



Australian Government

Department of Education, Employment and Workplace Relations

UETTDRSB32A Maintain power transformer on load tap changers (OLTC)

Release: 1

UETTDRSB32A Maintain power transformer on load tap changers (OLTC)

Modification History

Not applicable.

Unit Descriptor

Unit Descriptor

1) Scope:

1.1) Descriptor

This Competency Standard Unit covers the maintenance, repair and overhaul of substation voltage regulating equipment and is restricted to resistor and reactor type high speed on load tapchangers and does not include the main tank tap selector mechanism. It includes the inspection, recording of information, testing and measurement of associated control circuits. It also includes the range of acceptance tests required on installed complete units within the parent power transformer in accordance with established enterprise standards and procedures. It encompasses the diagnostic and pre-commissioning checks and tests involving the tapchangers and the interpretation of these results against agreed specifications.

Application of the Unit

Application of the Unit 2)

This Competency Standard Unit is intended to augment formally acquired competencies. It is suitable for employment-based programs under an approved contract of training.

Licensing/Regulatory Information

License to practice 3)

The skills and knowledge described in this unit requires a licence/registration to practice in the work place subject to regulations for undertaking of electrical work. Practice in workplace and during training is also subject to regulations directly related to Occupational Health and Safety, electricity/telecommunications/gas/water industry safety and compliance, industrial relations, environmental protection, anti discrimination and training. Commonwealth, State/Territory or Local Government legislation and regulations may exist that limits the age of operating certain equipment.

Pre-Requisites

Prerequisite Unit(s) 4)

Competencies 4.1)

Granting of competency in this unit shall be made only after competency in the following unit(s) has/have been confirmed.

Where pre-requisite pathways have been identified. All competencies in the Common Unit Group must be have been completed plus all the competencies in one (1) of the identified Pathway Unit Group(s):

Common Unit Group

Unit Code	Unit Title
UEENEEE101A	Apply Occupational Health and Safety regulations, codes and practices in the workplace
UEENEEE102A	Fabricate, assemble and dismantle utilities industry components
UEENEEE104A	Solve problems in d.c. Circuits
UEENEEE105A	Fix and secure electrotechnology equipment

Prerequisite Unit(s)**4)**

UEENEEE107A	Use drawings, diagrams, schedules, standards, codes and specifications
UEENEEE137A	Document and apply measures to control OHS risks associated with electrotechnology work
UEENEEG006A	Solve problems in single and three phase low voltage machines
UEENEEG033A	Solve problems in single and three phase electrical apparatus and circuits
UEENEEG063A	Arrange circuits, control and protection for general electrical installations
UEENEEG101A	Solve problems in electromagnetic devices and related circuits
UEENEEG102A	Solve problems in electromagnetic devices and related circuits
UEENEEG106A	Terminate cables, cords and accessories for low voltage circuits
UEENEEG108A	Trouble-shoot and repair faults in low voltage electrical apparatus and circuits
UEENEEG109A	Develop and connect electrical control circuits
UEENEEK142A	Apply environmentally and sustainable energy procedures in the energy sector
UETTDRSB25A	Maintain high voltage power and instrument transformers

Pathway 1 - Electrician

UEENEEG103A	Install low voltage wiring and accessories
UEENEEG104A	Install appliances, switchgear and associated accessories for low

Prerequisite Unit(s)	4)	
		voltage electrical installations
		Verify compliance and functionality of low voltage general electrical installations
UEENEEG105A		
		Select wiring systems and cables for low voltage general electrical installations
UEENEEG107A		
		Pathway 2 – Electrical Fitter
		Conduct compliance and functional verification of electrical apparatus and existing circuits
UEENEEG199A		

Literacy and numeracy skills 4.2)

Participants are best equipped to achieve this unit if they have reading, writing and numeracy skills indicated by the following scales. Description of each scale is given in Volume 2, Part 3 “Literacy and Numeracy”

Reading 4 Writing 4 Numeracy 4

Employability Skills Information

Employability Skills 5)

The required outcomes described in this unit of competency contain applicable facets of Employability Skills. The Employability Skills Summary of the qualification in which this unit of competency is packaged will assist in identifying Employability Skill requirements.

Elements and Performance Criteria Pre-Content

- 6)** Elements describe the essential outcomes of a competency standard unit
 Performance Criteria describe the required performance needed to demonstrate achievement of the element.
 Assessment of performance is to be consistent with the Evidence Guide.

Elements and Performance Criteria

ELEMENT	PERFORMANCE CRITERIA
1 Prepare/plan to maintain voltage regulating equipment (tapchangers)	<p>1.1 Work schedules including drawings, plans, requirements procedures and material lists are acquired, analysed and the extent of work determined.</p> <p>1.2 Relevant requirements and established procedures for the work are communicated to all personnel and identified for all work sites.</p> <p>1.3 Hazards are identified, OHS risks assessed and control measures are prioritised, implemented and monitored including emergency exits kept clear, to ensure safe systems of work are followed and according to established procedures.</p> <p>1.4 Work is prioritised and sequenced for the most efficient and effective outcome following consultation with others for completion within acceptable timeframes, to agreed quality standards and in accordance with established policies and procedures.</p> <p>1.5 Risk control measures are identified, prioritised, implemented and evaluated against the work schedule.</p> <p>1.6 Resources including personnel, equipment, tools and personal protective equipment required for the job are identified, acquired and confirmed in safe/technical working order.</p> <p>1.7 Liaison issues with other personnel and/or authorities are resolved and activities coordinated to facilitate the work.</p>

ELEMENT**PERFORMANCE CRITERIA**

- | | | |
|---|-----|---|
| | 1.8 | Personnel participating in the work including plant operators and contractors are fully briefed, their respective responsibilities explained and coordinated and appropriate authorisation checked in accordance with established procedures. |
| | 1.9 | Work site is prepared according to the work schedule and to minimise risk and damage to property and personnel in accordance with established procedures. |
| 2 | 2.1 | Carry out the maintenance of voltage regulating equipment (tapchangers)
OHS and sustainable energy principles and practices to reduce the incidence of accidents and minimise waste are implemented and monitored in accordance with established procedures. |
| | 2.2 | CPR, Rescue from live electrical apparatus and other related safety procedures are in place according to requirements and established procedures. |
| | 2.3 | Safe working documentation is acquired and requirements completed in accordance with established procedures. |
| | 2.4 | Lifting, climbing and working aloft, use of power tools/equipment techniques and practices are safely exercised in accordance with established procedures. |
| | 2.5 | Hazard warnings and safety signs are recognised and hazards and assessed OHS risks are reported to the immediate authorised persons for directions according to established procedures. |
| | 2.6 | Oil circuits are isolated and tap changer vessels drained in accordance with established and environmental protection procedures. |
| | 2.7 | Tap changer is withdrawn and maintained, applying essential knowledge and associated skills and in accordance with manufacturers and enterprise procedures and recommendations. |
| | 2.8 | Pre-service tests and measurements are conducted |

ELEMENT**PERFORMANCE CRITERIA**

- in accordance with enterprise procedures.
- 2.9 Essential knowledge and associated skills are applied for the safe maintenance of voltage regulating equipment (tapchangers) to ensure completion in an agreed timeframe and to quality standards with a minimum of waste according to requirements.
- 2.10 Unplanned events or conditions are responded to in accordance with established procedures.
- 3 Complete the maintenance of voltage regulating equipment (tapchangers)
- 3.1 Work undertaken is checked against work schedule for conformance with requirements, anomalies reported and solutions identified in accordance with established procedures.
- 3.2 Safe working documentation is surrendered and transformer made ready for service.
- 3.3 Work site is rehabilitated, cleaned up and confirmed safe in accordance with established procedures.
- 3.4 Tools, equipment and any surplus resources and materials are cleaned, checked and returned to storage in accordance with established procedures.
- 3.5 Required works completion records, reports and/or documentation and information are completed, processed and appropriate personnel notified in accordance with established procedures.

Required Skills and Knowledge

REQUIRED SKILLS AND KNOWLEDGE

8) Essential Knowledge and Associated Skills (EKAS): This describes the essential skills and knowledge and their level, required for this unit.

Evidence shall show that knowledge has been acquired of maintaining voltage regulating equipment - on load tapchangers.

All knowledge and skills detailed in this unit should be contextualised to current industry practices and technologies.

KS01-TSB32A Power transformer on load tap changers (OLTC)

Evidence shall show an understanding of power transformer on load tap changers (OLTC) to an extent indicated by the following aspects:

T1 Enterprise specific — policy and procedure instructions encompassing:

- Responsibilities and duty of care of employer and employee relationship
- Methods of obtaining the up-to-date information on enterprise policy and procedures
- Rules and regulations
- Induction into workplace - location of work area and storage area, timetable, uniform, personal well-being, housekeeping rules, emergency procedures, evacuation procedures
- Techniques when deal with others - working in teams, customer relation, complaint and issues procedures.
- Overview of enterprise professional development - fire fighting procedures, fatigue management, training and competency development - understanding and promotion

T2 Enterprises specific — OHS instructions encompassing:

- Standards, codes, legislation, supply authority regulations and specific enterprise regulations pertaining to the OHS policies and procedures
- Methods of obtaining the up-to-date information on enterprise OHS policy and procedures
- Specific enterprise personal protection equipment - type and application, where and when to be used, method of replacement, responsibility of maintenance including cleaning inspection and testing, emergency response, rescue, evacuation and First Aid procedures
- Personal well-being – hygiene, fatigue/stress management, drugs/alcohol
- OHS training - induction training, specific hazard training, specific task or equipment training, emergency and evacuation training, training as part of broader programs such as equipment operation
- OHS records including audits, inspection reports, workplace health and environmental monitoring records, training and instruction records, manufacturers and suppliers information such as MSDSs, registers, maintenance reports, workers compensation and rehabilitation records and First Aid/medical records

REQUIRED SKILLS AND KNOWLEDGE

T3 Enterprises specific — technical drawing and documents encompassing:

- Types and application of enterprise specific drawings and documents - electrical and electronic drawings, mechanical drawings, project charts, schedules, graphs, technical manuals and catalogues
- Instruction/worksheets sheets - types and application of enterprise specific symbols and diagrams
- Title box - description of parts and version control.

T4 Enterprise specific switching diagrams and drawing encompassing:

- Types and application of enterprise specific switching drawings and documents - wiring and schematic diagrams and switching symbols, mechanical drawings dealing with switching operations, project charts, switching schedules, graphs, technical manuals and catalogues, instruction/work sheets.
- Interpretation of different system switching diagrams - LV system switching diagrams, DC traction supply sectioning diagrams, HV transmission and distribution system symbols and feeder plans, processes of updating switching diagrams

T5 Enterprises specific specialised tools encompassing:

- Legislation, Standards, codes, legislation, supply authority regulations and specific enterprise regulations pertaining to the use and care of specialised tools (voltage detectors; polarity testers, phase rotation)
- Characteristics, capabilities and application of specialised tools for a particular job
- Safety policies, procedures and precautions with regards to using, transporting and storage of specialised tools
- Selection methods for obtaining the correct specialised tool for the particular job including during procurement, purchasing and or hiring arrangements
- Techniques in pre-use inspection on the serviceability of specialised tools
- Techniques in the selection, use, maintenance, and care and storage of specialised tools
- Identifying OHS hazards, assessing and controlling risks associated with their use
- Techniques for the safe use of specialised power tools.

T6 Enterprise Specific Equipment Installation Procedures encompassing:

- Standards, codes, legislation, supply authority regulations and or enterprise requirements applicable to equipment installation
- Requirements for the use of manuals, substation diagrams/plans and drawings
- Types, characteristics and capabilities of HV substation equipment to be installed
- Identification of components within the equipment to be Installed and associated control housings
- Use, characteristics and capabilities of specialised tools and equipment
- Enterprise Specific Policies and Procedures for equipment to be installed
- Control equipment and auxiliary relays, flags and alarms

REQUIRED SKILLS AND KNOWLEDGE

- Techniques in evaluating serviceability of equipment to be Installed
- Safety precautions when testing and measuring equipment to be Installed - safe working practices and procedures, identification of hazards, assessment and control of OHS risks, types, selection, maintenance and use of personal protective equipment, responsibilities and protocols, safe working clearances
- Remote and local operating principles and conventions

T7 Enterprise Specific Data Management Processes encompassing:

- Standards, codes, legislation, supply authority regulations and or enterprise requirements applicable to Data Management
- Requirements for the use of manuals, substation diagrams/plans and drawings
- Types of enterprise specific computer software
- Techniques in storing and retrieving data and reports from the computer
- Techniques in using the Data Management systems in following necessary commands and protocols in accordance with the Enterprise Specific Procedures
- Calculation of results and data measurements using the computer
- Techniques in the preparation of preliminary works creation and closure.

T8 Principles of power transformer high speed on load tap changers encompassing:

- Selector types and applications for high voltage power transformers
- Diverter switch types and applications for high voltage power transformers including live tank, dead tank, resistor type, reactor type, vacuum type, pennant flag, pennant cycle
- Ratings and construction principles
- Operating mechanism types, stored energy systems and associated control systems
- Operating principles and operating sequences of selectors and diverters
- Measurement requirements including contacts, differential wear, transition resistors and transient protection devices, rotation lag, out of sequence controls and end-of-life unit and component assessment
- Online diagnostic tools and devices
- Ancillary equipment including online filters, over pressure relays and devices
- Testing requirements including cycle timing, differential delay, energy accumulator mechanical and operational tests and control system functional tests
- Safety precautions when testing and maintaining high voltage power transformer on load tap changers - safe working practices and procedures, identification of hazards, assessment and control of OHS risks, types, selection, maintenance and use of personal protective equipment.

Evidence Guide

EVIDENCE GUIDE

9) This provides essential advice for assessment of the competency standard unit and must be read in conjunction with the Performance Criteria and the Range Statement of the competency standard unit and the Training Package Assessment Guidelines.

The Evidence Guide forms an integral part of this Competency Standard Unit and shall be used in conjunction with all component parts of this unit and, performed in accordance with the Assessment Guidelines of this Training Package.

Overview of Assessment 9.1)

Longitudinal competency development approaches to assessment, such as Profiling, require data to be reliably gathered in a form that can be consistently interpreted over time. This approach is best utilised in Apprenticeship programs and reduces assessment intervention. It is the Industry's preferred model for apprenticeships. However, where summative (or final) assessment is used it is to include the application of the competency in the normal work environment or, at a minimum, the application of the competency in a realistically simulated work environment. It is recognised that, in some circumstances, assessment in part or full can occur outside the workplace. However, it must be in accord with Industry and, Regulatory policy in this regard.

Methods chosen for a particular assessment will be influenced by various factors. These include the extent of the assessment, the most effective locations for the assessment activities to take place, access to physical resources, additional safety measures that may be required and the critical nature of the competencies being assessed.

The critical safety nature of working with electricity, electrical equipment, gas or any other hazardous substance/material carries risk in deeming a person competent. Hence, sources of evidence need to be 'rich' in nature so as to minimise error in judgment.

Activities associated with normal every day work have a bearing on the decision as to how much and how detailed the data gathered will contribute to its 'richness'. Some skills are more critical to safety and operational requirements while the same skills may be more or less frequently practiced. These points are raised for the assessors to consider when choosing an assessment method and developing assessment instruments. Sample assessment instruments are included for Assessors in the Assessment Guidelines of this Training Package.

**Critical aspects
of evidence
required to
demonstrate
competency in
this unit** **9.2)**

Before the critical aspects of evidence are considered all prerequisites shall be met.

Evidence for competence in this unit shall be considered holistically. Each element and associated Performance Criteria shall be demonstrated on at least two occasions in accordance with the “Assessment Guidelines – UET12”. Evidence shall also comprise:

- A representative body of Performance Criteria demonstrated within the timeframes typically expected of the discipline, work function and industrial environment. In particular this shall incorporate evidence that shows a candidate is able to:
 - Implement Occupational Health and Safety workplace procedures and practices including the use of risk control measures as specified in the Performance Criteria and range; and
 - Apply sustainable energy principles and practices as specified in the Performance Criteria and range; and
 - Demonstrate an understanding of the essential knowledge and associated skills as described in this unit to such an extent that the learner’s performance outcome is reported in accordance with the preferred approach; namely a percentile graded result, where required by the regulated environment; and
 - Demonstrate an appropriate level of employability skills; and
- Conduct work observing the relevant Anti Discrimination legislation, regulations, policies and workplace procedures; and
- Demonstrated performance across a representative range of contexts from the prescribed items below:

Range of tools/equipment/materials/procedures/workplaces/other variables		
Group No	The minimum number of items on which skill is to be	Item List

	demonstrated	
A	At least one of the following:	High speed resistor type and drive mechanism High speed reactor type and drive mechanism
B	At least two of the following:	Live tank diverter switch Dead tank diverter switch Tap selector
C	At least three of the following:	Insulation resistance tests Transition resistor tests Contact resistance tests Sequence timing tests Ratio checks Winding resistance tests Oil sampling
D	At least one occasion	Dealing with an unplanned event by drawing on essential knowledge and associated skills to provide appropriate solutions incorporated in the holistic assessment with the above listed items.

Context of and specific resources for assessment 9.3)

This unit should be assessed as it relates to normal work practice using procedures, information and resources typical of a workplace. This should include:

- OHS policy and work procedures and instructions.
- Suitable work environment, facilities, equipment and materials to undertake actual maintenance of voltage regulating equipment (tapchangers)

In addition to the resources listed above, in Context of and specific resources for assessment, evidence should show demonstrated competency working:

At realistic heights above ground, i.e. above 3 metres, in limited spaces, with different structural/construction types and method and in a variety of environments.

**Method of
assessment****9.4)**

This Competency Standard Unit shall be assessed by methods given in Volume 1, Part 3 “Assessment Guidelines”.

Note:

Competent performance with inherent safe working practices is expected in the Transmission, Distribution and Rail Traction Industry. This requires that the specified essential knowledge and associated skills are assessed in a structured environment which is primarily intended for learning/assessment and incorporates all necessary equipment and facilities for learners to develop and demonstrate the essential knowledge and associated skills described in this unit.

**Concurrent
assessment and
relationship with
other units****9.5)**

There are no concurrent assessment recommendations for this unit.

Range Statement

RANGE STATEMENT

10) This relates to the competency standard unit as a whole providing the range of contexts and conditions to which the Performance Criteria apply. It allows for different work environments and situations that will affect performance.

This Competency Standard Unit may be demonstrated in relation to high speed resistor and reactor type tapchangers installed in power transformers used in substations.

Checks and measurements may include mechanism alignment, contact erosion, component replacement, inspection and cleaning, disassembly and re-assembly, functional tests and operating mechanism checks. It includes the testing, filtering or replacement of diverter switch oil.

The following constants and variables included in the element/Performance Criteria in this unit are fully described in the Definitions Section 1 of this volume and form an integral part of the Range Statement of this unit:

- Appropriate and relevant persons (see Personnel)
- Appropriate authorities
- Appropriate work platform
- Assessing risk
- Assessment
- Authorisation
- Confined space
- Diagnostic, testing and restoration
- Documenting detail work events, record keeping and or storage of information
- Drawings and specifications
- Emergency
- Environmental and sustainable energy procedures
- Environmental legislation
- Environmental management documentation
- Established procedures
- Fall prevention
- Hazards
- Identifying hazards
- Inspect
- Legislation
- MSDS
- Notification
- OHS practices

RANGE STATEMENT

- OHS issues
- Permits and/or permits to work
- Personnel
- Quality assurance systems
- Requirements
- Testing procedures
- Work clearance systems

Unit Sector(s)

Not applicable.

Competency Field

Competency Field **11)**

Substation Units