



Australian Government

**Assessment Requirements for ICPCBF2610
Set up machine for basic adhesive,
mechanical or thermal fastening**

Release: 1

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Modification History

Release	Comments
Release 1	This version first released with ICP Printing and Graphic Arts Training Package Version 4.0.

Performance Evidence

The candidate must demonstrate the ability to complete the tasks outlined in the elements, performance criteria and foundation skills of this unit, including evidence of the ability to:

- set up machine on two occasions for fastening, using different weights and sizes of substrate according to manufacturer and job specifications and enterprise procedures.

In the course of the above the candidate must:

- demonstrate all safety devices on the machine.

Knowledge Evidence

The candidate must be able to demonstrate knowledge to complete the tasks outlined in the elements, performance criteria and foundation skills of this unit, including knowledge of:

- work health and safety (WHS) risks and requirements for:
 - setting up and operating the machine and delivery systems
 - readjusting the machine
 - shutting down the machine
 - working with hot melt adhesives
- job documentation or production control system and the information it contains
- steps to ensure important features of the production control system are addressed
- elements to consider when planning a binding sample
- checks required when using delivery systems on the various machines
- methods for securing completed work for dispatch
- binding techniques for different types of jobs
- in-line units available for these binding processes
- circumstances requiring machine adjustment
- quality criteria to consider in the sample and completed binding job
- web control system and webbing procedures used in the delivery area
- common issues in sheeter setup and correction methods

- unique delivery problems with adhesive machines and correction methods
- methods of adhesive metering on the machine
- precautions required to ensure a clean adhesive binding job
- parts of the wire stitcher requiring adjustment to process books of different thicknesses
- required positioning of the wire stitches on the book
- difference between a staple and a wire stitch
- required wire calliper for a particular job
- manufacturer manuals, enterprise procedures and work health and safety documentation, including their location and purpose.

Assessment Conditions

Skills in this unit must be demonstrated in a workplace or simulated environment where the conditions are typical of those in a working environment in this industry.

This includes access to:

- special purpose tools, equipment and materials
- fastening machinery.

Assessors of this unit must satisfy the requirements for assessors in applicable vocational education and training legislation, frameworks and/or standards.

Links

Companion Volume Implementation Guide is found on VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=a74b7a0f-a253-47e3-8be0-5d426e24131d>