



Australian Government

Department of Education, Employment and Workplace Relations

ICP30910 Certificate III in Printing and Graphic Arts (Cartons and Corrugating)

Revision Number: 1

ICP30910 Certificate III in Printing and Graphic Arts (Cartons and Corrugating)

Modification History

Not applicable.

Description

Descriptor

This qualification applies to individuals engaged in the paper converting area of the printing industry, specific to cartons and corrugating. They prepare materials and set up and run a range of equipment and machinery for cutting, embossing, folding, collating and fastening to produce the finished product. They may also provide leadership and guidance to others with some limited responsibility for the output of others.

Job Roles

Skilled hand
Machinist

Pathways Information

Qualification Pathways

Entry requirements

There are no entry requirements for this qualification.

Pathways into the qualification

Candidates may enter the qualification with limited or no vocational experience and without a relevant lower level qualification. However, the preferred pathway for candidates entering this qualification is one of the following qualifications:

- ICP20110 Certificate II in Printing and Graphic Arts (General)
- ICP20810 Certificate II in Printing and Graphic Arts (Cartons)
- ICP20910 Certificate II in Printing and Graphic Arts (Corrugating).

Pathways from the qualification

At the completion of this qualification students could choose to enter a:

- ICP40710 Certificate IV in Printing and Graphic Arts (Process Leadership).
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Licensing/Regulatory Information

Licensing, legislative, regulatory or certification considerations

There is no direct link between this qualification and licensing, legislative and/or regulatory requirements. However, where required, a unit of competency will specify relevant licensing, legislative and/or regulatory requirements that impact on the unit.

Entry Requirements

Not applicable.

Employability Skills Summary

EMPLOYABILITY SKILLS QUALIFICATION SUMMARY

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The following table contains a summary of the Employability Skills required for this qualification. The Employability Skills facets described here are broad industry requirements that may vary depending on qualification packaging options.

Employability Skill	Industry/enterprise requirements for this qualification include:
Communication	<ul style="list-style-type: none"> reading and interpreting job specifications from job documentation or the production control system using printing industry terminology and vocabulary correctly and accurately
Teamwork	<ul style="list-style-type: none"> operating production processes and shutting down machines in association with fellow workers
Problem solving	<ul style="list-style-type: none"> conducting a sample run of cartons and making adjustments to the machine to correct faults identifying problems with flexographic machines and making adjustments and corrections monitoring production quality and making minor adjustments to processes
Initiative and enterprise	<ul style="list-style-type: none"> anticipating and rectifying production problems monitoring trends in the printing industry to inform personal work practices
Planning and organising	<ul style="list-style-type: none"> planning the set up for complex carton folding and gluing machines
Self-management	<ul style="list-style-type: none"> following procedures and using personal protective equipment correctly operating production processes according to the daily work schedule
Learning	<ul style="list-style-type: none"> giving and following simple routine instructions
Technology	<ul style="list-style-type: none"> using computerised control, monitoring and data entry systems using information technology, such as computer hardware and software to access data from files

Packaging Rules

Packaging Rules

Packaging Rules

Total number of units = 19 units

4 core units, plus

7 elective units from Group A, plus

8 elective units from Group B or Group C.

Up to **2 elective units** from Group A can be substituted with Group B elective units listed below.

Up to 4 elective units must be selected from Group B. The remaining elective units may be selected from Group B or Group C elective units.

Up to **4 elective units** may be selected from the remaining elective units or from qualifications at the same qualification level or one level higher, in this Training Package or any other endorsed Training Package or accredited course.

Elective units must be relevant to the qualification level, job role, work outcome and industry requirements. Unit selection is by negotiation and mutual agreement between the employee, employer and the RTO and is based on enterprise and individual needs.

Core Units

BSBSUS301A Implement and monitor environmentally sustainable work practices
 ICPSU216C Inspect quality against required standards
 ICPSU260C Maintain a safe work environment
 ICPSU262C Communicate in the workplace

Group A Elective Units

ICPCF220C Produce basic converted or finished product
 ICPCF3106C Set up machine for basic carton folding and gluing
 ICPKN319C Apply knowledge and processes of converting paper-based products
 ICPSU201C Prepare, load and unload reels and cores on and off machine* **OR**
 ICPSU202C Prepare, load and unload product on and off machine*
 ICPSU203C Prepare and maintain the work area
 ICPSU224C Perform basic machine maintenance
 ICPSU281C Use computer systems
 ICPSU323C Dispose of waste
 * Both of these units can selected in this qualification, if the enterprise requires both.

Group B Elective Units

ICPCF341C Set up machine for complex sequenced or multiple folding
 ICPCF361C Set up machine for complex adhesive, mechanical or sewn fastening
 ICPCF392C Produce product on window gluer
 ICPPP322C Digitise images for reproduction
 ICPPP481C Design complex carton

Packaging Rules

ICPPR313C	Set up for basic flexographic printing
ICPPR314C	Produce basic flexographic printed product
ICPSU342C	Undertake inventory procedures
ICPSU345C	Purchase materials and schedule deliveries
ICPSU351C	Undertake basic production scheduling
ICPSU362C	Communicate as part of a work team
ICPSU381C	Operate and maintain computer resources
ICPPR493C	Set up and monitor in-line printing operations

Group C Elective Units

ICPPP281C	Design basic carton
ICPCF321C	Set up and produce complex guillotined product OR
ICPCF326C	Undertake pre make-ready for die cutting OR
ICPCF225C	Set up machine for complex flat-bed die cutting or embossing
ICPCF426C	Produce complex flat-bed die cut or embossed product OR
ICPCF327C	Set up machine for complex rotary die cutting or embossing
ICPCF328C	Produce complex rotary die cut or embossed product OR
ICPCF3109C	Produce complex folded and glued cartons
ICPCF410C	Set up machine for complex carton folding and gluing OR
ICPCF320C	Produce complex converted or finished product
ICPCF342C	Produce complex sequenced or multiple folded product OR
ICPCF362C	Produce complex adhesive, mechanical or sewn fastened product
MSACMC210A	Manage the impact of change on own work
MSACMS200A	Apply competitive manufacturing practices
MSACMS201A	Sustain process improvements
MSACMT230A	Apply cost factors to work practices
MSACMT240A	Apply 5S procedures in a manufacturing environment
MSACMT280A	Undertake root cause analysis
MSAENV272A	Participate in environmentally sustainable work practices