



**Australian Government**

# **MEA389A Repair and/or overhaul propellers**

**Revision Number: 1**

## ME A389A Repair and/or overhaul propellers

### Modification History

Not applicable.

### Unit Descriptor

<b>Unit descriptor</b>	This unit of competency is part of the MEA40710 Certificate IV in Aeroskills (Mechanical) workshop training pathway. It covers the competencies required to overhaul and repair aircraft propellers and components.
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### Application of the Unit

<b>Application of the unit</b>	This unit requires application of hand skills, theory knowledge and maintenance publication procedures to repair and overhaul aircraft propellers and components.  Applications include piston and turbine engine propellers and components, excluding propeller blades that are made from materials other than metal.
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### Licensing/Regulatory Information

Not applicable.

### Pre-Requisites

<b>Prerequisite units</b>		
	MEA101B	Interpret occupational health and safety practices in aviation maintenance
	MEA103B	Plan and organise aviation maintenance work activity
	MEA105B	Apply quality standards applicable to aviation maintenance processes

<b>Prerequisite units</b>		
	MEA107B	Interpret and use aviation maintenance industry manuals and specifications
	MEA108B	Complete aviation maintenance industry documentation
	MEA109B	Perform basic hand skills, standard trade practices and fundamentals in aviation maintenance

## Employability Skills Information

<b>Employability skills</b>	This unit contains employability skills.
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## Elements and Performance Criteria Pre-Content

Elements describe the essential outcomes of a unit of competency.	Performance criteria describe the performance needed to demonstrate achievement of the element. Where bold italicised text is used, further information is detailed in the required skills and knowledge section and the range statement. Assessment of performance is to be consistent with the evidence guide.
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## Elements and Performance Criteria

ELEMENT	PERFORMANCE CRITERIA
1. Determine requirements	1.1. <b>Propellers and component</b> defect reports (removal tags) or customer order are correctly interpreted and matched by part and serial numbers 1.2. Components are inspected and/or operated through prescribed test procedures to establish serviceability or confirm defects, as required 1.3. Modification status is clearly established to assist in determining the overhaul requirements for the components 1.4. Extent of overhaul or repair is identified and documented in accordance with standard enterprise procedures
2. Troubleshoot propeller components	2.1. Available information from maintenance records and test results is used, where necessary, to assist in fault determination 2.2. Logical processes are used to ensure efficient and accurate troubleshooting 2.3. Specialist advice is obtained, where required, to assist with, or confirm, the fault and rectification requirement 2.4. Propeller component faults are located and the causes of the faults are clearly identified 2.5. Fault rectification requirements are determined to assist in planning the repair
3. Dismantle and inspect propeller parts	3.1. Propeller component parts are dismantled in accordance with maintenance manuals 3.2. Component parts are assessed for serviceability in accordance with the relevant maintenance documentation 3.3. Parts requiring specialist repair are tagged and repair instructions are specified in accordance with standard enterprise procedures 3.4. Parts requiring non-destructive testing are prepared for testing in accordance with the relevant maintenance documentation 3.5. Parts lists are compiled and processed in accordance with standard enterprise procedures
4. Repair and/or modify propeller components or parts	4.1. Component parts are <b>repaired</b> or replaced in accordance with the relevant maintenance documentation

<b>ELEMENT</b>	<b>PERFORMANCE CRITERIA</b>
	4.2.Modification of components or parts is undertaken, where required, by relevant manufacturers' bulletins or procedures
5. Assemble, test and adjust propeller components	5.1.Component parts are assembled within specified tolerances and in accordance with the appropriate maintenance documents 5.2.Propeller components are adjusted, tested or calibrated to operate within prescribed specifications 5.3.Finished components are tagged, sealed and packaged in accordance with standard enterprise procedures 5.4.Required maintenance documentation and modification records are completed and processed in accordance with standard enterprise procedures

## Required Skills and Knowledge

### REQUIRED SKILLS AND KNOWLEDGE

This section describes the skills and knowledge required for this unit.

#### Required skills

Look for evidence that confirms skills in:

- applying relevant occupational health and safety (OHS) procedures
- using relevant maintenance documentation, specifications and aircraft/component manuals to:
  - recognise state of serviceability and overhaul or repair requirements for propellers and propeller components as listed in the Range Statement
  - test and accurately and efficiently troubleshoot unserviceabilities and document the causes with regard to propeller components
  - dismantle and inspect propeller component parts for serviceability and identify repair requirements as applicable
  - repair/replace/modify propeller component parts
  - assemble, balance, test for correct operation and adjust propeller components and propellers
- correctly tagging, sealing and packaging completed components

#### Required knowledge

Look for evidence that confirms knowledge of:

- fault diagnosis techniques
- system and component operation
- repair and overhaul procedures and processes

## Evidence Guide

### EVIDENCE GUIDE

The Evidence Guide provides advice on assessment and must be read in conjunction with the performance criteria, required skills and knowledge, range statement and the Assessment Guidelines for the Training Package.

#### Overview of assessment

A person who demonstrates competency in this unit must be able to apply hand skills and component theory knowledge and use maintenance publications to repair and overhaul aircraft propellers and components while applying all relevant safety precautions.

#### Critical aspects for assessment and evidence required to demonstrate competency in this unit

The underlying skills inherent in this unit should be transferable across a range of repair and/or overhaul applications associated with aircraft components. It is essential that the maintenance procedures are interpreted and applied to ensure quality and safety standards are achieved.

Evidence of transferability of skills and knowledge related to repair is essential. This may be demonstrated through application across a number of different aircraft components. Ability to assess component serviceability and interpret parts requirements will be necessary to supplement the required evidence. Capability to interpret inspection procedures and specifications (allowable limits) and apply them in practice is critical. The application of testing procedures should also clearly indicate knowledge of system operation. Knowledge of propeller, engine and constant speed unit operation, individually and as a system, will be necessary to supplement evidence of ability to troubleshoot component faults before undertaking any action. The work plan should take account of applicable safety and quality requirements in accordance with the industry and regulatory standards.

A person cannot be assessed as competent until it can be demonstrated to the satisfaction of the workplace assessor that the relevant elements of the unit of competency are being achieved under routine supervision on at least one item from each of Groups 1 to 4 in the Range Statement and on a representative range of the repair processes in Groups 5 to 10. This shall be established via the records in the Log of Industrial Experience and Achievement or, where appropriate, an equivalent Industry .

<b>EVIDENCE GUIDE</b>	
<b>Context of and specific resources for assessment</b>	Competency should be assessed in the work environment, or simulated work environment, using tools and equipment specified in maintenance documentation. It is also expected that general purpose tools and test equipment found in most routine situations would be used where appropriate.
<b>Method of assessment</b>	
<b>Guidance information for assessment</b>	



## Range Statement

<b>RANGE STATEMENT</b>	
<p>The range statement relates to the unit of competency as a whole. It allows for different work environments and situations that may affect performance. Bold italicised wording, if used in the performance criteria, is detailed below. Essential operating conditions that may be present with training and assessment (depending on the work situation, needs of the candidate, accessibility of the item, and local industry and regional contexts) may also be included.</p>	
<b>Note</b>	Range statements listed below are numbered to facilitate specification of the assessment requirements included in the Evidence Guide
<b>Propellers and components</b>	<p>Propellers and components may include:</p> <ol style="list-style-type: none"> <li>1. Fixed pitch, constant speed, feathering and reversing propellers and spinners</li> <li>2. Anti ice/de-ice equipment</li> <li>3. Propeller blades - metal</li> <li>4. Hardware</li> </ol>
<b>Repair of component parts</b>	<p>Repair of component parts may include:</p> <ol style="list-style-type: none"> <li>5. Finishing or re-finishing of metal surfaces through processes, such as polishing, lapping and blending of damage within maintenance manual limits</li> <li>6. Removal of corrosion within maintenance manual limits</li> <li>7. Replacement of seals and gaskets</li> <li>8. Replacement of bearings</li> <li>9. Application of surface treatments, such as alodining</li> <li>10. Restoration of paint finishes</li> </ol>
<b>Power plant relationship</b>	Repair and/or overhaul of propeller and components may be related to aircraft power plant systems
<b>Application</b>	<p>Application of this unit may relate to:</p> <ul style="list-style-type: none"> <li>• scheduled or unscheduled maintenance</li> <li>• individual or team-related activities</li> <li>• complex testing and adjusting of components, and where this is undertaken, may be carried out under supervision at the appropriate level</li> </ul>

<b>RANGE STATEMENT</b>	
<b>Procedures and requirements</b>	Procedures and requirements refer to industry standard procedures specified by manufacturers, regulatory authorities or the enterprise

**Unit Sector(s)**

<b>Unit sector</b>	Component repair and overhaul
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**Competency field**

<b>Competency field</b>	Aviation maintenance
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**Co-requisite units**

<b>Co-requisite units</b>		