



Australian Government

Assessment Requirements for ICPCBF214 Set up single-faced web

Release: 1

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Modification History

Release	Comments
Release 1	This version first released with ICP Printing and Graphic Arts Training Package Version 1.0.

Performance Evidence

Evidence of the ability to:

- correctly set up reel in-feed, splicer, pre-conditioner, pre-heater, single facer, curing, coating and/or waxing sections of a corrugator for at least TWO different product runs, according to manufacturer's and job specifications, enterprise procedures and listed performance criteria.

Note: If a specific volume or frequency is not stated, then evidence must be provided at least once.

Knowledge Evidence

To complete the unit requirements safely and effectively, the individual must:

- explain main requirements to run a corrugator and meet work health and safety and enterprise requirements
- identify FIVE different types/categories of rolled paperboard
- list end products commonly made from each rolled paperboard type
- identify principal components of a typical, single-face corrugated board adhesive and how to determine satisfactory performance of this adhesive
- list main tools and/or equipment items required for efficient handling of paperboard rolls in the corrugation in-feed section, and for each item explain:
 - how to determine if correct settings have been applied
 - the required checks
- explain what product factors are monitored automatically during production and how the monitoring function is achieved
- briefly explain the preparation required prior to setting up a sewing machine
- list the steps required to set roll pressures, adjust a steam delivery system and calibrate equipment
- identify the location and contents of relevant machine manuals, safety and other documentation.

Assessment Conditions

Gather evidence to demonstrate consistent performance in conditions that are safe and replicate the workplace. Noise levels, production flow, interruptions and time variances must be typical of those experienced in the converting, binding and finishing field of work and include access to relevant facilities, materials, and in-line corrugating machinery.

Assessors must satisfy NVR/AQTF assessor requirements.

Links

Companion Volume implementation guides are found in VETNet -

<https://vetnet.education.gov.au/Pages/TrainingDocs.aspx?q=a74b7a0f-a253-47e3-8be0-5d426e24131d>