



Australian Government

Assessment Requirements for ICPCBF2180 Produce basic folded and glued cartons

Release: 1

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Modification History

Release	Comments
Release 1	This version first released with ICP Printing and Graphic Arts Training Package Version 4.0.

Performance Evidence

The candidate must demonstrate the ability to complete the tasks outlined in the elements, performance criteria and foundation skills of this unit, including evidence of the ability to:

- produce at least four simple straight line folded and glued cartons of different sizes and weights according to manufacturer and job specifications and enterprise procedures on one or more industry standard carton folding and gluing machines.

In the course of the above the candidate must:

- operate production process in association with fellow workers and according to enterprise procedures and planned daily schedule
- follow work health and safety (WHS) requirements
- anticipate production difficulties and take preventive action to prevent occurrence.

Knowledge Evidence

The candidate must be able to demonstrate knowledge to complete the tasks outlined in the elements, performance criteria and foundation skills of this unit, including knowledge of:

- enterprise procedures, manufacturer specifications and work health and safety (WHS) requirements for:
 - setting up and operating machine delivery systems
 - operating, adjusting and cleaning folding and gluing machines
- different types of folding and gluing machines
- checks to be undertaken when substrate is removed from the machine
- production areas to continually observe to maintain operation of the machine
- causes of out-of-square folding and correction procedures
- the segments of quality assurance inspected at completion of the sample run, and the changes required to production
- parts of the machine that can be adjusted if carton blanks are creasing
- factors that affect glue adhesion on cartons, and the requirements to adjust glue application

- machine shutdown procedures
- procedures for preparing the finished work for dispatch
- areas of the machine that need regular cleaning, and materials that need to be cleaned
- requirements to keep the machine clear of surface rust (condensation)
- factors that determine a quality product in a completed folded job
- regulations and enterprise procedures for waste management
- manufacturer manuals, enterprise procedures and work health and safety documentation, including their location and purpose.

Assessment Conditions

Skills in this unit must be demonstrated in a workplace or simulated environment where the conditions are typical of those in a working environment in this industry.

This includes access to:

- special purpose tools, equipment and materials
- industry standard folding and gluing machine.

Assessors of this unit must satisfy the requirements for assessors in applicable vocational education and training legislation, frameworks and/or standards.

Links

Companion Volume Implementation Guide is found on VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=a74b7a0f-a253-47e3-8be0-5d426e24131d>