



**Australian Government**

# **Assessment Requirements for ICPCBF392 Produce product on window gluer**

**Release: 1**

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## Modification History

Release	Comments
Release 1	This version first released with ICP Printing and Graphic Arts Training Package Version 1.0.

## Performance Evidence

Evidence of the ability to:

- complete different size jobs on the window gluer, including 1, 2 and 3 cycle operate and dual-feed, according to job specifications, listed performance criteria and within the production timeframe.

Note: If a specific volume or frequency is not stated, then evidence must be provided at least once.

## Knowledge Evidence

To complete the unit requirements safely and effectively, the individual must:

- explain work health and safety factors for:
  - setting up and/or operating machine delivery systems
  - using the window facer machine
  - adjusting/correcting the machine
- identify areas of the:
  - feeder to monitor to ensure trouble-free operation
  - machine to continuously observe to ensure smooth, trouble-free operation
  - gluing and film cutting process to monitor to ensure product quality
- explain adjustment of the glue application to ensure product quality
- determine segments of quality assurance inspected at the completion of the sample run, and in a completed job to meet client requirements
- explain communication to instigate if the job does not coincide with the sample
- list part(s) of the machine to adjust if window film is cut/slit incorrectly
- explain factors that cause poor glue adhesion on cartons
- list key tasks to correctly shut down the machine
- explain ways finished work is prepared for the next process

- identify areas of the machine that need regular cleaning, and materials to clean from the machine.

## **Assessment Conditions**

Gather evidence to demonstrate consistent performance in conditions that are safe and replicate the workplace. Noise levels, production flow, interruptions and time variances must be typical of those experienced in the converting, binding and finishing field of work and include access to relevant facilities, equipment and materials used to produce a range of different size jobs on the window gluer.

Assessors must satisfy NVR/AQTF assessor requirements.

## **Links**

Companion Volume implementation guides are found in VETNet - <https://vetnet.education.gov.au/Pages/TrainingDocs.aspx?q=a74b7a0f-a253-47e3-8be0-5d426e24131d>