



Australian Government

ICPCBF326 Undertake pre make-ready for die cutting

Release: 1

ICPCBF326 Undertake pre make-ready for die cutting

Modification History

Release	Comments
Release 1	This version first released with ICP Printing and Graphic Arts Training Package Version 1.0.

Application

This unit describes the skills and knowledge required to prepare cutting formes (two large and two small) to accommodate different complexities of cutting containing multiple images with extremely tight registration and highly accurate cutting requirements.

No licensing, legislative or certification requirements apply to this unit at the time of publication.

Unit Sector

Converting, Binding and Finishing

Elements and Performance Criteria

ELEMENT	PERFORMANCE CRITERIA
<i>Elements describe the essential outcomes.</i>	<i>Performance criteria describe the performance needed to demonstrate achievement of the element.</i>
1. Obtain job instructions and locate forme	1.1 Job sheets or instructions are interpreted correctly 1.2 Existing formes are located in storage area using filing system and new formes and associated tooling are collected from holding location
2. Check cutting forme	2.1 Cutting forme/tooling is checked against master sample for accuracy of cut and fold 2.2 Centre line is located and checked to ensure accuracy of positioning/registration on Bobst
3. Position and set up counters	3.1 Cutting plate is located and prepared for counters 3.2 Counters are accurately positioned and set up on cutting plate to ensure registration with cutting forme

ELEMENT	PERFORMANCE CRITERIA
4. Conduct sample cut	4.1 Material to be used for sample cut is obtained 4.2 Cutting forme and cutting plate are accurately positioned on machine 4.3 Machine is operated to produce sample according to enterprise procedures
5. Check sample	5.1 Sample is accurately cut and registration of tooling is precise 5.2 Forme or tooling is adjusted if necessary, according to job specifications 5.3 Sample is confirmed as correct by supervisor if required
6. Set up stripping forme and blank separator	6.1 Pins are positioned on stripping forme to ensure accurate removal of waste board 6.2 Blank separator is set up according to job specifications
7. Undertake filing procedure	7.1 Correct identification number is allocated to cutting formes/tooling and strippers, and recorded 7.2 Information is correctly entered into filing system according to enterprise procedures

Foundation Skills

This section describes language, literacy, numeracy and employment skills incorporated in the performance criteria that are required for competent performance.

Skill	Performance Criteria	Description
Reading	1.1, 1.2, 5.2, 6.2, 7.2	<ul style="list-style-type: none"> Recognises and interprets text to establish job requirements from information in relevant procedures and specifications
Writing	7.1, 7.2	<ul style="list-style-type: none"> Gathers information from a range of sources to record using headings, instructions and layout to meet needs of audience and purpose of text
Navigate the world of work	4.3, 7.2	<ul style="list-style-type: none"> Recognises and follows organisational policies and procedures relevant to own role
Get the work done	1.1, 1.2, 2.1, 2.2, 3.2, 4.1-4.3, 5.1, 5.2, 6.1,	<ul style="list-style-type: none"> Plans, identifies and assembles resources required to complete tasks

	6.2, 7.2	<ul style="list-style-type: none"> • Implements actions as per plan, making accurate adjustments as necessary • Takes responsibility for planning and organising own workload, identifying ways of sequencing and combining elements for greater efficiency
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Unit Mapping Information

Code and title current version	Code and title previous version	Comments	Equivalence status
ICPCBF326 Undertake pre make-ready for die cutting	ICPCF326C Undertake pre make-ready for die cutting	Updated to meet Standards for Training Packages	Equivalent unit

Links

Companion Volume implementation guides are found in VETNet -

<https://vetnet.education.gov.au/Pages/TrainingDocs.aspx?q=a74b7a0f-a253-47e3-8be0-5d426e24131d>