



**Australian Government**

# **Assessment Requirements for ICPCBF2160**

## **Set up double-faced web**

**Release: 1**

# Assessment Requirements for ICPCBF2160 Set up double-faced web

## Modification History

Release	Comments
Release 1	This version first released with ICP Printing and Graphic Arts Training Package Version 4.0.

## Performance Evidence

The candidate must demonstrate the ability to complete the tasks outlined in the elements, performance criteria and foundation skills of this unit, including evidence of the ability to:

- set up the reel in-feed, splicer, bridge, pre-heater, double backer, curing, coating and waxing sections of a corrugator for at least two different product runs, according to manufacturer and job specifications and enterprise procedures.

In the course of the above the candidate must:

- demonstrate all safety devices on the corrugator machine.

## Knowledge Evidence

The candidate must be able to demonstrate knowledge to complete the tasks outlined in the elements, performance criteria and foundation skills of this unit, including knowledge of:

- enterprise procedures, manufacturer specifications, and work health and safety (WHS) requirements for:
  - setting up and operating a corrugator
  - handling and cleaning blades
- different types of rolled paperboard and the end products made from each type
- principal components of a typical, double-backed corrugated board adhesive, and the performance specifications of this adhesive
- main tools and equipment items required for handling of paperboard rolls in the corrugation in-feed section
- checks required to confirm samples meet required quality standards
- preparation required prior to setting up the sewing machine
- steps required to set roll pressures, adjust steam delivery system and calibrate equipment
- product factors monitored automatically during production and the checks for the monitoring functions
- steps in monitoring function and product factors requiring automatic monitoring
- the steps to set up machine checks

- manufacturer manuals, enterprise procedures and work health and safety documentation, including their location and purpose.

## Assessment Conditions

Skills in this unit must be demonstrated in a workplace or simulated environment where the conditions are typical of those in a working environment in this industry.

This includes access to:

- in-line corrugated machinery
- special purpose tools, equipment and materials.

Assessors of this unit must satisfy the requirements for assessors in applicable vocational education and training legislation, frameworks and/or standards.

## Links

Companion Volume Implementation Guide is found on VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=a74b7a0f-a253-47e3-8be0-5d426e24131d>