

# FBP40518 Certificate IV in Pharmaceutical Manufacturing

Release 1

### FBP40518 Certificate IV in Pharmaceutical Manufacturing

#### **Modification History**

Release	Comments	
Release 1	This version released with FBP Food, Beverage and Pharmaceutical Training Package Version 2.0.	

# **Qualification Description**

This qualification reflects the skills and knowledge for team leaders, supervisors and specialist technical roles within pharmaceutical manufacturing environments. The qualification includes technical skills, problem solving and supervisory skills to operate, monitor and improve the performance of pharmaceutical manufacturing systems, processes and team members.

Work must comply with good manufacturing practice, health and safety and environmental regulations and legislation that apply to the workplace.

No occupational licensing, legislative or certification requirements apply to this qualification at the time of publication.

# **Entry Requirements**

There are no entry requirements for this qualification.

# **Packaging Rules**

To achieve this qualification, competency must be demonstrated in:

- 16 units of competency:
  - 8 core units, plus
  - 8 elective units.

Elective units must ensure the integrity of the qualifications' Australian Qualification Framework (AQF) alignment and contribute to a valid, industry-supported vocational outcome. The electives are to be chosen as follows:

- 4 must be from group A
- 4 from the remaining units listed in groups A or B, or any currently endorsed Training Package or accredited course packaged at Certificate III, Certificate IV or Diploma, with no more than 2 units packaged at Certificate III or Diploma.

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#### Core Units

BSBSMB407	Manage a small team
BSBWHS401	Implement and monitor WHS policies, procedures and programs to meet legislative requirements
FBPPHM4001	Monitor and maintain good manufacturing practice requirements
FBPPHM4002	Prepare and review workplace documentation to support good manufacturing practice requirements
FBPPHM4003	Facilitate contamination control
FBPPHM4005	Participate in validation of pharmaceutical manufacturing processes
FBPPHM4006	Respond to non-conformance
FBPPPL3006	Report on workplace performance

#### Elective Units

#### Group A

FBPOPR3005	Operate interrelated processes in a production system		
FBPOPR3006	Operate interrelated processes in a packaging system		
FBPPHM3002	Operate a pharmaceutical production process		
FBPPHM3003	Work in a controlled environment		
FBPPHM3004	Clean and sanitise facilities and equipment		
FBPPHM4004	Participate in change control procedures		
FBPPPL4002	Plan and coordinate production equipment maintenance		
FBPTEC4007	Describe and analyse data using mathematical principles		
FBPTEC4011*	Establish process capability		
MSMOPS400	Optimise process/plant area		
MSMSUP406	Identify faults in electronic control		
MSMWHS401	Assess risk		
MSS403011	Facilitate implementation of competitive systems and practices		

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MSS403032	Analyse manual handling processes	
MSS403085	Ensure process improvements are sustained	
MSS403087	Mistake proof an operational process	
MSS404052	Apply statistics to operational processes	
MSS404061	Facilitate the use of SCADA systems in a team or work area	
MSS404082	Assist in implementing a proactive maintenance strategy	
MSS404084	Undertake process capability improvements	
PMBTECH406	Diagnose production equipment problems	

## Group B

BSBHRM405	Support the recruitment, selection and induction of staff		
BSBINN301	Promote innovation in a team environment		
BSBLDR402	Lead effective workplace relationships		
BSBLDR403	Lead team effectiveness		
BSBLED401	Develop teams and individuals		
BSBMGT401	Show leadership in the workplace		
BSBMGT402	Implement operational plan		
BSBMGT403	Implement continuous improvement		
BSBRES411	Analyse and present research information		
BSBWOR403	Manage stress in the workplace		
BSBWOR404	Develop work priorities		
FBPOPR2069	Use numerical applications in the workplace		
FBPOPR4001	Apply principles of statistical process control		
FBPPPL3005	Participate in an audit process		
MSL922001	Record and present data		

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MSMPER300*	Issue work permits		
MSMSUP390	Use structured problem-solving tools		
MSMWHS201	Conduct hazard analysis		
MSS402080	Undertake root cause analysis		
MSS402083	Use planning software systems in operations		
MSS403010	Facilitate change in an organisation implementing competitive systems and practices		
MSS403021	Facilitate a Just in Time system		
MSS403023	Monitor a levelled pull system of operations		
MSS403040	Facilitate and improve implementation in 5S		
MSS403041	Facilitate breakthrough improvements		
MSS404053	Use DMAIC techniques		
MSS404060	Facilitate the use of planning software systems in a work area or team		
TAEASS402	Assess competence		
TAEASS403	Participate in assessment validation		
TAEDEL301	Provide work skill instruction		

#### Prerequisite requirements

Unit of competency	Prerequisite requirement
FBPTEC4011 Establish process capability	FBPTEC4007 Describe and analyse data using mathematical principles
MSMPER300 Issue work permits	MSMWHS201 Conduct hazard analysis

# Qualification Mapping Information

	Code and title previous version	Comments	Equivalence status
current version	previous version		

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Code and title current version	Code and title previous version	Comments	Equivalence status
FBP40518 Certificate IV in Pharmaceutical Manufacturing	FDF40210 Certificate IV in Pharmaceutical Manufacturing	Updated to meet Standards for Training Packages	No equivalent qualification
		The number of units to achieve the qualification reduced from 21 to 16	
		Changes to packaging rules, core and elective units	

# Links

 $\label{lem:companion} \begin{tabular}{ll} Companion Volume Implementation Guides are found in VETNet: - $$ $$ $$ https://vetnet.education.gov.au/Pages/TrainingDocs.aspx?q=78b15323-cd38-483e-aad7-1159b570a5c4 $$ $$ $$ $$ $$ $$ $$ $$$ 

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