
MEM11014	Undertake warehouse dispatch process	4	*
MEM11015	Manage warehouse inventory system	6	*
MEM11016	Order materials	2	*
MEM11017	Organise and lead stocktakes	4	*
MEM11018	Organise and maintain warehouse stock receipt and dispatch system	6	*
MEM11019	Undertake tool store procedures	4	*
MEM11020	Perform advanced warehouse computer operations	4	*
MEM11021	Perform advanced operation of load shifting equipment	2	*
MEM11022	Operate fixed/movable load shifting equipment	4	*
MEM12001	Use comparison and basic measuring devices	2	*
MEM12002	Perform electrical/electronic measurement	2	*
MEM12006	Mark off/out (general engineering)	4	*
MEM12007	Mark off/out structural fabrications and shapes	4	*
MEM12019	Measure components using coordinate measuring machines	4	*
MEM12020	Set and operate coordinate measuring machines	2	*
MEM12021	Program coordinate measuring machines	4	*
MEM12022	Program coordinate measuring machines (advanced)	2	*
MEM13001	Perform emergency first aid	1	*
MEM13003	Work safely with industrial chemicals and materials	2	*
MEM13004	Work safely with molten metals/glass	2	*

Unit code	Unit title	P	Prereq
MEM13006	Collect and evaluate work health and safety data for an enterprise or section of an enterprise	4	*
MEM13007	Maintain water treatment systems for cooling towers	2	*
MEM13018	Work safely with ionizing radiation	4	
MEM13019	Undertake work health and safety activities in the workplace	3	
MEM13020	Supervise work health and safety in an industrial work environment	4	*
MEM15001	Perform basic statistical quality control	2	*
MEM15003	Use improvement processes in team activities	4	*
MEM15004	Perform inspection	2	*
MEM15005	Select and control inspection processes and procedures	4	*
MEM16002	Conduct formal interviews and negotiations	4	*
MEM16004	Perform internal/external customer service	2	*
MEM16005	Operate as a team member to conduct manufacturing, engineering or related activities	2	*
MEM18003	Use tools for precision work	4	*
MEM18004	Maintain and overhaul mechanical equipment	4	*
MEM18005	Perform fault diagnosis, installation and removal of bearings	4	*
MEM18006	Perform precision fitting of engineering components	6	*
MEM18007	Maintain and repair mechanical drives and mechanical transmission assemblies	4	*
MEM18008	Balance equipment	2	*
MEM18009	Perform levelling and alignment of machines and engineering components	4	*
MEM18012	Perform installation and removal of mechanical seals	2	*
MEM18013	Perform gland packing	2	*

Unit code	Unit title	P	Prereq
MEM18014	Manufacture press tools and gauges	8	*
MEM18015	Maintain tools and dies	4	*
MEM18018	Maintain pneumatic system components	4	*
MEM18020	Maintain hydraulic system components	4	*
MEM18045	Fault find and repair electrical equipment/components up to 250 volts single phase supply	4	*
MEM18046	Fault find and repair electrical equipment/components up to 1000 volts a.c./1500 volts d.c.	10	*
MEM18055	Dismantle, replace and assemble engineering components	3	*
MEM18057	Maintain/service analog/digital electronic equipment	6	*
MEM18063	Terminate signal and data cables	4	*
MEM18064	Maintain instrumentation system components	6	*
MEM18071	Connect and disconnect fluid conveying system components	2	*
MEM18072	Manufacture fluid conveying conductor assemblies	4	*
MEM18083	Handle fluorocarbon refrigerants according to regulations	1	*
MEM18084	Commission and decommission split air conditioning systems	4	*
MEM18085	Install, service and repair domestic air conditioning and refrigeration appliances	6	*
MEM18086	Test, recover, evacuate and charge refrigeration systems	4	*
MEM18087	Service and repair domestic and light commercial refrigeration and air conditioning equipment	6	*
MEM18088	Maintain and repair commercial air conditioning systems and components	4	*
MEM18089	Maintain and repair central air handling systems	6	*
MEM18090	Maintain and repair industrial refrigeration systems and components	6	*

Unit code	Unit title	P	Prereq
MEM18094	Service and repair commercial refrigeration	6	*
MEM18095	Maintain and repair cooling towers/evaporative condensers and associated equipment	4	*
MEM18096	Maintain, repair/replace and adjust refrigerant flow controls and associated equipment	6	*
MEM18097	Manufacture cavity dies	8	*
MEM18098	Prepare to perform work associated with fuel system installation and servicing	2	*
MEM19001	Perform jewellery metal casting	6	*
MEM19002	Prepare jewellery illustrations	4	*
MEM19003	Handle gem materials	2	*
MEM19004	Handle and examine gemstone materials	6	*
MEM19005	Produce three-dimensional precision items	8	*
MEM19006	Replace watch batteries	1	*
MEM19007	Perform gemstone setting	6	*
MEM19009	Perform investment procedures for lost wax casting process	1	*
MEM19010	Produce rubber moulds for lost wax casting process	2	*
MEM19011	Perform wax injection of moulds for lost wax casting process	2	*
MEM19012	Produce jewellery wax model	4	*
MEM19014	Perform hand engraving	4	*
MEM19015	Perform jewellery enamelling	4	*
MEM19016	Construct jewellery components	4	*
MEM19017	Fabricate jewellery items	6	*
MEM19020	Fault find and maintain micro-mechanisms	4	*
MEM19021	Diagnose and service micro-mechanisms	6	*

Unit code	Unit title	P	Prereq
MEM20015	Produce hand cut keys	2	*
MEM20016	Produce keys by cutting to code	2	*
MEM20017	Produce keys by duplication	2	*
MEM20022	Modify and repair security equipment and systems	4	*
MEM20023	Assemble and test lock mechanisms	6	*
MEM20024	Install and upgrade locks and hardware	4	*
MEM20025	Gain entry	4	*
MEM20026	Install and maintain door control devices and systems	2	*
MEM20027	Maintain and service mechanical locking devices	6	*
MEM20028	Plan and prepare a master key system	4	*
MEM20030	Gain entry and reinstate fire and security containers	4	*
MEM20031	Gain entry and reinstate automotive locking systems	4	*
MEM20035	Perform a site security survey	2	*
MEM21001	Replace watch batteries, capacitors and bands	2	*
MEM21002	Perform watch movement exchange	2	*
MEM21003	Perform watch case servicing, repair and refurbishment	4	*
MEM21004	Clean watch and clock components	2	*
MEM21005	Diagnose faults in quartz watches	2	*
MEM21006	Service quartz watches	4	*
MEM21007	Service complex quartz watches	4	*
MEM21008	Service mechanical watches	4	*
MEM21009	Inspect, diagnose, adjust and repair mechanical watches	4	*
MEM21010	Service watch power generating systems	2	*
MEM21011	Service calendar and other dial indication mechanisms for	4	*

Unit code	Unit title	P	Prereq
	watches		
MEM21012	Service and repair mechanical watch oscillating systems	4	*
MEM21013	Service, test and adjust watch escapements	4	*
MEM21014	Service mechanical chronograph watches	6	*
MEM21015	Perform precision watch timing and adjustment	6	*
MEM21016	Install and set up clocks	2	*
MEM21017	Service and repair clock timepieces	6	*
MEM24001	Perform basic penetrant testing	2	*
MEM24003	Perform basic magnetic particle testing	2	*
MEM24005	Perform basic eddy current testing	2	*
MEM24007	Perform ultrasonic thickness testing	2	*
MEM24009	Perform basic radiographic testing	2	*
MEM25001	Apply fibre-reinforced materials	2	*
MEM25002	Form and integrate fibre-reinforced structures	4	*
MEM25003	Set up marine vessel structures	4	*
MEM25004	Fair and shape surfaces	2	*
MEM25005	Construct and assemble marine vessel timber components	8	*
MEM25006	Undertake marine sheathing operations	2	*
MEM25007	Maintain marine vessel surfaces	4	*
MEM25009	Form timber shapes using hot processes	2	*
MEM25010	Perform fitout procedures	4	*
MEM25011	Install marine systems	8	*
MEM25012	Install and test operations of marine auxiliary systems	6	*
MEM25014	Perform marine slipping operations	2	*

Unit code	Unit title	P	Prereq
MEM25015	Assemble and install equipment and accessories/ancillaries	2	*
MEM27001	Maintain and repair stationary and mobile plant engine cooling systems	2	*
MEM27002	Test and repair compression ignition systems	4	*
MEM27003	Overhaul engine fuel system components	4	*
MEM27004	Maintain and repair engine lubrication systems	2	*
MEM27005	Tune diesel engines	4	*
MEM27006	Diagnose and rectify batteries, low voltage sensors and circuits	8	*
MEM27007	Diagnose and rectify low voltage starting systems	2	*
MEM27008	Maintain induction, exhaust and emission control systems	4	*
MEM27009	Diagnose and rectify braking systems	6	*
MEM27010	Diagnose and rectify low voltage charging systems	2	*
MEM27011	Maintain track type undercarriage on mobile plant	4	*
MEM27012	Maintain mobile plant suspension systems	4	*
MEM27013	Maintain steering systems	4	*
MEM27014	Diagnose and rectify automatic transmissions	8	*
MEM27015	Diagnose and rectify drive line and final drives	4	*
MEM27016	Diagnose and maintain electronic controlling systems on mobile and stationary plant	4	*
MEM27017	Maintain, fault find and rectify hydraulic systems for mobile plant	4	*
MEM27019	Diagnose, repair and replace diesel engines in stationary and mobile plant	5	*
MEM27020	Apply knowledge of large combustion engine operations to service and maintenance tasks	2	*
MEM27021	Maintain, fault find and repair stationary plant gas turbine	6	*

Unit code	Unit title	P	Prereq
	engines		
MEM27022	Maintain, fault find and repair traction drive mechanics	4	*
MEM27023	Diagnose and rectify fieldbus circuits in mobile and stationary plant and equipment	4	*
MEM27026	Service and repair mobile plant air conditioning systems	4	*
MEM27029	Maintain wheels and tyres	2	*
MEM27030	Perform engine bottom-end overhaul	4	*
MEM27031	Perform engine top-end overhaul	8	*
MEM27032	Service combustion engines	2	*
MEM50002	Work safely on marine craft	1	*
MEM50003	Follow work procedures to maintain the marine environment	1	*
MEM50004	Maintain quality of environment by following marina codes	1	*
MEM50009	Safely operate a mechanically powered recreational boat	2	*
MSMENV472	Implement and monitor environmentally sustainable work practices	4	
PMBPROD391 E	Produce composites using resin infusion	4	
PMBPROD394 E	Produce composites using resin transfer moulding	4	
PMBPROD398 E	Produce composites using prepregs	4	
TLILIC0003	Licence to operate a forklift truck	0	
TLILIC0024	Licence to operate a vehicle loading crane (capacity 10 metre tonnes and above)	1	

Qualification Mapping Information

Release 2. Packaging rules amended. Elective unit codes updated. Supersedes and is equivalent to MEM40119 Certificate IV in Engineering (Release 1).

Release 1. Supersedes and is equivalent to MEM40105 Certificate IV in Engineering

Links

Companion Volume implementation guides are found in VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=b7050d37-5fd0-4740-8f7d-3b7a49c10bb2>