



**Australian Government**

# **Assessment Requirements for ICPCBF235 Set up machine for basic rotary cutting**

**Release: 1**

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## Modification History

Release	Comments
Release 1	This version first released with ICP Printing and Graphic Arts Training Package Version 1.0.

## Performance Evidence

Evidence of the ability to:

- demonstrate all safety devices on the machinery
- demonstrate any THREE cutting processes, including relevant minor in-line processes, and for each process:
  - correctly set up machinery for basic flat-bed cutting for TWO jobs, and
  - change the type and size of substrates and design of finished patterns according to manufacturer's and job specifications, enterprise procedures and listed performance criteria.

Note: If a specific volume or frequency is not stated, then evidence must be provided at least once.

## Knowledge Evidence

To complete the unit requirements safely and effectively, the individual must:

- identify work health and safety factors for:
  - setting up and/or operating machine delivery systems
  - setting up cutting devices
- determine important areas pertinent to the relevant system:
  - to check when the feeder unit is set up
  - of the reel delivery system that may need to be adjusted according to job specifications
  - to consider during webbing procedures
- identify checks needed when:
  - cutting devices are mounted on a cylinder
  - cutting devices are attached to the machine
  - substrate is removed from the machine

- explain the rotary hole punching/indexing/creasing information found in the job documentation or production control system
- identify adjustments to the delivery systems that may be needed to suit various jobs
- list steps to ensure the delivery systems operate effectively
- explain ways the finished product can be secured for dispatch
- explain how machine pressure, machine cutting depths and the need to adjust in-line units are determined
- determine details of the completed sample to examine to ensure conformance to client requirements
- explain methods for storing cutting tools and equipment to prevent damage and deterioration
- identify machine manuals, safety and other documentation relevant to this task, where they are kept, and the information included in them.

## Assessment Conditions

Gather evidence to demonstrate consistent performance in conditions that are safe and replicate the workplace. Noise levels, production flow, interruptions and time variances must be typical of those experienced in the converting, binding and finishing field of work and include access to special purpose tools, equipment and materials.

Assessors must satisfy NVR/AQTF assessor requirements.

## Links

Companion Volume implementation guides are found in VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=a74b7a0f-a253-47e3-8be0-5d426e24131d>