## **Qualification details**



# PMB30116 - Certificate III in Polymer Processing

#### **Summary**

Releases: Release Status Release date

1 Current 2016/06/22

Usage recommendation: Superseded

Mapping:

| Mapping   | Notes   | Date       |
|---|---|------------|
| Is superseded by and equivalent to PMB30121 - Certificate III in Polymer Processing | PMB30120 Certificate III in Polymer<br>Processing supersedes and is equivalent<br>to PMB30116 Certificate III in Polymer<br>Processing. | 2021/02/18 |
| Supersedes and is equivalent to PMB30107 - Certificate III in Polymer Processing    | Supersedes and is equivalent to PMB30107 Certificate III in Polymer Processing.   | 2016/06/22 |

#### Training packages that include this qualification

| Code | Title                            | Release |
|------|----------------------------------|---------|
| PMB  | Plastics, Rubber and Cablemaking | 1.0     |

#### **Units of competency**

| Code       | Title   | Essential |
|------------|---|-----------|
| FWPCOT2238 | Cut materials with a hand-held chainsaw                                 | Elective  |
| HLTAID003  | Provide first aid   | Elective  |
| HLTAID011  | Provide First Aid   | Elective  |
| LMTGN2008B | Coordinate work of team or section                                      | Elective  |
| MEM03001B  | Perform manual production assembly                                      | Elective  |
| MEM03006B  | Set assembly stations   | Elective  |
| MEM09002B  | Interpret technical drawing   | Elective  |
| MEM09003B  | Prepare basic engineering drawing                                       | Elective  |
| MEM11005B  | Pick and process order  | Elective  |
| MEM11006B  | Perform production packaging  | Elective  |
| MEM11007B  | Administer inventory procedures   | Elective  |
| MEM12023A  | Perform engineering measurements  | Elective  |
| MEM13003B  | Work safely with industrial chemicals and materials                     | Elective  |
| MEM15001B  | Perform basic statistical quality control                               | Elective  |
| MEM15003B  | Use improvement processes in team activities                            | Elective  |
| MEM15004B  | Perform inspection  | Elective  |
| MEM16006A  | Organise and communicate information                                    | Elective  |
| MEM16007A  | Work with others in a manufacturing, engineering or related environment | Elective  |
| MEM16008A  | Interact with computing technology                                      | Elective  |
| MEM18001C  | Use hand tools  | Elective  |

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| Code      | Title   | Essential |
|-----------|---|-----------|
| MEM18002B | Use power tools/hand held operations                      | Elective  |
| MSL973001 | Perform basic tests                                       | Elective  |
| MSMENV172 | Identify and minimise environmental hazards               | Elective  |
| MSMENV272 | Participate in environmentally sustainable work practices | Core      |
| MSMOPS100 | Use equipment   | Elective  |
| MSMOPS101 | Make measurements   | Elective  |
| MSMOPS102 | Perform tasks to support production                       | Elective  |
| MSMOPS200 | Operate equipment   | Elective  |
| MSMOPS212 | Use organisation computers or data systems                | Elective  |
| MSMOPS244 | Lay out and cut materials                                 | Elective  |
| MSMOPS363 | Organise on-site work                                     | Elective  |
| MSMPER200 | Work in accordance with an issued permit                  | Elective  |
| MSMPER201 | Monitor and control work permits                          | Elective  |
| MSMPER205 | Enter confined space                                      | Elective  |
| MSMPER300 | Issue work permits  | Elective  |
| MSMSUP100 | Apply workplace context to own job                        | Elective  |
| MSMSUP101 | Clean workplace or equipment                              | Elective  |
| MSMSUP102 | Communicate in the workplace                              | Elective  |
| MSMSUP106 | Work in a team  | Elective  |
| MSMSUP200 | Achieve work outcomes                                     | Elective  |
| MSMSUP204 | Pack products or materials                                | Elective  |
| MSMSUP205 | Transfer loads  | Elective  |
| MSMSUP210 | Process and record information                            | Core      |
| MSMSUP230 | Monitor process operations                                | Elective  |
| MSMSUP240 | Undertake minor maintenance                               | Elective  |
| MSMSUP273 | Handle goods  | Elective  |
| MSMSUP280 | Manage conflict at work                                   | Elective  |
| MSMSUP291 | Participate in continuous improvement                     | Elective  |
| MSMSUP292 | Sample and test materials and product                     | Elective  |
| MSMSUP300 | Identify and apply process improvements                   | Elective  |
| MSMSUP301 | Apply HACCP to the workplace                              | Elective  |
| MSMSUP303 | Identify equipment faults                                 | Elective  |
| MSMSUP309 | Maintain and organise workplace records                   | Elective  |
| MSMSUP310 | Contribute to the development of workplace documentation  | Elective  |
| MSMSUP330 | Develop and adjust a production schedule                  | Elective  |
| MSMSUP382 | Provide coaching/mentoring in the workplace               | Elective  |
| MSMSUP383 | Facilitate a team   | Elective  |
| MSMSUP390 | Use structured problem-solving tools                      | Elective  |
| MSMWHS100 | Follow WHS procedures                                     | Elective  |
| MSMWHS110 | Follow emergency response procedures                      | Elective  |
| MSMWHS200 | Work safely   | Core      |
| MSMWHS205 | Control minor incidents                                   | Elective  |
| MSMWHS210 | Undertake first response to non-fire incidents            | Elective  |
| MSMWHS212 | Undertake first response to fire incidents                | Elective  |
| MSMWHS216 | Operate breathing apparatus                               | Elective  |

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| Code       | Title   | Essential |
|------------|---|-----------|
| MSMWHS217  | Gas test atmospheres  | Elective  |
| MSMWHS300  | Facilitate the implementation of WHS for a work group           | Elective  |
| MSS402002  | Sustain process improvements                                    | Elective  |
| MSS402020  | Apply quick changeover procedures                               | Elective  |
| MSS402021  | Apply Just in Time procedures                                   | Elective  |
| MSS402030  | Apply cost factors to work practices                            | Elective  |
| MSS402040  | Apply 5S procedures   | Elective  |
| MSS402050  | Monitor process capability                                      | Elective  |
| MSS402051  | Apply quality standards   | Core      |
| MSS402060  | Use planning software systems in operations                     | Elective  |
| MSS402080  | Undertake root cause analysis                                   | Elective  |
| PMBFIN201  | Finish products and components                                  | Elective  |
| PMBFIN202  | Fit attachments to products                                     | Elective  |
| PMBFIN203  | Repair product imperfections                                    | Elective  |
| PMBFIN205  | Hand decorate products  | Elective  |
| PMBHAN103  | Shift materials safely by hand                                  | Elective  |
| PMBHAN208  | Store products  | Elective  |
| PMBPREP201 | Prepare moulds for composites production                        | Elective  |
| PMBPREP205 | Assemble materials and equipment for production                 | Elective  |
| PMBPREP206 | Prepare materials to formulae                                   | Elective  |
| PMBPREP301 | Set up and prepare for production                               | Elective  |
| PMBPREP303 | Set up equipment for continuous operation                       | Elective  |
| PMBPREP304 | Set a die   | Elective  |
| PMBPREP305 | Change extrusion die and setup                                  | Elective  |
| PMBPROD206 | Operate ancillary equipment                                     | Elective  |
| PMBPROD207 | Operate calender  | Elective  |
| PMBPROD209 | Operate cable winding equipment                                 | Elective  |
| PMBPROD210 | Operate injection moulding equipment                            | Elective  |
| PMBPROD211 | Operate blow moulding equipment                                 | Elective  |
| PMBPROD212 | Operate thermoforming equipment                                 | Elective  |
| PMBPROD213 | Operate extruders   | Elective  |
| PMBPROD216 | Operate blown film equipment                                    | Elective  |
| PMBPROD217 | Operate printing equipment                                      | Elective  |
| PMBPROD221 | Operate rotational moulding equipment                           | Elective  |
| PMBPROD229 | Operate Polystyrene shape moulding equipment                    | Elective  |
|            | Operate film conversion equipment                               |           |
| PMBPROD233 | Use materials and process knowledge to complete work operations | Elective  |
|            | · · · · · · · · · · · · · · · · · · ·                           | Elective  |
| PMBPROD236 | Operate hand held air/power equipment for production processes  | Elective  |
| PMBPROD237 | Splice cables   | Elective  |
| PMBPROD238 | Perform creel rack operations                                   | Elective  |
| PMBPROD239 | Build reinforced conveyor belts                                 | Elective  |
| PMBPROD240 | Cut materials   | Elective  |
| PMBPROD241 | Lay up rubber lining or lag pulleys                             | Elective  |
| PMBPROD242 | Bond polymers to surfaces                                       | Elective  |
| PMBPROD245 | Fabricate materials   | Elective  |

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| Code       | Title  | Essential |
|------------|--|-----------|
| PMBPROD246 | Hand mix materials                             | Elective  |
| PMBPROD247 | Hand lay up composites                         | Elective  |
| PMBPROD248 | Prepare surfaces for coating                   | Elective  |
| PMBPROD249 | Apply liquid surface coatings                  | Elective  |
| PMBPROD251 | Apply gel coat or other polymer surface finish | Elective  |
| PMBPROD252 | Operate compounding equipment                  | Elective  |
| PMBPROD253 | Operate an internal mill blender               | Elective  |
| PMBPROD254 | Operate an open mill blender                   | Elective  |
| PMBPROD255 | Operate mixing equipment                       | Elective  |
| PMBPROD259 | Operate granulating equipment                  | Elective  |
| PMBPROD261 | Operate continuous vulcanising equipment       | Elective  |
| PMBPROD262 | Operate tyre curing equipment                  | Elective  |
| PMBPROD263 | Operate retread curing equipment               | Elective  |
| PMBPROD265 | Operate portable vulcanising equipment         | Elective  |
| PMBPROD266 | Prepare tyre casings for retreading            | Elective  |
| PMBPROD267 | Operate steel cutting equipment                | Elective  |
| PMBPROD268 | Operate bead coiling equipment                 | Elective  |
| PMBPROD270 | Operate injection blow moulding equipment      | Elective  |
| PMBPROD280 | Operate resin-glass depositor equipment        | Elective  |
| PMBPROD281 | Finish composite products                      | Elective  |
| PMBPROD282 | Assemble mould                                 | Elective  |
| PMBPROD283 | Demould product                                | Elective  |
| PMBPROD284 | Operate open flame moulding equipment          | Elective  |
| PMBPROD285 | Operate computer controlled equipment          | Elective  |
| PMBPROD287 | Weld plastics materials                        | Elective  |
| PMBPROD290 | Operate filament winding equipment             | Elective  |
| PMBPROD291 | Operate resin infusion moulding equipment      | Elective  |
| PMBPROD292 | Operate pultrusion equipment                   | Elective  |
| PMBPROD293 | Operate vacuum bagging equipment               | Elective  |
| PMBPROD294 | Operate resin transfer moulding equipment      | Elective  |
| PMBPROD295 | Operate composite sheeting equipment           | Elective  |
| PMBPROD296 | Operate centrifugal casting equipment          | Elective  |
| PMBPROD297 | Operate equipment using moulding compounds     | Elective  |
| PMBPROD298 | Operate equipment using pre-preg material      | Elective  |
| PMBPROD300 | Produce products                               | Elective  |
| PMBPROD301 | Draw wire                                      | Elective  |
| PMBPROD302 | Bunch and strand wire                          | Elective  |
| PMBPROD303 | Lay up and tape cables                         | Elective  |
| PMBPROD304 | Wind products onto drums                       | Elective  |
| PMBPROD305 | Colour optical fibre                           | Elective  |
| PMBPROD306 | Prepare and start equipment for production     | Elective  |
| PMBPROD307 | Produce calendered products                    | Elective  |
| PMBPROD308 | Take a machine out of production               | Elective  |
| PMBPROD309 | Produce electroplated products                 | Elective  |
| PMBPROD310 | Produce injection moulded products             | Elective  |

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| Code       | Title   | Essential |
|------------|---|-----------|
| PMBPROD311 | Produce blow moulded products                     | Elective  |
| PMBPROD312 | Produce continuous thermoforming products         | Elective  |
| PMBPROD313 | Produce extruded products                         | Elective  |
| PMBPROD314 | Produce compression moulded products              | Elective  |
| PMBPROD315 | Produce polyurethane foam                         | Elective  |
| PMBPROD316 | Produce blown film                                | Elective  |
| PMBPROD317 | Print and decorate rigid products                 | Elective  |
| PMBPROD319 | Build up rollers                                  | Elective  |
| PMBPROD320 | Produce foam injected mouldings                   | Elective  |
| PMBPROD321 | Produce rotational moulded products               | Elective  |
| PMBPROD323 | Produce powder coated products                    | Elective  |
| PMBPROD324 | Inspect tyres for retreading                      | Elective  |
| PMBPROD325 | Lay on tyre retreads                              | Elective  |
| PMBPROD326 | Inspect tyres                                     | Elective  |
| PMBPROD328 | Produce sheet feed vacuum forming products        | Elective  |
| PMBPROD329 | Produce polystyrene shape moulded products        | Elective  |
| PMBPROD330 | Make moulds for formed products                   | Elective  |
| PMBPROD331 | Produce printed and decorated film                | Elective  |
| PMBPROD332 | Produce thermally bent products                   | Elective  |
| PMBPROD333 | Convert plastic film                              | Elective  |
| PMBPROD334 | Produce products using twin screw extruders       | Elective  |
| PMBPROD336 | Inspect heavy off-the-road tyres                  | Elective  |
| PMBPROD337 | Prepare heavy off-the-road tyres for repair       | Elective  |
| PMBPROD338 | Repair heavy off-the-road tyres                   | Elective  |
| PMBPROD339 | Produce reinforced conveyor belts                 | Elective  |
| PMBPROD340 | Cure heavy off-the-road tyre repairs              | Elective  |
| PMBPROD341 | Finish heavy off-the-road tyre repairs            | Elective  |
| PMBPROD343 | Shut down plant area                              | Elective  |
| PMBPROD347 | Produce composites using hand lamination          | Elective  |
| PMBPROD349 | Produce liquid surface coated products            | Elective  |
| PMBPROD352 | Produce compounded materials                      | Elective  |
| PMBPROD353 | Compound materials using an internal mill blender | Elective  |
| PMBPROD354 | Compound materials using an open mill blender     | Elective  |
| PMBPROD355 | Make pattern/plug for composites moulds           | Elective  |
| PMBPROD356 | Construct moulds for composite products           | Elective  |
| PMBPROD357 | Construct jigs and fixtures                       | Elective  |
| PMBPROD358 | Develop patterns                                  | Elective  |
| PMBPROD360 | Produce centrifugally cast polyurethane products  | Elective  |
| PMBPROD362 | Produce gravity cast polyurethane products        | Elective  |
| PMBPROD367 | Remove and replace conveyor belts                 | Elective  |
| PMBPROD368 | Repair conveyor belt carcass                      | Elective  |
| PMBPROD369 | Repair conveyor belt covers                       | Elective  |
| PMBPROD370 | Produce injection blow moulded products           | Elective  |
| PMBPROD372 | Produce fibre optic preforms                      | Elective  |
| PMBPROD373 | Draw optical fibre                                | Elective  |

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| Code        | Title  | Essential |
|-------------|--|-----------|
| PMBPROD375  | Vulcanise products using an autoclave                  | Elective  |
| PMBPROD376  | Splice steel cord conveyor belts                       | Elective  |
| PMBPROD377  | Splice fabric ply conveyor belts                       | Elective  |
| PMBPROD378  | Splice solid woven conveyor belts                      | Elective  |
| PMBPROD380  | Produce composites using chopper gun/depositor         | Elective  |
| PMBPROD384  | Operate multi-axis router                              | Elective  |
| PMBPROD385  | Program computer controlled equipment                  | Elective  |
| PMBPROD387  | Produce welded plastics materials                      | Elective  |
| PMBPROD390  | Produce composites using filament winding              | Elective  |
| PMBPROD391  | Produce composites using resin infusion                | Elective  |
| PMBPROD392  | Produce composites using pultrusion                    | Elective  |
| PMBPROD393  | Produce composites using vacuum bagging                | Elective  |
| PMBPROD394  | Produce composites using resin transfer moulding       | Elective  |
| PMBPROD395  | Produce composite sheet products                       | Elective  |
| PMBPROD396  | Produce composites using centrifugal casting           | Elective  |
| PMBPROD397  | Produce composites using moulding compounds            | Elective  |
| PMBPROD398  | Produce composites using pre-pregs                     | Elective  |
| PMBTECH301  | Use material and process knowledge to solve problems   | Elective  |
| PMBTECH302  | Modify existing compounds                              | Elective  |
| PMBTECH303  | Make minor modifications to products                   | Elective  |
| PMBWASTE101 | Collect waste for recycling or safe disposal           | Elective  |
| PMBWASTE302 | Coordinate waste disposal                              | Elective  |
| PMBWELD301  | Butt weld polyethylene plastic pipelines               | Elective  |
| PMBWELD302  | Electrofusion weld polyethylene pipelines              | Elective  |
| PMBWELD303  | Install polyethylene (non-pressure) drainage pipelines | Elective  |
| PMBWELD304  | Design polyethylene (non-pressure) drainage pipelines  | Elective  |
| PMBWELD305  | Install polyethylene plastic pressure pipelines        | Elective  |
| PMBWELD306  | Design polyethylene plastic pressure pipelines         | Elective  |
| PMBWELD307  | Install high temperature plastic pressure pipelines    | Elective  |
| PMBWELD308  | Install PVC plastic pressure pipelines                 | Elective  |
| PMBWELD309  | Weld plastic using extrusion techniques                | Elective  |
| PMBWELD310  | Design PVC plastic pressure pipelines                  | Elective  |
| PMBWELD311  | Design high temperature plastic pressure pipelines     | Elective  |
| RIIRIS201D  | Conduct local risk control                             | Elective  |
| TAEDEL301   | Provide work skill instruction                         | Elective  |
| TLID2010    | Operate a forklift                                     | Elective  |
| TLID3011    | Conduct specialised forklift operations                | Elective  |

#### **Classifications**

| Scheme   | Code   | Name  |
|--|--------|---|
| ANZSCO Identifier  | 711514 | Plastics Production MacHine<br>Operator (General) |
| ASCED Qualification/Course Field of Education Identifier | 0303   | Process And Resources Engineering                 |
| Qualification/Course Level of Education Identifier       | 514    | Certificate III                                   |
| Taxonomy - Industry Sector                               | N/A    | Raw Material Manufacturing                        |

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| Scheme                | Code | Name   |
|-----------------------|------|--|
| Taxonomy - Occupation | N/A  | Extrusion Operator, Rotational Moulding Operator, Fabrication Operator (Plastics), Rubber Production Operator, Reinforced Hose Maker, Blow Moulding Operator, Plastics Production Operator, Composites Operator, Tyre Builder, Die Setter, Injection Moulding Operator, Rubber Moulding Machine Operator, Rubber Roll Builder, Cablemaker, Belt Installation and Repair Operator, Tyre Retreading Operator |

### **Classifications history**

| Scheme   | Code   | Name   | Start date | End date |
|--|--------|--|------------|----------|
| ANZSCO Identifier  | 711514 | Plastics<br>Production<br>MacHine<br>Operator<br>(General) | 2016/10/14 |          |
| ASCED Qualification/Course Field of Education Identifier | 0303   | Process<br>And<br>Resources<br>Engineerin<br>g             |            |          |
| Qualification/Course Level of Education Identifier       | 514    | Certificate<br>III   | 2016/06/22 |          |

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