



Australian Government

Assessment Requirements for ICPCBF236 Produce basic rotary cut product

Release: 1

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Modification History

Release	Comments
Release 1	This version first released with ICP Printing and Graphic Arts Training Package Version 1.0.

Performance Evidence

Evidence of the ability to:

- demonstrate all safety devices on the machinery
- demonstrate any THREE cutting processes, and for each process:
 - produce rotary cut products for TWO jobs, with different types and sizes of substrate and design of finished patterns, according to manufacturer's and job specifications, enterprise procedures and listed performance criteria.

Note: If a specific volume or frequency is not stated, then evidence must be provided at least once.

Knowledge Evidence

To complete the unit requirements safely and effectively, the individual must:

- identify work health and safety factors for:
 - setting up and/or operating machine transport systems
 - setting up and/or operating machine delivery systems
 - maintaining the cutting process
 - monitoring the rotary cutting process
 - conducting machine shutdown procedures
- identify checks needed when:
 - substrate is removed from the machine
 - waste is removed from the machine and surrounding area for disposal or recycling
 - cutting devices or knives are cleaned, stored or replaced ready for the next run
- identify areas of the delivery system to monitor to ensure trouble-free operation
- identify sectors of the basic in-line printing/converting/binding/finishing process that may need to be monitored and adjusted to meet approved standards

- explain production difficulties that can be expected during production runs and areas that may need adjustment to meet client requirements
- explain the procedure for correcting common machine faults
- identify areas of the machine that require cleaning at the end of the run
- determine production records to be kept or written up and information that should be included
- determine quality aspects to consider in a completed rotary cutting job
- identify machine manuals, safety and other documentation relevant to this task, where they are kept, and the information included in them.

Assessment Conditions

Gather evidence to demonstrate consistent performance in conditions that are safe and replicate the workplace. Noise levels, production flow, interruptions and time variances must be typical of those experienced in the converting, binding and finishing field of work and include access to special purpose tools, equipment and materials.

Assessors must satisfy NVR/AQTF assessor requirements.

Links

Companion Volume implementation guides are found in VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=a74b7a0f-a253-47e3-8be0-5d426e24131d>