



Australian Government

Department of Education, Employment and Workplace Relations

CPCPGS3020A Install Type B gas appliance flues

Release: 1

CPCPGS3020A Install Type B gas appliance flues

Modification History

Not Applicable

Unit Descriptor

Unit descriptor

This unit of competency specifies the outcomes required to install flue systems for Type B gas appliances.

Work may also involve the installation of power flue applications.

The design requirements of this unit are limited to the application of the design to layout and installation.

Application of the Unit

Application of the unit

Site location for work application may be a customer's premises.

Licensing/Regulatory Information

Not Applicable

Pre-Requisites

Prerequisite units

CPCPCM2023A

Carry out OHS requirements

Employability Skills Information

Employability skills This unit contains employability skills.

Elements and Performance Criteria Pre-Content

Elements describe the essential outcomes of a unit of competency.

Performance criteria describe the performance needed to demonstrate achievement of the element. Where bold italicised text is used, further information is detailed in the required skills and knowledge section and the range statement. Assessment of performance is to be consistent with the evidence guide.

Elements and Performance Criteria

ELEMENT	PERFORMANCE CRITERIA
1. Prepare for work.	1.1. Work plans, specifications and any special instructions are obtained. 1.2. Safety (OHS) requirements associated with installing flues for Type B gas appliances, and workplace environmental requirements , are adhered to throughout the work. 1.3. Quality assurance requirements for company operations are identified and adhered to. 1.4. Approval of system design is obtained in accordance with statutory and regulatory authority and workplace requirements. 1.5. Tasks are planned in conjunction with others involved in or affected by the work. 1.6. Sequence of work is prioritised to suit job requirements. 1.7. Tools and equipment are selected consistent with installing a Type B appliance flue and checked for serviceability.
2. Identify flue requirements.	2.1. Details of dimensions and loads are checked for compliance with plans and specifications. 2.2. Size of flue is calculated in accordance with authority requirements and is appropriate for type of appliance burner. 2.3. Flue is selected for type of appliance and its determined route, in compliance with relevant Australian standards. 2.4. Quantity and type of materials for the installation are calculated from plans and specifications.
3. Install flue.	3.1. Preparatory work, including any penetration of walls and rooves, is performed in accordance with industry and workplace requirements. 3.2. Installation is completed without damage or distortion to surrounding environment or other services. 3.3. Flue is installed in compliance with relevant Australian standards and authority requirements. 3.4. Sustainability principles and concepts are applied throughout the installation.
4. Clean up.	4.1. Work area is cleared and materials disposed of, reused or recycled according to legislation,

ELEMENT**PERFORMANCE CRITERIA**

regulations, codes of practice and job specification.

4.2. Tools and equipment are cleaned, checked, maintained and stored in accordance with manufacturer recommendations and workplace procedures.

4.3. **Information** is accessed and documentation completed in accordance with workplace requirements.

Required Skills and Knowledge

REQUIRED SKILLS AND KNOWLEDGE

This section describes the skills and knowledge required for this unit.

Required skills

Required skills for this unit are:

- communication skills to:
 - access information
 - complete workplace documentation
 - determine requirements
 - enable clear and direct communication, using questioning to identify and confirm requirements, share information, listen and understand
 - follow instructions
 - inform relevant authorities and supervisors of completion of job
 - plan work with others
 - read and interpret:
 - documentation from a variety of sources
 - drawings and specifications
 - record data in writing
 - use language and concepts appropriate to cultural differences
 - use and interpret non-verbal communication, such as hand signals
- identifying and accurately reporting to appropriate personnel any faults in tools, equipment or materials
- installing flues for Type B gas appliances
- numeracy skills to apply measurements and calculations
- organisational skills, including the ability to plan and set out work
- teamwork skills to work with others to action tasks and relate to people from a

REQUIRED SKILLS AND KNOWLEDGE

range of cultural and ethnic backgrounds and with varying physical and mental abilities

- technological skills to:
 - access and understand site-specific instructions in a variety of media
 - use mobile communication technology.

Required knowledge

Required knowledge for this unit is:

- electrical safety and requisite precautions
- how to access relevant information, including codes and technical standards
- job safety analysis (JSA) and safe work method statements (SWMS)
- material requirements determination process
- procedures for installing Type B appliances, including roof and wall penetration and flashing
- properties of gas, gas safety, combustion principles, pressure and flow rates
- relevant statutory and authority requirements related to installing flues for Type B appliances
- SI system of measurements
- workplace and equipment safety requirements.

Evidence Guide

EVIDENCE GUIDE

The evidence guide provides advice on assessment and must be read in conjunction with the performance criteria, required skills and knowledge, range statement and the Assessment Guidelines for the Training Package.

Overview of assessment

This unit of competency could be assessed in the workplace or a close simulation of the workplace environment providing that simulated or project-based assessment techniques fully replicate plumbing and services workplace conditions, materials, activities, responsibilities and procedures.

Critical aspects for assessment and evidence required to demonstrate competency in this unit

A person who demonstrates competency in this unit must be able to provide evidence of:

- locating, interpreting and applying relevant information, Australian standards and specifications for the installation of Type B appliance flues
- applying safety requirements throughout the work sequence, including the electrical requirements and use of personal protective clothing and equipment
- as a minimum the ability to, given the plans, specifications and regulatory authority approval, install a mild steel flue from a boiler flue spigot to terminate above the roofline, ensuring:
 - application of sustainability principles and concepts throughout the installation
 - correct identification of location, design and details of proposed installation
 - correct selection and use of appropriate processes, tools and equipment
 - completion of all work to specification
 - compliance with regulations, relevant Australian standards and organisational quality procedures and processes
 - communicating and working effectively and safely with others.

Context of and specific resources for assessment

This competency is to be assessed using standard and authorised work practices, safety requirements

EVIDENCE GUIDE

and environmental constraints.

Assessment of essential underpinning knowledge will usually be conducted in an off-site context.

Assessment is to comply with relevant regulatory or Australian standards' requirements.

Resource implications for assessment include:

- an induction procedure and requirement
- realistic tasks or simulated tasks covering the minimum task requirements
- relevant specifications and work instructions
- tools and equipment appropriate to applying safe work practices
- support materials appropriate to activity
- workplace instructions relating to safe working practices and addressing hazards and emergencies
- material safety data sheets
- research resources, including industry related systems information.

Reasonable adjustments for people with disabilities must be made to assessment processes where required. This could include access to modified equipment and other physical resources, and the provision of appropriate assessment support.

Method of assessment

Assessment methods must:

- satisfy the endorsed Assessment Guidelines of the Construction, Plumbing and Services Training Package
- include direct observation of tasks in real or simulated work conditions, with questioning to confirm the ability to consistently identify and correctly interpret the essential underpinning knowledge required for practical application
- reinforce the integration of employability skills with workplace tasks and job roles
- confirm that competency is verified and able to be transferred to other circumstances and environments.

Validity and sufficiency of evidence requires that:

- competency will need to be demonstrated over

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a period of time reflecting the scope of the role and the practical requirements of the workplace

- where the assessment is part of a structured learning experience the evidence collected must relate to a number of performances assessed at different points in time and separated by further learning and practice, with a decision on competency only taken at the point when the assessor has complete confidence in the person's demonstrated ability and applied knowledge
- all assessment that is part of a structured learning experience must include a combination of direct, indirect and supplementary evidence.

Assessment processes and techniques should as far as is practical take into account the language, literacy and numeracy capacity of the candidate in relation to the competency being assessed.

Supplementary evidence of competency may be obtained from relevant authenticated documentation from third parties, such as existing supervisors, team leaders or specialist training staff.

Range Statement

RANGE STATEMENT

The range statement relates to the unit of competency as a whole. It allows for different work environments and situations that may affect performance. Bold italicised wording, if used in the performance criteria, is detailed below. Essential operating conditions that may be present with training and assessment (depending on the work situation, needs of the candidate, accessibility of the item, and local industry and regional contexts) may also be included.

Safety (OHS) is to be in accordance with commonwealth, state and territory legislation and regulations and may include:

- handling of materials
- hazard control
- personal protective clothing and equipment prescribed under legislation, regulations and workplace policies and practices
- safe operating procedures, including recognising

RANGE STATEMENT

and preventing hazards associated with:

- electricity
- hazardous materials and substances
- service lines
- surrounding structures and facilities
- trip hazards
- use of tools and equipment
- work site visitors and the public
- working at heights
- working in proximity to others
- use of firefighting equipment
- use of first aid equipment
- workplace environment and safety.

Environmental requirements may include:

- clean-up protection
- waste management.

Quality assurance requirements may include:

- Australian standards
- Environment Protection Authority (EPA)
- environment policy
- internal company quality assurance policy and risk management strategy
- International Standards Organisation
- site safety plan
- workplace operations and procedures.

Statutory and regulatory authorities include:

- commonwealth, state and local authorities administering applicable Acts, regulations and codes of practice.

Tools and equipment may include:

- chain blocks
- forklifts
- grinders and ladders
- hacksaws
- hand and power tools
- hand trolleys
- hoists
- jacks
- lifting and load shifting equipment
- manual metal arc welding equipment
- measuring equipment
- metal inert gas (MIG) and tungsten inert gas (TIG) welding equipment

RANGE STATEMENT

- oxy welding cutting equipment
 - restricted height scaffolding and elevated work platform
 - rollers
 - tin snips.
- Type B appliances:**
- are complex gas installations of greater than 10 megajoules (MJ) rating for which there is no approval scheme
 - flue materials and installation of Type B appliance flues are to conform to relevant Australian standards.
- Type B flue *materials*:
- may include:
 - fibre cement
 - mild steel
 - stainless steel
 - other approved materials
 - are to comply with the relevant Australian standards for Type B gas appliance flues.
- Sustainability principles and concepts:**
- cover the current and future social, economic and environmental use of resources
 - may include:
 - selecting appropriate components and material
 - efficient energy use
 - efficient use and recycling of material
 - correct handling of hazardous materials
 - disposal of waste material to ensure minimal environmental impact.
- Information** may include:
- charts and hand drawings
 - diagrams or sketches
 - instructions issued by authorised organisational or external personnel
 - job drawings
 - manufacturer specifications and instructions
 - material safety data sheets (MSDS)
 - memos
 - organisation work specifications and requirements
 - regulatory and legislative requirements, particularly those pertaining to:
 - building codes
 - OHS and environmental requirements

RANGE STATEMENT

- plumbing and gasfitting authority regulations
- recognised formulas or tables accepted by the regulatory authority
- relevant Australian standards
- safe work procedures relating to installing Type B appliance flues
- signage
- verbal, written and graphical instructions
- work bulletins
- work schedules, plans and specifications.

Unit Sector(s)

Unit sector Plumbing and services

Co-requisite units

Co-requisite units Nil

Functional area

Functional area