

Australian Government

Department of Education, Employment and Workplace Relations

FPIHAR3208C Conduct boom delimber operations

Release: 1



FPIHAR3208C Conduct boom delimber operations

Modification History

Not Applicable

Unit Descriptor

Unit descriptor	This unit describes the outcomes required to operate a boom delimber in a forest environment. It requires the mandatory functions of mechanically delimbing trees and cutting to length. It may also require functions of segregating and stacking logs
	Compliance with licensing, legislative, regulatory or certification requirements may be required in various jurisdictions
	This unit replaces FPIHAR3208B Conduct boom delimber operations

Application of the Unit

Application of the unitThe unit involves conducting boom delimber operations in
a forest environmentThe skills and knowledge required for competent
workplace performance are to be used within the scope of
the person's job and authority

Licensing/Regulatory Information

Refer to Unit Descriptor

Pre-Requisites

Not Applicable

Employability Skills Information

Employability skills This un

This unit contains employability skills

Elements and Performance Criteria Pre-Content

Elements describe the essential outcomes of a unit of competency.

Performance criteria describe the performance needed to demonstrate achievement of the element. Where bold italicised text is used, further information is detailed in the required skills and knowledge section and the range statement. Assessment of performance is to be consistent with the evidence guide.

Elements and Performance Criteria

ELEMENT

PERFORMANCE CRITERIA

1.	Plan and prepare for boom delimber <i>operations</i>	1.1. Applicable Occupational Health and Safety (OHS), environmental, legislative and organisational requirements relevant to conducting boom delimber operations are identified and followed
		1.2. Site <i>environmental protection measures</i> are adhered to in line with relevant legislation and regulations
		1.3. <i>Work order</i> is reviewed and checked with <i>appropriate personnel</i>
		1.4. Equipment is selected appropriate to work requirements and checked for operational effectiveness in line with manufacturer's recommendations
		1.5. Tree or <i>log</i> extraction, placement and access requirements are identified and assessed for <i>safe working conditions</i>
		1.6. Boom delimber operations are <i>planned</i> in line with site procedures and <i>environmental and heritage concerns</i>
		1.7. <i>Communication</i> with others is established and maintained in line with OHS requirements
2.	Operate equipment	2.1. All work is conducted in line with work order, environmental and OHS requirements
		2.2. Boom delimber is operated and manoeuvred within equipment <i>capabilities</i> and limitations to ensure safe and efficient operations
		2.3. <i>Pre-operational checks</i> are carried out on equipment and <i>attachments</i> in line with manufacturer's recommendations and site procedures
		2.4. Operating techniques are selected and adjusted as required to meet work requirements and <i>site conditions</i>
		2.5. Boom delimber performance is systematically monitored to ensure and maintain efficient operations
		2.6. Site <i>hazards</i> associated with boom delimber operations are detected and safe operating techniques are used to minimise risk
		2.7. <i>Emergency plan</i> procedures are followed with in line with OHS, environmental, legal and site requirements
3.	Delimb individual trees	3.1. Movement and whereabouts of other personnel is monitored and work is modified in line with OHS

ELEMENT

PERFORMANCE CRITERIA

requirements

- 3.2. Access and delimbing characteristics of fallen trees are assessed and processing is planned to ensure minimal damage and maximum recovery
- 3.3. Equipment is *positioned* for stable and safe access to felled trees and loads are placed within rated load/reach capacity
- 3.4. Tree supply is coordinated with other site operations in line with site procedures
- 3.5. Equipment is safely and efficiently operated to clamp, lift and process trees through delimber with minimal damage to surrounding trees
- 3.6.Logs are placed to allow access for extraction within limitations of available clearance and separation for grade and size when possible
- 3.7. Processing techniques are adjusted as required in response to unexpected characteristics, movement or condition of trees
- 3.8. Equipment is moved over pre-arranged routes with minimal damage to the environment
- 4.1. Equipment lock-out procedures are followed in line with OHS requirements and site procedures
- 4.2. *Visual inspection and fault finding* procedures are conducted in line with manufacturer's recommendations and site procedures
- 4.3.*Routine operational servicing* is conducted to maintain optimum operational performance of equipment in line with manufacturer's recommendations
- 4.4. Equipment, attachments and other ancillary equipment are *cleaned* and stored in line with manufacturer's recommendations and site procedures
- 4.5. Faults, malfunctions or problems with equipment are diagnosed and reported in line with site procedures
- 4.6. Boom delimber operation results are *recorded and reported* in line with site procedures

Required Skills and Knowledge REQUIRED SKILLS AND KNOWLEDGE

4. Carry out machine

operator maintenance

REQUIRED SKILLS AND KNOWLEDGE

This describes the essential skills and knowledge and their level required for this unit

Required skills

- Technical skills sufficient to use and maintain relevant tools, machinery and equipment; efficiently and safely operate boom delimber and attachments to delimb trees and cut to length
- Communication skills and interpersonal techniques sufficient to interact appropriately with colleagues and others in the workplace
- Literacy skills sufficient to accurately record and report workplace information, and maintain documentation and interpret, apply and convey information in written, diagrammatic and/or verbal form
- Numeracy skills sufficient to estimate, measure and calculate time required to complete a task
- Problem solving skills sufficient to identify problems and equipment faults and demonstrate appropriate response procedures

Required knowledge

- Applicable Commonwealth, State or Territory legislation, regulations, standards, codes of practice and established safe practices relevant to the full range of processes for boom delimber operations
- Environmental protection requirements, including the safe disposal of waste material and the cleaning of plant, tools and equipment
- Organisational and site standards, requirements, policies and procedures for boom delimber operations
- Equipment processes, technical capability and limitations
- Operational procedures and checks including start-up and shut-down procedures
- Established communication channels and protocols
- Problem identification and resolution strategies and common fault finding techniques
- Types of tools and equipment and procedures for their safe use and maintenance including equipment safety requirements
- Appropriate mathematical procedures for estimating and measuring, including calculating time to complete tasks
- Procedures for recording and reporting workplace records and information

Evidence Guide

EVIDENCE GUIDE

The evidence guide provides advice on assessment and must be read in conjunction with the performance criteria, required skills and knowledge, range statement and the Assessment Guidelines for the Training Package.

Overview of assessment	A person who demonstrates competency in this unit must be able to provide evidence that they can safely and efficiently conduct boom delimber operations in line with organisational requirements
Critical aspects for assessment and evidence required to demonstrate competency in this unit	The evidence required to demonstrate competency in this unit must be relevant to, and satisfy, all of the requirements of the elements of this unit and include demonstration of:
	• following applicable Commonwealth, State or Territory legislative and regulatory requirements and codes of practice relevant to conducting boom delimber operations
	• following organisational policies and procedures relevant to conducting boom delimber operations
	• communicating effectively and working safely with others in the work area
	• planning, preparing and carrying out boom delimber operations to safely and efficiently delimb trees mechanically
	 conducting pre-operational checks and routine operational servicing of equipment
Context of and specific resources for assessment	• Competency is to be assessed in the workplace or realistically simulated workplace
assessment	• Assessment is to occur under standard and authorised work practices, safety requirements and environmental constraints
	• Assessment of required knowledge, other than confirmatory questions, will usually be conducted in an off-site context
	Assessment is to follow relevant regulatory or Australian Standards requirements
	 The following resources should be made available:
	• workplace location or simulated workplace
	 materials and equipment relevant to undertaking work applicable to this unit
	 specifications and work instructions
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EVIDENCE GUIDE

Method of assessment

- Assessment must satisfy the endorsed Assessment Guidelines of the FPI11 Training Package
- Assessment methods must confirm consistency and accuracy of performance (over time and in a range of workplace relevant contexts) together with application of required knowledge
- Assessment must be by direct observation of tasks, with questioning on required knowledge and it must also reinforce the integration of employability skills
- Assessment methods must confirm the ability to access and correctly interpret and apply the required knowledge
- Assessment may be applied under project-related conditions (real or simulated) and require evidence of process
- Assessment must confirm a reasonable inference that competency is able not only to be satisfied under the particular circumstance, but is able to be transferred to other circumstances
- Assessment may be in conjunction with assessment of other units of competency
- The assessment environment should not disadvantage the candidate
- Assessment practices should take into account any relevant language or cultural issues related to Aboriginality, gender or language backgrounds other than English
- Where the participant has a disability, reasonable adjustment may be applied during assessment
- Language and literacy demands of the assessment task should not be higher than those of the work role

Range Statement

RANGE STATEMENT

The range statement relates to the unit of competency as a whole. It allows for different work environments and situations that may affect performance. Bold italicised wording, if used in the performance criteria, is detailed below. Essential operating conditions that may be present with training and assessment (depending on the work situation, needs of the candidate, accessibility of the item, and local industry and regional contexts) may also be included.

Operations must include:	• the mechanical delimbing of trees and cutting to length
	and may include:
	• the segregating and stacking of timber
OHS requirements :	are to be in line with applicable Commonwealth, State or Territory legislation and regulations, and organisational safety policies and procedures, and may include:
	 personal protective equipment and clothing safety equipment first aid equipment fire fighting equipment hazard and risk control fatigue management elimination of hazardous materials and substances safe forest practices including required actions relating to forest fire manual handling including shifting, lifting and carrying
Environmental requirements may include:	legislationorganisational policies and proceduresworkplace practices
Legislative requirements:	are to be in line with applicable Commonwealth, State or Territory legislation, regulations, certification requirements and codes of practice and may include:
	 award and enterprise agreements industrial relations Australian Standards confidentiality and privacy OHS the environment equal opportunity anti-discrimination relevant industry codes of practice duty of care heritage and traditional land owner issues

Organisational requirements

• legal

may include:

- organisational and site guidelines
- policies and procedures relating to own role and responsibility
- quality assurance
- procedural manuals
- quality and continuous improvement processes and standards
- OHS, emergency and evacuation procedures
- ethical standards
- recording and reporting requirements
- equipment use and maintenance and storage requirements
- environmental management requirements (waste disposal, recycling and re-use guidelines)

action to limit the impact to:

ground growth and canopy

may include action to limit the impact of:

- soil and water
- general forest lean
- wind speed and direction
- fallen trees
- density of trees
- ground slope
- ground hazards
- obstacles
- instructions for boom delimber operations including trees/logs to be handled and cutting length requirements

and may include:

- information about site plans, forest operational plans and emergency procedures in case of fire and/or accident
- instructions for the environmental monitoring of work and procedures
- environmental care requirements relevant to the work
- supervisors
- clients
 - colleagues

Appropriate personnel may include:

Environmental protection measures may include:

Work order is to include:

Logs may include:

Planning

Safe working conditions

- managers
- full range of species
- size and conditions to be encountered in local harvesting operations
- softwood or hardwood

may relate to:

- identification of risks and hazards
- unsafe ground
- fences
- holes, pot holes
- materials
- vehicles
- abandoned equipment
- personnel
- adverse weather conditions (electrical storms, floods)
- fires

requires ensuring minimal equipment and log movement during operations including determining level and stable surfaces for safely relocating loads

- dust
- noise
- water
- flora and fauna
- heritage legislation
- culturally sensitive sites and artefacts
- plantations
- native forest
- verbal and non-verbal language
- hand or other agreed signals
- eye contact with other operators or personnel
- active listening
- questioning to clarify and confirm understanding
- use of electronic communication devices
- efficient and safe operating speed
- duration of operation
- type of activities performed

Communication may include:

Capabilities of equipment and/or

Environmental and heritage

concerns may include:

attachments may include:

	operating limitations
Pre-operational checks	are conducted to ensure equipment and attachments have been set-up correctly, the systems are performing accurately and operating to optimum performance
	and may relate to:
	 visual and audio warning devices and lights engine and stop engine lights fluid levels cab display instrumentation and gauges on-board computer systems
	and may also involve:
	 start-up, park and shut-down procedures including safety mechanisms operation (horn, operating lights), correct location of equipment, vehicle security
Attachments may include:	electronic measuring equipmentcut-off saws
Site conditions may include:	 wet, dry day, night stability of ground broken ground slope of working surface location of water table
Hazards may include:	 uneven/unstable terrain trees fires overhead and underground services bridges buildings excavations

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weight and/or load limitations

- traffic
- embankment
- cuttings
- structures and hazardous materials

• notification of authorities

- evacuation procedures
- isolation procedures

Emergency plan may include:

Positioning of equipment is to

Visual inspection and fault

finding procedures may include:

ensure:

- equipment shut-down procedures
- clean up
- first aid
- use of personal protective equipment and clothing
- guarding
- access and exit
- machine stability to minimise movement during and between delimbing operations
- safe access to felled trees
- safe processing and placement clearance
- vehicle number
- danger tags
- personnel proximity
- tyres and rim condition
- wheel nuts and studs
- light positioning and cleanliness
- radiator top up tank
- oil leaks, fuel leaks, water leaks
- no combustible material around exhaust
- damage to equipment
- portable fire extinguisher
- fire suppression system
- cab mounts
- windows
- engine oil to be checked before starting engine,
- grease lines
- cab conditions
- checking fluid levels
- greasing
- tightening loose fittings
- filter changing
- water
- steam
- degreasing
- vacuum
- forced air
- end of shift documentation

Records and reports may include:

work log

Routine operational servicing may include:

Cleaning methods may include:

and may be:

- compiled manually
- using a computer-based system or other appropriate organisational communication

Unit Sector(s)

Not Applicable

Competency field

Competency field

Harvesting and Haulage