



Australian Government

Assessment Requirements for ICPCBF307 Produce double-faced web

Release: 1

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Modification History

Release	Comments
Release 1	This version first released with ICP Printing and Graphic Arts Training Package Version 1.0.

Performance Evidence

Evidence of the ability to:

- correctly and safely perform at least TWO runs on the double backer machine to produce TWO different types/classes of product, according to manufacturer's and job specifications and enterprise procedures
- monitor operations and adjust equipment and machinery as required to ensure production quality
- accurately complete relevant enterprise production records/reports when producing double-faced web.

Note: If a specific volume or frequency is not stated, then evidence must be provided at least once.

Knowledge Evidence

To complete the unit requirements safely and effectively, the individual must:

- identify significant work health and safety risks to workers operating machinery and undertaking this activity
- identify measures employed to prevent injury and/or illness in the case of the risks identified previously
- identify principle support systems on line to the corrugating machine
- explain how support systems are used to effectively control and monitor the corrugator
- identify sections of the double backer with the highest potential for operational problems during the run
- describe product faults commonly found during production runs, and how they can be corrected
- describe how settings for the following factors are monitored and adjusted during the run: in-feed, web alignment control, adhesive application, double backer, steam delivery, heating of web and speed

- identify product factors monitored visually/manually by staff operating end stages of the corrugator machine
- outline adjustments to make in response to problems found by staff operating end stages of the corrugator machine
- identify functions that must be attended to during wash-up and shutdown of the machine if it will be idle for two or more days
- identify key information contained in machine manuals, safety and other documentation relevant to producing double-faced web, and where they are kept.

Assessment Conditions

Gather evidence to demonstrate consistent performance in conditions that are safe and replicate the workplace. Noise levels, production flow, interruptions and time variances must be typical of those experienced in the Converting, Binding and Finishing field of work and include access to and use of special purpose tools, equipment (including in-line double back corrugating equipment) and materials used to produce double-faced web.

Assessors must satisfy NVR/AQTF assessor requirements.

Links

Companion Volume implementation guides are found in VETNet -

<https://vetnet.education.gov.au/Pages/TrainingDocs.aspx?q=a74b7a0f-a253-47e3-8be0-5d426e24131d>