



Australian Government

**Assessment Requirements for ICPCBF228
Produce basic rotary die cut or embossed
product**

Release: 1

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Modification History

Release	Comments
Release 1	This version first released with ICP Printing and Graphic Arts Training Package Version 1.0.

Performance Evidence

Evidence of the ability to:

- produce basic products using either rotary die cutting or embossing on TWO jobs, with different types and sizes of substrate and design of finished patterns according to manufacturer's and job specifications, enterprise procedures and listed performance criteria.

Note: If a specific volume or frequency is not stated, then evidence must be provided at least once.

Knowledge Evidence

To complete the unit requirements safely and effectively, the individual must:

- explain work health and safety factors for:
 - setting up and/or operating machine transport systems
 - setting up and/or operating machine delivery systems
 - maintaining the cutting process
 - conducting machine shutdown procedures
- identify areas of the delivery system to monitor to ensure trouble-free operation
- explain checks needed when:
 - substrate is removed from the machine
 - waste is removed from the machine and surrounding area for disposal or recycling
 - cutting devices or knives are cleaned, stored or replaced ready for the next run
- determine important areas to monitor when maintaining the rotary cutting process
- list sectors of the basic in-line printing/converting/binding/finishing process that may need to be monitored and adjusted to meet approved standards
- identify production difficulties that can be expected during production runs
- explain the procedure for correcting common machine faults

- identify areas of the machine that require cleaning at the end of the run
- list quality aspects to consider in a completed rotary cutting job
- identify machine manuals, safety and other documentation relevant to this task, where they are kept, and the information in them.

Assessment Conditions

Gather evidence to demonstrate consistent performance in conditions that are safe and replicate the workplace. Noise levels, production flow, interruptions and time variances must be typical of those experienced in the converting, binding and finishing field of work and include access to basic rotary die cutting or embossing machinery and special purpose tools, equipment and materials.

Assessors must satisfy NVR/AQTF assessor requirements.

Links

Companion Volume implementation guides are found in VETNet -
<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=a74b7a0f-a253-47e3-8be0-5d426e24131d>