



Australian Government

**Assessment Requirements for ICPCBF302
Set up and monitor in-line scoring, folding
and gluing machine for sack or bag
manufacture**

Release: 1

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Modification History

Release	Comments
Release 1	This version first released with ICP Printing and Graphic Arts Training Package Version 1.0.

Performance Evidence

Evidence of the ability to:

- set up and monitor in-line scoring, folding and gluing machines used in the manufacture of sacks or bags according to job specifications and within the production timeframe.

Note: If a specific volume or frequency is not stated, then evidence must be provided at least once.

Knowledge Evidence

To complete the unit requirements safely and effectively, the individual must:

- explain common faults associated with in-line scoring, folding and gluing machines, the causes, and how to correct
- identify enterprise quality standards relevant to this task
- explain different types of adhesive and their drying time
- explain correct procedure for maintenance of blades.

Assessment Conditions

Gather evidence to demonstrate consistent performance in conditions that are safe and replicate the workplace. Noise levels, production flow, interruptions and time variances must be typical of those experienced in the converting, binding and finishing field of work and include access to special purpose tools, materials and equipment such as an in-line scoring, folding and gluing machine used in the manufacture of sacks and bags.

Assessors must satisfy NVR/AQTF assessor requirements.

Links

Companion Volume implementation guides are found in VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=a74b7a0f-a253-47e3-8be0-5d426e24131d>