



Australian Government

Assessment Requirements for ICPCBF3810 Set up machine for complex laminating

Release: 1

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Modification History

Release	Comments
Release 1	This version first released with ICP Printing and Graphic Arts Training Package Version 4.0.

Performance Evidence

The candidate must demonstrate the ability to complete the tasks outlined in the elements, performance criteria and foundation skills of this unit, including evidence of the ability to:

- set up machine for two jobs on different substrates, of different sizes, including demonstrating splicing techniques according to manufacturer and job specifications and enterprise procedures.

In the course of the above the candidate must:

- demonstrate all safety devices on the machine.

Knowledge Evidence

The candidate must be able to demonstrate knowledge to complete the tasks outlined in the elements, performance criteria and foundation skills of this unit, including knowledge of:

- the job documentation or production control system, and the information it contains
- elements to consider when planning a laminating sample
- work health and safety (WHS) risks and requirements for:
 - setting up and adjusting the laminating machine
 - setting up the drying system
- webbing procedures commonly used in the transportation area
- common issues in the reel transportation system and correction methods
- areas to consider when setting up the web control system
- problems likely to occur when setting up and operating the sheeter, and correction methods
- methods of web splicing on the laminating process
- checks to make when setting up and adjusting the application system cylinder and adhesive application system
- factors determining the setting of the binding pressures
- the function of the drying system and factors affecting it
- the range of sheet sizes that can be processed on this machine

- in-line units available for the laminating process
- circumstances requiring machine adjustment
- quality criteria to consider in a completed laminating job, and items to check against the client sample
- laboratory testing procedures
- steps taken to ensure important features of the production control system are addressed
- manufacturer manuals, enterprise procedures and work health and safety documentation, including their location and purpose.

Assessment Conditions

Gather evidence to demonstrate consistent performance in conditions that are safe and replicate the workplace. Noise levels, production flow, interruptions and time variances must be typical of those experienced in the converting, binding and finishing field of work and include access to:

- special purpose tools, equipment and materials
- laminating machinery.

Assessors of this unit must satisfy the requirements for assessors in applicable vocational education and training legislation, frameworks and/or standards.

Links

Companion Volume Implementation Guide is found on VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=a74b7a0f-a253-47e3-8be0-5d426e24131d>