



Australian Government

ICPCBF2160 Set up double-faced web

Release: 1

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Modification History

Release	Comments
Release 1	This version first released with ICP Printing and Graphic Arts Training Package Version 4.0.

Application

This unit describes the skills and knowledge required to set up a double-faced web for corrugated board manufacture involving the reel in-feed, splicer, bridge, pre-heater, double backer, curing, coating and waxing sections of a corrugator.

It applies to individuals in the printing and graphic arts industry who set up double-faced web for corrugated board manufacture to meet production requirements. They generally work under direct supervision.

No licensing, legislative or certification requirements apply to this unit at the time of publication.

Unit Sector

Converting, Binding and Finishing

Elements and Performance Criteria

ELEMENT	PERFORMANCE CRITERIA
<i>Elements describe the essential outcomes.</i>	<i>Performance criteria describe the performance needed to demonstrate achievement of the element.</i>
1. Prepare for set-up	1.1 Read and interpret job specifications from job documentation and process control system 1.2 Identify and undertake machine requirements for set-up 1.3 Estimate, check and order paper and board quantity requirements
2. Set up reel transportation system	2.1 Establish and adjust unwind reel according to job specifications 2.2 Carry out webbing procedures according to machinery requirements

ELEMENT	PERFORMANCE CRITERIA
	2.3 Set up and adjust web control system 2.4 Splice and join reels
3. Set up machine for double facing	3.1 Set up and adjust starch delivery system to suit corrugating process 3.2 Set rider roll to correct pressure 3.3 Set up and adjust heat delivery system to suit corrugating process
4. Set up in-line units	4.1 Prepare and adjust wax units to suit corrugating process 4.2 Set up and adjust coating units to suit corrugating process 4.3 Prepare and adjust tape dispensing units to suit corrugating process 4.4 Set up and adjust slitters 4.5 Prepare and adjust cut-off knife according to work health and safety (WHS) requirements
5. Inspect and adjust quality	5.1 Organise inspection and testing of sample according to enterprise procedures 5.2 Inspect and test sample 5.3 Interpret results to determine adjustment requirements 5.4 Carry out adjustments according to product and machine specifications

Foundation Skills

This section describes language, literacy, numeracy and employment skills incorporated in the performance criteria that are required for competent performance.

Skill	Description
Numeracy	<ul style="list-style-type: none"> • Uses mathematical processes to estimate and check quantities
Self-management	<ul style="list-style-type: none"> • Identifies and follows organisational procedures relevant to own role • Sequences and schedules activities required to complete tasks and monitors implementation making adjustments as necessary
Planning and organising	<ul style="list-style-type: none"> • Uses analytical processes to interpret relevant information

	<p>and make decisions directly related to tasks</p> <ul style="list-style-type: none">• Plans, identifies and assembles resources required to complete tasks
Technology	<ul style="list-style-type: none">• Follows routine procedures for using digital technology by reading data from electronic monitoring and control systems

Unit Mapping Information

Supersedes and is equivalent to ICPCBF216 Set up double-faced web.

Links

Companion Volume Implementation Guide is found on VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=a74b7a0f-a253-47e3-8be0-5d426e24131d>