



Australian Government

MEA431 Braze weld aircraft components

Release: 2

MEA431 Braze weld aircraft components

Modification History

Release 2. Equivalent to MEA431 Braze weld aircraft components with amended prerequisite codes.

Application

The unit of competency requires application of the skills and knowledge of MEM05006C Perform brazing and/or silver soldering, to the brazing of applicable aircraft parent metal groups as specified by the Regulators during scheduled or unscheduled maintenance. Work may be performed individually or as part of a team.

The unit covers the development of competency elements required to gain approval within the Civil Aviation Safety Authority (CASA) or the Australian Defence Force (ADF) regulatory systems to braze weld aircraft components. Individuals will be authorised to weld specific parent metal groups, as specified in CAAP 33-1(1) Aircraft manual welding: approvals and qualifications or RAAF Specification Engineering W5003 Welders – Qualification for Aircraft, Missile and Aerospace Fusion welding.

Pre-requisite Unit

MEA107	Interpret and use aviation maintenance industry manuals and specifications
MEA154	Apply work health and safety practices in aviation maintenance
MEA156	Apply quality standards during aviation maintenance activities
MEA157	Complete aviation maintenance industry documentation
MEM05006C	Perform brazing and/or silver soldering
MEM05026C	Apply welding principles

Competency Field

Aviation maintenance

Unit Sector

Elements and Performance Criteria

<p>Elements describe the essential outcomes.</p>	<p>Performance criteria describe the performance needed to demonstrate achievement of the element.</p>
<p>1. Prepare to perform repair or fabricate component using braze welding process</p>	<p>1.1 Materials or components to be brazed and the applicable parent metal group are identified in accordance with applicable data</p> <p>1.2 Correct braze welding equipment and consumables are selected and safely set up in accordance with standard operating procedures</p> <p>1.3 Component (or materials) is prepared for braze welding</p> <p>1.4 Equipment is adjusted ready for the brazing process</p>
<p>2. Braze weld components</p>	<p>2.1 Braze welds are performed to the required standard in accordance with the applicable repair scheme or drawing while observing all relevant work health and safety (WHS) requirements, including the use of material safety data sheets (MSDS) and items of personal protective equipment (PPE)</p> <p>2.2 Completed welds are inspected for defects and any defects rectified</p>
<p>3. Complete documentation</p>	<p>3.1 Required documentation is completed in accordance with standard enterprise procedures</p>

Foundation Skills

Foundation skills essential to performance are explicit in the performance criteria of this unit of competency.

Range of Conditions

This field allows for different work environments and conditions that may affect performance. Essential operating conditions that may be present (depending on the work situation, needs of the candidate, accessibility of the item, and local industry and regional contexts) are included.

- Materials include:**
- Any metal used in the construction of aircraft components that is suitable for braze welding
- Components include:**
- Any aircraft component where braze welding is specified as either a fabrication or repair technique
- Parent metal groups against which welding authorities are individually granted are:**
- Aluminium alloys
 - Magnesium alloys
 - Carbon steels and low alloy steels
 - Corrosion and heat resisting steels
 - Nickel alloys
 - Copper-based alloys
 - Titanium alloys
- Welding equipment includes:**
- Fuel gases
 - Cylinders
 - Regulators
 - Hoses
 - Torches
 - Tips and nozzles
- Consumables include:**
- Brazing rods and fluxes as specified for the task
- Required standards are specified in:**
- Regulations relating to required test pieces
 - Process specifications
 - Repair manuals
 - Overhaul manuals
 - Australian and New Zealand Standards

Unit Mapping Information

Release 2. Equivalent to MEA431 Braze weld aircraft components

Links

Companion Volume implementation guides are found in VETNet - <https://vetnet.education.gov.au/Pages/TrainingDocs.aspx?q=ce216c9c-04d5-4b3b-9bcf-4e81d0950371>