



Australian Government

FWPWPP2203 Repair veneer and ply

Release: 1

FWPWPP2203 Repair veneer and ply

Modification History

Release	Comment
1	Replaces equivalent unit FPIWPP2203B Repair veneer and ply, which was first released with FPI11 Forest and Forest Products Training Package Version 2.2. This is the first release of this unit in the new standards format.

Application

This unit of competency describes the outcomes required to assess and fill single thickness veneer, panel products and manufactured plywood to an acceptable level for continued use.

The unit applies to production operators and technicians who repair veneer and ply in a forest and wood products factory setting.

No licensing, legislative, regulatory, or certification requirements apply to this unit at the time of publication.

Pre-requisite Unit

Nil

Unit Sector

Wood Panel Products

Elements and Performance Criteria

<i>Elements describe the essential outcomes.</i>	<i>Performance criteria describe the performance needed to demonstrate achievement of the element. Where bold italicised text is used, further information is detailed in the range of conditions.</i>
1. Prepare for repair	<p>1.1 Review work order and where required check with appropriate personnel.</p> <p>1.2 Select appropriate repair and personal protective equipment and check for operational effectiveness.</p> <p>1.3 Obtain type and quantity of material to be repaired from veneer or plywood production process.</p> <p>1.4 Select filler appropriate to work order.</p>

2. Fill material	<p>2.1 Follow organisational safety procedures throughout all repair processes.</p> <p>2.2 Mix filler in line with manufacturer's instructions or obtain required quantity of pre-mixed filler.</p> <p>2.3 Inspect veneer, panel or plywood for splits, voids and splintered or missing edges and mark for filling.</p> <p>2.4 Apply filler to voids and allow to dry for sanding.</p> <p>2.5 Apply mending tape to splits to retain veneer integrity.</p>
3. Redistribute material	<p>3.1 Regrade repaired veneer, panel and plywood in line with organisational procedures and industry standards.</p> <p>3.2 Direct material to storage or processing operations in line with organisational procedures.</p> <p>3.3 Dispose of irreparable material and excess filler in line with environmental protection practices.</p> <p>3.4 Clean work area and store unused filler in line with organisational safety procedures.</p> <p>3.5 Record and report production outcomes to appropriate personnel.</p>

Foundation Skills

This section describes those core and employment skills that are essential to performance and are not explicit in the performance criteria.

Numeracy skills to:	<ul style="list-style-type: none"> • identify quantities of required material for repair within work orders and count amounts • complete basic calculations for quantity of filler and mending tape to meet production requirements • calculate routine mixing ratios for fillers.
Oral communication skills to:	<ul style="list-style-type: none"> • ask questions and actively listen to clarify contents of work orders.
Reading skills to:	<ul style="list-style-type: none"> • interpret: <ul style="list-style-type: none"> • workplace health and safety and other organisational procedures • work orders • safety data sheets for fillers • manufacturers' instructions.
Writing skills to:	<ul style="list-style-type: none"> • complete accurate basic records for production outcomes.

Planning and organising skills to:	<ul style="list-style-type: none">efficiently and logically sequence the stages of preparation and repair work using work order to guide activities.
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Range of Conditions

Not Applicable

Unit Mapping Information

FPIWPP2203B Repair veneer and ply

Links

Companion Volume implementation guides are found in VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=0d96fe23-5747-4c01-9d6f-3509ff8d3d47>