



Australian Government

ICPCBF381 Set up machine for complex laminating

Release: 1

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Modification History

Release	Comments
Release 1	This version first released with ICP Printing and Graphic Arts Training Package Version 1.0.

Application

This unit describes the skills and knowledge required to set up a machine for a range of complex laminating processes including laminating reel to reel, sheet to reel and reel to sheet.

No licensing, legislative or certification requirements apply to this unit at the time of publication.

Unit Sector

Converting, Binding and Finishing

Elements and Performance Criteria

ELEMENT	PERFORMANCE CRITERIA
<i>Elements describe the essential outcomes.</i>	<i>Performance criteria describe the performance needed to demonstrate achievement of the element.</i>
1. Prepare for job	1.1 Job specifications are read and interpreted from job documentation or production control system 1.2 Set-up is planned and carried out correctly in minimum time with minimum wastage
2. Set up reel transportation system	2.1 Unwind reel is set up and adjusted according to job specifications 2.2 Webbing procedures are carried out 2.3 Web control system is set up and adjusted according to job specifications 2.4 Reels are spliced/joined according to job specifications 2.5 Rewind reel is set up and adjusted according to job specifications 2.6 Sheeter is set up and adjusted according to job specifications

ELEMENT	PERFORMANCE CRITERIA
3. Set up machine for complex laminating	<p>3.1 Application system cylinder is set up and adjusted according to job specifications</p> <p>3.2 Adhesive application system is set up and adjusted according to job specifications</p> <p>3.3 Binding pressures are set up and adjusted according to job specifications</p> <p>3.4 Drying system is set up and adjusted according to job specifications</p>
4. Set up in-line unit(s)	<p>4.1 Minor in-line printing/converting/binding unit(s) are set up for basic process(es) and adjusted according to machine requirements and job specifications</p> <p>4.2 Assistance is given in set-up of major in-line printing/converting/binding unit(s)</p>
5. Conduct sample run	<p>5.1 Raw material to be used for sample is organised correctly</p> <p>5.2 Machine is set up and operated to produce a specified sample according to work health and safety requirements, manufacturer's specifications and enterprise procedures</p> <p>5.3 Sample is visually inspected and/or tested or laboratory testing is organised according to enterprise procedures</p> <p>5.4 Results are interpreted to determine adjustment requirements</p> <p>5.5 Adjustment changes are carried out according to product and machine specifications</p>

Foundation Skills

This section describes language, literacy, numeracy and employment skills incorporated in the performance criteria that are required for competent performance.

Skill	Performance Criteria	Description
Reading	1.1, 2.1, 2.3-2.6, 3.1-3.4, 4.1, 5.2, 5.5	<ul style="list-style-type: none"> Recognises and interprets text to establish job requirements from information contained within relevant procedures and specifications
Navigate the world of work	5.2, 5.3	<ul style="list-style-type: none"> Complies with legislative requirements and follows organisational policies and procedures relevant to own role

Interact with others	4.2	<ul style="list-style-type: none"> Cooperates with others as part of familiar routine activities, and contributes to specific activities requiring joint responsibility and accountability
Get the work done	1.2, 2.1-2.6, 3.1-3.4, 4.1, 5.1-5.5	<ul style="list-style-type: none"> Plans and organises familiar tasks Implements actions as per instructions, making adjustments if necessary Plans, identifies and assembles resources required to complete tasks Analyses results to decide on adjustments needed to achieve required outcomes Follows routine procedures for using digital technology by reading data from electronic monitoring and control systems

Unit Mapping Information

Code and title current version	Code and title previous version	Comments	Equivalence status
ICPCBF381 Set up machine for complex laminating	ICPCF381C Set up machine for complex laminating	Updated to meet Standards for Training Packages	Equivalent unit

Links

Companion Volume implementation guides are found in VETNet - <https://vetnet.education.gov.au/Pages/TrainingDocs.aspx?q=a74b7a0f-a253-47e3-8be0-5d426e24131d>