

# FBPOPR2037 Operate a filtration process

Release: 1

## FBPOPR2037 Operate a filtration process

## **Modification History**

Release	Comments	
Release 1	This version released with FBP Food, Beverage and Pharmaceutical Training Package Version 1.0	

# **Application**

This unit of competency describes the skills and knowledge required to set up, operate, adjust and shut down a filtration process.

This unit applies to individuals who work under general supervision and exercise limited autonomy in a food processing environment. It typically applies to the production worker responsible for applying basic operating principles to the operation and monitoring of a filtration process and associated equipment.

All work must be carried out to comply with workplace procedures, in accordance with State/Territory work health and safety, and food safety regulations, legislation and standards that apply to the workplace.

No occupational licensing, legislative or certification requirements apply to this unit at the time of publication.

## Pre-requisite Unit

Nil

#### **Unit Sector**

Operational (OPR)

#### **Elements and Performance Criteria**

Elements	Performance Criteria	
Elements describe the essential outcomes.	Performance criteria describe the performance needed to demonstrate achievement of the element.	
1. Prepare for work in filtration processing area	1.1 Confirm materials are available to meet operating requirements 1.2 Identify and confirm cleaning and maintenance requirements and status according to work health and safety and food safety requirements	

Approved Page 2 of 5

Elements	Performance Criteria		
Elements describe the essential outcomes.	Performance criteria describe the performance needed to demonstrate achievement of the element.		
	1.3 Wear appropriate personal protective clothing and ensure correct fit		
2. Prepare the filtration equipment and process for operation	2.1 Fit and adjust machine components and related attachments to meet operating requirements		
	2.2 Enter processing and operating parameters to meet safety and production requirements		
	2.3 Check equipment performance and adjust according to production requirements		
	2.4 Carry out pre-start checks according to work health and safety and operating procedures		
3. Operate and monitor the filtration process	3.1 Start, operate and monitor the filtration process for variation in operating conditions		
	3.2 Confirm separation of solids from solution meets specifications		
	3.3 Monitor the process to confirm that specifications are met		
	3.4 Identify, rectify and report out-of-specification equipment, product or process outcomes according to workplace requirements		
	3.5 Follow and apply workplace housekeeping and environmental procedures		
4. Shut down the	4.1 Identify the appropriate shutdown procedure		
filtration process	4.2 Shut down the process according to work health and safety and operating procedures		
	4.3 Identify and report maintenance requirements according to workplace procedures		
	4.4 Maintain workplace records according to workplace procedures		

### **Foundation Skills**

This section describes those language, literacy, numeracy and employment skills that are essential for performance in this unit of competency but are not explicit in the performance criteria.

Skill	Description	
-------	-------------	--

Approved Page 3 of 5

Skill	Description		
Reading	Interpret workplace and standard operating procedures relevant to job role		
	Interpret production requirements		
Writing	<ul> <li>Record operating, routine maintenance and shutdown information on paper-based and electronic media</li> </ul>		
Numeracy	Monitor and interpret production and process control indicators and data		
	Monitor supply and flow of materials to and from the process		
Navigate the world of work	Apply workplace procedures to own role and responsibilities		
	Identify skills, knowledge and experience required for performing		
	own role in the workplace		
	Ask questions to clarify understanding or seek further information		
Interact with others	Communicate and report operational and safety information to relevant personnel		
	Use modes of communication suitable to purpose to confirm understanding when conducting operational start-up and shutdown procedures		
Get the work done	Access and interpret process control panels and system		
Get the Work done	Maintain a clean and hazard-free work area		
	Identify out-of-specification standards and maintain quality specifications		
	Confirm equipment status and condition		
	Interpret process and equipment information to monitor process and respond to abnormal performance and variations		

# **Unit Mapping Information**

Code and title current version	Code and title previous version	Comments	Equivalence status
FBPOPR2037	FDFOP2037A	Updated to meet	Equivalent unit
Operate a	Operate a filtration	Standards for Training	
filtration process	process	Packages	

## Links

Companion Volumes, including Implementation Guides, are available at VETNet - <a href="https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=78b15323-cd38-483e-aad7-1159b570a5c4">https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=78b15323-cd38-483e-aad7-1159b570a5c4</a>

Approved Page 4 of 5

Approved Page 5 of 5