



**Australian Government**

**ICPCBF300 Run and monitor in-line tube  
making machine for sack or bag  
manufacture**

**Release: 1**

# ICPCBF300 Run and monitor in-line tube making machine for sack or bag manufacture

## Modification History

Release	Comments
Release 1	This version first released with ICP Printing and Graphic Arts Training Package Version 1.0.

## Application

This unit describes the skills and knowledge required to run, monitor and adjust in-line tube making machines for the manufacture of sacks or bags, including production tasks related to managing waste, resolving issues and monitoring defects.

It applies to individuals who assist in the preparation and operation of sack and bag equipment. They generally work under supervision but have some responsibility in maintaining the production process and ensuring quality output.

No licensing, legislative or certification requirements apply to this unit at the time of publication.

## Pre-requisite Unit

ICPCBF298	Run and monitor sack and bag machines
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## Unit Sector

Converting, Binding and Finishing

## Elements and Performance Criteria

ELEMENT	PERFORMANCE CRITERIA
<i>Elements describe the essential outcomes.</i>	<i>Performance criteria describe the performance needed to demonstrate achievement of the element.</i>
1. Monitor throughput	1.1 Machine is stepped to ensure scores and folds are in correct position and paper tension is correct 1.2 Guide positions are monitored and adjusted if necessary to

ELEMENT	PERFORMANCE CRITERIA
	ensure adhesive is applied evenly and in the correct position 1.3 Multi-walls adhere correctly and without creasing 1.4 Paper moisture is monitored and correct moisture levels are maintained 1.5 Perforation occurs to the correct depth and in the right place 1.6 Creasing units and folding units work in the correct location 1.7 Folds and guillotine cuts are correctly placed 1.8 Glues dry at correct rates for in-line processes 1.9 All units run at the speed required by enterprise quality standards
2. Confirm quality of output	2.1 Sample from the machine is selected and checked to ensure it conforms to required quality standards 2.2 Adjustments are made when standards are not met 2.3 Each in-line process is monitored and minor adjustments are made during production, if required 2.4 Samples are continuously monitored for defects, and defects are removed 2.5 Efficiency, quality and output rate of the production run are monitored for problems, and any deficiencies resolved 2.6 Wastage is monitored, kept to a minimum and correctly disposed of according to enterprise quality standards
3. Rectify quality of output	3.1 Faults which affect quality of sacks or bags are identified and rectified 3.2 Problems that reduce output rate are identified and fixed 3.3 Faults that affect efficient operation of equipment are identified and resolved

## Foundation Skills

*This section describes language, literacy, numeracy and employment skills incorporated in the performance criteria that are required for competent performance.*

Skill	Performance Criteria	Description

Reading	1.9, 2.1, 2.6	<ul style="list-style-type: none"> <li>Interprets textual information and establishes requirements to ensure tasks are completed in accordance with required standards</li> </ul>
Navigate the world of work	1.9, 2.1, 2.6	<ul style="list-style-type: none"> <li>Complies with legislative requirements and follows organisational policies and procedures relevant to own role</li> </ul>
Get the work done	1.1, 1.2, 1.4-1.9, 2.1-2.6, 3.1-3.3	<ul style="list-style-type: none"> <li>Plans, identifies and assembles resources required to complete tasks</li> <li>Sequences and schedules activities required to complete tasks and monitors implementation making adjustments as necessary</li> <li>Responds to predictable problems and implements standard or logical solutions as required by job role</li> </ul>

## Unit Mapping Information

Code and title current version	Code and title previous version	Comments	Equivalence status
ICPCBF300 Run and monitor in-line tube making machine for sack or bag manufacture	ICPCF3100C Run and monitor in-line tube making machine for sack or bag manufacture	Updated to meet Standards for Training Packages	Equivalent unit

## Links

Companion Volume implementation guides are found in VETNet - <https://vetnet.education.gov.au/Pages/TrainingDocs.aspx?q=a74b7a0f-a253-47e3-8be0-5d426e24131d>