



Australian Government

Assessment Requirements for ICPSUP2010 Prepare, load and unload reels and cores on and off machine

Release: 1

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Modification History

Release	Comments
Release 1	This version first released with ICP Printing and Graphic Arts Training Package Version 4.0.

Performance Evidence

The candidate must demonstrate the ability to complete the tasks outlined in the elements, performance criteria and foundation skills of this unit, including evidence of the ability to:

- prepare, load and unload at least two reels, cores or products, for two different jobs, according to job specifications.

In the course of the above the candidate must:

- identify all stop and safety controls on the machine.

Knowledge Evidence

The candidate must be able to demonstrate knowledge to complete the tasks outlined in the elements, performance criteria and foundation skills of this unit, including knowledge of:

- work health and safety (WHS) risks and requirements for:
 - manual handling of reels
 - the placement of nip points, guards and safety devices on required machines
- common characteristics of reels
- the techniques for the preparation, loading and unloading of reels
- indicators of faulty and distorted reels and cores, and the techniques for correcting them
- the faults that may occur in reels due to incorrect loading
- the techniques for joining reels to the web
- the position of reels on the unwind unit
- reel grain direction
- reel labelling procedures and the information they should contain
- reel preparations required for the next operation, including:
 - stripping
 - stacking
 - wrapping
 - labelling

- manufacturer manuals, enterprise procedures and work health and safety documentation, including their location and purpose.

Assessment Conditions

Skills in this unit must be demonstrated in a workplace or simulated environment where the conditions are typical of those in a working environment in this industry.

This includes access to:

- special purpose tools, equipment and materials
- printing or converting machinery.

Assessors of this unit must satisfy the requirements for assessors in applicable vocational education and training legislation, frameworks and/or standards.

Links

Companion Volume Implementation Guide is found on VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=a74b7a0f-a253-47e3-8be0-5d426e24131d>