



**Australian Government**

# **FWPCOT2206 Stack and bind material**

**Release: 1**

## FWPCOT2206 Stack and bind material

### Modification History

| Release   | Comments                                                                              |
|-----------|---------------------------------------------------------------------------------------|
| Release 1 | This version released with FWP Forest and Wood Products Training Package Version 6.0. |

### Application

This unit of competency describes the skills and knowledge required to stack material, manually build packs and apply strapping and wrapping in a wood products processing setting.

The unit applies to sawmill workers, production workers or manufacturing assistants who undertake specified activities under the direction of more experienced workers.

No licensing, legislative or certification requirements apply to this unit at the time of publication.

### Pre-requisite Unit

Nil

### Unit Sector

Common Technical (COT)

### Elements and Performance Criteria

| Elements                                         | Performance Criteria                                                                                                                                                                                                                                                                                                                                                                     |
|--------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <i>Elements describe the essential outcomes.</i> | <i>Performance criteria describe the performance needed to demonstrate achievement of the element.</i>                                                                                                                                                                                                                                                                                   |
| 1. Prepare for work                              | 1.1 Determine job requirements from work order and confirm on-site timber stack plan, seeking clarification from appropriate person where required<br>1.2 Confirm safety requirements for the task according to workplace safety procedures<br>1.3 Identify and control hazards according to workplace safety procedures to ensure safety of self and others and avoid loss of materials |

| Elements                                         | Performance Criteria                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
|--------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <i>Elements describe the essential outcomes.</i> | <i>Performance criteria describe the performance needed to demonstrate achievement of the element.</i>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
|                                                  | <p>1.4 Inspect and check the type, quantity and quality of material to be packed for grading and labelling</p> <p>1.5 Select, fit and use appropriate personal protective equipment (PPE)</p> <p>1.6 Select and use appropriate methods of communication to ensure on-site safety and product quality</p>                                                                                                                                                                                                                                                                                                                                                                                |
| 2. Build packs manually                          | <p>2.1 Check labelled material tallies against delivery or job description requirements</p> <p>2.2 Select appropriate bearers to create sufficient space for mechanical lifting equipment</p> <p>2.3 Build stacks and restrain timber according to workplace safety procedures</p> <p>2.4 Place specified spacing sticks and protective strips squarely, evenly and consistently throughout the stacks</p> <p>2.5 Manage maximum height, width and length of stacks according to workplace safety requirements</p> <p>2.6 Dispose of faulty material and bearers according to workplace environmental requirements</p> <p>2.7 Label finished packs according to workplace procedures</p> |
| 3. Strap and wrap packs                          | <p>3.1 Strap and wrap finished packs according to workplace requirements</p> <p>3.2 Avoid wastage of strapping and packaging materials, and maximise use of recycled materials</p> <p>3.3 Tighten straps to prevent component slippage, strap breakage and damage to materials</p> <p>3.4 Dispose of excess packing material according to workplace and environmental requirements</p> <p>3.5 Record and report production problems, outcomes and equipment faults to appropriate person</p>                                                                                                                                                                                             |

## Foundation Skills

*This section describes those language, literacy, numeracy and employment skills that are essential for performance in this unit of competency but are not explicit in the performance criteria.*

| Skill              | Description                                                                                                          |
|--------------------|----------------------------------------------------------------------------------------------------------------------|
| Oral communication | <ul style="list-style-type: none"><li>Ask questions and actively listen to clarify contents of work orders</li></ul> |

## Unit Mapping Information

| Code and title<br>current version  | Code and title<br>previous version | Comments                                                                                                                          | Equivalence status |
|------------------------------------|------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|--------------------|
| FWPCOT2206 Stack and bind material | FWPCOT2201 Stack and bind material | Application clarified<br>Performance Criteria sequenced and strengthened<br>Foundation Skills and Assessment Requirements updated | Equivalent         |

## Links

Companion Volumes, including Implementation Guides, are available at VETNet: - <https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=0d96fe23-5747-4c01-9d6f-3509ff8d3d47>