



**Australian Government**

# **ICPCBF311 Prepare for cutting forme and stripper making**

**Release: 1**

# ICPCBF311 Prepare for cutting forme and stripper making

## Modification History

Release	Comments
Release 1	This version first released with ICP Printing and Graphic Arts Training Package Version 1.0.

## Application

This unit describes the skills and knowledge required to prepare for making cutting formes and strippers.

No licensing, legislative or certification requirements apply to this unit at the time of publication.

## Unit Sector

Converting, Binding and Finishing

## Elements and Performance Criteria

ELEMENT	PERFORMANCE CRITERIA
<i>Elements describe the essential outcomes.</i>	<i>Performance criteria describe the performance needed to demonstrate achievement of the element.</i>
1. Prepare for die and stripper making	1.1 Die and stripper making requirements are identified and selected from die drawing or inspection 1.2 Availability of all job related components is checked 1.3 Materials chosen are appropriate for cutting forme design and the machine cutting forme/stripper they are to be used on
2. Prepare materials	2.1 Cutting forme/stripper making materials are assessed and cut to size 2.2 Cutting forme/stripper making materials are correct size for production requirements 2.3 Stripper backing material is correct size for production requirements 2.4 Product design is drawn onto cutting forme blank to match cutting forme design

ELEMENT	PERFORMANCE CRITERIA
	2.5 Drawing is in register on cutting forme blank 2.6 Drawing is in register on stripper backing material
3. Prepare lay down sheet and cutting forme tracing	3.1 Lay down sheet and cutting forme tracing are glued correctly onto cutting forme blank 3.2 Lay down sheet is in register on cutting forme blank 3.3 Cutting forme tracing matches product design
4. Design location of bridges, stripping rule and mounting holes	4.1 Cutting forme maintains required strength 4.2 Waste is cut to suit waste extraction system 4.3 Mounting holes register with holes in cutting forme blank

## Foundation Skills

*This section describes language, literacy, numeracy and employment skills incorporated in the performance criteria that are required for competent performance.*

Skill	Performance Criteria	Description
Reading	1.1, 3.3	<ul style="list-style-type: none"> <li>Recognises and evaluates text to establish job requirements from information contained within relevant systems</li> </ul>
Numeracy	2.1-2.3	<ul style="list-style-type: none"> <li>Identifies and comprehends relevant mathematical information in familiar diagrams and text</li> </ul>
Get the work done	1.1-1.3, 2.1-2.6, 3.1-3.3, 4.1-4.3	<ul style="list-style-type: none"> <li>Takes responsibility for planning and organising own workload, identifying ways of sequencing and combining elements for greater efficiency</li> <li>Plans, identifies and assembles resources required to complete tasks</li> <li>Responds to predictable problems and implements standard or logical solutions</li> <li>Follows routine procedures for using digital technology by reading data from electronic monitoring and control systems</li> </ul>

## Unit Mapping Information

Code and title current version	Code and title previous version	Comments	Equivalence status
ICPCBF311 Prepare for cutting forme and stripper making	ICPCF311C Prepare for cutting forme and stripper making	Updated to meet Standards for Training Packages	Equivalent unit

## Links

Companion Volume implementation guides are found in VETNet -

<https://vetnet.education.gov.au/Pages/TrainingDocs.aspx?q=a74b7a0f-a253-47e3-8be0-5d426e24131d>