

MEM05 Metal and Engineering Training Package

Release: 11.0

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Modification History

Version Release Comments Date

11 16 Endorsed changes

December 2013

Addition of one new qualification (MEM20413) and seven new pathways units of competency.

ISC Upgrade

ISC correction to MEM60112

Refer to mapping for details.

10.1 12 **ISC Upgrade**

September 2013

ISC correction of TGA error - Release 2 of MEM07004B, replacing release 1 (refer to version 9 history below)

Imported elective units of competency updated to current versions.

Refer to mapping for details.

26 August Addition of three new elective units of competency for inclusion in 2013 MEM30105.

Addition of Skill Set

• MEMSS00001 Non Destructive Testing - Level 2 NDT practitioner

ISC upgrades

- ISC correction to MEM50212
- ISC code correction in Trade Specialisation Units list to MEM05006C Perform brazing and/or silver soldering (descriptor and range clarified to include braze welding)
- Change to numbering of Appendices with the reintroduction of MEM05 Units, prerequisites, points and weighting.
 - Appendix 1: MEM05 Units, prerequisites, points and weighting.
 - Appendix 2: Trade Specialisation units
 - Appendix 3: Imported units of competency and points and weighting

Refer to summary mapping for details.

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Comments

9.1 21 March 2013

ISC upgrades to MEM20105, MEM20205 and MEM30105

Inclusion of ISC advice on target groups, assessment requirements and pathways.

Other minor corrections to MEM05042B, MEM05043B, MEM05044B, MEM05045B, MEM05046B - Australian Standard code corrected to AS4041.

9 21 December

2012

Endorsed changes:

- 1. 74 new MEM units of competency
- 2. 32 existing MEM units replaced/not carried forward
- 3. Three updated qualifications with inclusion of additional elective streams:
 - MEM50212 Diploma of Engineering Technical
 - MEM60112 Advanced Diploma of Engineering
 - MEM80112 Vocational Graduate Diploma of Engineering

Refer to summary mapping for details.

ISC upgrades:

- 1. MSA Competitive Manufacturing elective units replaced with Competitive Systems and Practices units (refer to summary mapping)
- 2. Additional prerequisite pathway for MEM07004B
- 3. Five (5) updated qualifications with additional/replaced elective units
- 4. Three (3) updated qualifications with unit title correction
- 5. Various typographical errors corrected
- 6. Appendix 3 re-numbered to 2
- 7. Appendices removed:
 - Appendix 2: MEM05 units, prerequisites, points and weighting (available on the MSA website Training Package information page:
 - http://www.mskills.com.au/Info.aspx?TAG=MSA.Info.CIP)
 - Appendix 4: Revised MEM unit codes 2006
 - Appendix 5: MEM05 qualifications mapping to MEM98
 - Appendix 6: Units of competency mapping to MEM98

8.1 3 September 2012

ISC upgrade

Prerequisite correction in MEM3009A - outcomes remain equivalent.

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Comments

Refer to unit for details.

8 29 June 2012

Endorsed changes

- One (1) new qualification MEM40412 Certificate IV in Engineering Drafting
- Twenty five (25) new units of competency
- Four (4) existing MEM units not carried forward

Refer to mapping for details.

ISC upgrades

- Five (5) qualifications updated to include new CAD units of competency:
 - MEM30505 Certificate III in Engineering Technical
 - MEM50211 Diploma of Engineering Technical
 - MEM50311 Diploma of Jewellery and Object Design
 - MEM60111 Advanced Diploma of Engineering
 - MEM60211 Advanced Diploma of Jewellery and Object Design
- Inclusion of additional fourteen (14) imported units
- Imported unit codes updated (MEA)

Refer to mapping for details.

7 30 March 2012

Addition of:

- One (1) new qualification
 - MEM31112 Certificate III in Engineering (Composites Trade)
 - Twenty one (21) new units of competency

ISC upgrades

 The new units have also been included as electives in existing MEM qualifications.

Refer to Summary Mapping for details.

ISC corrections

Qualification reloaded (corrected for version 6 but not appearing on TGA):

- MEM50105 correction to packaging advice for holders of a Certificate IV
- Errors corrected re dual band status and formatting made consistent for the following units: MEM05026C, MEM05042B, MEM05043B, MEM05044B, MEM05045B, MEM05046B, MEM05053A, MEM05054A, MEM06009A, MEM07016C, MEM07018C,

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Comments

MEM07019C, MEM07020C, MEM07022C, MEM12003B, MEM12004B, MEM13010A, MEM15022B, MEM17001B, MEM17002B, MEM18010C, MEM18011C, MEM18019B, MEM18021B, MEM18022B, MEM18049C, MEM18050C, MEM18054B, MEM18056B, MEM18062B, MEM18065B, MEM18066B, MEM18067B, MEM18091B, MEM18092B, MEM19018B, MEM20008A, MEM20011A, MEM20012A, MEM20013A, MEM24002B, MEM24004B, MEM24006B, MEM24008B, MEM24010B, MEM24012C

6 23 Addition of:

December 2011

Two (2) new qualifications

- MEM40311 Certificate IV in Advanced Jewellery Manufacture
- MEM80111 Vocational Graduate Diploma of Engineering
- Forty six (6) new units of competency
- Thirty two (32) new imported units of competency.

ISC upgrades:

- Unit codes corrected in Group D in MEM50311
- Band A and 4 points allocated to MEM19038A for use in Certificate IV

Qualifications:

MEM10205 Certificate I in Boating Services

The following units missing from the electives have been reinstated:

- MEM50007B
- MEM50008B
- MEM50009B
- MSAENV272B

MEM50105 Diploma of Engineering - Advanced Trade

Correction to packaging advice for holders of a Certificate IV

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Version Release Comments Date

5 September Endorsed changes:

2011

Two new qualifications:

- MEM50311 Diploma of Jewellery and Object Design
- MEM60211 Advanced Diploma of Jewellery and Object Design

New and additional units of competency:

- 21 new MEM units of competency
- 46 additional imported units of competency

Refer to summary mapping for details.

ISC upgrade to one unit of competency:

 MEM05006C Perform brazing and/or silver soldering (descriptor and range clarified to include braze welding)

- 4 June 2011 Additional components:
 - 17 new aeronautical and avionic units of competency and 14 additional units of competency imported from MEA07 for inclusion in the following revised MEM qualifications:
 - MEM50211 Diploma of Engineering Technical
 - MEM60111 Advanced Diploma of Engineering
 - three new MEM high risk units of competency and nine imported high risk licensing units for inclusion as electives in existing MEM qualifications (refer to mapping for details of packaging and qualifications affected)
 - one new unit of competency for the fuel system installation and service sector, for inclusion as an elective in existing MEM qualifications
 - MEM unit version codes corrected in MEM40105

Refer to Summary Mapping for details of changes to qualifications.

3 March 2011

The following endorsed components have been included in MEM05v3:

- one new qualification MEM31010 Certificate III in Watch and Clock Service and Repair
- 23 new specialist watch and clock service and repair units of competency.

The new units will also be available as electives in MEM20205, MEM40105 and MEM50105, and have been included in the Certificate III Trade Specialisation unit list.

ISC Updates

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Comments

- All qualifications adjusted to comply with flexibility and sustainability requirements (refer to Mapping for details).
- Competitive Manufacturing and PMB imported units updated.
- Additional imported units MSAENV272B, 472B and 672B.
- Minor errors corrected in units and Volume 1 (refer History for details).

2.2 30 June 2010

ISC updates

Qualifications adjusted to comply with flexibility rules:

MEM10105, MEM20105, MEM20205, MEM50205 and MEM60105.

Refer to History for details.

2.1 June 2010 PDF reloaded to NTIS with following corrections:

MEM30205 - qualifications notes corrected. No change to packaging rules.

Revised unit listed incorrectly as MEM07008D Perform milling operations - changed to MEM07007C Perform milling operations.

2 December 2009

December Summary of changes

Four new metallurgy units of competency and one new imported unit added to elective bank in MEM40105.

ISC upgrades to 18 existing units (affecting MEM20205, 30105, 30205, 30305, 30305, 30405, 30605, 30705, 30805, 50105, 50205, 60105)

Expanded descriptors for five qualifications (MEM30205, MEM30305, MEM30405, MEM40105 and MEM50105).

Refer to History below for details.

1.02 September 2007

September Category 1 changes

A range of minor corrections made including typographical errors, omissions and clarifications

Airconditioning and Refrigeration units of competency

To meet new licensing requirements for installers of split air conditioning systems and domestic air conditioning and refrigeration systems, one existing unit has been modified and two new units

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Comments

included in the elective banks of MEM05:

Modified unit

MEM10013A Install split air conditioning systems and associated pipework to include aspects of evacuation, testing and pipework.

This unit replaces and is not equivalent to MEM10012A Install split air conditioning systems. MEM10012A will be discontinued.

New units

MEM18084A Commission and decommission split air conditioning systems

MEM18085A Install, service and repair domestic air conditioning and refrigeration appliances

The new and modified units are intended to be available for licensing purposes in MEM20105 Certificate II in Engineering. Due to the flexible and open design of the training package, the units are also available as electives in other qualifications such as those listed below. Discretion should be applied when deciding if the units are suitable for selection within a specific qualification.

MEM20105	Certificate II in Engineering	
MEM20205	Certificate II in Engineering - Production Technology	
MEM30105	Certificate III in Engineering - Production Systems	
MEM30205	Certificate III in Engineering - Mechanical Trade	
MEM30305	Certificate III in Engineering - Fabrication Trade	
MEM30405	Certificate III in Engineering - Electrical/Electronic Trade	
MEM30705	Certificate III in Marine Craft Construction	
MEM40105	Certificate IV in Engineering	
MEM50105	Diploma of Engineering - Advanced Trade	

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Version	Release Date	Comments
1.01	October 2006	Decimal points in all MEM05 codes replaced with zero to enable loading to NTIS. Refer to schedule below.
1.00	December 2005	Primary release.

Version 3

Refer to mapping for details on changes to qualifications and replacement imported units.

Corrections/Category 1 changes

A range of minor corrections including typographical errors, omissions and clarifications.

Inconsistencies corrected in the units and prerequisites listing in Volume 1.

Points weighting listed incorrectly in three units:

- MEM12007D corrected from 8 to 4 points points listed in qualifications remains as 4
- MEM20001A corrected from 6 to 4 points points listed in qualifications remains as 4
- MEM20010A corrected from 2 to 4 points points listed in qualifications remains as 4.

Prerequisite listed in MEM25008B corrected to MEM25007B (not 25008C).

Inclusion of metallurgy units in Certificate III Trade Specialisation list

MEM04020A	Supervise individual ferrous melting and casting operation	
MEM04021A	Supervise individual non ferrous melting and casting operation	
MEM04022A	Examine appropriateness of methoding for mould design	
MEM04023A	Undertake prescribed tests on foundry related materials	

Following eight units added to Fabrication Trade stream units in MEM30305

MEM06001B	Perform hand forging
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MEM06002B	Perform hammer forging	
MEM06003C	Carry out heat treatment	
MEM06004B	Select heat treatment processes and test finished product	
MEM06005B	Perform drop and upset forging	
MEM06006C	Repair springs	
MEM06008A	Hammer forge complex shapes	
MEM06009A	Hand forge complex shapes	

Following 12 units added to Electives Group B in MEM60105

MSACMT280A	Undertake root cause analysis	
MSACMT421A	Facilitate a Just in Time (JIT) system	
MSACMT430A	Improve cost factors in work practices	
MSACMT432A	Analyse manual handling processes	
MSACMT440A	Lead 5S in a manufacturing environment	
MSACMT450A	Undertake process capability improvements	
MSACMT451A	Mistake proof a production process	
MSACMT452A	Apply statistics to processes in manufacturing	
MSACMT460A	Facilitate the use of planning software systems in manufacturing	
MSACMT461A	Facilitate SCADA systems in a manufacturing team or work area	
MSACMT481A	Undertake proactive maintenance analyses	
MSACMT482A	Assist in implementing a proactive maintenance strategy	

Updated imported units

Competitive Manufacturing unit codes updated from MCM to MSACM.

PMB units updated to B versions.

References to units from relevant qualifications updated to current qualification codes.

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(Note: all replacement units are equivalent).

MEM05v2.2

Flexibility changes

Importation allowances increased and qualifications reworded to include choice from accredited courses. Elective banks include units approved for selection from other qualifications in MEM.

MEM10105	Certificate I in Engineering	Importation allowance increased from 5 to 7 points	
MEM20105	Certificate II in Engineering	Importation allowance increased from 6 to 8 points	
MEM20205	Certificate II in Engineering - Production Technology	Importation allowance increased from 11 to 14 points	
MEM50205	Diploma of Engineering - Technical	Importation allowance increased from 2 to 3 units	
MEM60105	Advanced Diploma of Engineering	Importation allowance increased from 4 to 5 units	

MEM05v2

New MEM units of competency

MEM04020A	Supervise individual ferrous melting and casting operation	
MEM04021A	Supervise individual non ferrous melting and casting operation	
MEM04022A	Examine appropriateness of methoding for mould design	
MEM04023A	Undertake prescribed tests on foundry related materials	

New imported unit

MSATCM304A	Interpret binary phase diagrams
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Revised existing MEM units

MEM05v1.02	MEM05v2	Unit title	Comment
		Metallurgy	
MEM24012B	MEM24012C	Apply metallurgy principles	Minor edits to include reference to alloys.
		Critical Trade Units	
MEM04005B	MEM04005C	Produce moulds and cores by hand (jobbing)	Redefined and updated Evidence Guides
MEM05010B	MEM05010C	Apply fabrication, forming and shaping techniques	Redefined and updated Evidence Guides
MEM05011C	MEM05011D	Assemble fabricated components	Redefined and updated Evidence Guides
MEM05015C	MEM05015D	Weld using manual metal arc welding process	Redefined and updated Evidence Guides
MEM05017C	MEM05017D	Weld using gas metal arc welding process	Redefined and updated Evidence Guides
MEM05019C	MEM05019D	Weld using gas tungsten arc welding process	Redefined and updated Evidence Guides
MEM05026B	MEM05026C	Apply welding principles	Redefined and updated Evidence Guides
MEM05037B	MEM05037C	Perform geometric development	Redefined and updated Evidence Guides
MEM07005B	MEM07005C	Perform general machining	Redefined and updated Evidence Guides
MEM07006B	MEM07006C	Perform lathe operations	Redefined and updated Evidence Guides
MEM07007B	MEM07007C	Perform milling operations	Redefined and updated Evidence Guides
MEM07008C	MEM07008D	Perform grinding operations	Redefined and updated Evidence Guides
MEM12006B	MEM12006C	Mark off/out (general	Redefined and updated

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		engineering)	Evidence Guides
MEM12007C	MEM12007D	Mark off/out structural fabrications and shapes	Redefined and updated Evidence Guides
MEM18006B	MEM18006C	Repair and fit engineering components	Redefined and updated Evidence Guides
		Circuit testing	
MEM18049B	MEM18049C	Disconnect/reconnect fixed wired equipment up to 1000 volts a.c./1500 volts d.c.	Redefined skills and knowledge for circuit testing - equivalent
MEM18050B	MEM18050C	Disconnect/reconnect fixed wired equipment over 1000 volts a.c./1500 volts d.c.	Redefined skills and knowledge for circuit testing - equivalent

Qualifications affected

MEM05v2	Qualification name	Comment
MEM40105	Certificate IV in Engineering	Addition of four metallurgy units to Specialisation Group 1 electives and one imported unit added to Specialisation Group 2 electives.
MEM30205	Certificate III in Engineering -Mechanical	Expanded qualification descriptor
MEM30305	Certificate III in Engineering -Fabrication	Expanded qualification descriptor
MEM30405	Certificate III in Engineering - Electrical/Electronic Trade	Expanded qualification descriptor
MEM40105	Certificate IV in Engineering	Expanded qualification descriptor
MEM50105	Diploma of Engineering -Advanced Trade	Expanded qualification descriptor

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Preliminary Information

Important Note to Users

Training Packages are not static documents; they are amended periodically to reflect the latest industry practices and are version controlled. It is essential that the latest version is always used.

Check the version number before commencing training or assessment

This Training Package is Version 11 - check whether this is the latest version by going to training.gov.au and locating information about the Training Package. Alternatively, contact Manufacturing Skills Australia (MSA) at http://www.mskills.com.au to confirm the latest version number.

Explanation of version number conventions

The primary release Training Package is Version 1. When changes are made to a Training Package, sometimes the version number is changed and sometimes it is not, depending on the extent of the change. When a Training Package is reviewed it is considered to be a new Training Package for the purposes of version control, and is Version 1. Do not confuse the version number with the Training Packages national code (which remains the same during its period of endorsement).

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MEM05v11 - Mapping of Changes

Qualifications

MEM05	v10	MEM05v11	Title	Comment
		MEM20413	Certificate II in Engineering Pathways	New qualification - Release 1.

New MEM units of competency

Unit code	Unit title	Comment
MEMPE001A	Use engineering workshop machines	New unit – Release 1
MEMPE002A	Use electric welding machines	New unit – Release 1
MEMPE003A	Use oxy-acetylene and soldering equipment	New unit – Release 1
MEMPE004A	Use fabrication equipment	New unit – Release 1
MEMPE005A	Develop a career plan for the engineering and manufacturing industry	New unit – Release 1
MEMPE006A	Undertake a basic engineering project	New unit – Release 1
МЕМРЕ007А	Pull apart and re-assemble engineering mechanisms	New unit – Release 1

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ISC Upgrade

MEM60112	Advanced Diploma in	Release 2 - Code correction in Avionic
	Engineering	stream to updated unit MEM23086A

MEM05v10.1 - Mapping of changes

ISC upgrades

MEM07004B Release 2 reinstated due to TGA transfer error.

Updated imported elective units of competency:

MEM05v10	MEM05v10.1	Qualifications affected	Comment
AURV225908A	AURVTN2002 Carry out panel repairs	MEM30105 MEM40105 MEM50105	No change in outcomes
BSBPMG510A	BSBPMG522A Undertake project work	MEM50311 MEM60211	No change in outcomes
BSBSMB405A	BSBSMB405B Monitor and manage small business operations	MEM40311 MEM50311 MEM60211	No change in outcomes
SIRXSLS001A	SIRXSL201 Sell products and services	MEM50311 MEM60211	No change in outcomes
UEPMNT419A	UEPMNT419B Perform civil drafting	MERM40412 MEM50212	No change in outcomes

MEM05v10 - Mapping of Changes

Qualifications

MEM05v9 MEM05v1	Title	Comment
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	0		
MEM3010 5	MEM3010 5	Certificate III in Engineering - Productions Systems	Equivalent - addition of three new electives (available in Groups A and B)
MEM5021 2	MEM5021 2	Diploma of Engineering - Technical	ISC correction - MEM09141A and MEM09142A removed from packaging rules (units superseded and replaced in version 9)

New units of competency

Unit code and title	Points	Prerequisites	Comment
MEM07042A Undertake	4	MEM07001B	New units – release 1
corrections and basic maintenance to aluminium extrusion dies and die		MEM07003B	
support systems		MEM07004B	
		MEM07024B	
		MEM07025B	
		MEM07032B	
		MEM07041A	
		MEM07043A	
		MEM09002B	
		MEM12023A	
		MEM18001C	
		MEM18002B	
		MEM18003C	
		MEM18055B	
MEM07043A Identify causes of	6	MEM09002B	
faulty aluminium extrusions		MEM12023A	
		MEM12024A	
		MEM15002A	
		MEM15024A	
		MEM16006A	

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		MEM18001C MEM18002B	
MEM07044A Test a new aluminium extrusion die	4	MEM07043A MEM09002B MEM12023A MEM12024A MEM18001C MEM18002B	

New Skill Set

MEMSS00001 Non Destructive Testing - Level 2 NDT practitioner

ISC upgrades

- ISC correction to MEM50212
- ISC code correction in Trade Specialisation Units list to MEM05006C Perform brazing and/or silver soldering (descriptor and range clarified to include braze welding)
- Change to numbering of Appendices with the reintroduction of MEM05 Units, prerequisites, points and weighting.
 - Appendix 1: MEM05 Units, prerequisites, points and weighting.
 - Appendix 2: Trade Specialisation units
 - Appendix 3: Imported units of competency and points and weighting

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MEM05v9 - Mapping of Changes

Qualifications updated and endorsed in MEM05 version 9

MEM05v8 qualification	MEM05v9 qualification	Comment/ equivalence
MEM50211 Diploma of Engineering – Technical	MEM50212 Diploma of Engineering – Technical	Suite of new elective units added – overall outcomes remain equivalent
MEM60111 Advanced Diploma of Engineering	MEM60112 Advanced Diploma of Engineering	Suite of new elective units added – overall outcomes remain equivalent
MEM80111 Vocational	MEM80112 Vocational	Range of new elective units

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MEM05v8 qualification	MEM05v9 qualification	Comment/ equivalence	
Graduate Diploma of Engineering	Graduate Diploma of Engineering	added – overall outcomes remain equivalent	

ISC upgrades to existing qualifications

MEM05v8 qualification	MEM05v9 qualification	Comment/ equivalence
MEM20305	Certificate II in Boating Services	One unit title corrected
MEM30905	Certificate III in Boating Services	One unit title corrected
MEM40205	Certificate IV in Boating Services	One unit title corrected
MEM40412 Certificate IV in Engineering Drafting	MEM40412 Certificate IV in Engineering Drafting	MSACM units replaced by competitive systems and practices units Equivalent
MEM20205 Certificate II in Engineering – Production Technology	MEM20205 Certificate II in Engineering – Production Technology	New elective unit added Equivalent
MEM30105 Certificate III in Engineering – Production Systems	MEM30105 Certificate III in Engineering – Production Systems	New elective unit added Equivalent
MEM50311 Diploma of Jewellery and Object Design	MEM50311 Diploma of Jewellery and Object Design	One elective unit replaced Equivalent
MEM60211 Advanced Diploma of Jewellery and Object Design	MEM60211 Advanced Diploma of Jewellery and Object Design	One elective unit replaced Equivalent

MEM05v9 Mapping of new technician units to MEM05v8

Notes

1. This table shows new/revised units for the technician qualifications in the Metal and Engineering Training Package (prerequisites are listed in italics)

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- 2. The new units relate to the following engineering disciplines (as indicated in the discipline column):
 - Manufacturing
 - Mechanical
 - Mechatronic
 - Maintenance
 - Heating, ventilation and cooling/refrigeration (HVAC/R)
- 1. The units are packaged as electives in the MEM qualifications as shown in the packaging column.

MEM05v8 unit	MEM05v9 unit code	Comment/ equivalence	Packaging	Discipline
	MEM07041A Perform production machining	New unit	MEM20205 MEM30105	
	MEM09002B Interpret technical drawing MEM12023A Perform engineering measurements MEM18001C Use hand tools			
MEM09151A Apply computer aided modelling and data management techniques to	MEM09155A Prepare mechanical models for computer-aided engineering (CAE)	Not equivalent	MEM60112 MEM50212	
mechanical engineering designs	MM23004A Apply technical mathematics MEM23109A Apply engineering mechanics principles			
MEM09152A Apply CAD modelling and data management techniques to mechatronic	MEM09156A Prepare mechatronic models for computer-aided engineering (CAE)	Not equivalent	MEM60112 MEM50212	Mechatronic Drafting
engineering designs	MEM23004A Apply technical mathematics			

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MEM05v8 unit	MEM05v9 unit code	Comment/ equivalence	Packaging	Discipline
	MEM23109A Apply engineering mechanics principles			
	MEM23111A Select electrical equipment and components for engineering applications			
	MEM23112A Investigate electrical and electronic controllers in engineering applications			
MEM09141A	MEM09157A Perform	Not equivalent	MEM60112	Mechanical
Represent mechanical engineering designs graphically	mechanical engineering design drafting		MEM50212	Drafting
MEM09142A Represent mechatronic engineering designs graphically	MEM09158A Perform mechatronics engineering design drafting	Not equivalent	MEM60112 MEM50212	Mechatronics Drafting
MEM14061A Plan and design mechanical engineering projects	MEM14085A Apply mechanical engineering analysis techniques	Not equivalent	MEM60112 MEM50212	Mechanical
projects	MEM23004A Apply technical mathematics			
	MEM23109A Apply engineering mechanic principles			
MEM14062A Plan and design mechatronic engineering projects	MEM14086A Apply mechatronic engineering analysis techniques	Not equivalent	MEM60112 MEM50212	Mechatronic
projects	MEM23004A Apply technical mathematics			
	MEM23111A Select			

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MEM05v8 unit	MEM05v9 unit code	Comment/ equivalence	Packaging	Discipline
	electrical equipment and components for engineering applications			
	MEM23112A Investigate electrical and electronic controllers in engineering applications MEM14090A Integrate mechatronic fundamentals into an engineering task			
MEM14063A Plan and design manufacturing engineering projects	MEM14087A Apply manufactured product design techniques	Not equivalent	MEM60112 MEM50212	Manufacturing
projects	MEM14089A Integrate mechanical fundamentals into an engineering task			
	MEM23004A Apply technical mathematics			
	MEM23063A Select and test mechanical engineering materials			
	MEM23109A Apply engineering mechanic principles			
MEM14064A Plan and design maintenance engineering projects		Not carried forward Content covered by a range of units		
	MEM14088A Apply maintenance engineering techniques to equipment and component repairs and modifications	New unit	MEM60112 MEM50212	Maintenance

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MEM05v8 unit	MEM05v9 unit code	Comment/ equivalence	Packaging	Discipline
	MEM14092A Integrate maintenance fundamentals into an engineering task MEM23004A Apply technical mathematics			
MEM14081A Apply mechanical engineering fundamentals to support design	MEM14089A Integrate mechanical fundamentals into an engineering task MEM23004A Apply	Not equivalent	MEM60112 MEM50212	Mechanical
	technical mathematics MEM23109A Apply engineering mechanics principles			
MEM23071A Select and apply mechanical methods, processes and construction techniques		Not carried forward. Content incorporated into MEM14089A Not equivalent	MEM60112 MEM50212	Mechanical
MEM14082A Apply mechatronic engineering fundamentals to support design	MEM14090A Integrate mechatronic fundamentals into an engineering task	Not equivalent	MEM60112 MEM50212	Mechatronic
	MEM23004A Apply technical mathematics			
	MEM23111A Select electrical equipment and components for engineering applications			
	MEM23112A Investigate electrical and electronic controllers in			

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MEM05v8 unit	MEM05v9 unit code	Comment/ equivalence	Packaging	Discipline
	engineering applications			
MEM23072A Select and apply mechatronic methods, processes and construction techniques		Not carried forward. Content incorporated into MEM14090A Not equivalent	MEM60112 MEM50212	Mechatronic
	MEM14091A Integrate manufacturing fundamentals into an engineering task MEM23004A Apply technical mathematics	New unit	MEM60112 MEM50212	Manufacturing
	MEM14092A Integrate maintenance fundamentals into an engineering task MEM23004A Apply technical mathematics	New unit	MEM60112 MEM50212	Maintenance
MEM22003A Manage engineering resources	MEM22012A Coordinate resources for an engineering project or operation	Not equivalent	MEM60112 MEM50212	All
MEM22004A Manage engineering projects	MEM22013A Coordinate engineering projects	Not equivalent	MEM60112 MEM50212	All
MEM22005A Manage engineering operations	MEM22014A Coordinate engineering-related manufacturing operations MEM23004A Apply	Not equivalent	MEM60112 MEM50212	All

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MEM05v8 unit	MEM05v9 unit code	Comment/ equivalence	Packaging	Discipline
	MEM14091A Integrate manufacturing fundamentals into an engineering task			
MEM22006A Source and estimate materials	MEM22015A Source and estimate engineering materials requirements	Not equivalent	MEM60112 MEM50212 MEM50311 MEM60211	All
MEM22008A Manage change and technical development	MEM22017A Coordinate continuous improvement and technical development	Not equivalent	MEM60112 MEM50212	All
MEM22009A Manage technical sales and promotion	MEM22018A Coordinate sales and promotion of engineering-related products or services	Not equivalent	MEM60112 MEM50212	All
MEM23001A Apply advanced mathematical techniques in a manufacturing engineering or related environment	MEM23004A Apply technical mathematics	Not equivalent	MEM60112 MEM50212	All
	MEM23005A Apply statistics and probability techniques to engineering tasks	New unit	MEM60112	All
	MEM23004A Apply technical mathematics			
	MEM23006A Apply fluid and thermodynamics principles in engineering	New unit	MEM60112 MEM50212	Mechanical Maintenance HVAC/R

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MEM05v8 unit	MEM05v9 unit code	Comment/ equivalence	Packaging	Discipline
	MEM23004A Apply technical mathematics			
MEM23002A Apply calculus in engineering situations	MEM23007A Apply calculus to engineering tasks	Not equivalent	MEM60112 MEM50212	All
	MEM23004A Apply technical mathematics			
	MEM23008A Apply advanced algebra and numerical methods to engineering tasks	New unit	MEM60112	All
	MEM23004A Apply technical mathematics			
MEM23061A Select and test mechanical engineering	MEM23063A Select and test mechanical engineering materials	Not equivalent	MEM80112 MEM60112 MEM50212	Mechanical
materials	MEM23004A Apply technical mathematics			
	MEM23109A Apply engineering mechanic principles			
MEM23062A Select and test mechatronic engineering materials	MEM23064A Select and test mechatronic engineering materials	Not equivalent	MEM80112 MEM60112 MEM50212	Mechatronic
materiais	MEM23004A Apply technical mathematics			
	MEM23109A Apply engineering mechanic principles			
MEM23085A Apply scientific principles and	MEM23086A Apply scientific principles and techniques in avionic	Equivalent	MEM60112	

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MEM05v8 unit	MEM05v9 unit code	Comment/ equivalence	Packaging	Discipline
techniques in avionic engineering situations	engineering situations			
	MEM23109A Apply engineering mechanic principles	New unit	MEM60112 MEM50212	Mechanical
	MEM23004A Apply technical mathematics			
MEM23041A Apply basic scientific principles and techniques in mechanical engineering situations		Unit not carried forward. Content covered by other units.	MEM80112 MEM60112 MEM50212	
MEM23051A Apply basic electro and control scientific principles and techniques	MEM23111A Select electrical equipment and components for engineering applications	Not equivalent	MEM80112 MEM60112 MEM50212	Mechatronics
	MEM23004A Apply technical mathematics			
MEM23051A Apply basic electro and control scientific principles and techniques	MEM23112A Investigate electrical and electronic controllers in engineering applications	Not equivalent	MEM80112 MEM60112 MEM50212	Mechatronics
	MEM23004A Apply technical mathematics			
	MEM23111A Select electrical equipment and components for engineering applications			
MEM23081A Apply scientific principles and techniques in	MEM23113A Evaluate hydrodynamic systems and system components	Replaced by three units Not equivalent	MEM80112 MEM60112	Mechanical

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MEM05v8 unit	MEM05v9 unit code	Comment/ equivalence	Packaging	Discipline
mechanical engineering situations	MEM23004A Apply technical mathematics MEM23006A Apply fluid and thermodynamics principles in engineering			
	MEM23114A Evaluate thermodynamic systems and components			
	MEM23004A Apply technical mathematics MEM23006A Apply fluid and thermodynamics principles in engineering			
	MEM23115A Evaluate fluid power systems			
	MEM23004A Apply technical mathematics MEM23006A Apply fluid and thermodynamics principles in engineering			
MEM23082A Apply scientific principles and techniques in mechatronic engineering	MEM23116A Evaluate programmable logic controller and related control system component applications	Replaced by two units. Not equivalent	MEM80112 MEM60112	Mechatronics
situations	MEM23004A Apply technical mathematics MEM23111A Select			

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MEM05v8 unit	MEM05v9 unit code	Comment/ equivalence	Packaging	Discipline
	electrical equipment and components for engineering applications			
	MEM23112A Investigate electrical and electronic controllers in engineering applications			
	MEM23117A Evaluate microcontroller applications			
	MEM23004A Apply technical mathematics			
	MEM23111A Select electrical equipment and components for engineering applications			
	MEM23112A Investigate electrical and electronic controllers in engineering applications			
MEM23083A Apply industrial engineering principles and	MEM23118A Apply production and service control techniques	Replaced by two units Not equivalent	MEM80112 MEM60112	Manufacturing
techniques in competitive manufacturing engineering situations	MEM30012A Apply mathematical techniques in a manufacturing engineering or related environment			
	MEM23119A Evaluate continuous improvement processes			
	MEM30012A Apply mathematical techniques in a manufacturing			

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MEM05v8 unit	MEM05v9 unit code	Comment/ equivalence	Packaging	Discipline
	engineering or related environment			
	MEM23118A Apply production and service control techniques			
MEM23091A Apply mechanical system design principles and	MEM23120A Select mechanical machine and equipment components	Replaced by two units Not equivalent	MEM80112 MEM60112	Mechanical
techniques in mechanical engineering	MEM23004A Apply technical mathematics			
situations	MEM23109A Apply engineering mechanic principles			
	MEM23121A Analyse loads on frames and mechanisms			
	MEM23004A Apply technical mathematics			
	MEM23109A Apply engineering mechanic principles			
	MEM23007A Apply calculus to engineering tasks			
MEM23092A Apply automated systems principles and techniques in engineering	MEM23122A Evaluate computer integrated manufacturing systems	Not equivalent		Mechatronics Manufacturing
situations	MEM23004A Apply technical mathematics			
	MEM23111A Select electrical equipment and components for engineering applications			
	MEM23112A			

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MEM05v8 unit	MEM05v9 unit code	Comment/ equivalence	Packaging	Discipline
	Investigate electrical and electronic controllers in engineering applications			
MEM23093A Apply plant and process design principles and techniques	MEM23123A Evaluate manufacturing processes	Not equivalent	MEM80112 MEM60112	Manufacturing
MEM23094A Apply maintenance systems principles and techniques	MEM23124A Measure and analyse noise and vibration	Replaced by two units Not equivalent	MEM80112 MEM60112	Mechanical
	MEM23004A Apply technical mathematics			
	MEM23125A Evaluate maintenance systems			
	MEM23004A Apply technical mathematics			
	MEM14092A Integrate maintenance fundamentals into an engineering task			
	MEM14088A Apply maintenance engineering techniques to equipment and component repairs and modifications			
	MEM23126A Evaluate industrial robotic applications	New unit	MEM60112	Mechanical Manufacturing
	MEM23004A Apply technical mathematics			
	MEM23116A Evaluate programmable logic			

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MEM05v8 unit	MEM05v9 unit code	Comment/ equivalence	Packaging	Discipline
	controller applications			
	MEM23117A Evaluate microcontroller applications			
	MEM23111A Select electrical equipment and components for engineering applications			
	MEM23112A Investigate electrical and electronic controllers in engineering applications			
	MEM23129A Evaluate thermal loads in heating, ventilation, air conditioning and refrigeration	New unit	MEM60112	HVAC/R
	MEM23004A Apply technical mathematics MEM23006A Apply fluid and thermodynamics principles in engineering			
	MEM23130A Coordinate servicing and fault-finding of HVAC/R control systems	New unit	MEM60112	HVAC/R
	MEM23004A Apply technical mathematics MEM23006A Apply fluid and thermodynamics principles in engineering			

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MEM05v8 unit	MEM05v9 unit code	Comment/ equivalence	Packaging	Discipline
	MEM23131A Evaluate rapid prototyping applications	New unit	MEM60112	Manufacturing
	MEM23004A Apply technical mathematics			
	MEM23132A Evaluate rapid manufacturing processes	New unit	MEM60112	Manufacturing
	MEM23004A Apply technical mathematics			
	MEM23133A Evaluate rapid tooling applications	New unit	MEM60112	Mechanical Manufacturing
	MEM23004A Apply technical mathematics			
	MEM23134A Evaluate jigs and fixtures	New unit	MEM60112	Mechanical Manufacturing
	MEM23004A Apply technical mathematics			
	MEM23109A Apply engineering mechanic principles			
	MEM23135A Evaluate moulding tools and processes	New unit	MEM60112	Manufacturing
	MEM23004A Apply technical mathematics			
	MEM23136A Evaluate stamping and forging tools	New unit	MEM60112	Manufacturing Mechanical

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MEM05v8 unit	MEM05v9 unit code	Comment/ equivalence	Packaging	Discipline
	MEM23004A Apply technical mathematics			
	MEM23109A Apply engineering mechanic principles			
	MEM23137A Evaluate rolling tools and processes	New unit	MEM60112	Manufacturing Mechanical
	MEM23004A Apply technical mathematics			
	MEM23109A Apply engineering mechanic principles			
	MEM23138A Evaluate suitability of materials for engineering-related applications	New unit	MEM60112	All
	MEM23004A Apply technical mathematics			
	MEM23139A Design a basic single zone duct distribution system	New unit	MEM50212	HVAC/R
	MEM23004A Apply technical mathematics			
	MEM23006A Apply fluid and thermodynamics principles in engineering			
	MEM30031A Operate computer-aided design (CAD) system to produce basic drawing			

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MEM05v8 unit	MEM05v9 unit code	Comment/ equivalence	Packaging	Discipline
	elements			
	MEM30033A Use computer-aided design (CAD) to create and display 3-D models			
	MEM23140A Determine operational parameters for building HVAC hydronic systems	New unit	MEM50212	HVAC/R
	MEM23004A Apply technical mathematics MEM23006A Apply fluid and thermodynamics principles in engineering			
	MEM23141A Complete a building thermal performance survey	New unit	MEM60112	HVAC
	MEM23004A Apply technical mathematics MEM23006A Apply fluid and thermodynamics principles in engineering			
	MEM23142A Determine psychrometric processes and system performance			
	MEM23142A Determine psychrometric processes and system performance	New unit	MEM50212	HVAC/R
	MEM23004A Apply			

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MEM05v8 unit	MEM05v9 unit code	Comment/ equivalence	Packaging	Discipline
	technical mathematics			
	MEM23006A Apply fluid and thermodynamics principles in engineering			
	MEM23143A Apply energy management principles	New unit	MEM50212	HVAC/R
	MEM23004A Apply technical mathematics			
	MEM23006A Apply fluid and thermodynamics principles in engineering			
	MEM23144A Contribute to the design of a commercial refrigeration system	New unit	MEM60112	HVAC/R
	MEM23004A Apply technical mathematics			
	MEM23006A Apply fluid and thermodynamics principles in engineering			
	MEM23129A Evaluate thermal loads in heating, ventilation, air conditioning and refrigeration			
	MEM23145A Apply codes and regulations to air conditioning designs	New unit	MEM50212	HVAC/R

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MEM05v8 unit	MEM05v9 unit code	Comment/ equivalence	Packaging	Discipline	
	MEM23004A Apply technical mathematics				
	MEM23006A Apply fluid and thermodynamics principles in engineering				
	MEM23140A Determine operational parameters for building HVAC hydronic systems				
	MEM23142A Determine psychrometric processes and system performance				
	MEM23146A Contribute to the design of industrial refrigeration systems	New unit	MEM60112	HVAC/R	
	MEM23004A Apply technical mathematics MEM23006A Apply fluid and thermodynamics principles in engineering				
	MEM23147A Contribute to the design of hydronic systems	New unit	MEM60112	HVAC/R	
	MEM23004A Apply technical mathematics				
	MEM23006A Apply fluid and thermodynamics principles in engineering				
	MEM23140A Determine operational parameters				

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MEM05v8 unit	MEM05v9 unit code	Comment/ equivalence	Packaging	Discipline
	for building HVAC hydronic systems			
	MEM23148A Develop energy management solutions	New unit	MEM50212	HVAC/R
	MEM23004A Apply technical mathematics			
	MEM23006A Apply fluid and thermodynamics principles in engineering			
	MEM23142A Apply psychrometric processes and system performance			
	MEM23143A Apply energy management principles			
	MEM23154A Analyse and service HVAC/R control systems			
	MEM23149A Contribute to the design of commercial and industrial exhaust systems	New unit	MEM60112	HVAC/R
	MEM23004A Apply technical mathematics			
	MEM23150A Contribute to the design of heating systems	New unit	MEM60112	HVAC
	MEM23004A Apply technical mathematics MEM23006A Apply fluid and			

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MEM05v8 unit	MEM05v9 unit code	Comment/ equivalence	Packaging	Discipline
	thermodynamics principles in engineering			
	MEM23140A Determine operational parameters for building HVAC hydronic systems			
	MEM23147A Contribute to the design of hydronic systems			
	MEM23151A Commission and optimise performance of HVAC/R systems	New unit	MEM50212	HVAC/R
	MEM23004A Apply technical mathematics			
	MEM23006A Apply fluid and thermodynamics principles in engineering			
	MEM23140A Determine operational parameters for building HVAC hydronic systems			
	MEM23154A Analyse and service HVAC/R control systems			
	MEM23152A Apply principles of refrigeration food storage technology	New unit	MEM50212	HVAC/R
	MEM23153A Contribute to the design of heat exchanger systems	New Unit	MEM60112	HVAC/R
	MEM23004A Apply			

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MEM05v8 unit	MEM05v9 unit code	Comment/ equivalence	Packaging	Discipline
	technical mathematics MEM23006A Apply fluid and thermodynamics principles in engineering			
	MEM23154A Analyse and service HVAC/R systems	New unit	MEM50212	HVAC/R
	MEM23004A Apply technical mathematics			
	MEM23006A Apply fluid and thermodynamics principles in engineering			
	MEM234036A Apply configuration management procedures in engineering project management	New unit	MEM80112	
	MEM23003A Operate and program computers and/or controllers in engineering situations			
	MEM234028A Produce and manage technical documentation			
	MEM234029A Produce and manage technical publications			
	MEM234037A Perform maintenance-related integrated logistic support management activities	New unit	MEM80112	

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MEM05v8 unit	MEM05v9 unit code	Comment/ equivalence	Packaging	Discipline
	MEM23003A Operate and program computers and/or controllers in engineering situations			
	MEM234028A Produce and manage technical documentation			
	MEM234029A Produce and manage technical publications			
	MEM234038A Apply systems engineering procedures to engineering design project management	New unit	MEM80112	
	MEM30029A Use workshop equipment and processes to complete an engineering project	New unit	MEM60112	All

MEM units not carried forward in MEM05v9

MEM09141A Represent mechanical engineering designs graphically

MEM09142A Represent mechatronic engineering designs graphically

MEM09151A Apply computer aided modelling and data management techniques to mechanical engineering designs

MEM09152A Apply CAD modelling and data management techniques to mechatronic engineering designs

MEM14061A Plan and design mechanical engineering projects

MEM14062A Plan and design mechatronic engineering projects

MEM14063A Plan and design manufacturing engineering projects

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MEM14064A Plan and design maintenance engineering projects

MEM14081A Apply mechanical engineering fundamentals to support design and development of projects

MEM14082A Apply mechatronic engineering fundamentals to support design and development of projects

MEM22003A Manage engineering resources

MEM22004A Manage engineering projects

MEM22005A Manage engineering operations

MEM22006A Source and estimate materials

MEM22008A Manage change and technical development

MEM22009A Manage technical sales and promotion

MEM23001A Apply advanced mathematical techniques in a manufacturing, engineering or related environment

MEM23002A Apply calculus in engineering situations

MEM23041A Apply basic scientific principles and techniques in mechanical engineering situations

MEM23051A Apply basic electro and control scientific principles and techniques

MEM23061A Select and test mechanical engineering materials

MEM23062A Select and test mechatronic engineering materials

MEM23071A Select and apply mechanical methods, processes and construction techniques

MEM23072A Select and apply mechatronic methods, processes and construction techniques

MEM23081A Apply scientific principles and techniques in mechanical engineering situations

MEM23082A Apply scientific principles and techniques in mechatronic engineering situations

MEM23083A Apply industrial engineering principles and techniques in competitive manufacturing engineering situations

MEM23085A Apply scientific principles and techniques in avionic engineering situations

MEM23091A Apply mechanical system design principles and techniques in mechanical engineering situations

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MEM23092A Apply automated systems principles and techniques in engineering situations

MEM23093A Apply plant and process design principles and techniques in engineering situations

MEM23094A Apply maintenance systems principles and techniques in engineering situations

MEM05v8 - Mapping of Changes

Changes to qualifications

MEM05v7 Code	MEM05v8 Code	Title	Comment
	MEM40412	Certificate IV in Engineering Drafting	New qualification
MEM30505	MEM30505	Certificate III in Engineering – Technical	Additional and replacement electives – equivalent
MEM50211	MEM50211	Diploma of Engineering – Technical	Additional and replacement electives - equivalent
MEM50311	MEM50311	Diploma of Jewellery and Object Design	Replacement of one elective unit - equivalent
MEM60111	MEM60111	Advanced Diploma of Engineering	Additional and replacement electives - equivalent
MEM60211	MEM60211	Advanced Diploma of Jewellery and Object Design	Replacement of one elective unit - equivalent

Qualifications – packaging of new electives

Unit MEM3050 MEM4041 MEM5021 MEM5031 MEM6011 MEM6 Certificate Certificate III in Engineerin g - Technical Technical

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Unit	MEM3050 5 Certificate III in Engineerin g - Technical	MEM4041 2 Certificate IV in Engineerin g Drafting	MEM5021 1 Diploma of Engineerin g - Technical	1 Diploma of	MEM6011 1 Advanced Diploma of Engineerin g	MEM6021 1 Advanced Diploma of Jewellery and Object Design
MEM09201A Work effectively in an engineering drafting workplace	X	X				
MEM09202A Produce freehand sketches	X	X	X			
MEM09203A Measure and sketch site information	X	X	X			
MEM09204A Produce basic engineering detail drawings		Х	Х		Х	
MEM09205A Produce electrical schematic drawings	X	X	X		X	
MEM09206A Produce drawings for mechanical services		Х	Х			
MEM09207A Produce		X	X			

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Unit	MEM3050 5 Certificate III in Engineerin g - Technical	MEM4041 2 Certificate IV in Engineerin g Drafting	MEM5021 1 Diploma of Engineerin g - Technical	MEM5031 1 Diploma of Jewellery and Object Design	MEM6011 1 Advanced Diploma of Engineerin g	MEM6021 1 Advanced Diploma of Jewellery and Object Design
drawings for reticulated services						
MEM09208A Detail fasteners and locking devices in mechanical drawings	X	X	X			
MEM09209A Detail bearings, seals and other componentry in mechanical drawings		X	X			
MEM09210A Create 3-D solid models using computer-aide d design (CAD) system		X	X			
MEM09211A Produce drawings or models for industrial piping		X	X			
MEM09212A Produce detailed drawings of		X	X			

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Unit	MEM3050 5 Certificate III in Engineerin g - Technical	MEM4041 2 Certificate IV in Engineerin g Drafting	MEM5021 1 Diploma of Engineerin g - Technical	MEM5031 1 Diploma of Jewellery and Object Design	MEM6011 1 Advanced Diploma of Engineerin g	MEM6021 1 Advanced Diploma of Jewellery and Object Design
steel to non-steel connections						
MEM09213A Produce schematic drawings for hydraulic and pneumatic fluid power systems	X	X	X			
MEM09214A Perform advanced engineering detail drafting			X			
MEM09215A Manage detail drafting projects			X			
MEM09216A Interpret and produce curved 3-D shapes and patterns		X	X			
MEM09217A Prepare plans for pipe and duct fabrication		X	Х			
MEM09218A Participate in		X	X			

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Unit	MEM3050 5 Certificate III in Engineerin g - Technical	MEM4041 2 Certificate IV in Engineerin g Drafting	MEM5021 1 Diploma of Engineerin g - Technical	MEM5031 1 Diploma of Jewellery and Object Design	MEM6011 1 Advanced Diploma of Engineerin g	MEM6021 1 Advanced Diploma of Jewellery and Object Design
drafting projects for building services						
MEM09219A Prepare drawings for fabricated sheet metal products		X	X			
MEM09220A Apply surface modelling techniques to 3-D drawings		X	X			
MEM09221A Create 3-D model assemblies using computer-aide d design (CAD) system		X	X			
MEM09222A Interpret and maintain or restore original drawings			X			
MEM30031A Operate computer-aide d design (CAD) system		Х	X	X	Х	X

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Unit	MEM3050 5 Certificate III in Engineerin g - Technical	MEM4041 2 Certificate IV in Engineerin g Drafting	MEM5021 1 Diploma of Engineerin g - Technical	1 Diploma of	MEM6011 1 Advanced Diploma of Engineerin g	MEM6021 1 Advanced Diploma of Jewellery and Object Design
to produce basic drawing elements						
MEM30032A Produce basic engineering drawings	X	X	X		X	
MEM30033A Use computer-aide d design (CAD) to create and display 3-D models	X	X	X		X	

Mapping of new CAD units to previous CAD units

Note: These changes only apply to the following qualifications:

- MEM30505 Certificate III in Engineering Technical
- MEM50211 Diploma of Engineering Technical
- MEM50311 Diploma of Jewellery and Object Design
- MEM60111 Advanced Diploma of Engineering
- MEM60211 Advanced Diploma of Jewellery and Object Design

Existing units remain packaged in the following qualifications:

- MEM30705 Certificate III in Marine Craft Construction
- MEM40105 Certificate IV in Engineering
- MEM50105 Diploma of Engineering Advanced Trade

MEM05v8 - NEW	MEM05 PREVIOUS	COMMENTS
UNITS	UNITS	

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MEM05v8 - NEW UNITS	MEM05 PREVIOUS UNITS	COMMENTS
MEM09201A Work effectively in an engineering drafting workplace		New unit. Covers skills related to working in drafting and understanding the role of drafting across industries and in various applications.
MEM09202A Produce freehand sketches		New unit. Covers freehand sketching skills and standard drawing conventions and techniques.
MEM09203A Measure and sketch site information		New unit. Covers skills to take onsite measurements, perform calculations and sketch site information to inform drafting work.
MEM09204A Produce basic engineering detail drawings Prerequisite: MEM09002B Interpret technical drawing	MEM09003B Prepare basic engineering drawing	Not equivalent. This unit is aimed at general detail drafting across all sectors and forms the base level detail drafting skill upon which further drafting specialisation or advanced drafting skills are developed. Covers preparation of detail 2-D drawings to AS 1100.
MEM09205A Produce electrical schematic drawings Prerequisites: MEM09002B Interpret technical drawing MEM09204A Produce basic engineering detail drawings	MEM09004B Perform electrical/electronic detail drafting	Not equivalent. This unit targets specialist electrical detail drafting skills. Unit more comprehensively details electrical/electronic schematic drawing skills than MEM09004B.
MEM09206A Produce drawings for mechanical services Prerequisites: MEM09002B Interpret technical drawing		New unit. Covers specialised detail drafting skills for mechanical services.

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MEM05v8 - NEW UNITS	MEM05 PREVIOUS UNITS	COMMENTS
MEM09204A Produce basic engineering detail drawings		
MEM09207A Produce drawings for reticulated services		New unit. Covers specialised detail drafting skills for reticulated services. Unit also covers selecting pipe and duct fabrication
Prerequisites: MEM09205A Produce basic engineering detail drawings		methods
MEM09002B Interpret technical drawing		
MEM09208A Detail fasteners and locking devices in mechanical drawings		New unit. Covers specialised detail drafting skills.
Prerequisites:		
MEM09002B Interpret technical drawing		
MEM09205A Produce basic engineering detail drawings		
MEM09209A Detail bearings, seals and other componentry in mechanical drawings		New unit. Covers specialised detail drafting skills.
Prerequisites:		
MEM09002B Interpret technical drawing		
MEM09204A Produce basic engineering detail		

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MEM05v8 - NEW UNITS	MEM05 PREVIOUS UNITS	COMMENTS
drawings		
MEM09210A Create 3-D solid models using computer-aided design (CAD) system	MEM09010C Create 3-D solid models using computer-aided design (CAD) system	Not equivalent. The new unit extends and updates 3-D modelling skills.
Prerequisites:		
MEM09002B Interpret technical drawing		
MEM30031A Operate computer-aided design (CAD) system to produce basic drawing elements		
MEM09211A Produce drawings or models for industrial piping		New unit. Covers specialised detail drafting skills.
Prerequisites:		
MEM09002B Interpret technical drawing		
MEM09204A Produce basic engineering detail drawings		
MEM09212A Produce detailed drawings of steel to non-steel connections		New unit. Covers specialised detail drafting skills.
<u>Prerequisites</u> :		
MEM09002B Interpret technical drawing		
MEM09204A Produce basic engineering detail		

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MEM05v8 - NEW UNITS	MEM05 PREVIOUS UNITS	COMMENTS
drawings		
MEM09213A Produce schematic drawings for hydraulic and pneumatic fluid power systems		New unit. Covers specialised detail drafting skills.
Prerequisites: MEM09002B Interpret technical drawing engineering detail drawings		
MEM09204A Produce basic engineering detail drawings		
MEM09214A Perform advanced engineering detail drafting		New unit. Covers advanced detail drafting skills including tolerancing and dimensioning. Also includes extended skills in the use of CAD systems.
<u>Prerequisites</u> :		
MEM09002B Interpret technical drawing		Based on, extends and replaces MEM09006A and MEM09007B. Not equivalent.
MEM09204A Produce basic engineering detail drawings		
MEM30012A Apply mathematical techniques in a manufacturing, engineering or related environment		
MEM09215A Supervise detail drafting projects		New unit. Covers management of drafting projects.
Prerequisites: MEM09002B		

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MEM05v8 - NEW UNITS	MEM05 PREVIOUS UNITS	COMMENTS
Interpret technical drawing		
MEM09204A Produce basic engineering detail drawings		
MEM09214A Perform advanced engineering detail drafting		
MEM30012A Apply mathematical techniques in a manufacturing, engineering or related environment		
MEM30031A Operate computer-aided design (CAD) system to produce basic drawing elements		
MEM09216A Interpret and produce curved 3-D shapes and patterns	MEM09021B Interpret and produce curved 3-dimensional shapes	New unit, based on MEM09021B. Not equivalent – content extended and updated.
MEM09217A Prepare plans for pipe and duct fabrication		New unit.
Prerequisite: MEM09002B Interpret technical drawing		
MEM09218A Participate in drafting projects for building services		New unit.
Prerequisites: MEM09002B		

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MEM05v8 - NEW UNITS	MEM05 PREVIOUS UNITS	COMMENTS
Interpret technical drawing		
MEM09204A Produce basic engineering detail drawings		
MEM09219A Prepare drawings for fabricated sheet metal products		New unit.
Prerequisite:		
MEM09002B Interpret technical drawing		
MEM09220A Apply surface modelling techniques to 3-D drawings		New unit.
Prerequisites:		
MEM09002B Interpret technical drawing		
MEM30031A Operate computer-aided design (CAD) system to produce basic drawing elements		
MEM09221A Create 3-D model assemblies using computer-aided design (CAD) system		New unit.
Prerequisites:		
MEM09002B Interpret technical drawing		
MEM30031A Operate computer-aided		

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MEM05v8 - NEW UNITS	MEM05 PREVIOUS UNITS	COMMENTS
design (CAD) system to produce basic drawing elements		
MEM09222A Interpret and maintain or restore original drawings		New unit.
Prerequisite: MEM30032A Produce basic engineering drawings		
MEM30031A Operate computer-aided design (CAD) system to produce basic drawing elements	MEM30001A Use computer aided drafting systems to produce basic engineering drawings	Based on MEM30001A but not equivalent. This unit covers introductory CAD operations skills, with an emphasis on CAD operations required for producing detail drawings. It forms the starting base for CAD drafting skills and does not require completion of a detail drawing to AS1100. Completion of a basic detail drawing to AS1100 is covered in new unit MEM30032A Produce basic engineering drawings. Also includes computer coverage from MEM16008A.
MEM30032A Produce basic engineering drawings		New unit, based on a merger of MEM30002A and MEM30003A. Not equivalent.
MEM30033A Use computer-aided design (CAD) to create and display 3-D models	MEM30004A Use computer-aided design (CAD) to create and display 3-D models	New unit, based on MEM30004A but not equivalent. Covers introductory 3-D modelling skills.
Prerequisite: MEM30031A Operate CAD system to produce basic drawing elements		

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Existing MEM units not carried forward

MEM30001A Use computer aided drafting systems to produce basic engineering drawings	Replaced by MEM30031A
MEM30002A Produce basic engineering graphics	Not carried forward. Content covered in MEM30032A.
MEM30003A Produce detailed engineering drawings	Not carried forward. Content covered in MEM30032A.
MEM30004A Use CAD to create and display 3D models	Replaced by MEM30033A.

Additional imported units of competency

Unit code	Unit title
CPCCOHS1001A	Work safely in the construction industry
CPCPCM4002A	Estimate and cost work
CPPBDN5013A	Develop and collaborate on building information models for small-scale building design projects
FDFOP2005A	Work in a socially diverse environment
LMTGN4002A	Participate in product engineering
MSACMS201A	Sustain process improvements
MSACMT251A	Apply quality standards
MSATCS301A	Interpret architectural and design specifications for structural steel detailing
MSATCS302A	Detail bolts and welds for structural steelwork connections
MSATCS501A	Detail standardised structural connections
MSATCS502A	Detail structural steel members
MSATCS503A	Incorporate structural steel detailing into fabrication and construction project management

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MSATCS504A	Detail ancillary steelwork
UEPMNT419A	Perform Civil Drafting

Imported units of competency - version changes

MEA105B Apply quality standards applicable to aviation maintenance processes	Replaced by MEA105C Apply quality standards applicable to aviation maintenance processes - equivalent
MEA272A Apply basic scientific principles and techniques in avionic engineering situations	Replaced by MEA272B Apply basic scientific principles and techniques in avionic engineering situations - equivalent
MEA349A Apply basic scientific principles and techniques in aeronautical engineering situations	Replaced by MEA349B Apply basic scientific principles and techniques in aeronautical engineering situations - equivalent

MEM05v7 - Mapping of Changes

Changes to qualifications

MEM05v 6 Code	MEM05v7 Code	Title	Comment
MEM201 05	MEM2010 5	Certificate II in Engineering	One additional elective - equivalent
MEM202	MEM2020	Certificate II in Engineering –	One additional elective - equivalent
05	5	Production Technical	
MEM301	MEM3010	Certificate III in Engineering –	Additional electives – equivalent
05	5	Production Systems	
MEM302	MEM3020	Certificate III in Engineering –	Additional electives added to trade specialisation list – equivalent
05	5	Mechanical Trade	
MEM303	MEM3030	Certificate III in Engineering –	Additional electives added to trade specialisation list – equivalent
05	5	Fabrication Trade	

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	MEM3111 2	Certificate III in Engineering (Composites Trade)	New qualification
MEM501 05	MEM5010 5	Diploma in Engineering – Advanced Trade	Typographic error corrected in advice re minimum requirements for holders of other MEM qualifications.

New Units of competency

Unit code	Unit title	Quals affected	
Composites	Composites		
MEM26001 A	Lay up composites using open moulding techniques	MEM30105, 30205 & 30305	
MEM26002 A	Lay up composites using vacuum closed moulding techniques	As above	
MEM26003 A	Lay up composites using pressure closed moulding techniques	As above	
MEM26004 A	Make basic plugs for composites fabrication	As above	
MEM26005 A	Make basic moulds for composites fabrication	As above	
MEM26006 A	Mark and cut out sheets for composite use	As above	
MEM26007 A	Select and use reinforcing appropriate for product	As above, plus MEM20105	
MEM26008 A	Select and use resin systems appropriate for product	As above, plus MEM20105	
MEM26009 A	Select and use cores and filleres appropriate for product	As above, plus MEM20105	
MEM26010 A	Store and handle composite materials	MEM30105, 30205 & 30305	

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New Units of competency

Unit code	Unit title	Quals affected	
Composites			
MEM26001 A	Lay up composites using open moulding techniques	MEM30105, 30205 & 30305	
MEM26011 A	Determine materials and techniques for a composite component or product*	As above	
MEM26012 A	Record and trial work processes for one-off composite products	As above	
MEM26013 A	Select and use composite processes or systems appropriate for product	As above	
MEM26014 A	Adjust resin chemicals for current conditions	As above	
MEM26015 A	Select and apply repair techniques	As above	
MEM26016 A	Select and use joining techniques	As above	
MEM26017 A	Prepare composite or other substrate surfaces	As above	
MEM26018 A	Organise composite trials	As above	
MEM26019 A	Finish a composite product	As above	
MEM26020 A	Identify and interpret required standards for composites	As above	
Aluminothermic welding			
MEM05027 A	Perform aluminothermic welding	MEM20105, 20205, 30105, 30205, 30305	

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MEM05v6 - Mapping of Changes

New qualifications

Code	Title	Comment
MEM40311	Certificate IV in Advanced Jewellery Manufacture	New qualification
MEM80111	Advanced Graduate Diploma of Engineering	New qualification

New Units of competency

Unit code	Unit title	Prerequisites
MEM19044A	Repair and restore antique jewellery	
MEM19045A	Set gems in channel style settings	
MEM19046A	Apply grain setting techniques	
MEM19047A	Set gems in claw and bezel style settings	
MEM19048A	Develop and apply complex borders and decorations for hand engraving	
MEM19049A	Develop and apply heraldic designs for hand engraving	
MEM19050A	Hand carve engraving work	
MEM19051A	Construct multiple stone settings	MEM19047A MEM19045A
MEM19052A	Produce complex objects using silversmithing techniques	MEM19033A
MEM19053A	Create complex findings and mechanisms for jewellery items	

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	T	
MEM19054A	Fabricate platinum jewellery items	
MEM234001A	Plan and manage engineering-related projects or operations	
MEM234002A	Integrate engineering technologies	
MEM234003A	Design machines and ancillary equipment	
MEM234004A	Design for engineering-related noise and vibration mitigation	
MEM234005A	Design hydrodynamic pumping systems	
MEM234006A	Evaluate and select thermodynamic systems or sub-systems	
MEM234007A	Design fluid power systems	
MEM234008A	Design plant using computer simulations	
MEM234009A	Design computer-integrated manufacturing systems	
MEM234010A	Design microcontroller applications	
MEM234011A	Design programmable logic controller applications	
MEM234012A	Design integrated maintenance management systems	
MEM234013A	Plan and design engineering-related manufacturing processes	
MEM234014A	Design a robotic system	
MEM234015A	Design hydronic heat exchanger systems	
MEM234016A	Design refrigeration systems	
MEM234017A	Design exhaust, ventilation and dust collection systems	
MEM234018A	Design heating, ventilation, air conditioning and refrigeration control systems	
MEM234019A	Apply finite element analysis in engineering design	

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1	T	
MEM234020A	Coordinate small lot manufacture using rapid manufacture processes	
MEM234021A	Apply statistics to technology problems	
MEM234022A	Apply advanced calculus to technology problems	
MEM234023A	Apply differential equations to technology problems	
MEM234024A	Apply advanced mathematics in technology problems	
MEM234025A	Apply numerical methods to technology problems	
MEM234026A	Develop and coordinate engineering-related contingency plans	
MEM234027A	Plan and manage materials supply for an engineering project or manufacturing operation	
MEM234028A	Produce and manage technical documentation	
MEM234029A	Produce and manage technical publications	
MEM234030A	Provide specialised technical and engineering guidance to other technical employees	
MEM234031A	Manage installation, commissioning or modification of machines and equipment	
MEM234032A	Manage fluid power related technologies in an enterprise	
MEM234033A	Lead engineering-related quality operations in an enterprise	
MEM234034A	Manage heating, ventilation, air conditioning and refrigeration systems or projects	
MEM234035A	Maintain and apply technical and engineering skills	

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New imported units

Unit code	Unit title	Prerequisites
BSBLED705A	Plan and implement a mentoring program	
BSBLED706A	Plan and implement a coaching strategy	
BSBLED710A	Develop human capital	
BSBREL701A	Develop and cultivate collaborative partnerships and relationships	
MSACMG700A	Review continuous improvement processes	
MSACMG701A	Prepare for and implement change	
MSACMG702A	Review manufacturing practice tools and techniques	
MSACMG703A	Analyse process changes	
MSACMG704A	Facilitate improvements in the internal value chain	
MSACMG705A	Undertake a qualitative review of a process change	
MSACMG706A	Build relationships between teams in a manufacturing environment	
MSACMG707A	Respond to a major non-conformance	
MSACMG708A	Capture learning from daily activities in a manufacturing organisation	
MSACMG709A	Facilitate improvements in the external value chain	
MSACMG710A	Improve visual management in the workplace	
MSACMG711A	Manage benchmarking studies	
MSACMG712A	Lead a problem solving process to determine and solve root cause	
MSACMG800A	Analyse data for relevance to organisational	

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	learning	
MSACMG801A	Develop the competitive manufacturing approach	
MSACMG802A	Audit the use of competitive tools	
MSACMG803A	Develop models of future state manufacturing practice	
MSACMG804A	Develop the value chain	
MSACMG805A	Develop the learning processes of the manufacturing organisation	
MSACMG806A	Develop and refine systems for continuous improvement in manufacturing organisations	
MSACMG807A	Develop problem solving capability of a manufacturing organisation	
MSACMS606A	Introduce competitive manufacturing to a small or medium enterprise	
MSACMT620A	Develop quick changeover procedures	
MSACMT622A	Design a process layout	
MSACMT623A	Develop a levelled pull system of manufacturing	
MSACMT632A	Analyse cost implications of maintenance strategy	
MSAENV672B	Develop workplace policy and procedures for sustainability	
MSL976003A	Evaluate and select appropriate test methods and procedures	

MEM05v5 - Mapping of Changes

New qualifications

Code	Title	Comment
MEM50311	Diploma of Jewellery and Object Design	New qualification
MEM60211	Advanced Diploma of Jewellery and Object Design	New qualification

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Units of competency (MEM50311 and MEM60211)

 $\mathbf{P} = \text{prerequisites}$

E = existing MEM unit

N = new MEM unit

NI = new imported unit (*where marked with an asterisk, unit to be endorsed in CUV11)

EI = existing imported unit

MEM05v5		MEM05v4		Relationship to previous version
MEM05006C	Perform brazing and/or silver soldering	MEM05006B	brazing and/or	Corrections to descriptor and range to clarify inclusion of 'braze welding' - equivalent

Unit code	Unit title	P	Status	Diploma	Advanced Diploma
MEM05006C	Perform brazing and/or silver soldering		Е	Y	Y
MEM06007B	Perform basic incidental heat/quenching, tempering and annealing		Е	Y	Y
MEM08010B	Manually finish/polish materials	MEM18001C	Е	Y	Y
MEM09002B	Interpret technical drawing		Е	Y	Y
MEM12023A	Perform engineering measurements		Е	Y	Y
MEM12024A	Perform computations		Е	Y	Y
MEM13003B	Work safely with industrial chemicals and materials		Е	Y	Y
MEM13004B	Work safely with molten metals/glass		Е	Y	Y
MEM13014A	Apply principles of occupational health and		Е	Y	Y

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	safety in the work environment				
MEM16006A	Organise and communicate information		Е	Y	Y
MEM16008A	Interact with computing technology		Е	Y	Y
MEM18001C	Use hand tools		Е	Y	Y
MEM18002B	Use power tools/hand held operations		Е	Y	Y
MEM18003C	Use tools for precision work	MEM12023A MEM18001C MEM18002B	Е	Y	Y
MEM19001B	Perform jewellery metal casting	MEM13004B	Е	Y	Y
MEM19012B	Produce jewellery wax model	MEM18001C MEM18002B MEM18003C	Е	Y	Y
MEM19013B	Produce jewellery metal masters	MEM08010B MEM13004A MEM16006A MEM19001B	Е	Y	Y
MEM19023A	Apply drawing and rendering techniques to jewellery or object design		N	Y	Y
MEM19024A	Use CAD to create and display 3D jewellery and object models		N	Y	Y
MEM19025A	Create and present designs for jewellery and other 3D objects		N	Y	Y
MEM19026A	Investigate quality and application of jewellery materials		N	Y	Y

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MEM19027A	Produce life drawings for presenting jewellery and object designs	MEM19023A	N	Y	Y
MEM19028A	Select materials and new technologies for jewellery and 3D object design applications		N	Y	Y
MEM19029A	Produce a professional jewellery design and 3D object portfolio		N	Y	Y
MEM19030A	Research and design sustainable objects		N	Y	Y
MEM19031A	Produce renderings and technical drawings for jewellery and object design construction		N	Y	Y
MEM19032A	Design and implement mechanisms in jewellery items		N	Y	Y
MEM19033A	Create silversmithing objects		N	Y	Y
MEM19034A	Apply chain manufacture process		N	Y	Y
MEM19035A	Plan and apply casting techniques for jewellery and object designs		N	Y	Y
MEM19036A	Use specialised techniques to produce jewellery and objects		N	Y	Y
MEM19037A	Plan and implement chenier fabrication process		N	Y	Y
MEM19038A	Apply traditional techniques to jewellery and 3D object production		N		Y
MEM19039A	Plan, conduct and supervise a jewellery and object		N		Y

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	exhibition				
MEM19040A	Create and manufacture jewellery or object design prototypes for the mass market		N		Y
MEM19041A	Experiment with jewellery or object designs		N		Y
MEM19042A	Render images using computer graphics software	MEM19024A	N	Y	Y
MEM19043A	Oversee jewellery or object design production		N		Y
MEM22006A	Source and estimate materials		Е	Y	Y
MEM30001A	Use computer aided drafting systems to produce basic engineering drawings	MEM16006A MEM16008A	Е	Y	Y
Imported units					
BSBCMM401A	Make a presentation		NI	Y	Y
BSBCRT401A	Articulate, present and debate ideas		NI	Y	Y
BSBCRT402A	Collaborate in a creative process		NI	Y	Y
BSBCRT501A	Originate and develop concepts		NI	Y	Y
BSBCRT601A	Research and apply concepts and theories of creativity		NI		Y
BSBDES402A	Interpret and respond to a design brief		NI	Y	Y
BSBDES502A	Establish, negotiate and refine a design brief		NI	Y	Y

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BSBDES601A	Manage design realisation	NI		Y
BSBDES602A	Research global design trends	NI		Y
BSBDES701A	Research and apply design theory	NI		Y
BSBIPR401A	Use and respect copyright	NI	Y	Y
BSBIPR501A	Manage intellectual property to protect and grow business	NI	Y	Y
BSBPMG510A	Manage projects	NI	Y	Y
BSBSMB403A	Market the small business	NI	Y	Y
BSBSMB405A	Monitor and manage small business operations	NI	Y	Y
BSBSMB406A	Manage small business finances	NI	Y	Y
CUFIND201A	Develop and apply creative arts industry knowledge	NI	Y	Y
CUFRES401A	Conduct research	NI	Y	Y
CUVACD304A	Make scale models	*NI	Y	Y
CUVACD504A	Research and apply light and colour	*NI	Y	Y
CUVACD506A	Refine 2-D design ideas and processes	*NI	Y	Y
CUVACD507A	Refine 3-D design ideas and processes	*NI	Y	Y
CUVACD512A	Work with photomedia in creative practice	*NI	Y	Y
CUVACD601A	Extend professional expertise with drawing and other visual representation tools	*NI		Y
CUVDES403A	Research and apply techniques for the design of	*NI	Y	Y

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	wearable objects			
CUVDIG401A	Experiment with techniques to enhance digital images	*NI	Y	Y
CUVDIG501A	Refine digital art techniques	*NI	Y	Y
CUVDRA501A	Refine drawing techniques	*NI	Y	Y
CUVDRA502A	Investigate drawing materials and processes	*NI	Y	Y
CUVGRD301A	Prepare files for publication	*NI	Y	Y
CUVJWL401A	Experiment with techniques to produce jewellery	*NI	Y	Y
CUVPHI302A	Capture photographic images	*NI	Y	Y
CUVPHI403A	Apply photo imaging lighting techniques	*NI	Y	Y
CUVPRP403A	Select and organise finished work for storage	*NI	Y	Y
CUVPRP405A	Develop and discuss ideas for own creative work	*NI	Y	Y
CUVPRP501A	Realise a body of creative work	*NI	Y	Y
CUVPRP502A	Prepare for sustainable professional practice	*NI	Y	Y
CUVPRP503A	Present a body of own creative work	*NI	Y	Y
CUVPRP601A	Originate a body of independent creative work	*NI		Y
CUVPRP602A	Collaborate in professional creative projects	*NI		Y
CUVPRP603A	Engage in the business of creative practice	*NI		Y
CUVPRP604A	Publicly present a body of own creative work	*NI		Y

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CUVRES502A	Analyse cultural history and theory	*NI	Y	Y
CUVRES601A	Extend cultural research expertise	*NI		Y
LMFFDT4012A	Produce ideation drawings	NI	Y	Y
MSAENV272B	Participate in environmentally sustainable work practices	EI	Y	Y
MSAENV472B	Implement and monitor environmentally sustainable work practices	EI	Y	Y
SIRXSLS001A	Sell products and services	NI	Y	Y

MEM05v4 - Mapping of Changes

Qualifications mapping

Revised qualifications

MEM05v3		MEM05v4		Comment
MEM50205	Diploma of Engineering - Technical	MEM50211	Diploma of Engineering - Technical	Addition of new stream - RTOs will be required to extend scope if they wish to deliver the new aeronautical and avionic units of competency. All other outcomes remain equivalent.
MEM60105	Advanced Diploma of Engineering	MEM60111	Advanced Diploma of Engineering	Addition of new stream - RTOs will be required to extend scope if they wish to deliver the new aeronautical and avionic units of competency. All other outcomes remain equivalent.

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Allocation of new electives to existing qualifications

Code	Title	Change - units added to the elective choice				
MEM20205	Certificate II in Engineering - Production Technology	MEM11023A Operate a bridge and gantry crane MEM11024A Undertake basic rigging MEM11025A Operate a non-slewing mobile crane of greater than three tones capacity				
		MEM18098A Prepare to perform work associated with fuel system installation and servicing				
		TLILIC2001A Licence to operate a forklift truck				
		TLILIC2002A Licence to operate an order picking forklift truck				
		TLILIC3003A Licence to operate a bridge and gantry crane				
		TLILIC3006A Licence to operate a non-slewing mobile crane (greater than 3 tonnes capacity)				
		TLILIC0012A Licence to operate a vehicle loading crane (capacity 10 metre tonnes and above)				
		CPCCLDG3001A Licence to perform dogging				
		CPCCLRG3001A Licence to perform rigging basic level				
		CPCCLSF2001A Licence to erect, alter and dismantle scaffolding basic				
		CPCCLSF3001A Licence to erect, alter and dismantle scaffolding intermediate				
MEM20305	Certificate II in	TLILIC2001A Licence to operate a forklift truck				
	Boating Services	TLILIC0012A Licence to operate a vehicle loading crane (capacity 10 metre tonnes and above)				
MEM30105	Certificate III in Engineering -	MEM11023A Operate a bridge and gantry crane MEM11024A Undertake basic rigging				
	Production Systems	MEM11025A Operate a non-slewing mobile crane of greater than three tones capacity				
		MEM18098A Prepare to perform work associated with fuel system installation and servicing				
		TLILIC2001A Licence to operate a forklift truck				
		TLILIC2002A Licence to operate an order picking forklift truck				
		TLILIC3003A Licence to operate a bridge and gantry crane				
		TLILIC3006A Licence to operate a non-slewing mobile crane (greater than 3 tonnes capacity)				
		TLILIC0012A Licence to operate a vehicle loading				

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		crane (capacity 10 metre tonnes and above)
		CPCCLDG3001A Licence to perform dogging CPCCLRG3001A Licence to perform rigging basic
		level
		CPCCLSF2001A Licence to erect, alter and dismantle
		scaffolding basic level
		CPCCLSF3001A Licence to erect, alter and dismantle scaffolding intermediate level
MEM30205	Certificate III in Engineering - Mechanical Trade	MEM18098A Prepare to perform work associated with fuel system installation and servicing
MEM30305	Certificate III in Engineering - Fabrication Trade	MEM18098A Prepare to perform work associated with fuel system installation and servicing
MEM30405	Certificate III in Engineering - Electrical Trade	MEM18098A Prepare to perform work associated with fuel system installation and servicing
MEM30905		TLILIC2001A Licence to operate a forklift truck
	Boating Services	TLILIC0012A Licence to operate a vehicle loading crane (capacity 10 metre tonnes and above)
MEM40105	Certificate IV in Engineering	MEM18098A Prepare to perform work associated with fuel system installation and servicing
		TLILIC2001A Licence to operate a forklift truck
		TLILIC0012A Licence to operate a vehicle loading crane (capacity 10 metre tonnes and above)
MEM50105	Diploma of Engineering -	MEM18098A Prepare to perform work associated with fuel system installation and servicing
	Advanced Trade	TLILIC2001A Licence to operate a forklift truck
		TLILIC0012A Licence to operate a vehicle loading crane (capacity 10 metre tonnes and above)
		The following units have also been added to the Certificate III Trade Specialisation Units list for use if required in the qualifications listed below:
		TLILIC2001A Licence to operate a forklift truck
		TLILIC0012A Licence to operate a vehicle loading crane (capacity 10 metre tonnes and above).
		 MEM30205 Certificate III in Engineering – Mechanical Trade MEM30305 Certificate III in Engineering – Fabrication Trade MEM30405 Certificate III in Engineering –

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Electrical/Electronic Trade
➤ MEM30605 Certificate III in Jewellery
Manufacture
▶ MEM30705 Certificate III in Marine Craft
Construction
 MEM30805 Certificate III in Locksmithing

Packaging of High Risk Licensing Units

High risk licensing unit	Points	Packaging information
TLILIC2001A Licence to operate a forklift truck	0	 This unit has been allocated no points and imported as an elective to: MEM20205 Certificate II in Engineering – Production Technology MEM20305 Certificate II in Boating Services MEM30905 Certificate III in Boating Services MEM30105 Certificate III in Engineering – Production Systems MM40105 Certificate IV in Engineering MEM50105 Diploma of Engineering – Advanced Trade The unit is also included in the list of Certificate III trade specialisation units.
TLILIC2002A Licence to operate an order picking forklift truck	0	This unit has been allocated no points and imported as an elective to: ➤ MEM20205 Certificate II in Engineering — Production Technology ➤ MEM30105 Certificate III in Engineering — Production Systems
TLILIC3003A Licence to operate a bridge and gantry crane	0	A new MEM unit has been developed and allocated 4 points to provide MEM required work outcomes for use in conjunction with the licensing unit – MEM11023A Operate a bridge and gantry crane. TLILIC3003A has been imported and allocated no points. MEM11023A and TLILIC3003A have been included as electives in: MEM20205 Certificate II in Engineering – Production Technology MEM30105 Certificate III in Engineering – Production Systems
TLILIC0012A Licence to	1	Unit has been allocated 1 point and imported as an

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operate a vehicle loading crane (capacity 10 metre tonnes and above)		 elective to the following qualifications: MEM20205 Certificate II in Engineering – Production Technology MEM20305 Certificate II in Boating Services MEM30905 Certificate III in Boating Services MEM30105 Certificate III in Engineering – Production Systems MEM40105 Certificate IV in Engineering MEM50105 Diploma of Engineering – Advanced Trade The unit has also been included in the list of Certificate III trade specialisation units. 		
CPCCLDG3001A - Licence to perform dogging	0	This unit has been allocated no points and imported as an elective to: MEM20205 Certificate II in Engineering — Production Technology MEM30105 Certificate III in Engineering — Production Systems		
CPCCLRG3001A - Licence to perform rigging basic level	0	A new MEM unit has been developed and allocated 4 points to provide MEM required work outcomes for use in conjunction with the licensing unit – MEM11024A Undertake basic rigging. CPCCLRG3001A has been imported and allocated no points. MEM11024A and CPCCLRG3001A have been included as electives in: MEM20205 Certificate II in Engineering – Production Technology MEM30105 Certificate III in Engineering – Production Systems		
CPCCLSF2001A - Licence to erect, alter and dismantle scaffolding basic level	0	This unit has been allocated no points and imported as an elective to: MEM20205 Certificate II in Engineering – Production Technology MEM30105 Certificate III in Engineering – Production Systems		
CPCCLSF3001A - Licence to erect, alter and dismantle scaffolding intermediate level	0	This unit has been allocated no points and imported as an elective to: MEM20205 Certificate II in Engineering – Production Technology MEM30105 Certificate III in Engineering – Production Systems		

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TLILIC3006A Licence to operate a non-slewing mobile crane (greater than 3 tonnes capacity)	0	A new MEM unit has been developed and allocated 4 points to provide MEM required work outcomes for use in conjunction with the licensing unit – MEM11025A Operate a non-slewing mobile crane of greater than 3 tonnes capacity. TLILIC3006A has been imported and allocated no points. MEM11025A and TLILIC3006A have been included as electives in:
		 MEM20205 Certificate II in Engineering – Production Technology MEM30105 Certificate III in Engineering – Production Systems

MEM05v4 - New units and additional imported units of competency

High risk rigging					
MEM11023A	EM11023A Operate a bridge and gantry crane				
MEM11024A	Undertake basic rigging				
MEM11025A	Operate a non-slewing mobile crane of greater than three tonnes capacity				
Fuel system insta	llation and service				
MEM18098A	Prepare to perform work associated with fuel system installation and servicing				
Aerospace					
MEM09143A	Represent aeronautical engineering designs				
MEM09144A	Represent avionic engineering designs				
MEM09153A	Apply computer-aided modelling and data management techniques to aeronautical engineering designs				
MEM09154A	Apply computer-aided modelling and data management techniques to avionic engineering designs				
MEM14065A	Plan and design aeronautical engineering projects				
MEM14066A	Plan and design avionic engineering projects				
MEM14083A	Apply aeronautical engineering fundamentals to support design and development of engineering projects				
MEM14084A	Apply avionic engineering fundamentals to support design and development of engineering projects				
MEM23052A	Apply basic electro and control scientific principles and techniques in aeronautical engineering situations				

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MEM23073A	Select and apply aeronautical engineering methods, processes and construction techniques
MEM23074A	Select and apply avionic engineering methods, processes and construction techniques
MEM23084A	Apply scientific principles and techniques in aeronautical engineering situations
MEM23085A	Apply scientific principles and techniques in avionic engineering situations
MEM23095A	Apply aeronautical system design principles and techniques in aeronautical engineering situations
MEM23096A	Apply avionic system design principles and techniques in avionic engineering situations
MEM23097A	Apply automated systems principles and techniques in aeronautical engineering situations
MEM23098A	Apply automated systems principles and techniques in avionic engineering situations
Imported units	
	MEA units
MEA101B	Interpret occupational health and safety practices in aviation maintenance
MEA105B	Apply quality standards applicable to aviation maintenance processes
MEA107B	Interpret and use aviation maintenance industry manuals and specifications
MEA108B	Complete aviation maintenance industry documentation
MEA109B	Perform basic hand skills, standard trade practices and fundamentals in aviation maintenance
MEA270A	Lay out avionic systems
MEA271A	Lay out avionic flight management systems
MEA272A	Apply basic scientific principles and techniques in avionic engineering situations
MEA273A	Select and test avionic engineering materials
MEA340A	Lay out and set up aircraft systems
MEA341A	Apply basic aircraft design characteristics
MEA342A	Apply basic aircraft power plant design characteristics
MEA349A	Apply basic scientific principles and techniques in aeronautical engineering situations
MEA350A	Select and test aeronautical engineering materials

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	High Risk Licensing			
CPCCLDG3001A	Licence to perform dogging			
CPCCLRG3001A	Licence to perform rigging basic level			
CPCCLSF2001A	Licence to erect, alter and dismantle scaffolding basic level			
CPCCLSF3001A	Licence to erect, alter and dismantle scaffolding intermediate level			
TLILIC0012A	Licence to operate a vehicle loading crane (capacity 10 metre tonnes and above)			
TLILIC2001A	Licence to operate a forklift truck			
TLILIC2002A	Licence to operate an order picking forklift truck			
TLILIC3003A	Licence to operate a bridge and gantry crane			
TLILIC3006A	Licence to operate a non-slewing mobile crane (greater than 3 tonnes capacity)			

MEM05v3 - Mapping of Changes

Qualifications – summary of changes

Note:

- All qualifications have been adjusted to include sustainability units of competency and to comply with the 1/3 elective and 1/6 importation requirements.
- MSAENV sustainability units added to core and/or electives all qualifications.
 MSAENV472B has been included in the Certificate III Trade Specialisation list of units.
- Points allocated to MSAENV units: MSAENV272B = 3, MSAENV472B = 4.
- For points based qualifications, where MSAENV272B has been added to core units, the total elective points required have been reduced by three to accommodate inclusion of the extra unit in the core. Similarly, other qualifications have had the elective choice reduced by one unit. Note that all MEM qualifications already exceeded the requirement that at least 1/3 of the total must be electives.
- Total points to achieve a qualification have been based on points required in industrial instruments and have not been altered.*
- All qualification outcomes remain equivalent.

Code	Title	MSAENV unit/s	5v2	5v3 elective		elective	1/6 import require ment	Commen ts
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Code	Title	MSAENV unit/s	MEM0 5v2 elective points/ units require d	MEM0 5v3 elective points/ units require d	*To tal poin ts or unit s	1/3 elective require ment	1/6 import require ment	Commen ts
MEM1 0105	Certificate I in Engineering	MSAENV 272B (electives)	24 pts	24 pts	24 pts	8 pts	4 pts	Import allowanc e reverts to 5 points as in MEM05v 2 (incorrect ly changed to 7 points June 2010, based on wrong points calculations).
MEM1 0205	Certificate I in Boating Services	MSAENV 272B (electives)	3 units	3 units	10 unit s	3 units	2 units	Imports increased from nil to 2 units.
MEM2 0105	Certificate II in Engineering	MSAENV 272B (electives)	30 pts	30 pts	32 pts	11 pts	5 pts	Import allowanc e reverts to 6 points as in MEM05v 2 (incorrect ly changed to 8 points June

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Code	Title	MSAENV unit/s	MEM0 5v2 elective points/ units require d	MEM0 5v3 elective points/ units require d	*To tal poin ts or unit s	1/3 elective require ment	1/6 import require ment	Comments
								2010, based on wrong points calculatio ns)
MEM2 0205	Certificate II in Engineering – Production Technology	MSAENV 272B (core)	53 pts	50 pts	64 pts	21 pts	11 pts	Sustainab ility unit added to core and elective points adjusted. Import allowanc e reverts to 11 points (incorrect ly changed to 14 points June 2010, based on wrong points calculations)
MEM2 0305	Certificate II in Boating Services	MSAENV 272B (electives)	6 units	6 units	14 unit s	5 units	2 units	Import allowance increased from one to two to meet 1/6 rule

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Code	Title	MSAENV unit/s	MEM0 5v2 elective points/ units require d	MEM0 5v3 elective points/ units require d	tal	1/3 elective require ment	1/6 import require ment	Commen ts
MEM3 0105	Certificate III in Engineering – Production Systems	MSAENV 272B (core) MSAENV 472B (specialisa tion electives)	76 pts	73 pts	96 pts	32 pts	16 pts	Sustainab ility unit added to core. Total elective points adjusted to 73. Import allowance increased from 15 to 16 to meet 1/6 rule.
MEM3 0205	Certificate III in Engineering – Mechanical Trade	MSAENV 272B (core) MSAENV 472B (specialisa tion electives)	76 pts	73 pts	96 pts	32 pts	16 pts	Sustainab ility unit added to core. Total elective points adjusted to 73. Import allowance increased from 15 to 16 to meet 1/6 rule.
MEM3 0305	Certificate III in Engineering – Fabrication Trade	MSAENV 272B (core) MSAENV 472B	76 pts	73 pts	96 pts	32 pts	16 pts	Sustainab ility unit added to core. Total

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Code	Title	MSAENV unit/s	MEM0 5v2 elective points/ units require d	MEM0 5v3 elective points/ units require d	*To tal poin ts or unit s	1/3 elective require ment	1/6 import require ment	Commen ts
		(specialisa tion electives)						elective points adjusted to 73. Import allowance increased from 15 to 16 to meet 1/6 rule. Eight MEM 06 series units added to fabricatio
MEM3 0405	Certificate III in Engineering – Electrical/Ele ctronic Trade	272B	76 pts	73 pts	96 pts	32 pts	16 pts	n trade stream. Sustainab ility unit added to core. Total elective points adjusted to 73. Import allowance increased
MEM3 0505	Certificate III	MSAENV 272B	8 units	7 units	10 unit	3 units	2 units	from 15 to 16 to meet 1/6 rule. Sustainab ility unit

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Code	Title	MSAENV unit/s	MEM0 5v2 elective points/ units require d	MEM0 5v3 elective points/ units require d	*To tal poin ts or unit s	1/3 elective require ment	1/6 import require ment	Commen ts
	Engineering – Technical	(core)			S			added to core. Elective choice reduced to 7 units. Import allowance increased from nil to two units to meet 1/6 rule.
MEM3 0605	Certificate III in Jewellery Manufacture	MSAENV 272B (core) MSAENV 472B (specialisa tion electives)	76 pts	73 pts	96 pts	32 pts	16 pts	Sustainab ility unit added to core. Total elective points adjusted to 73. Import allowance increased from 15 to 16 to meet 1/6 rule.
MEM3 0705	Certificate III in Marine Craft Construction	MSAENV 272B (core) MSAENV 472B (specialisa tion	76 pts	73 pts	96 pts	32 pts	16 pts	Sustainab ility unit added to core. Total elective points adjusted

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Code	Title	MSAENV unit/s	MEM0 5v2 elective points/ units require d	MEM0 5v3 elective points/ units require d	*To tal poin ts or unit s	1/3 elective require ment	1/6 import require ment	Comments
		electives)						to 73. Import allowance increased from 15 to 16 to meet 1/6 rule.
MEM3 0805	Certificate III in Locksmithing	MSAENV 272B (core) MSAENV 472B (specialisa tion electives)	76 pts	73 pts	96 pts	32 pts	16 pts	Sustainab ility unit added to core. Total elective points adjusted to 73. Import allowance increased from 15 to 16 to meet 1/6 rule.
MEM3 0905	Certificate III in Boating Services	MSAENV 272B (core)	14 units	13 units	21 unit s	7 units	4 units	Sustainab ility unit added to core. Elective choice reduced to 13 units. Import allowance increased from 3 to 4 units to

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Code	Title	MSAENV unit/s	MEM0 5v2 elective points/ units require d	MEM0 5v3 elective points/ units require d	tal	1/3 elective require ment	1/6 import require ment	Comments
								meet 1/6 rule.
MEM3 1010	Certificate III in Watch and Clock Service and Repair	MSAENV 272B (core) MSAENV 472B (specialisa tion electives)	n/a	73 pts	96 pts	32 pts	16 pts	New qualificati on. Includes sustainabi lity units and meets 1/3 and 1/6 requireme nts.
MEM4 0105	Certificate IV in Engineering	MSAENV 272B (core) MSAENV 472B (specialisa tion electives)	112 pts	109 pts	132 pts	44 pts	22 pts	Sustainab ility unit added to core. Total elective points adjusted to 109.
								No change to import allowance .
MEM4 0205	Certificate IV in Boating Services	MSAENV 272B (core) MSAENV 472B (electives)	20 units	19 units	29 unit s	10 units	5 units	Sustainab ility unit added to core. Elective choice reduced to 19 units. Import

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Code	Title	MSAENV unit/s	MEM0 5v2 elective points/ units require d	MEM0 5v3 elective points/ units require d	*To tal poin ts or unit s	1/3 elective require ment	1/6 import require ment	Commen ts
								allowance increased from 4 to 5 units to meet 1/6 rule.
MEM5 0105	Diploma of Engineering – Advanced Trade	MSAENV 272B (core) MSAENV 472B (electives)	120 pts*	117 pts	156 pts	52 pts	26 pts	Sustainab ility unit added to core. Elective choice adjusted to 117.
								Import allowance increased from 24 to 26 to meet 1/6 requireme nt.
								*Note: error in MEM05v 2 packagin g rules corrected from 136 to 120 points.
MEM5 0205	Diploma of Engineering – Technical	MSAENV 272B (core) MSAENV 472B	16 units	15 units	20 unit s	7 units	3 units	Sustainab ility unit added to core. Elective choice

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Code	Title	MSAENV unit/s	MEM0 5v2 elective points/ units require d	MEM0 5v3 elective points/ units require d	tal	1/3 elective require ment	1/6 import require ment	Commen ts
		(electives)						reduced to 15 units. Import allowance = 3 units (no change from MEM05v 2.2 version, June 2010)
MEM6 0105	Advanced Diploma of Engineering	MSAENV 272B (core) MSAENV 472B and 672B (electives)	24 units	23 units	30 unit s	10 units	5 units	Sustainab ility unit added to core. Elective choice reduced to 23. Import allowance = 5 units (no change from MEM05v 2.2 version, June 2010). Addition of 12 Competiti ve Manufact

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Code	Title	MSAENV unit/s	5v2	MEM0 5v3 elective points/ units require d	*To tal poin ts or unit s	elective	1/6 import require ment	Commen ts
								uring units to Elective Group B.

MEM05v3 - new units

Unit code	Unit title	Points
MEM21001A	Replace watch batteries, capacitors and bands	2
MEM21002A	Perform watch movement exchange	2
MEM21003A	Perform watch case servicing, repair and refurbishment	4
MEM21004A	Clean watch and clock components	2
MEM21005A	Diagnose faults in quartz watches	2
MEM21006A	Service quartz watches	4
MEM21007A	Service complex quartz watches	4
MEM21008A	Service mechanical watches	4
MEM21009A	Inspect, diagnose, adjust and repair mechanical watches	4
MEM21010A	Service watch power generating systems	2
MEM21011A	Service calendar and other dial indication mechanisms for watches	4
MEM21012A	Service and repair mechanical watch oscillating systems	4
MEM21013A	Service, test and adjust watch escapements	4
MEM21014A	Service mechanical chronograph watches	6

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MEM21015A	Perform precision watch timing and adjustment	6
MEM21016A	Install and set up clocks	2
MEM21017A	Service and repair clock timepieces	6
MEM21018A	Service clock escapements and oscillating systems	4
MEM21019A	Service and repair clock striking mechanisms	4
MEM21020A	Service and repair clock chiming mechanisms	6
MEM21021A	Restore clockwork mechanisms	6
MEM21022A	Manufacture watch and clock components	6
MEM21023A	Plan, set up and operate horological workshop or service centre	4

$MEM05v2\ Qualifications\ mapping\ V1.02\ to\ V2$

MEM05v1.02	MEM05v2	Qualification name	Comment
MEM40105	MEM40105	Certificate IV in Engineering	Addition of four metallurgy units to Specialisation Group 1 electives and one imported unit added to Specialisation Group 2 electives.
MEM30205	MEM30205	Certificate III in Engineering-Mechanical	Expanded qualification descriptor - equivalent
MEM30305	MEM30305	Certificate III in Engineering-Fabrication	Expanded qualification descriptor - equivalent
MEM30405	MEM30405	Certificate III in Engineering-Electrical/Electronic Trade	Expanded qualification descriptor - equivalent
MEM40105	MEM40105	Certificate IV in Engineering	Expanded qualification descriptor - equivalent
MEM50105	MEM50105	Diploma of Engineering-Advanced	Expanded qualification

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Trade	descriptor - equivalent
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MEM05 Qualifications mapping V1.01 to V1.02

Following is a summary list of qualification codes for the MEM05 V1.02 Metal and Engineering Training Package. Qualifications have been mapped to show their relationship to the previous version MEM05 V1.01

V1.02	V1.01	Nature of relationship	Change to qualification outcome
MEM10105	MEM10105	Equivalent qualification	No change
MEM10205	MEM10205	Equivalent qualification	No change
MEM20105	MEM20105	Equivalent qualification	No change
MEM20205	MEM20205	Equivalent qualification	No change
MEM20305	MEM20305	Equivalent qualification	No change
MEM30105	MEM30105	Equivalent qualification	No change
MEM30205	MEM30205	Equivalent qualification	No change
MEM30305	MEM30305	Equivalent qualification	No change
MEM30405	MEM30405	Equivalent qualification	No change
MEM30505	MEM30505	Equivalent qualification	No change
MEM30605	MEM30605	Equivalent qualification	No change
MEM30705	MEM30705	Equivalent qualification	No change
MEM30805	MEM30805	Equivalent qualification	No change
MEM30905	MEM30905	Equivalent qualification	No change
MEM40105	MEM40105	Equivalent qualification	No change
MEM40205	MEM40205	Equivalent qualification	No change
MEM50105	MEM50105	Equivalent qualification	No change
MEM50205	MEM50205	Equivalent qualification	No change

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MEM60105 MEM60105 Equivalent qualification	No change
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Unit mapping MEM05 V2 to V1.02

The letter 'Y' in the prerequisite column (labeled P) of the mapping table below indicates that a unit of competency has one or more prerequisites. Refer to Appendix 1 for details of pre-requisite units.

MEM05v1.02	MEM05v2	Unit title	P	Comment
		Metallurgy		
	MEM04020A	Supervise individual ferrous melting and casting operation	Y	New unit
	MEM04021A	Supervise individual non ferrous melting and casting operation	Y	New unit
	MEM04022A	Examine appropriateness of methoding for mould design	Y	New unit
	MEM04023A	Undertake prescribed tests on foundry related materials	Y	New unit
MEM24012B	MEM24012C	Apply metallurgy principles		Minor edits to include reference to alloys. Equivalent.
		Critical trade		
MEM04005B	MEM04005C	Produce moulds and cores by hand (jobbing)	Y	Redefined and updated Evidence Guides. Equivalent.
MEM05010B	MEM05010C	Apply fabrication, forming and shaping techniques	Y	Redefined and updated Evidence Guides. Equivalent.
MEM05011C	MEM05011D	Assemble fabricated components	Y	Redefined and updated Evidence Guides. Equivalent.
MEM05015C	MEM05015D	Weld using manual metal arc welding process	Y	Redefined and updated Evidence

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				Guides. Equivalent.
MEM05017C	MEM05017D	Weld using gas metal arc welding process	Y	Redefined and updated Evidence Guides. Equivalent.
MEM05019C	MEM05019D	Weld using gas tungsten arc welding process	Y	Redefined and updated Evidence Guides. Equivalent.
MEM05026B	MEM05026C	Apply welding principles		Redefined and updated Evidence Guides. Equivalent.
MEM05037B	MEM05037C	Perform geometric development	Y	Redefined and updated Evidence Guides. Equivalent.
MEM07005B	MEM07005C	Perform general machining	Y	Redefined and updated Evidence Guides. Equivalent.
MEM07006B	MEM07006C	Perform lathe operations	Y	Redefined and updated Evidence Guides. Equivalent.
MEM07007B	MEM07007C	Perform milling operations	Y	Redefined and updated Evidence Guides. Equivalent.
MEM07008C	MEM07008D	Perform grinding operations	Y	Redefined and updated Evidence Guides. Equivalent.
MEM12006B	MEM12006C	Mark off/out (general engineering)	Y	Redefined and updated Evidence Guides. Equivalent.
MEM12007C	MEM12007D	Mark off/out structural fabrications and shapes	Y	Redefined and updated Evidence Guides. Equivalent.
MEM18006B	MEM18006C	Repair and fit engineering components	Y	Redefined and updated Evidence Guides. Equivalent.
		Circuit testing		
MEM18049B	MEM18049C	Disconnect/reconnect fixed wired	Y	Redefined skills and

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	equipment up to 1000 volts a.c./1500 volts d.c.	knowledge for circuit testing – equivalent
MEM18050B	Disconnect/recommect fixed wired equipment over 1000 volts a.c./1500 volts d.c.	Redefined skills and knowledge for circuit testing – equivalent

Unit mapping MEM05 V1.01 to V1.02

The letter 'Y' in the prerequisite column (labeled P) of the mapping table below indicates that a unit of competency has one or more prerequisites. Refer to Appendix 1 for details of pre-requisite units.

MEM05 Unit code	MEM05 Unit title	P	Relationship to previous training package version
MEM03001B	Perform manual production assembly		No change. Equivalent unit
MEM03002B	Perform precision assembly	Y	No change. Equivalent unit
MEM03003B	Perform sheet and plate assembly	Y	Corrected title of MEM05003B in pre req pathway. Cat 1 change. Unit equivalent.
MEM03004B	Perform electronic/electrical assembly (production)		No change. Equivalent unit
MEM03005B	Rework and repair (electrical/electronic production)	Y	No change. Equivalent unit
MEM03006B	Set assembly stations	Y	No change. Equivalent unit
MEM04001B	Operate melting furnaces	Y	No change. Equivalent unit
MEM04002B	Perform gravity die casting	Y	No change. Equivalent unit
MEM04003B	Operate pressure die casting machine	Y	No change. Equivalent unit

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MEM05 Unit code	MEM05 Unit title	P		hip to previous backage version	
MEM04004B	Prepare and mix sand for metal moulding		No change. unit	Equivalent	
MEM04005B	Produce moulds and cores by hand (jobbing)	Y	No change. unit	Equivalent	
MEM04006B	Operate sand moulding and core making machines		No change. unit	Equivalent	
MEM04007B	Pour molten metal	Y	No change. unit	Equivalent	
MEM04008B	Fettle and trim metal castings/forgings	Y	No change. unit	Equivalent	
MEM04010B	Develop and manufacture wood patterns	Y	No change. unit	Equivalent	
MEM04011B	Produce polymer patterns	Y	No change. unit	Equivalent	
MEM04012B	Assemble plated patterns	Y	No change. unit	Equivalent	
MEM04013B	Develop and manufacture polystyrene patterns	Y	No change. unit	Equivalent	
MEM04014B	Develop and manufacture production patterns	Y	No change. unit	Equivalent	
MEM04015B	Develop and manufacture vacuum forming moulds and associated equipment	Y	No change. unit	Equivalent	
MEM04016C	Develop and manufacture precision models	Y	No change. unit	Equivalent	
MEM04017B	Develop and manufacture gear, conveyor screw and propeller patterns	Y	No change. unit	Equivalent	
MEM04018B	Perform general woodworking machine operations	Y	No change. unit	Equivalent	
MEM04019B	Perform refractory installation and repair	Y	No change. unit	Equivalent	

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MEM05 Unit code	MEM05 Unit title	P	Relationship to previous training package version
MEM05001B	Perform manual soldering/desoldering – electrical/electronic components		No change. Equivalent unit
MEM05002B	Perform high reliability soldering and desoldering	Y	No change. Equivalent unit
MEM05003B	Perform soft soldering		No change. Equivalent unit
MEM05004C	Perform routine oxy acetylene welding		No change. Equivalent unit
MEM05005B	Carry out mechanical cutting	Y	No change. Equivalent unit
MEM05006B	Perform brazing and/or silver soldering		No change. Equivalent unit
MEM05007C	Perform manual heating and thermal cutting		Correction to unit title Correction to PC numbering Cat 1 change. Cat 1 change. Unit equivalent.
MEM05008C	Perform advanced manual thermal cutting, gouging and shaping	Y	No change. Equivalent unit
MEM05009C	Perform automated thermal cutting	Y	No change. Equivalent unit
MEM05010B	Apply fabrication, forming and shaping techniques	Y	No change. Equivalent unit
MEM05011C	Assemble fabricated components	Y	No change. Equivalent unit
MEM05012C	Perform routine manual metal arc welding		No change. Equivalent unit
MEM05013C	Perform manual production welding		No change. Equivalent unit
MEM05014C	Monitor quality of production welding/fabrications	Y	No change. Equivalent unit

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MEM05 Unit code	MEM05 Unit title	P	Relationship to previous training package version
MEM05015C	Weld using manual metal arc welding process	Y	No change. Equivalent unit
MEM05016C	Perform advanced welding using manual metal arc welding process	Y	No change. Equivalent unit
MEM05017C	Weld using gas metal arc welding process	Y	No change. Equivalent unit
MEM05018C	Perform advanced welding using gas metal arc welding process	Y	Application and range statement clarified. Cat 1 change. Unit equivalent.
MEM05019C	Weld using gas tungsten arc welding process	Y	No change. Equivalent unit
MEM05020C	Perform advanced welding using gas tungsten arc welding process	Y	No change. Equivalent unit
MEM05022C	Perform advanced welding using oxy acetylene welding process	Y	No change. Equivalent unit
MEM05023C	Weld using submerged arc welding process	Y	Deleted incorrect references in knowledge list. Cat 1 change. Unit equivalent.
MEM05024B	Perform welding supervision	Y	No change. Equivalent unit
MEM05025C	Perform welding/fabrication inspection	Y	No change. Equivalent unit
MEM05026B	Apply welding principles		No change. Equivalent unit
MEM05036C	Repair/replace/modify fabrications	Y	No change. Equivalent unit
MEM05037B	Perform geometric development	Y	No change. Equivalent unit
MEM05038B	Perform advanced geometric development - cylindrical/rectangular	Y	Application statement clarified. Cat 1 change. Unit equivalent.

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MEM05 Unit code	MEM05 Unit title	P	Relationship to previous training package version
MEM05039B	Perform advanced geometric development - conical	Y	Application statement clarified. Cat 1 change. Unit equivalent.
MEM05040B	Perform advanced geometric development - transitions	Y	Application statement clarified. Cat 1 change. Unit equivalent.
MEM05041B	Weld using powder flame spraying	Y	
MEM05042B	Perform welds to code standards using flux core arc welding process	Y	Corrected missing pre-requisite. Cat 1 change. Unit equivalent.
MEM05043B	Perform welds to code standards using gas metal arc welding process	Y	No change. Equivalent unit
MEM05044B	Perform welds to code standards using gas tungsten arc welding process	Y	No change. Equivalent unit
MEM05045B	Perform pipe welds to code standards using manual metal arc welding process	Y	No change. Equivalent unit
MEM05046B	Perform welds to code standards using manual metal arc welding process	Y	No change. Equivalent unit
MEM05047B	Weld using flux core arc welding process	Y	Corrected missing pre-requisite. Cat 1 change. Unit equivalent.
MEM05048B	Perform advanced welding using flux core arc welding process	Y	Corrected missing pre-requisite. Cat 1 change. Unit equivalent.
MEM05049B	Perform routine gas tungsten arc welding		No change. Equivalent unit
MEM05050B	Perform routine gas metal arc welding		No change. Equivalent unit
MEM05051A	Select welding processes		No change. Equivalent unit
MEM05052A	Apply safe welding practices		No change. Equivalent unit

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MEM05 Unit code	MEM05 Unit title	P	Relationship to previous training package version
MEM05053A	Set and edit computer controlled thermal cutting machines	Y	No change. Equivalent unit
MEM05054A	Write basic NC/CNC programs for thermal cutting machines	Y	No change. Equivalent unit
MEM06001B	Perform hand forging	Y	No change. Equivalent unit
MEM06002B	Perform hammer forging		No change. Equivalent unit
MEM06003C	Carry out heat treatment		No change. Equivalent unit
MEM06004B	Select heat treatment processes and test finished product	Y	No change. Equivalent unit
MEM06005B	Perform drop and upset forging	Y	No change. Equivalent unit
MEM06006C	Repair springs	Y	No change. Equivalent unit
MEM06007B	Perform basic incidental heat/quenching, tempering and annealing		No change. Equivalent unit
MEM06008A	Hammer forge complex shapes	Y	No change. Equivalent unit
MEM06009A	Hand forge complex shapes	Y	No change. Equivalent unit
MEM07001B	Perform operational maintenance of machines/equipment	Y	No change. Equivalent unit
MEM07002B	Perform precision shaping/planing/slotting operations	Y	No change. Equivalent unit
MEM07003B	Perform machine setting (routine)	Y	No change. Equivalent unit
MEM07004B	Perform machine setting (complex)	Y	No change. Equivalent unit
MEM07005B	Perform general machining	Y	Application statement

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MEM05 Unit code	MEM05 Unit title	P	Relationship to previous training package version
			clarified. Cat 1 change. Unit equivalent.
MEM07006B	Perform lathe operations	Y	No change. Equivalent unit
MEM07007B	Perform milling operations	Y	No change. Equivalent unit
MEM07008C	Perform grinding operations	Y	No change. Equivalent unit
MEM07009B	Perform precision jig boring operations	Y	No change. Equivalent unit
MEM07010B	Perform tool and cutter grinding operations	Y	No change. Equivalent unit
MEM07011B	Perform complex milling operations	Y	No change. Equivalent unit
MEM07012B	Perform complex grinding operations	Y	No change. Equivalent unit
MEM07013B	Perform machining operations using horizontal and/or vertical boring machines	Y	No change. Equivalent unit
MEM07014B	Perform electro-discharge machining operations (EDM)	Y	No change. Equivalent unit
MEM07015B	Set computer controlled machines/processes	Y	No change. Equivalent unit
MEM07016C	Set and edit computer controlled machines/processes	Y	No change. Equivalent unit
MEM07018C	Write basic NC/CNC programs	Y	No change. Equivalent unit
MEM07019C	Program NC/CNC machining centre	Y	No change. Equivalent unit
MEM07020C	Program multiple spindle and/or multiple axis NC/CNC machining centre	Y	No change. Equivalent unit

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MEM05 Unit code	MEM05 Unit title	P	Relationship to previous training package version	
MEM07021B	Perform complex lathe operations	Y	No change. Equivalent unit	
MEM07022C	Program CNC wire cut machines	Y	No change. Equivalent unit	
MEM07023C	Program and set up CNC manufacturing cell	Y	No change. Equivalent unit	
MEM07024B	Operate and monitor machine/process		No change. Equivalent unit	
MEM07025B	Perform advanced machine/process operation	Y	No change. Equivalent unit	
MEM07026B	Perform advanced plastic processing	Y	No change. Equivalent unit	
MEM07027B	Perform advanced press operations	Y	No change. Equivalent unit	
MEM07028B	Operate computer controlled machines/processes	Y	No change. Equivalent unit	
MEM07029B	Perform routine sharpening/maintenance of production tools and cutters	Y	No change. Equivalent unit	
MEM07030C	Perform metal spinning lathe operations (basic)	Y	No change. Equivalent unit	
MEM07031C	Perform metal spinning lathe operations (complex)	Y	Corrected title of MEM05003B in pre req pathway. Cat 1 change. Unit equivalent.	
MEM07032B	Use workshop machines for basic operations	Y	No change. Equivalent unit	
MEM07033B	Operate and monitor basic boiler		No change. Equivalent unit	
MEM07034A	Operate and monitor intermediate class boiler	Y	No change. Equivalent unit	
MEM07039A	Write programs for industrial robots	Y	No change. Equivalent unit	

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MEM05 Unit code	MEM05 Unit title	P	Relationship to previous training package version
MEM07040A	Set multistage integrated processes	Y	No change. Equivalent unit
MEM08001B	Perform wire, jig and barrel load/unload work		No change. Equivalent unit
MEM08002C	Pre-treat work for subsequent surface coating	Y	No change. Equivalent unit
MEM08003C	Perform electroplating operations	Y	No change. Equivalent unit
MEM08004B	Finish work using wet, dry and vapour deposition methods	Y	No change. Equivalent unit
MEM08005B	Prepare and produce specialised coatings	Y	No change. Equivalent unit
MEM08006B	Produce clear and/or coloured and/or sealed anodised films on aluminium	Y	No change. Equivalent unit
MEM08007B	Control surface finish production and finished product quality		No change. Equivalent unit
No change. Equivalent unit MEM08008B	Operate and control surface finishing waste treatment process	Y	No change. Equivalent unit
MEM08009C	Make up solutions	Y	No change. Equivalent unit
MEM08010B	Manually finish/polish materials	Y	No change. Equivalent unit
MEM08011B	Prepare surfaces using solvents and/or mechanical means	Y	No change. Equivalent unit
MEM08012B	Prepare surfaces by abrasive blasting (basic)	Y	No change. Equivalent unit
MEM08013B	Prepare surfaces by abrasive blasting (advanced)	Y	No change. Equivalent unit
MEM08014B	Apply protective coatings (basic)	Y	No change. Equivalent unit

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MEM05 Unit code	MEM05 Unit title	P		p to previous ckage version
MEM08015B	Apply protective coatings (advanced)	Y	No change. unit	Equivalent
MEM08016B	Control blast coating by-products, materials and emissions	Y	No change. unit	Equivalent
MEM08018B	Electroplate engineering coatings	Y	No change. unit	Equivalent
MEM08019B	Electroplate protective finishes	Y	No change. unit	Equivalent
MEM08020B	Electroplate decorative finishes	Y	No change. unit	Equivalent
MEM09002B	Interpret technical drawing		No change. unit	Equivalent
MEM09003B	Prepare basic engineering drawing	Y	No change. unit	Equivalent
MEM09004B	Perform electrical/electronic detail drafting	Y	No change. unit	Equivalent
MEM09005B	Perform basic engineering detail drafting	Y	No change. unit	Equivalent
MEM09006B	Perform advanced engineering detail drafting	Y	No change. unit	Equivalent
MEM09007B	Perform advanced mechanical detail drafting	Y	No change. unit	Equivalent
MEM09008B	Perform advanced structural detail drafting	Y	No change. unit	Equivalent
MEM09009C	Create 2D drawings using computer aided design system	Y	No change. unit	Equivalent
MEM09010C	Create 3D models using computer aided design system	Y	No change. unit	Equivalent
MEM09011B	Apply basic engineering design concepts	Y	No change. unit	Equivalent
MEM09021B	Interpret and produce curved		No change.	Equivalent

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MEM05 Unit	MEM05 Unit title	P	Relationship to previous training package version
	3-dimensional shapes		unit
MEM09022A	Create 2D code file using computer aided	Y	Correction to unit title
	manufacturing system		Cat 1 change. Unit equivalent.
MEM09023A	Create 3D code files using computer aided manufacturing system	Y	Correction to MEM09022 unit title in pre-req pathway. Cat 1 change. Unit equivalent.
MEM09141A	Represent mechanical engineering designs	Y	No change. Equivalent unit
MEM09142A	Represent mechatronic engineering designs	Y	No change. Equivalent unit
MEM09151A	Apply computer aided modelling and data management techniques to mechanical engineering designs	Y	No change. Equivalent unit
MEM09152A	Apply computer aided modelling and data management techniques to mechatronic engineering designs	Y	No change. Equivalent unit
MEM10001C	Erect structures	Y	No change. Equivalent unit
MEM10002B	Terminate and connect electrical wiring	Y	No change. Equivalent unit
MEM10003B	Install and test electrical wiring and circuits up to 1000 volts a.c. and 1500 volts d.c.	Y	No change. Equivalent unit
MEM10004B	Enter and change programmable controller operational parameters	Y	No change. Equivalent unit
MEM10005B	Commission programmable controller programs	Y	No change. Equivalent unit
MEM10006B	Install machine/plant	Y	No change. Equivalent unit
MEM10007C	Modify control systems	Y	No change. Equivalent unit

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MEM05 Unit code	MEM05 Unit title	P	Relationship to previous training package version
MEM10008B	Undertake commissioning procedures for plant and/or equipment	Y	No change. Equivalent unit
MEM10009B	Install refrigeration and air conditioning plant and equipment	Y	No change. Equivalent unit
MEM10010B	Install pipework and pipework assemblies	Y	No change. Equivalent unit
MEM10011B	Terminate and connect specialist cables	Y	No change. Equivalent unit
MEM10012A	Install split air conditioning system	Y	Deleted unit.
MEM10013A	Install split air conditioning systems and associated pipework	Y	New unit. Replaces and is not equivalent to MEM10012A
MEM11001C	Erect/dismantle scaffolding and equipment	Y	No change. Equivalent unit
MEM11002C	Erect/dismantle complex scaffolding and equipment	Y	No change. Equivalent unit
MEM11003B	Coordinate erection/dismantling of complex scaffolding/equipment	Y	No change. Equivalent unit
MEM11004B	Undertake dogging	Y	No change. Equivalent unit
MEM11005B	Pick and process order		No change. Equivalent unit
MEM11006B	Perform production packaging		No change. Equivalent unit
MEM11007B	Administer inventory procedures		No change. Equivalent unit
MEM11008B	Package materials (stores and warehouse)		No change. Equivalent unit
MEM11009B	Handle/move bulk fluids/gases		No change. Equivalent unit
MEM11010B	Operate mobile load shifting equipment		No change. Equivalent

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MEM05 Unit code	MEM05 Unit title	P		p to previous ckage version
			unit	
MEM11011B	Undertake manual handling		No change. unit	Equivalent
MEM11012B	Purchase materials		No change.	Equivalent
MEM11013B	Undertake warehouse receival process	Y	No change. unit	Equivalent
MEM11014B	Undertake warehouse dispatch process	Y	No change.	Equivalent
MEM11015B	Manage warehouse inventory system	Y	No change. unit	Equivalent
MEM11016B	Order materials		No change.	Equivalent
MEM11017B	Organise and lead stocktakes	Y	No change. unit	Equivalent
MEM11018B	Organise and maintain warehouse stock receival and/or dispatch system	Y	No change. unit	Equivalent
MEM11019B	Undertake tool store procedures	Y	No change. unit	Equivalent
MEM11020B	Perform advanced warehouse computer operations	Y	No change. unit	Equivalent
MEM11021B	Perform advanced operation of load shifting equipment	Y	No change.	Equivalent
MEM11022B	Operate fixed/moveable load shifting equipment		No change. unit	Equivalent
MEM12001B	Use comparison and basic measuring devices		No change. unit	Equivalent
MEM12002B	Perform electrical/electronic measurement		No change. unit	Equivalent
MEM12003B	Perform precision mechanical measurement	Y	No change. unit	Equivalent

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MEM05 Unit code	MEM05 Unit title	P	Relationship to previous training package version
MEM12004B	Perform precision electrical/electronic measurement		No change. Equivalent unit
MEM12005B	Calibrate measuring equipment	Y	No change. Equivalent unit
MEM12006B	Mark off/out (general engineering)	Y	No change. Equivalent unit
MEM12007C	Mark off/out structural fabrications and shapes	Y	No change. Equivalent unit
MEM12019B	Measure components using coordinate measuring machines		Minor correction to unit title and descriptor. Cat 1 change. Unit equivalent.
MEM12020B	Set and operate coordinate measuring machines		Minor correction to unit title and descriptor. Cat 1 change. Unit equivalent.
MEM12021B	Program coordinate measuring machines	Y	Minor correction to unit title and descriptor. Cat 1 change. Unit equivalent.
MEM12022B	Program coordinate measuring machines (advanced)	Y	Minor correction to unit title and descriptor. Cat 1 change. Unit equivalent.
MEM12023A	Perform engineering measurements		No change. Equivalent unit
MEM12024A	Perform computations		No change. Equivalent unit
MEM12025A	Use graphical techniques and perform simple statistical computations	Y	No change. Equivalent unit
MEM13001B	Perform emergency first aid		No change. Equivalent unit

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MEM05 Unit code	MEM05 Unit title	P		p to previous ckage version
MEM13002B	Undertake occupational health and safety activities in the workplace		No change. unit	Equivalent
MEM13003B	Work safely with industrial chemicals and materials		No change. unit	Equivalent
MEM13004B	Work safely with molten metals/glass		No change. unit	Equivalent
MEM13006B	Collect and evaluate occupational health and safety data for an enterprise or section of an enterprise		No change. unit	Equivalent
MEM13007B	Maintain water treatment systems for cooling towers	Y	No change. unit	Equivalent
MEM13010A	Supervise occupational health and safety in an industrial work environment.	Y	No change. unit	Equivalent
MEM13013B	Work safely with ionizing radiation		No change.	Equivalent
MEM13014A	Apply principles of occupational health and safety in the work environment		No change. unit	Equivalent
MEM14001B	Schedule material deliveries		No change. unit	Equivalent
MEM14002B	Undertake basic process planning		No change. unit	Equivalent
MEM14003B	Undertake basic production scheduling		No change. unit	Equivalent
MEM14004A	Plan to undertake a routine task		No change. unit	Equivalent
MEM14005A	Plan a complete activity		No change. unit	Equivalent
MEM14061A	Plan and design mechanical engineering projects	Y	No change. unit	Equivalent
MEM14062A	Plan and design mechatronic engineering projects	Y	No change. unit	Equivalent

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MEM05 Unit code	MEM05 Unit title	P		p to previous ckage version
MEM14063A	Plan and design manufacturing engineering projects	Y	No change. unit	Equivalent
MEM14064A	Plan and design maintenance engineering projects	Y	No change. unit	Equivalent
MEM14081A	Apply mechanical engineering fundamentals to support design and development of projects	Y	No change. unit	Equivalent
MEM14082A	Apply mechatronics fundamentals to support design and development of engineering projects	Y	No change. unit	Equivalent
MEM15001B	Perform basic statistical quality control		No change. unit	Equivalent
MEM15002A	Apply quality systems		No change. unit	Equivalent
MEM15003B	Use improvement processes in team activities	Y	No change. unit	Equivalent
MEM15004B	Perform inspection		No change. unit	Equivalent
MEM15005B	Select and control inspection processes and procedures	Y	No change. unit	Equivalent
MEM15007B	Conduct product and/or process capability studies	Y	No change. unit	Equivalent
MEM15008B	Perform advanced statistical quality control	Y	No change. unit	Equivalent
MEM15010B	Perform laboratory procedures		No change. unit	Equivalent
MEM15011B	Exercise external quality assurance	Y	No change. unit	Equivalent
MEM15012B	Maintain/supervise the application of quality procedures	Y	No change. unit	Equivalent
MEM15015B	Examine trading practices	Y	No change. unit	Equivalent

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MEM05 Unit code	MEM05 Unit title	P	Relationship to previous training package version
MEM15016B	Inspect pre-packed articles	Y	No change. Equivalent unit
MEM15017B	Use and maintain reference standards	Y	No change. Equivalent unit
MEM15018B	Investigate consumer complaints	Y	No change. Equivalent unit
MEM15019B	Conduct a field inspection	Y	No change. Equivalent unit
MEM15020C	Perform verification/certification or in-service inspection	Y	No change. Equivalent unit
MEM15021C	Conduct audits of servicing licensees and public weighbridge licensees	Y	No change. Equivalent unit
MEM15022B	Verify reference standards	Y	No change. Equivalent unit
MEM15024A	Apply quality procedures		No change. Equivalent unit
MEM16001B	Give formal presentations and take part in meetings		No change. Equivalent unit
MEM16002C	Conduct formal interviews and negotiations		No change. Equivalent unit
MEM16003B	Provide advanced customer service		Correction to PC numbering. Cat 1 change. Unit equivalent.
MEM16004B	Perform internal/external customer service		No change. Equivalent unit
MEM16005A	Operate as a team member to conduct manufacturing, engineering or related activities		No change. Equivalent unit
MEM16006A	Organise and communicate information		No change. Equivalent unit
MEM16007A	Work with others in a manufacturing, engineering or related environment		No change. Equivalent unit

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MEM05 Unit code	MEM05 Unit title	P	Relationship to previous training package version
MEM16008A	Interact with computing technology		No change. Equivalent unit
MEM16009A	Research and analyse engineering information	Y	No change. Equivalent unit
MEM16010A	Write reports	Y	No change. Equivalent unit
MEM16011A	Communicate with individuals and small groups	Y	No change. Equivalent unit
MEM16012A	Interpret technical specifications and manuals		No change. Equivalent unit
MEM16013A	Operate in a self-directed team	Y	No change. Equivalent unit
MEM16014A	Report technical information	Y	No change. Equivalent unit
MEM17001B	Assist in development and deliver training in the workplace		No change. Equivalent unit
MEM17002B	Conduct workplace assessment		No change. Equivalent unit
MEM17003A	Assist in the provision of on the job training		No change. Equivalent unit
MEM18001C	Use hand tools		No change. Equivalent unit
MEM18002B	Use power tools/hand held operations		No change. Equivalent unit
MEM18003C	Use tools for precision work	Y	No change. Equivalent unit
MEM18004B	Maintain and overhaul mechanical equipment	Y	Correction to PC numbering. Cat 1 change. Unit equivalent.
MEM18005B	Perform fault diagnosis, installation and removal of bearings	Y	No change. Equivalent unit

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MEM05 Unit code	MEM05 Unit title	P		p to previous ekage version
MEM18006B	Repair and fit engineering components	Y	No change. unit	Equivalent
MEM18007B	Maintain and repair mechanical drives and mechanical transmission assemblies	Y	No change. unit	Equivalent
MEM18008B	Balance equipment	Y	No change. unit	Equivalent
MEM18009B	Perform levelling and alignment of machines and engineering components	Y	No change. unit	Equivalent
MEM18010C	Perform equipment condition monitoring and recording	Y	No change. unit	Equivalent
MEM18011C	Shut down and isolate machines/equipment		No change. unit	Equivalent
MEM18012B	Perform installation and removal of mechanical seals	Y	No change. unit	Equivalent
MEM18013B	Perform gland packing	Y	No change. unit	Equivalent
MEM18014B	Manufacture press tools and gauges	Y	No change. unit	Equivalent
MEM18015B	Maintain tools and dies	Y	No change. unit	Equivalent
MEM18016B	Analyse plant and equipment condition monitoring results	Y	No change. unit	Equivalent
MEM18017C	Modify mechanical systems and equipment	Y	No change. unit	Equivalent
MEM18018C	Maintain pneumatic system components	Y	No change. unit	Equivalent
MEM18019B	Maintain pneumatic systems	Y	No change. unit	Equivalent
MEM18020B	Maintain hydraulic system components	Y	No change. unit	Equivalent
MEM18021B	Maintain hydraulic systems	Y	No change.	Equivalent

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MEM05 Unit code	MEM05 Unit title	P	Relationship training pack	-
			unit	
MEM18022B	Maintain fluid power controls	Y	No change. unit	Equivalent
MEM18023B	Modify fluid power system operation	Y	No change. unit	Equivalent
MEM18024B	Maintain engine cooling systems	Y	No change. unit	Equivalent
MEM18025B	Service combustion engines	Y	No change. unit	Equivalent
MEM18026C	Test compression ignition fuel systems	Y	No change. unit	Equivalent
MEM18027C	Overhaul engine fuel system components	Y	No change. unit	Equivalent
MEM18028B	Maintain engine lubrication systems	Y	No change. unit	Equivalent
MEM18029B	Tune diesel engines	Y	No change. unit	Equivalent
MEM18030B	Diagnose and rectify low voltage electrical systems	Y	No change. unit	Equivalent
MEM18031B	Diagnose and rectify low voltage starting systems	Y	No change. unit	Equivalent
MEM18032B	Maintain induction/exhaust systems	Y	No change. unit	Equivalent
MEM18033B	Perform engine bottom-end overhaul	Y	No change. unit	Equivalent
MEM18034B	Perform engine top-end overhaul	Y	No change.	Equivalent
MEM18035B	Diagnose and rectify braking systems	Y	No change. unit	Equivalent
MEM18037B	Diagnose and rectify low voltage charging systems	Y	No change. unit	Equivalent

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MEM05 Unit code	MEM05 Unit title	P	Relationship to previous training package version
MEM18038B	Maintain wheels and tyres	Y	No change. Equivalent unit
MEM18039B	Diagnose and rectify track type undercarriage	Y	No change. Equivalent unit
MEM18040B	Maintain suspension systems	Y	No change. Equivalent unit
MEM18041B	Maintain steering systems	Y	No change. Equivalent unit
MEM18042C	Diagnose and rectify manual transmissions	Y	No change. Equivalent unit
MEM18043C	Diagnose and rectify automatic transmissions	Y	No change. Equivalent unit
MEM18044C	Diagnose and rectify drive line and final drives	Y	No change. Equivalent unit
MEM18045B	Fault find/repair electrical equipment/components up to 250 volts single phase supply	Y	No change. Equivalent unit
MEM18046B	Fault find/repair electrical equipment/components up to 1000 volts a.c./1500 volts d.c.	Y	No change. Equivalent unit
MEM18047B	Diagnose and maintain electronic controlling systems on mobile plant	Y	No change. Equivalent unit
MEM18048B	Fault find and repair/rectify basic electrical circuits	Y	No change. Equivalent unit
MEM18049B	Disconnect/reconnect fixed wired equipment up to 1000 volts a.c./1500 volts d.c.	Y	No change. Equivalent unit
MEM18050B	Disconnect/reconnect fixed wired equipment over 1000 volts a.c./1500 volts d.c.	Y	Minor title correction. Cat 1 change. Unit equivalent.
MEM18051B	Fault find and repair/rectify complex electrical circuits	Y	No change. Equivalent unit

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MEM05 Unit code	MEM05 Unit title	P	Relationship to previous training package version
MEM18052B	Maintain fluid power systems for mobile plant	Y	No change. Equivalent unit
MEM18053B	Modify fluid power control systems	Y	No change. Equivalent unit
MEM18054B	Fault find, test and calibrate instrumentation systems and equipment	Y	No change. Equivalent unit
MEM18055B	Dismantle, replace and assemble engineering components	Y	No change. Equivalent unit
MEM18056B	Diagnose and repair analog equipment and components	Y	No change. Equivalent unit
MEM18057B	Maintain/service analog/digital electronic equipment	Y	No change. Equivalent unit
MEM18058C	Modify electronic equipment	Y	No change. Equivalent unit
MEM18059B	Modify electronic systems	Y	No change. Equivalent unit
MEM18060B	Maintain, repair control instrumentation - single and multiple loop control systems	Y	No change. Equivalent unit
MEM18061B	Maintain/calibrate complex control systems	Y	No change. Equivalent unit
MEM18062B	Install, maintain and calibrate instrumentation sensors, transmitters and final control elements	Y	No change. Equivalent unit
MEM18063B	Terminate signal and data cables	Y	No change. Equivalent unit
MEM18064B	Maintain instrumentation system components	Y	No change. Equivalent unit
MEM18065B	Diagnose and repair digital equipment and components	Y	No change. Equivalent unit
MEM18066B	Diagnose and repair microprocessor-based equipment	Y	No change. Equivalent unit

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MEM05 Unit code	MEM05 Unit title	P	Relationship to previous training package version
MEM18067B	Tune control loops - multi controller or multi element systems	Y	No change. Equivalent unit
MEM18069B	Maintain, repair instrumentation process control analysers	Y	No change. Equivalent unit
MEM18070C	Modify complex electrical circuits and systems	Y	No change. Equivalent unit
MEM18071B	Connect/disconnect fluid conveying system components	Y	No change. Equivalent unit
MEM18072B	Manufacture fluid conveying conductor assemblies	Y	No change. Equivalent unit
MEM18073A	Perform advanced equipment testing and diagnostics on mobile plant and equipment	Y	No change. Equivalent unit
MEM18084A	Commission and decommission split air conditioning systems	Y	New unit. No equivalent.
MEM18085A	Install, service and repair domestic air conditioning and refrigeration appliances	Y	New unit. No equivalent.
MEM18086B	Test, recover, evacuate and charge refrigeration systems	Y	No change. Equivalent unit
MEM18087B	Service and repair domestic and light commercial refrigeration and air conditioning equipment	Y	No change. Equivalent unit
MEM18088B	Maintain and repair commercial air conditioning systems and components	Y	No change. Equivalent unit
MEM18089B	Maintain and repair central air handling systems	Y	No change. Equivalent unit
MEM18090B	Maintain and repair industrial refrigeration systems and components	Y	No change. Equivalent unit
MEM18091B	Maintain and repair multi stage, cascade and/or ultra-cold industrial refrigeration systems	Y	No change. Equivalent unit
MEM18092B	Maintain and repair commercial and/or	Y	No change. Equivalent

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MEM05 Unit	MEM05 Unit title	P	-	p to previous kage version
	industrial refrigeration and/or air conditioning controls		unit	
MEM18093B	Maintain and repair integrated industrial refrigeration and/or large air handling system controls	Y	No change. unit	Equivalent
MEM18094B	Service and repair commercial refrigeration	Y	No change. unit	Equivalent
MEM18095A	Maintain and repair cooling towers/evaporative condensers and associated equipment	Y	No change. unit	Equivalent
MEM18096A	Maintain, repair/replace and adjust refrigerant flow controls and associated equipment	Y	No change. unit	Equivalent
MEM18097A	Manufacture cavity dies	Y	No change. unit	Equivalent
MEM19001B	Perform jewellery metal casting	Y	No change. unit	Equivalent
MEM19002B	Prepare jewellery illustrations	Y	No change. unit	Equivalent
MEM19003B	Handle gem materials		No change. unit	Equivalent
MEM19004B	Handle and examine gemstone materials	Y	No change. unit	Equivalent
MEM19005B	Produce three-dimensional precision items	Y	No change. unit	Equivalent
MEM19006B	Replace watch batteries	Y	No change. unit	Equivalent
MEM19007B	Perform gemstone setting	Y	No change.	Equivalent
MEM19008B	Prepare jewellery designs	Y	No change. unit	Equivalent
MEM19009B	Perform investment procedures for lost	Y	No change.	Equivalent

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MEM05 Unit code	MEM05 Unit title	P		p to previous ckage version
	wax casting process		unit	
MEM19010B	Produce rubber moulds for lost wax casting process		No change. unit	Equivalent
MEM19011B	Perform wax injection of moulds for lost wax casting process		No change. unit	Equivalent
MEM19012B	Produce jewellery wax model	Y	No change. unit	Equivalent
MEM19013B	Produce jewellery metal masters	Y	No change. unit	Equivalent
MEM19014B	Perform hand engraving	Y	No change. unit	Equivalent
MEM19015B	Perform jewellery enamelling	Y	No change. unit	Equivalent
MEM19016B	Construct jewellery components	Y	No change. unit	Equivalent
MEM19017B	Fabricate jewellery items	Y	No change. unit	Equivalent
MEM19018B	Repair jewellery items	Y	No change. unit	Equivalent
MEM19020B	Fault-find and maintain micro-mechanisms	Y	No change. unit	Equivalent
MEM19021B	Diagnose and service micro-mechanisms	Y	No change.	Equivalent
MEM19022B	Perform precision micro-mechanism diagnosis and servicing	Y	No change. unit	Equivalent
MEM20001A	Produce keys		No change. unit	Equivalent
MEM20002A	Assemble and test lock mechanisms	Y	No change. unit	Equivalent
MEM20003A	Install and upgrade locks and hardware	Y	No change. unit	Equivalent

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MEM05 Unit code	MEM05 Unit title	P	Relationship to previous training package version
MEM20004A	Gain entry	Y	No change. Equivalent unit
MEM20005A	Install and maintain door control devices/systems	Y	No change. Equivalent unit
MEM20006A	Maintain and service mechanical locking devices	Y	No change. Equivalent unit
MEM20007A	Plan and prepare a masterkey system	Y	Pre-requisite correction. Cat 1 change. Unit equivalent.
MEM20008A	Develop and implement a masterkey system	Y	Pre-requisite correction. Cat 1 change. Unit equivalent.
MEM20009A	Gain entry and reinstate fire and security containers	Y	No change. Equivalent unit
MEM20010A	Gain entry and reinstate automotive locking systems	Y	No change. Equivalent unit
MEM20011A	Service and repair fire and security containers	Y	No change. Equivalent unit
MEM20012A	Service and repair mechanical automotive locking systems	Y	No change. Equivalent unit
MEM20013A	Service automotive transponder systems	Y	No change. Equivalent unit
MEM20014A	Perform a site security survey		No change. Equivalent unit
MEM22001A	Perform engineering activities	Y	No change. Equivalent unit
MEM22002A	Manage self in the engineering environment	Y	No change. Equivalent unit
MEM22003A	Manage engineering resources	Y	No change. Equivalent unit
MEM22004A	Manage engineering projects	Y	No change. Equivalent unit

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MEM05 Unit code	MEM05 Unit title	P	Relationship to previous training package version
MEM22005A	Manage engineering operations	Y	No change. Equivalent unit
MEM22006A	Source and estimate materials	Y	No change. Equivalent unit
MEM22007A	Manage environmental effects of engineering activities	Y	No change. Equivalent unit
MEM22008A	Manage change and technical development	Y	No change. Equivalent unit
MEM22009A	Manage technical sales and promotion	Y	No change. Equivalent unit
MEM23001A	Apply advanced mathematical techniques in a manufacturing engineering or related environment	Y	No change. Equivalent unit
MEM23002A	Apply calculus in engineering situations	Y	No change. Equivalent unit
MEM23003A	Operate and program computers and/or controllers in engineering situations	Y	No change. Equivalent unit
MEM23041A	Apply basic scientific principles and techniques in mechanical engineering situations		No change. Equivalent unit
MEM23051A	Apply basic electro and control scientific principles and techniques in mechanical and manufacturing engineering situations		No change. Equivalent unit
MEM23061A	Select and test mechanical engineering materials		Updated reference to National Measurement Institute. Cat 1 change. Unit equivalent.
MEM23062A	Select and test mechatronic engineering materials		Updated reference to National Measurement Institute. Cat 1 change. Unit equivalent.
MEM23071A	Select and apply mechanical engineering methods, processes and construction		No change. Equivalent unit

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MEM05 Unit code	MEM05 Unit title	P	Relationship to previous training package version	
	techniques			
MEM23072A	Select and apply mechatronic engineering methods, processes and construction techniques		No change. Equivalent unit	
MEM23081A	Apply scientific principles and techniques in mechanical engineering situations	Y	No change. Equivalent unit	
MEM23082A	Apply scientific principles and techniques in mechatronic engineering situations	Y	No change. Equivalent unit	
MEM23083A	Apply industrial engineering principles and techniques in competitive manufacturing engineering situations	Y	No change. Equivalent unit	
MEM23091A	Apply mechanical system design principles and techniques in mechanical engineering situations	Y	No change. Equivalent unit	
MEM23092A	Apply automated systems principles and techniques in engineering situations	Y	Corrected "automotive" to "automated" Cat 1 change. Unit equivalent.	
MEM23093A	Apply plant and process design principles and techniques in engineering situations	Y	Corrected reference to "no" prerequisites. Cat 1 change. Unit equivalent.	
MEM23094A	Apply maintenance systems principles and techniques in engineering situations	Y	No change. Equivalent unit	
MEM24001B	Perform basic penetrant testing	Y	No change. Equivalent unit	
MEM24002B	Perform penetrant testing	Y	No change. Equivalent unit	
MEM24003B	Perform basic magnetic particle testing	Y	No change. Equivalent unit	
MEM24004B	Perform magnetic particle testing	Y	No change. Equivalent unit	
MEM24005B	Perform basic eddy current testing	Y	No change. Equivalent unit	

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MEM05 Unit code	MEM05 Unit title	P	Relationship to previous training package version
MEM24006B	Perform eddy current testing	Y	No change. Equivalent unit
MEM24007B	Perform ultrasonic thickness testing	Y	No change. Equivalent unit
MEM24008B	Perform ultrasonic testing	Y	No change. Equivalent unit
MEM24009B	Perform basic radiographic testing	Y	No change. Equivalent unit
MEM24010B	Perform radiographic testing	Y	No change. Equivalent unit
MEM24011B	Establish non-destructive tests	Y	No change. Equivalent unit
MEM24012B	Apply metallurgy principles		No change. Equivalent unit
MEM25001B	Apply fibre-reinforced materials	Y	No change. Equivalent unit
MEM25002B	Form and integrate fibre-reinforced structures	Y	No change. Equivalent unit
MEM25003B	Set up marine vessel structures	Y	No change. Equivalent unit
MEM25004B	Fair and shape surfaces	Y	No change. Equivalent unit
MEM25005B	Construct and assemble marine vessel timber components	Y	No change. Equivalent unit
MEM25006B	Undertake marine sheathing operations	Y	No change. Equivalent unit
MEM25007B	Maintain marine vessel surfaces	Y	No change. Equivalent unit
MEM25008B	Repair marine vessel surfaces and structures	Y	No change. Equivalent unit
MEM25009B	Form timber shapes using hot processes	Y	No change. Equivalent

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MEM05 Unit code	MEM05 Unit title	P	Relationship to previous training package version	
			unit	
MEM25010B	Perform fitout procedures	Y	No change. Equivalent unit	
MEM25011B	Install marine systems	Y	No change. Equivalent unit	
MEM25012B	Install and test operations of marine auxiliary systems	Y	No change. Equivalent unit	
MEM25013B	Produce three-dimensional plugs/moulds	Y	No change. Equivalent unit	
MEM25014B	Perform marine slipping operations	Y	No change. Equivalent unit	
MEM25015A	Assemble and install equipment and accessories/ancillaries		No change. Equivalent unit	
MEM30001A	Use computer aided drafting systems to produce basic engineering drawings	Y	No change. Equivalent unit	
MEM30002A	Produce basic engineering graphics	Y	No change. Equivalent unit	
MEM30003A	Produce detailed engineering drawings	Y	No change. Equivalent unit	
MEM30004A	Use CAD to create and display 3D models	Y	Corrected pre-requisite. Cat 1 change. Unit equivalent.	
MEM30005A	Calculate force systems within simple beam structures	Y	No change. Equivalent unit	
MEM30006A	Calculate stresses in simple structures	Y	No change. Equivalent unit	
MEM30007A	Select common engineering materials		No change. Equivalent unit	
MEM30008A	Apply basic economic and ergonomic concepts to evaluate engineering applications		No change. Equivalent unit	

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MEM05 Unit code	MEM05 Unit title	P		p to previous ckage version
MEM30009A	Contribute to the design of basic mechanical systems	Y	No change. unit	Equivalent
MEM30010A	Set up basic hydraulic circuits		No change. unit	Equivalent
MEM30011A	Set up basic pneumatic circuits		No change. unit	Equivalent
MEM30012A	Apply mathematical techniques in a manufacturing, engineering or related environment		No change. unit	Equivalent
MEM30013A	Assist in the preparation of a basic workplace layout		No change. unit	Equivalent
MEM30014A	Apply basic just in time systems to the reduction of waste		No change. unit	Equivalent
MEM30015A	Develop recommendations for basic set up time improvements		No change. unit	Equivalent
MEM30016A	Assist in the analysis of a supply chain		No change. unit	Equivalent
MEM30017A	Use basic preventative maintenance techniques and tools		No change. unit	Equivalent
MEM30018A	Undertake basic process planning		No change. unit	Equivalent
MEM30019A	Use resource planning software systems in manufacturing	Y	No change. unit	Equivalent
MEM30020A	Develop and manage a plan for a simple manufacturing related project		No change. unit	Equivalent
MEM30021A	Prepare a simple production schedule		No change. unit	Equivalent
MEM30022A	Undertake supervised procurement activities		No change. unit	Equivalent
MEM30023A	Prepare a simple cost estimate for a manufactured product		No change. unit	Equivalent

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MEM05 Unit code	MEM05 Unit title	P		p to previous ckage version
MEM30024A	Participate in quality assurance techniques	Y	No change. unit	Equivalent
MEM30025A	Analyse a simple electrical system circuit	Y	No change. unit	Equivalent
MEM30026A	Select and test components for simple electronic switching and timing circuits	Y	No change. unit	Equivalent
MEM30027A	Prepare basic programs for programmable logic controllers		No change. unit	Equivalent
MEM30028A	Assist in sales of technical products/systems		No change. unit	Equivalent
MEM50001B	Classify recreational boating technologies and features		No change. unit	Equivalent
MEM50002B	Work safely on marine craft		No change. unit	Equivalent
MEM50003B	Follow work procedures to maintain the marine environment		No change. unit	Equivalent
MEM50004B	Maintain quality of environment by following marina codes	Y	No change. unit	Equivalent
MEM50005B	Refuel vessels	Y	No change. unit	Equivalent
MEM50006B	C0heck operational capability of marine craft	Y	No change. unit	Equivalent
MEM50007B	Check operational capability of sails and sail operating equipment	Y	No change. unit	Equivalent
MEM50008B	Carry out trip preparation and planning		No change. unit	Equivalent
MEM50009B	Safely operate a mechanically powered recreational boat		No change. unit	Equivalent
MEM50010B	Respond to boating emergencies and incidents		No change. unit	Equivalent

Explanation of the review date

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The review date (shown on the title page and in the header of each page) indicates when the Training Package is expected to be reviewed in the light of changes such as changing technologies and circumstances. The review date is not an expiry date. Endorsed Training Packages and their components remain current until they are reviewed or replaced.

Summary of AQF Qualifications in this Package

AQF Qualifications in MEM05v11

MEM10105	Certificate I in Engineering
MEM10205	Certificate I in Boating Services
MEM20105	Certificate II in Engineering
MEM20205	Certificate II in Engineering - Production Technology
MEM20305	Certificate II in Boating Services
MEM20413	Certificate II in Engineering Pathways
MEM30105	Certificate III in Engineering - Production Systems
MEM30205	Certificate III in Engineering - Mechanical Trade
MEM30305	Certificate III in Engineering - Fabrication Trade
MEM30405	Certificate III in Engineering - Electrical/Electronic Trade
MEM30505	Certificate III in Engineering - Technical
MEM30605	Certificate III in Jewellery Manufacture
MEM30705	Certificate III in Marine Craft Construction
MEM30805	Certificate III in Locksmithing
MEM30905	Certificate III in Boating Services
MEM31010	Certificate III in Watch and Clock Service and Repair
MEM31112	Certificate III in Engineering (Composites Trade)
MEM40105	Certificate IV in Engineering
MEM40205	Certificate IV in Boating Services

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MEM40311	Certificate IV in Advanced Jewellery Manufacture
MEM40412	Certificate IV in Engineering Drafting
MEM50105	Diploma of Engineering - Advanced Trade
MEM50212	Diploma of Engineering - Technical
MEM50311	Diploma of Jewellery and Object Design
MEM60112	Advanced Diploma of Engineering
MEM60211	Advanced Diploma of Jewellery and Object Design
MEM80112	Vocational Graduate Diploma of Engineering

List of MEM05v11 Units within Training Package

Refer to Appendix 1: MEM05 Units, prerequisites, points and weighting

Certificate III Trade Specialisation Units

Refer Appendix 2: Certificate III Trade Specialisation Units

List of Imported units in MEM Training Package

Refer to Appendix 3: Imported units of competency and points and weighting

Overview

What is a Training Package?

A Training Package is an integrated set of nationally endorsed competency standards, assessment guidelines and Australian Qualifications Framework (AQF) qualifications for a specific industry, industry sector or enterprise.

Each Training Package:

- provides a consistent and reliable set of components for training, recognising and assessing peoples skills, and may also have optional support materials
- enables nationally recognised qualifications to be awarded through direct assessment of workplace competencies
- encourages the development and delivery of flexible training which suits individual and industry requirements
- encourages learning and assessment in a work-related environment which leads to verifiable workplace outcomes.

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How do Training Packages fit within the National Skills Framework?

The National Skills Framework applies nationally, is endorsed by the Ministerial Council for Vocational and Technical Education, and comprises the Australian Quality Training Framework 2010 (AQTF 2010), and Training Packages endorsed by the National Skills Standards Council (NSSC).

How are Training Packages developed?

Training Packages are developed by Industry Skills Councils or enterprises to meet the identified training needs of specific industries or industry sectors. To gain national endorsement of Training Packages, developers must provide evidence of extensive research, consultation and support within the industry area or enterprise.

How do Training Packages encourage flexibility?

Training Packages describe the skills and knowledge needed to perform effectively in the workplace without prescribing how people should be trained. Training Packages acknowledge that people can achieve vocational competency in many ways by emphasising what the learner can do, not how or where they learned to do it. For example, some experienced workers might be able to demonstrate competency against the units of competency, and even gain a qualification, without completing a formal training program.

With Training Packages, assessment and training may be conducted at the workplace, off-the-job, at a training organisation, during regular work, or through work experience, work placement, work simulation or any combination of these.

Who can deliver and assess using Training Packages?

Training and assessment using Training Packages must be conducted by a Registered Training Organisation (RTO) that has the qualifications or specific units of competency on its scope of registration, or that works in partnership with another RTO, as specified in the AQTF 2010.

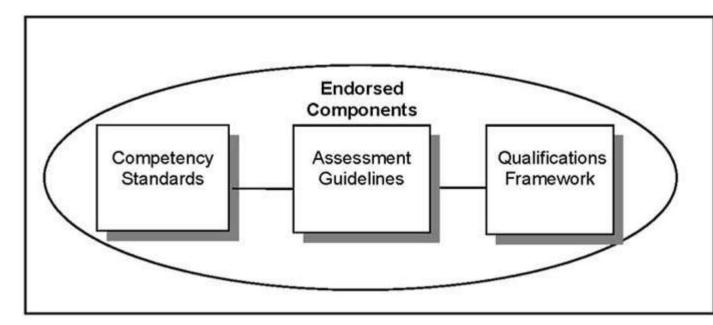
Training Package Components

Training Packages are made up of mandatory components endorsed by the NQC, and optional support materials.

Training Package Endorsed Components

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The nationally endorsed components include the Competency Standards, Assessment Guidelines and Qualifications Framework. These form the basis of training and assessment in the Training Package and, as such, they must be used.



Competency Standards

Each unit of competency identifies a discrete workplace requirement and includes the knowledge and skills that underpin competency as well as language, literacy and numeracy; and occupational health and safety requirements. The units of competency must be adhered to in training and assessment to ensure consistency of outcomes.

Assessment Guidelines

The Assessment Guidelines provide an industry framework to ensure all assessments meet industry needs and nationally agreed standards as expressed in the Training Package and the AQTF 2010. The Assessment Guidelines must be followed to ensure the integrity of assessment leading to nationally recognised qualifications.

Qualifications Framework

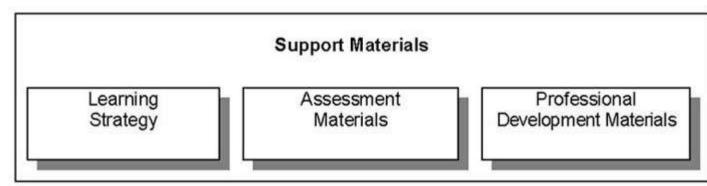
Each Training Package provides details of those units of competency that must be achieved to award AQF qualifications. The rules around which units of competency can be combined to make up a valid AQF qualification in the Training Package are referred to as the "packaging rules". The packaging rules must be followed to ensure the integrity of nationally recognised qualifications issued.

Training Package Support Materials

The endorsed components of Training Packages are complemented and supported by optional support materials that provide for choice in the design of training and assessment to meet the needs of industry and learners.

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Training Package support materials can relate to single or multiple units of competency, an industry sector, a qualification or the whole Training Package. They tend to fall into one or more of the categories illustrated below.



Training Package support materials are produced by a range of stakeholders, such as RTOs, individual trainers and assessors, private and commercial developers and government agencies.

Training Package, Qualification and Unit of Competency Codes

There are agreed conventions for the national codes used for Training Packages and their components. Always use the correct codes, exactly as they appear in the Training Package, and with the code always before the title.

Training Package Codes

Each Training Package has a unique five-character national code assigned when the Training Package is endorsed, for example MEM05. The first three characters are letters identifying the Training Package industry coverage and the last two characters are numbers identifying the year of endorsement.

Qualification Codes

Within each Training Package, each qualification has a unique eight-character code, for example MEM10105. Qualification codes are developed as follows:

- the first three letters identify the Training Package;
- the first number identifies the qualification level (noting that, in the qualification titles themselves, arabic numbers are **not** used);
- the next two numbers identify the position in the sequence of the qualification at that level; and
- the last two numbers identify the year in which the qualification was endorsed. (Where qualifications are added after the initial Training Package endorsement, the last two numbers may differ from other Training Package qualifications as they identify the year in which those particular qualifications were endorsed.)

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Unit of Competency Codes

Within each Training Package, each unit of competency has a unique code. Unit of competency codes are assigned when the Training Package is endorsed, or when new units of competency are added to an existing endorsed Training Package. Unit codes are developed as follows:

- a typical code is made up of 12 characters, normally a mixture of uppercase letters and numbers, as in MEM04020A;
- the first three characters signify the Training Package MEM05 in the above example and up to eight characters, relating to an industry sector, function or skill area, follow;
- the last character is always a letter and identifies the unit of competency version. An "A" at the end of the code indicates that this is the original unit of competency. "B", or another incremented version identifier means that minor changes have been made. Typically this would mean that wording has changed in the range statement or evidence guide, providing clearer intent; and
- where changes are made that alter the outcome, a new code is assigned and the title is changed.

Training Package, Qualification and Unit of Competency Titles

There are agreed conventions for titling Training Packages and their components. Always use the correct titles, exactly as they appear in the Training Package, and with the code always placed before the title.

Training Package Titles

The title of each endorsed Training Package is unique and relates the Training Packages broad industry coverage.

Qualification Titles

The title of each endorsed Training Package qualification is unique. Qualification titles use the following sequence:

- first, the qualification is identified as either Certificate I, Certificate II, Certificate III, Certificate IV, Diploma, Advanced Diploma, Vocational Graduate Certificate, or Vocational Graduate Diploma;
- this is followed by the words "in" for Certificates I to IV, and "of" for Diploma, Advanced Diploma, Vocational Graduate Certificate and Vocational Graduate Diploma;
- then, the industry descriptor, for example Telecommunications;
- and then, if applicable, the occupational or functional stream in brackets, for example (Computer Systems).

For example:

• MEM10105 Certificate I in Engineering

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Unit of Competency Titles

Each unit of competency title is unique. Unit of competency titles describe the competency outcome concisely, and are written in sentence case.

For example:

• MEM03001B Perform manual production assembly

The revised MEM05 Metal and Engineering Training Package

The MEM05 Metal and Engineering Training Package was developed to replace the MEM98 Metal and Engineering Training Package. The Training Package is designed to meet the training and skills recognition needs of the Australian engineering industry sector. It covers the competencies used by people employed in the manufacturing, engineering and related services industries.

It also provides access to the apprenticeship streams provided by the National Metal and Engineering Industry Competency Standards leading to national qualifications, with traineeship pathways also available. It also enables further career advancement beyond trade apprenticeship and technical traineeship, with progression to Advanced Diploma.

New qualifications for technical workers were added to MEM05 to more accurately reflect the nature of their work. These qualifications make a distinction between technical work and that of tradespersons. In particular, a new Diploma and Advanced Diploma of Engineering were developed to meet the needs of technical workers and para-professionals in the engineering field. For the current Training Package, four disciplines were selected as priority areas. These disciplines are as follows:

- Mechanical
- Mechatronics
- Maintenance
- Manufacturing

Other disciplines will be added to the qualifications over the life of the Training Package.

There occurred a simplification of some of the qualification titles, as well as changes to the list of qualification descriptors that may be added by RTOs.

The bank of units of competency was revised and extended. Part of the revision included bringing all units to the current approved format. Further information was added to each unit to assist users.

Qualifications Framework

The Australian Qualifications Framework

What is the Australian Qualifications Framework?

A brief overview of the Australian Qualifications Framework (AQF) follows. For a full explanation of the AQF, see the *AQF Implementation Handbook*. http://www.aqf.edu.au/Portals/0/Documents/Handbook/AQF_Handbook_07.pdf

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The AQF provides a comprehensive, nationally consistent framework for all qualifications in post-compulsory education and training in Australia. In the vocational education and training (VET) sector it assists national consistency for all trainees, learners, employers and providers by enabling national recognition of qualifications and Statements of Attainment.

Training Package qualifications in the VET sector must comply with the titles and guidelines of the AQF. Endorsed Training Packages provide a unique title for each AQF qualification which must always be reproduced accurately.

Qualifications

Training Packages can incorporate the following eight AQF qualifications.

- Certificate I in ...
- Certificate II in ...
- Certificate III in ...
- Certificate IV in ...
- Diploma of ...
- Advanced Diploma of ...
- Vocational Graduate Certificate of ...
- Vocational Graduate Diploma of ...

On completion of the requirements defined in the Training Package, a Registered Training Organisation (RTO) may issue a nationally recognised AQF qualification. Issuance of AQF qualifications must comply with the advice provided in the AQF Implementation Handbook and the AQTF 2010 Essential Standards for Initial and Continuing Registration.

Statement of Attainment

A Statement of Attainment is issued by a Registered Training Organisation when an individual has completed one or more units of competency from nationally recognised qualification(s)/courses(s). Issuance of Statements of Attainment must comply with the advice provided in the current *AQF Implementation Handbook* and the AQTF 2010 *Essential Standards for Initial and Continuing Registration*.

Under the AQTF 2010, RTOs must recognise the achievement of competencies as recorded on a qualification or Statement of Attainment issued by other RTOs. Given this, recognised competencies can progressively build towards a full AQF qualification.

AQF Guidelines and Learning Outcomes

The *AQF Implementation Handbook* provides a comprehensive guideline for each AQF qualification. A summary of the learning outcome characteristics and their distinguishing features for each VET related AQF qualification is provided below.

Certificate I

Characteristics of Learning Outcomes

Breadth, depth and complexity of knowledge and skills would prepare a person to perform a defined range of activities most of which may be routine and predictable.

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Applications may include a variety of employment related skills including preparatory access and participation skills, broad-based induction skills and/or specific workplace skills. They may also include participation in a team or work group.

Distinguishing Features of Learning Outcomes

Do the competencies enable an individual with this qualification to:

- demonstrate knowledge by recall in a narrow range of areas;
- demonstrate basic practical skills, such as the use of relevant tools;
- perform a sequence of routine tasks given clear direction
- receive and pass on messages/information.

Certificate II

Characteristics of Learning Outcomes

Breadth, depth and complexity of knowledge and skills would prepare a person to perform in a range of varied activities or knowledge application where there is a clearly defined range of contexts in which the choice of actions required is usually clear and there is limited complexity in the range of operations to be applied.

Performance of a prescribed range of functions involving known routines and procedures and some accountability for the quality of outcomes.

Applications may include some complex or non-routine activities involving individual responsibility or autonomy and/or collaboration with others as part of a group or team.

Distinguishing Features of Learning Outcomes

Do the competencies enable an individual with this qualification to:

- demonstrate basic operational knowledge in a moderate range of areas;
- apply a defined range of skills;
- apply known solutions to a limited range of predictable problems;
- perform a range of tasks where choice between a limited range of options is required;
- assess and record information from varied sources;
- take limited responsibility for own outputs in work and learning.

Certificate III

Characteristics of Learning Outcomes

Breadth, depth and complexity of knowledge and competencies would cover selecting, adapting and transferring skills and knowledge to new environments and providing technical advice and some leadership in resolution of specified problems. This would be applied across a range of roles in a variety of contexts with some complexity in the extent and choice of options available.

Performance of a defined range of skilled operations, usually within a range of broader related activities involving known routines, methods and procedures, where some discretion and judgement is required in the section of equipment, services or contingency measures and within known time constraints.

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Applications may involve some responsibility for others. Participation in teams including group or team co-ordination may be involved.

Distinguishing Features of Learning Outcomes

Do the competencies enable an individual with this qualification to:

- demonstrate some relevant theoretical knowledge
- apply a range of well-developed skills
- apply known solutions to a variety of predictable problems
- perform processes that require a range of well-developed skills where some discretion and judgement is required
- interpret available information, using discretion and judgement
- take responsibility for own outputs in work and learning
- take limited responsibility for the output of others.

Certificate IV

Characteristics of Learning Outcomes

Breadth, depth and complexity of knowledge and competencies would cover a broad range of varied activities or application in a wider variety of contexts most of which are complex and non-routine. Leadership and guidance are involved when organising activities of self and others as well as contributing to technical solutions of a non-routine or contingency nature.

Performance of a broad range of skilled applications including the requirement to evaluate and analyse current practices, develop new criteria and procedures for performing current practices and provision of some leadership and guidance to others in the application and planning of the skills. Applications involve responsibility for, and limited organisation of, others.

Distinguishing Features of Learning Outcomes

Do the competencies enable an individual with this qualification to:

- demonstrate understanding of a broad knowledge base incorporating some theoretical concepts
- apply solutions to a defined range of unpredictable problems
- identify and apply skill and knowledge areas to a wide variety of contexts, with depth in some areas
- identify, analyse and evaluate information from a variety of sources
- take responsibility for own outputs in relation to specified quality standards
- take limited responsibility for the quantity and quality of the output of others.

Diploma

Characteristics of Learning Outcomes

Breadth, depth and complexity covering planning and initiation of alternative approaches to skills or knowledge applications across a broad range of technical and/or management requirements, evaluation and co-ordination.

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The self directed application of knowledge and skills, with substantial depth in some areas where judgment is required in planning and selecting appropriate equipment, services and techniques for self and others.

Applications involve participation in development of strategic initiatives as well as personal responsibility and autonomy in performing complex technical operations or organising others. It may include participation in teams including teams concerned with planning and evaluation functions. Group or team co-ordination may be involved.

The degree of emphasis on breadth as against depth of knowledge and skills may vary between qualifications granted at this level.

Distinguishing Features of Learning Outcomes

Do the competencies or learning outcomes enable an individual with this qualification to:

- demonstrate understanding of a broad knowledge base incorporating theoretical concepts, with substantial depth in some areas
- analyse and plan approaches to technical problems or management requirements
- transfer and apply theoretical concepts and/or technical or creative skills to a range of situations
- evaluate information, using it to forecast for planning or research purposes
- take responsibility for own outputs in relation to broad quantity and quality parameters
- take some responsibility for the achievement of group outcomes.

Advanced Diploma

Characteristics of Learning Outcomes

Breadth, depth and complexity involving analysis, design, planning, execution and evaluation across a range of technical and/or management functions including development of new criteria or applications or knowledge or procedures.

The application of a significant range of fundamental principles and complex techniques across a wide and often unpredictable variety of contexts in relation to either varied or highly specific functions. Contribution to the development of a broad plan, budget or strategy is involved and accountability and responsibility for self and others in achieving the outcomes is involved.

Applications involve significant judgement in planning, design, technical or leadership/guidance functions related to products, services, operations or procedures.

The degree of emphasis on breadth as against depth of knowledge and skills may vary between qualifications granted at this level.

Distinguishing Features of Learning Outcomes

Do the competencies or learning outcomes enable an individual with this qualification to:

- demonstrate understanding of specialised knowledge with depth in some areas
- analyse, diagnose, design and execute judgements across a broad range of technical or management functions
- generate ideas through the analysis of information and concepts at an abstract level

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- demonstrate a command of wide-ranging, highly specialised technical, creative or conceptual skills
- demonstrate accountability for personal outputs within broad parameters
- demonstrate accountability for personal and group outcomes within broad parameters.

Vocational Graduate Certificate

Characteristics of competencies or learning outcomes

- The self-directed development and achievement of broad and specialised areas of knowledge and skills, building on prior knowledge and skills.
- Substantial breadth and complexity involving the initiation, analysis, design, planning, execution and evaluation of technical and management functions in highly varied and highly specialised contexts.
- Applications involve making significant, high-level, independent judgements in major broad or planning, design, operational, technical and management functions in highly varied and specialised contexts. They may include responsibility and broad-ranging accountability for the structure, management and output of the work or functions of others.
- The degree of emphasis on breadth, as opposed to depth, of knowledge and skills may vary between qualifications granted at this level.

Distinguishing features of learning outcomes

- Demonstrate the self-directed development and achievement of broad and specialised areas of knowledge and skills, building on prior knowledge and skills.
- Initiate, analyse, design, plan, execute and evaluate major broad or technical and management functions in highly varied and highly specialised contexts.
- Generate and evaluate ideas through the analysis of information and concepts at an abstract level.
- Demonstrate a command of wide-ranging, highly specialised technical, creative or conceptual skills in complex contexts.
- Demonstrate responsibility and broad-ranging accountability for the structure, management and output of the work or functions of others.

Vocational Graduate Diploma

Characteristics of competencies or learning outcomes

- The self-directed development and achievement of broad and specialised areas of knowledge and skills, building on prior knowledge and skills.
- Substantial breadth, depth and complexity involving the initiation, analysis, design, planning, execution and evaluation of major functions, both broad and highly specialised, in highly varied and highly specialised contexts.
- Further specialisation within a systematic and coherent body of knowledge.
- Applications involve making high-level, fully independent, complex judgements in broad planning, design, operational, technical and management functions in highly varied and highly specialised contexts. They may include full responsibility and accountability for all aspects of work and functions of others, including planning, budgeting and strategy development.

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• The degree of emphasis on breadth, as opposed to depth, of knowledge and skills may vary between qualifications granted at this level.

Distinguishing features of learning outcomes

Demonstrate the self-directed development and achievement of broad and highly specialised areas of knowledge and skills, building on prior knowledge and skills.

- Initiate, analyse, design, plan, execute and evaluate major functions, both broad and within highly varied and highly specialised contexts.
- Generate and evaluate complex ideas through the analysis of information and concepts at an abstract level.
- Demonstrate an expert command of wide-ranging, highly specialised, technical, creative or conceptual skills in complex and highly specialised or varied contexts.
- Demonstrate full responsibility and accountability for personal outputs.
- Demonstrate full responsibility and accountability for all aspects of the work or functions of others, including planning, budgeting and strategy.

MEM05 Qualification Pathways

The following pathways charts are provided to show the types of pathways into and from qualifications that are possible with this Training Package. For more information about qualifications and pathways contact Manufacturing Industry Skills Council (http://www.mskills.com.au)

Approved occupational or functional pathway descriptors for use in qualification titles are listed in the section below - Qualification titles - additional descriptors.

Reference to other occupational or functional pathways may be included on any qualification statement that is issued. This could be achieved by adding a pathway descriptor below the formal title of the qualification as shown in example 1 or by an additional sentence as shown in example 2 below.

Example 1

Certificate III in Engineering - Production Systems
CNC machine operations pathway

Example 2

Certificate III in Engineering - Production Systems

Achieved through the CNC machine operations pathway

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Competency 'fields' may give some guidance when selecting units of competency to suit a particular qualification industry descriptor and/or occupational or functional descriptor. For instance, the Maintenance and Diagnostics field contains units that may be suitable for the qualification in the above example focussing on Mechanical Trade (Refrigeration and Air-conditioning).

Note that fields do not set up barriers to accessing the various qualifications. Units may be drawn from a number of fields to form a qualification. More information on competency fields can be found in the section Competency standards overview.

Prerequisite Units and Paths

The prerequisite units section within a unit of competency indicates whether other specific competencies are required to support those competencies included in that particular unit. For example: A person must have the competencies included in the unit MEM13004B Work safely with molten metals/glass before they can acquire the competencies required by a number of other units in the Casting and Moulding field, such as MEM04001B Operate melting furnaces.

Where there are options within the pre-requisites then separate combinations or paths are shown. Where multiple paths (path 1, path 2 etc.) are shown then the most appropriate path should be chosen.

Qualification Pathways

There are many ways in which a person can gain a national qualification. Existing employees, trainees, apprentices, or pre-employment students may obtain qualifications. The achievement of competence is what matters, not the way in which it is achieved.

Possible pathways may include:

- assessment only pathway
- combination of on-the-job and institution-based training
- institution-based training programs
- on-the-job training

Skills recognition pathways including New Apprenticeships

The Metal and Engineering Training Package provides national qualification outcomes based on recognition of competency achievement. These qualifications can be accessed through traineeship and apprenticeship pathways available under the New Apprenticeship System.

These qualifications may also be achieved through other pathways which do not involve a contract of training, such as recognition of prior learning.

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However in all cases, achievement or recognition of competence is necessary in all of the required units of competency to be awarded a national qualification.

Customisation of qualifications

Selection and use of Units of Competency

All qualifications in the Metal and Engineering Training Package have the capacity for customisation to suit the needs of enterprises and learners. Options for selecting units of competency are included to enable customised training pathways to be followed and recognised by a qualification. In addition, the Range of Variables in the units of competency are designed to provide sufficient scope for the application of the units across the spectrum of work performed in Metal and Engineering and related industries.

There is further scope for customisation of each qualification through the inclusion of units of competency drawn from other endorsed Training Packages. RTOs should exercise care to ensure that those units do not duplicate existing MEM05 units. The packaging rules for each qualification provide further information on how much of each qualification can be comprised of non-MEM05 units of competency. The selection of the units of competency applies where the non-MEM05 units are available for inclusion at the same qualification level.

NOTE:

MEM05 also contains "imported" units of competency. These units are formally introduced by MSA into MEM05 from other training packages. Imported units form part of the bank of available units in selected qualifications. They do not relate to the customisation guidelines in the preceding paragraph.

It is the responsibility of the RTO to determine the relative points value of any units drawn from other Training Packages. When determining the equivalent points value of non-MEM05 units the following factors should be considered:

- the complexity of the skill
- the amount of required knowledge and experience needed
- the amount of on and off the job training required
- the 'size' of the unit in terms of its use in the source qualification
- the relative 'value' of the unit in comparison with other units selected.

Recognition of a person's existing competencies is accommodated through the relevant processes described in the Assessment Guidelines section of this Training Package.

Qualification titles - additional descriptors

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An additional descriptor may be added to some qualification titles to illustrate a particular skills profile. This may be achieved by the addition of an occupational/functional pathway descriptor after the qualification title as shown on the qualification and/or transcript. This additional descriptor must be drawn from the approved list provided for each qualification and must be shown in brackets. For example, Certificate III in Engineering - Mechanical Trade (Refrigeration and Air-conditioning). There are no specific requirements associated with the use of these descriptors other than their use should reflect the choice of units of competency in the qualification. No other changes may be made to the qualification titles. Note that the addition of one of these descriptors to a qualification does not change the qualification's formal title or unique national code.

Reference to other occupational or functional pathways may be included on any qualification statement that is issued. This could be achieved by adding a pathway descriptor or sentence below the formal title of the qualification.

A summary of approved additional descriptors for qualification titles is shown below.

Summary of approved additional descriptors for qualification titles

Code	Title	Approved additional descriptors
MEM10105	Certificate I in Engineering	There are no approved additional descriptors for this qualification
MEM10205	Certificate I in Boating Services	There are no approved additional descriptors for this qualification
MEM20105	Certificate II in Engineering	Marine craft manufacturing; Surface finishing.
MEM20205	Certificate II in Engineering - Production Technology	Marine craft manufacturing; Surface finishing, Marine Craft Surface Finishing
MEM20305	Certificate II in Boating Services	There are no approved additional descriptors for this qualification
MEM20413	Certificate II in Engineering Pathways	There are no approved additional descriptors for this qualification
MEM30105	Certificate III in Engineering - Production Systems	Surface finishing, Marine Craft Surface Finishing
MEM30205	Certificate III in Engineering -	Refrigeration and Air-conditioning; Instrumentation; Maintenance;

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	Mechanical Trade	Patternmaking, Toolmaking; Watchmaking Machining.
MEM30305	Certificate III in Engineering - Fabrication Trade	Casting and Moulding; Heavy Fabrication; Light Fabrication; Maintenance; Patternmaking; Surface Finishing; Welding.
MEM30405	Certificate III in Engineering - Electrical/Electronic Trade	Refrigeration and Air-conditioning; Instrumentation; Maintenance; Marine Electronics.
MEM30505	Certificate III in Engineering - Technical	There are no approved additional descriptors for this qualification
MEM30605	Certificate III in Jewellery Manufacture	There are no approved additional descriptors for this qualification
MEM30705	Certificate III in Marine Craft Construction	There are no approved additional descriptors for this qualification
MEM30805	Certificate III in Locksmithing	There are no approved additional descriptors for this qualification
MEM30905	Certificate III in Boating Services	There are no approved additional descriptors for this qualification
MEM31010	Certificate III in Watch and Clock Service and Repair	There are no approved additional descriptors for this qualification
MEM31112	Certificate III in Engineering (Composites Trade)	There are no approved additional descriptors for this qualification
MEM40105	Certificate IV in Engineering	Refrigeration and Air-conditioning; Casting and Moulding; CNC programming; Fluid Power; Heavy Fabrication; Instrumentation; Maintenance; Marine Electronics; Mechatronics; Patternmaking; Robotics; Toolmaking; Welding, Watch and Clock Service and Repair
MEM40205	Certificate IV in Boating Services	There are no approved additional descriptors for this qualification
MEM40311	Certificate IV in Advanced Jewellery Manufacture	There are no approved additional descriptors for this qualification
MEM40412	Certificate IV in Engineering Drafting	There are no approved additional

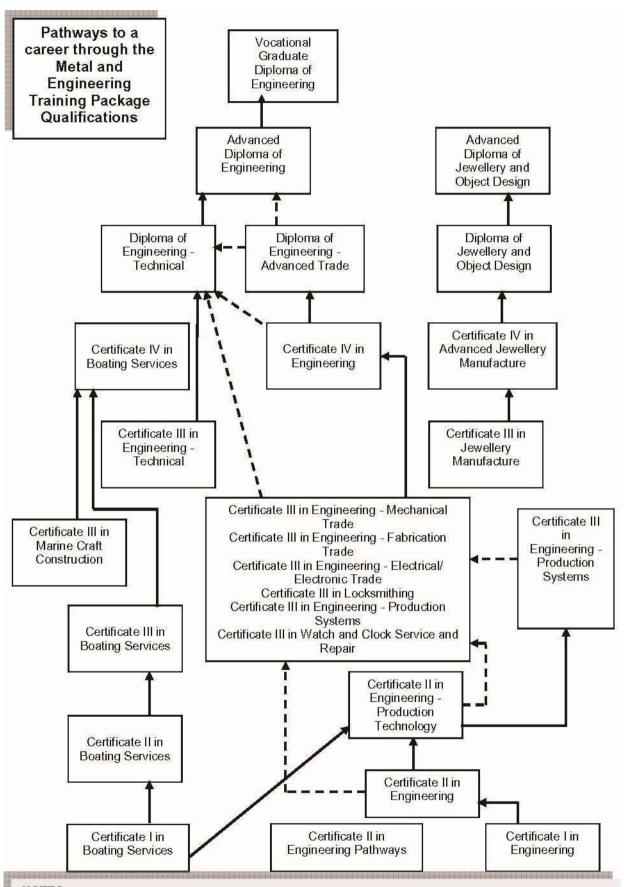
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		descriptors for this qualification
MEM50105	Diploma of Engineering - Advanced Trade	Refrigeration and Air conditioning; Casting and Moulding; CNC programming; Fluid Power; Heavy Fabrication; Instrumentation; Maintenance; Marine Electronics; Mechatronics; Metrology; Non-Destructive Testing; Patternmaking; Robotics; Toolmaking; Welding, Watch and Clock Service and Repair
MEM50212	Diploma of Engineering - Technical	Mechanical, Mechatronics, Manufacturing, Maintenance, Aeronautical, Avionic
MEM50311	Diploma of Jewellery and Object Design	There are no approved additional descriptors for this qualification
MEM60112	Advanced Diploma of Engineering	Mechanical, Mechatronics, Manufacturing, Maintenance, Aeronautical, Avionic
MEM60211	Advanced Diploma of Jewellery and Object Design	There are no approved additional descriptors for the qualification
MEM80112	Vocational Graduate Diploma of Engineering	There are no approved additional descriptors for the qualification

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MEM05 Qualification Pathways Diagram

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NOTES:

- . The arrows signify normal progression pathways
- All qualifications allow for direct entry
- Most qualifications allow for credit according to units completed
- Dashed lines are progression pathways between major occupational groupings in the workforce e.g. production
 to trade or trade to technician. These pathways may require additional training depending on previous electives
 completed.

Skill Sets

Definition

Skill sets are defined as single units of competency, or combinations of units of competency from an endorsed Training Package, which link to a licence or regulatory requirement, or defined industry need.

Wording on Statements of Attainment

Skill sets are a way of publicly identifying logical groupings of units of competency which meet an identified need or industry outcome. Skill sets are not qualifications.

Where skill sets are identified in a Training Package, the Statement of Attainment can set out the competencies a person has achieved in a way that is consistent and clear for employers and others. This is done by including the wording "these competencies meet [insert skill set title or identified industry area] need" on the Statement of Attainment. This wording applies only to skill sets that are formally identified as such in the endorsed Training Package. See the 2010 edition of the AQF Implementation Handbook for advice on wording on Statements of Attainment. http://www.aqf.edu.au/Portals/0/Documents/Handbook/AQF_Handbook_07.pdf

Skill Sets in this Training Package

MEMSS00001 Non Destructive Testing - Level 2 NDT practitioner

Historical and General Information

The Metal and Engineering Industry

The various sectors of the metal and engineering industry comprise about 50% of Australia's manufacturing industry in terms of value added share. In general, 85% of these industry sectors are comprised of small to medium enterprises. Each sector is involved in the manufacture, service and repair, and maintenance of products, tooling and equipment, as well as processes.

Engineering installation, repair and maintenance is also applied across most Australian industries. This aspect of applied engineering includes significant numbers of workers. Workforce numbers counted by industry and occupational classifications alone are misleading and unreliable. The current estimate of numbers of workers across Australian industries who are using engineering and manufacturing-engineering skills is approximately 650,000. The majority of these workers are not clearly identified in industry data and many are recorded as workers in other industries such as hospitals, retail etc.

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MEM05v11

Background to development of MEM30413 Certificate II in Engineering Pathways

The new Certificate II in Engineering Pathways is designed to develop both skills that are essential to seek employment and skills that relate directly to a manufacturing and engineering workplace. This Certificate is intended to provide the student with a set of competencies that collectively open up pathways into employment and/or partial credit towards an apprenticeship.

The new certificate has been developed to apply to a learning and assessment environment where access to structured on the job learning may either not be available or is minimal. It is envisaged that delivery will be supplemented by work placement when available.

The qualification is intended for people interested in exposure to an engineering or related working environment with a view to entering into employment in that area. The learners could be at school or students undertaking the qualification through another registered training organisation. The content has been developed to be fit for purpose, using existing MEM units where considered appropriate and ensuring any gaps are filled with new pathways units.

This certificate is consistent with the AQF level II as defined in the AQF Implementation Handbook. It will ensure that graduates of the course:

- demonstrate basic operational knowledge in a range of engineering tasks in machining, fabrication, assembly and tooling;
- apply basic skills to engineering tasks such as machining, fabrication and assembly;
- apply known solutions and techniques to given standard engineering tasks;
- perform engineering tasks where a choice between a limited number of alternative is required;
- assess and record information in relation to the operation of an engineering workplace;
 take limited responsibility for their work output and learning.

MEM05v9

The Metal and Engineering Training Package qualifications for engineering technicians and paraprofessionals were first endorsed in 2005, and cover the four engineering disciplines of mechanical, mechatronic, manufacturing and maintenance engineering.

Since endorsement of MEM05 Metal and Engineering Training Package, technology has advanced and it was identified in the MSA Continuous Improvement Plan in 2009 that there was a need to develop new units and update many individual units in the technician/paraprofessional qualifications. As well, MSA received requests to develop units in additional areas of technology, such as rapid manufacturing and heating, ventilation, air conditioning and refrigeration (HVAC/R).

The new units have been included as additional electives, with no change to the packaging rules. All the MEM05 Metal and Engineering Training Package qualifications will be reviewed in 2013 as part of the MEM05 review/streamlining project which commenced August 2012.

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In addition to the 73 new technician units, one new unit of competency has been developed in response to an approach from Sutton Tools (Maryborough in Victoria) in conjunction with Bendigo TAFE in 2011, to address the need for a new unit of competency for developing production machining skills for training existing workers in complex machine setting skills. Sutton Tools is one of the world's largest independent family owned cutting tool companies producing high-quality precision cutting tools for the industrial, trade and DIY markets. Sutton Tools is one of three companies chosen to feature in this year's Australian Made, Australian Grown (AMAG) 'Keep Australians Working' campaign. This new unit of competency will typically apply to senior operators undertaking volume production who have responsibility for machine set up to defined parameters, selection of materials and lubricants, establishment of datum points and basic marking out, as well as setting speeds, feeds and other machining parameters. This unit will be a new elective in the MEM20205 Certificate II in Engineering - Production Technology and MEM30105 Certificate III in Engineering - Production Systems and other qualifications requiring production machining skills.

MEM05v8

Project background

Drafting skills are widely used in many industry sectors within engineering and manufacturing and vary from basic entry of information into computer-aided design/drafting (CAD) files to participation in engineering design and the development of highly complex sets of drawings. The growth of CAD has seen a major change in drafting practice as manual drafting skills have become less standard. Most enterprises now use CAD software as the preferred means of generating design or detail drawings.

While the production of detail drawings is important to many sectors with MSA's coverage, for example, furnishing and textiles, clothing and footwear, this project was focused on the occupational outcomes of detail draftsperson, as well as CAD and drafting skills that are required by occupations covered by the MEM05 Metal and Engineering Training Package. The CAD skills of other industries in MSA's coverage will be addressed in the continuous improvement work being conducted for each sector.

The review and development of CAD skills was undertaken as part of a broader project to review the current MEM Diploma and Advanced Diploma engineering qualifications. This reflects the greater underpinning engineering skills and knowledge required for CAD which makes it less feasible to review design drafting as a separate activity.

The key industry drivers for change include:

- Changes to drafting software and hardware technology and consequent changes to skill application in the development of detail drawings.
- A requirement for more specific detail drawing skills for specialised industry sectors, for example, mechanical services, where current skill and knowledge coverage was not seen to be adequately addressed through more generic CAD units.
- Feedback since the MEM 2005 Review that changes in work roles and technology were leading to difficulty in accessing enough appropriate CAD units to package a well targeted qualification to meet a variety of industry applications.

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Inconsistency of AQF alignment and approach to delivering CAD training across
Australia, with both Training Package and state/territory accredited training available at
different times in a number of states/territories. In particular, the draft qualifications and
units of competency covered by this submission will replace a state accredited course in
NSW at the Certificate III level.

MEM05v7 Background

Composites trade certificate

Background

Manufacturing Skills Australia (MSA) were approached in 2009 by Composites Australia (CA), representing the composites sector, as well as the Queensland Department of Employment, Economic Development and Innovation seeking assistance in having the sector gain trade recognition by developing a trade Certificate III for the composites sector.

The composites sector is currently growing in importance as an employer as well as a supplier of fabricated component and products. Its reach goes from marine to aerospace as well as covering a wide range of everyday products. Composites are steadily replacing many traditional materials as well as allowing movement into areas where traditional materials would not be suitable. It is expanding into traditional metal fabrication and construction areas.

The development of a qualification to support a trade required wide national consultation with industry and the industrial parties. MSA contracted Total Training and Performance Solutions (TaPS) to undertake work on this project.

Industry drivers for change

The major industry drivers for the development of this qualification are outlined below:

- Industry and relevant agencies have requested assistance in having the sector gain trade recognition by developing a trade Certificate III for the composites sector.
- This is a sector which is growing and expanding into traditional metal fabrication and construction areas

While there are currently qualifications recognising production skills for this sector, there are no qualifications recognising the need for trade skills. The increasing technical sophistication of this sector is a further justification for the development of a trade qualification.

Aluminothermic welding

Background

Early in 2011 MSA was approached by members of the Hydrocarbons Assessor Network to assist with developing a unit of competency to meet the skills needs of employees and contractors who undertake aluminothermic welding in a field/remote environment.

MSA supported the development of a new unit of competency for this application and commissioned Total Training and Performance Solutions to undertake the work.

Industry drivers for change

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The industry reported to MSA that:

- aluminothermic welding is undertaken by process workers and contractors working in this sector
- the only existing unit available is specific to welding of rail and not applicable to this application
- there are safety and environmental issues in undertaking aluminothermic welding in this environment, as well as issues regarding consistency of training and assessment arising from the lack of a relevant endorsed unit of competency.

Industry representatives and RTOs advise that the addition of the new unit of competency to existing MEM qualifications will provide the basis for ensuring adequately skilled workers are undertaking this work, often in remote locations, in a developing sector.

MEM05v6 Background

Vocational Graduate Diploma of Engineering

Project Background

The project to develop the Vocational Graduate Diploma of Engineering was initiated in response to a request from the Manufacturing and Engineering Skills Advisory Board of Victoria for a Training Package based qualification to replace the current State accredited Advanced Diploma of Engineering - Principal Technical Officer qualification.

The development work for the qualification was undertaken by Richard Jenkins & Associates in conjunction with industry technical advisors. The project was overseen by the MSA MEM Board Sub-Committee. Consultations with industry organisations and Engineers Australia indicated national support for the development of a national qualification that would align to the accepted industry occupation of Principal Technical Officer.

Meeting Industry Needs

Paraprofessional engineering personnel are employed in many sectors and areas of manufacturing. The major Training Package covering the work of these paraprofessionals in manufacturing industry is the MEM05 Metal and Engineering Training Package. However, this Training Package has not had vocational qualifications aligned to all of the accepted skill levels for paraprofessional work especially those levels requiring a mixture of technical and technical leadership positions. In particular there has not been a national qualification to match the Principal Technical Officer level in industry. This level is recognised in relevant Awards and Agreements, including in some cases, variations of the Principal Technical Officer title. The MEM80111 Vocational Graduate Diploma of Engineering which is now being submitted for endorsement will be the first national qualification to align to the Principal Technical Officer occupation.

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The MEM80111 Vocational Graduate Diploma of Engineering also meets the needs of industry for a vocational qualification to align to the internationally accepted designation of Engineering Technologist. This level is recognised through an Accord of Engineering Associations known as the Sydney Accord. The signatory body in Australia is Engineers Australia which has given support for the endorsement of the MEM80111 Vocational Graduate Diploma of Engineering. Engineers Australia has also offered to assist MSA in promoting the MEM80111 Vocational Graduate Diploma of Engineering and in developing promotional and explanatory material.

Certificate IV in Advanced Jewellery Manufacture

Project background

The MEM40311 Certificate IV in Advanced Jewellery Manufacture has been specifically developed to be delivered to people who are existing jewellery tradespersons or delivered to apprentices in a jewellery-related trade who choose to study at a higher level during their apprenticeship. The qualification packaging has been developed on an assumption that competency will be developed through a combination of on and off the job learning strategies. The qualification may also be achieved through formal skills recognition processes.

Meeting industry needs

The jewellery design and manufacture industry in Australia generates approximately \$889.5 million in revenue, contributing an estimated \$227.1 million to the Australian GDP while employing about 4,191 people. (*IBISWorld Industry Report C2941 Jewellery Manufacturing in Australia, December 2009 Raghu Rajakumar*).

Employees within the industry design and manufacture a range of jewellery and object products, including custom-made, one-off designs, mass produced designs, costume jewellery, mint coins, badges, medals and church ware. Typically workers work with silverware, precious or semi-precious metal and stones. Industry operators may also be involved with designing, manufacturing, engraving, chasing or etching jewellery or precious metal, and selling these products to wholesalers or in certain instances, directly to retailers.

Current coverage within the MEM05 Metal and Engineering Training Package targets the Certificate III trade level outcome which provides the essential technical skills for jewellery manufacturers. This new Certificate IV qualification addresses industry need for more extensive and specialised skills in areas such as engraving and gem setting, and covers skills required to work with a greater range of materials and more complex items. It builds upon trade level skills and encompasses some design units to support a well-rounded outcome for those providing custom-made items.

The revised MEM05 Metal and Engineering Training Package

The MEM05 Metal and Engineering Training Package was developed to replace the MEM98 Metal and Engineering Training Package. The Training Package is designed to meet the training and skills recognition needs of the Australian engineering industry sector. It covers the competencies used by people employed in the manufacturing, engineering and related services industries.

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It also provides access to the apprenticeship streams provided by the National Metal and Engineering Industry Competency Standards leading to national qualifications, with traineeship pathways also available. It also enables further career advancement beyond trade apprenticeship and technical traineeship, with progression to Advanced Diploma.

New qualifications for technical workers were added to MEM05 to more accurately reflect the nature of their work. These qualifications make a distinction between technical work and that of tradespersons. In particular, a new Diploma and Advanced Diploma of Engineering were developed to meet the needs of technical workers and para-professionals in the engineering field. For the current Training Package, four disciplines were selected as priority areas. These disciplines are as follows:

- Mechanical
- Mechatronics
- Maintenance
- Manufacturing

Other disciplines will be added to the qualifications over the life of the training package.

There occurred a simplification of some of the qualification titles, as well as changes to the list of qualification descriptors that may be added by RTOs.

The bank of units of competency was revised and extended. Part of the revision included bringing all units to the current approved format. Further information was added to each unit to assist users.

Employability Skills

Employability Skills replacing Key Competency information from 2006

In May 2005, the approach to incorporate Employability Skills within Training Package qualifications and units of competency was endorsed. As a result, from 2006 Employability Skills will progressively replace Key Competency information in Training Packages.

Background to Employability Skills

Employability Skills are also sometimes referred to as generic skills, capabilities or Key Competencies. The Employability Skills discussed here build on the Mayer Committee's Key Competencies, which were developed in 1992 and attempted to describe generic competencies for effective participation in work.

The Business Council of Australia (BCA) and the Australian Chamber of Commerce and Industry (ACCI), produced the *Employability Skills for the Future* report in 2002 in consultation with other peak employer bodies and with funding provided by the Department of Education, Science and Training (DEST) and the Australian National Training Authority (ANTA). Officially released by Dr Nelson (Minister for Education, Science and Training) on 23 May 2002, copies of the report are available from the DEST website at: http://www.dest.gov.au/archive/ty/publications/employability_skills/index.htm.

The report indicated that business and industry now require a broader range of skills than the Mayer Key Competencies Framework and featured an Employability Skills Framework identifying eight Employability Skills*:

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- communication
- teamwork
- problem solving
- initiative and enterprise
- planning and organising
- self-management
- learning
- · technology.

The report demonstrated how Employability Skills can be further described for particular occupational and industry contexts by sets of facets. The facets listed in the report are the aspects of the Employability Skills that the sample of employers surveyed identified as being important work skills. These facets were seen by employers as being dependent both in their nature and priority on an enterprise's business activity.

*Personal attributes that contribute to employability were also identified in the report but are not part of the Employability Skills Framework.

Employability Skills Framework

The following table contains the Employability Skills facets identified in the report *Employability Skills for the Future*.

Skill	Facets
	Aspects of the skill that employers identify as important. The nature and application of these facets will vary depending on industry and job type.
Communication that contributes to productive and harmonious relations across employees and customers	 listening and understanding speaking clearly and directly writing to the needs of the audience negotiating responsively reading independently empathising using numeracy effectively understanding the needs of internal and external customers persuading effectively establishing and using networks being assertive sharing information speaking and writing in languages other than English
Teamwork that contributes to productive working relationships and outcomes	 working across different ages irrespective of gender, race, religion or political persuasion working as an individual and as a member of

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	a taam
	a team
	 knowing how to define a role as part of the team
	applying teamwork to a range of situations e.g. futures planning and crisis problem solving
	identifying the strengths of team memberscoaching and mentoring skills, including giving feedback
Problem solving that contributes to productive outcomes	developing creative, innovative and practical solutions
	 showing independence and initiative in identifying and solving problems
	 solving problems in teams
	 applying a range of strategies to problem solving
	• using mathematics, including budgeting and financial management to solve problems
	• applying problem-solving strategies across a range of areas
	• testing assumptions, taking into account the context of data and circumstances
	resolving customer concerns in relation to complex project issues
Initiative and enterprise that contribute	adapting to new situations
to innovative outcomes	developing a strategic, creative and long-term vision
	being creative
	• identifying opportunities not obvious to others
	 translating ideas into action
	• generating a range of options
	initiating innovative solutions
Planning and organising that contribute to long and short-term strategic planning	 managing time and priorities - setting time lines, coordinating tasks for self and with others
	being resourceful
	taking initiative and making decisions
	 adapting resource allocations to cope with contingencies
	 establishing clear project goals and deliverables
	allocating people and other resources to tasks
	planning the use of resources, including time management

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	• participating in continuous improvement and planning processes
	 developing a vision and a proactive plan to accompany it
	• predicting - weighing up risk, evaluating
	alternatives and applying evaluation criteriacollecting, analysing and organising
	information
	understanding basic business systems and
	their relationships
Self-management that contributes to	having a personal vision and goals
employee satisfaction and growth	evaluating and monitoring own performance
	having knowledge and confidence in own ideas and visions
	 articulating own ideas and visions
	 taking responsibility
Learning that contributes to ongoing	managing own learning
improvement and expansion in employee	• contributing to the learning community at the
and company operations and outcomes	workplace
	• using a range of mediums to learn -
	mentoring, peer support and networking, IT and courses
	applying learning to technical issues (e.g.
	learning about products) and people issues (e.g. interpersonal and cultural aspects of
	work)
	having enthusiasm for ongoing learning
	• being willing to learn in any setting - on and off the job
	being open to new ideas and techniques
	 being prepared to invest time and effort in learning new skills
	acknowledging the need to learn in order to accommodate change
Technology that contributes to the	having a range of basic IT skills
effective carrying out of tasks	• applying IT as a management tool
	using IT to organise data
	being willing to learn new IT skills
	having the OHS knowledge to apply technology
	 having the appropriate physical capacity

Employability Skills Summary

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An Employability Skills Summary exists for each qualification. Summaries provide a lens through which to view Employability Skills at the qualification level and capture the key aspects or facets of the Employability Skills that are important to the job roles covered by the qualification. Summaries are designed to assist trainers and assessors to identify and include important industry application of Employability Skills in learning and assessment strategies.

The following is important information for trainers and assessors about Employability Skills Summaries.

- Employability Skills Summaries provide examples of how each skill is applicable to the job roles covered by the qualification.
- Employability Skills Summaries contain general information about industry context which is further explained as measurable outcomes of performance in the units of competency in each qualification.
- The detail in each Employability Skills Summary will vary depending on the range of job roles covered by the qualification in question.
- Employability Skills Summaries are not exhaustive lists of qualification requirements or checklists of performance (which are separate assessment tools that should be designed by trainers and assessors after analysis at the unit level).
- Employability Skills Summaries contain information that may also assist in building learners' understanding of industry and workplace expectations.

Examples from this Training Package of Employability Skills

Unit component	Example of embedded Employability Skill
Unit Title	Manufacture watch and clock components
Unit Descriptor	This unit competency covers manufacturing watch and clock components using a range of general and specialist machines and engineering techniques.
Element	Plan and organise the project
Performance Criteria	Select appropriate equipment and tools to undertake process
	Plan suitable method of production
	Undertake measurements to task tolerances
Range Statement	Working drawings may include sketch or illustration by hand, including dimensions
	Replacement parts may include wheels and pinions, arbors and pivots, click springs, ratchet wheel, setting lever springs.
Required Skills and Knowledge	Interpreting watch and clock drawings, manuals and other documentation that provide information of part design and tolerances

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Unit component Example of embedded Employability Skill

Performing milling operations using milling attachment on a

watch and clockmaker's lathe or a bench mill.

Knowledge of typical materials used in watch and clock

making

Selecting and preparing cutting tools.

Evidence Guide Manufacture, finish and fit replacement watch or clock

components to original tolerances.

Select and use appropriate hand tools.

Assessment Guidelines

Introduction

These Assessment Guidelines provide the endorsed framework for assessment of units of competency in this Training Package. They are designed to ensure that assessment is consistent with the *Australian Quality Training Framework (AQTF) Essential Standards for Initial and Continuing Registration*. Assessments against the units of competency in this Training Package must be carried out in accordance with these Assessment Guidelines.

Assessment System Overview

This section provides an overview of the requirements for assessment when using this Training Package, including a summary of the AQTF requirements; licensing/registration requirements; and assessment pathways.

Quality assessment underpins the credibility of the vocational education and training sector. The Assessment Guidelines of a Training Package are an important tool in supporting quality assessment.

Assessment within the National Skills Framework is the process of collecting evidence and making judgements about whether competency has been achieved to confirm whether an individual can perform to the standards expected in the workplace, as expressed in the relevant endorsed unit of competency.

Assessment must be carried out in accordance with the:

- benchmarks for assessment
- specific industry requirements
- · principles of assessment
- rules of evidence
- assessment requirements set out in the AQTF.

Benchmarks for Assessment

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The endorsed units of competency in this Training Package are the benchmarks for assessment. As such, they provide the basis for nationally recognised Australian Qualifications Framework (AQF) qualifications and Statements of Attainment issued by Registered Training Organisations (RTOs).

Principles of Assessment

All assessments carried out by RTOs are required to demonstrate compliance with the principles of assessment:

- validity
- reliability
- flexibility
- fairness
- sufficiency

These principles must be addressed in the:

- design, establishment and management of the assessment system for this Training Package
- development of assessment tools
- conduct of assessment.

Validity

Assessment is valid when the process is sound and assesses what it claims to assess. Validity requires that:

- (a) assessment against the units of competency must cover the broad range of skills and knowledge that are essential to competent performance
- (b) assessment of knowledge and skills must be integrated with their practical application
- (c) judgement of competence must be based on sufficient evidence (that is, evidence gathered on a number of occasions and in a range of contexts using different assessment methods). The specific evidence requirements of each unit of competency provide advice on sufficiency

Reliability

Reliability refers to the degree to which evidence presented for assessment is consistently interpreted and results in consistent assessment outcomes. Reliability requires the assessor to have the required competencies in assessment and relevant vocational competencies (or to assess in conjunction with someone who has the vocational competencies). It can only be achieved when assessors share a common interpretation of the assessment requirements of the unit(s) being assessed.

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Flexibility

To be flexible, assessment should reflect the candidate's needs; provide for recognition of competencies no matter how, where or when they have been acquired; draw on a range of methods appropriate to the context, competency and the candidate; and support continuous competency development.

Fairness

Fairness in assessment requires consideration of the individual candidate's needs and characteristics, and any reasonable adjustments that need to be applied to take account of them. It requires clear communication between the assessor and the candidate to ensure that the candidate is fully informed about, understands and is able to participate in, the assessment process, and agrees that the process is appropriate. It also includes an opportunity for the person being assessed to challenge the result of the assessment and to be reassessed if necessary.

Sufficiency

Sufficiency relates to the quality and quantity of evidence assessed. It requires collection of enough appropriate evidence to ensure that all aspects of competency have been satisfied and that competency can be demonstrated repeatedly. Supplementary sources of evidence may be necessary. The specific evidence requirements of each unit of competency provide advice on sufficiency. Sufficiency is also one of the rules of evidence.

Rules of Evidence

The rules of evidence guide the collection of evidence that address the principles of validity and reliability, guiding the collection of evidence to ensure that it is valid, sufficient, current and authentic.

Valid

Valid evidence must relate directly to the requirements of the unit of competency. In ensuring evidence is valid, assessors must ensure that the evidence collected supports demonstration of the outcomes and performance requirements of the unit of competency together with the knowledge and skills necessary for competent performance. Valid evidence must encapsulate the breadth and depth of the unit of competency, which will necessitate using a number of different assessment methods.

Sufficient

Sufficiency relates to the quality and quantity of evidence assessed. It requires collection of enough appropriate evidence to ensure that all aspects of competency have been satisfied and that competency can be demonstrated repeatedly. Supplementary sources of evidence may be necessary. The specific evidence requirements of each unit of competency provide advice on sufficiency.

Current

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In assessment, currency relates to the age of the evidence presented by a candidate to demonstrate that they are still competent. Competency requires demonstration of current performance, so the evidence collected must be from either the present or the very recent past.

Authentic

To accept evidence as authentic, an assessor must be assured that the evidence presented for assessment is the candidate's own work.

Assessment Requirements of the Australian Quality Training Framework

Assessment leading to nationally recognised AQF qualifications and Statements of Attainment in the vocational education and training sector must meet the requirements of the AQTF as expressed in the AQTF 2010 Essential Standards for Registration.

The AQTF 2010 Essential Standards for Initial and Continuing Registration can be downloaded from < www.training.com.au>.

The following points summarise the assessment requirements.

Registration of Training Organisations

Assessment must be conducted by, or on behalf of, an RTO formally registered by a State or Territory Registering Body in accordance with the AQTF The RTO must have the specific units of competency and/or AQF qualifications on its scope of registration.

Quality Training and Assessment

Each RTO must provide quality training and assessment across all its operations. See the AQTF 2010 *Essential Standards for Initial and Continuing Registration*, Standard 1.

Assessor Competency Requirements

Each person involved in training, assessment or client service must be competent for the functions they perform. AQTF 2010 *Essential Standards for Initial and Continuing Registration*, Standard 1 for assessor (and trainer) competency requirements. See also the AQTF 2010 *Users Guide to the Essential Standards for Registration* Appendix 2.

Assessment Requirements

The RTOs assessments, including RPL, must meet the requirements of the relevant endorsed Training Package. See the AQTF 2010 *Essential Standards for Initial and Continuing Registration*.

Assessment Strategies

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Each RTO must have strategies for training and assessment that meet the requirements of the relevant Training Package or accredited course and are developed in consultation with industry stakeholders. See the AQTF 2010 *Essential Standards for Initial and Continuing Registration*.

National Recognition

Each RTO must recognise the AQF qualifications and Statements of Attainment issued by any other RTO. See the AQTF 2010 Essential Standards for Initial and Continuing Registration.

Access and Equity and Client Outcomes

Each RTO must adhere to the principles of access and equity and maximise outcomes for its clients. See the AQTF 2010 Essential Standards for Initial and Continuing Registration.

Monitoring Assessments

Training and/or assessment provided on behalf of the RTO must be monitored to ensure that it is in accordance with all aspects of the AQTF 2010 *Essential Standards for Initial and Continuing Registration*.

Recording Assessment Outcomes

Each RTO must manage records to ensure their accuracy and integrity. See the AQTF 2010 *Essential Standards for Initial and Continuing Registration*.

Issuing AQF Qualifications and Statements of Attainment

Each RTO must issue AQF qualifications and Statements of Attainment that meet the requirements of the current AQF Implementation Handbook and the endorsed Training Packages within the scope of its registration. An AQF qualification is issued once the full requirements for a qualification, as specified in the nationally endorsed Training Package are met. A Statement of Attainment is issued when an individual has completed one or more units of competency from nationally recognised qualification(s)/courses(s). See the AQTF and the edition of the AQF Implementation Handbook-available on the AQF Council website < www.aqf.edu.au>.

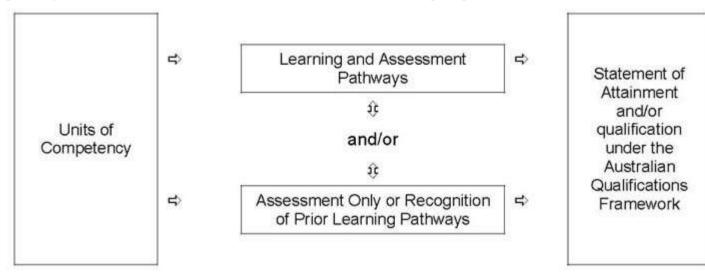
Pathways

The competencies in this Training Package may be attained in a number of ways including through:

- formal or informal education and training
- experiences in the workplace
- general life experience, and/or
- any combination of the above.

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Assessment under this Training Package leading to an AQF qualification or Statement of Attainment may follow a learning and assessment pathway, an assessment-only or recognition pathway, or a combination of the two as illustrated in the following diagram.



Each of these assessment pathways leads to full recognition of competencies held - the critical issue is that the candidate is competent, not how the competency was acquired.

Assessment, by any pathway, must comply with the assessment requirements set out in the Assessment Guidelines of the Training Package, and the AQTF, where relevant, the Australian Qualifications Framework.

Learning and Assessment Pathways

Usually, learning and assessment are integrated, with assessment evidence being collected and feedback provided to the candidate at any time throughout the learning and assessment process.

Learning and assessment pathways may include structured programs in a variety of contexts using a range of strategies to meet different learner needs. Structured learning and assessment programs could be: group-based, work-based, project-based, self-paced, action learning-based; conducted by distance or e-learning; and/or involve practice and experience in the workplace.

Learning and assessment pathways to suit Australian Apprenticeships have a mix of formal structured training and structured workplace experience with formative assessment activities through which candidates can acquire and demonstrate skills and knowledge from the relevant units of competency.

Credit Pathways

Credit is the value assigned for the recognition of equivalence in content between different types of learning and/or qualifications which reduces the volume of learning required to achieve a qualification.

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Credit arrangements must be offered by all RTOs that offer Training Package qualifications. Each RTO must have a systematic institutional approach with clear, accessible and transparent policies and procedures.

Competencies already held by individuals can be formally assessed against the units of competency in this Training Package, and should be recognised regardless of how, when or where they were acquired, provided that the learning is relevant to the unit of competency outcomes.

Recognition of Prior Learning

Recognition of Prior Learning (RPL) is an assessment process which determines the credit outcomes of an individual application for credit.

The availability of RPL provides all potential learners with access to credit opportunities.

The recognition of prior learning pathway is appropriate for candidates who have previously attained skills and knowledge and who, when enrolling in qualifications, seek to shorten the duration of their training and either continue or commence working. This may include the following groups of people:

existing workers; individuals with overseas qualifications; recent migrants with established work histories; people returning to the workplace; and people with disabilities or injuries requiring a change in career.

As with all assessment, RPL assessment should be undertaken by academic or teaching staff with expertise in the subject, content of skills area, as well as knowledge of and expertise in RPL assessment policies and procedures.

Assessment methods used for RPL should provide a range of ways for individuals to demonstrate that they have met the required outcomes and can be granted credit. These might include:

- questioning (oral or written) consideration of a portfolio and review of contents
 consideration of third party reports and/or other documentation such as documentation
 such as articles, reports, project material, papers, testimonials or other products prepared
 by the RPL applicant that relate to the learning outcomes of the relevant qualification
 component mapping of learning outcomes from prior formal or non-formal learning to the
 relevant qualification components
- observation of performance, and participation in structured assessment activities the individual would normally be required to undertake if they were enrolled in the qualification component/s.

In a RPL pathway, the candidate provides current, quality evidence of their competency against the relevant unit of competency. This process may be directed by the candidate and verified by the assessor. Where the outcomes of this process indicate that the candidate is competent, structured training is not required. The RPL requirements of the AQTF must be met.

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As with all assessment, the assessor must be confident that the evidence indicates that the candidate is currently competent against the endorsed unit of competency. This evidence may take a variety of forms and might include certification, references from past employers, testimonials from clients, work samples and/or observation of the candidate. The onus is on candidates to provide sufficient evidence to satisfy assessors that they currently hold the relevant competencies. In judging evidence, the assessor must ensure that the evidence of prior learning is:

- authentic (the candidate's own work);
- valid (directly related to the current version of the relevant endorsed unit of competency);
- reliable (shows that the candidate consistently meets the endorsed unit of competency);
- current (reflects the candidate's current capacity to perform the aspect of the work covered by the endorsed unit of competency); and
- sufficient (covers the full range of elements in the relevant unit of competency and addresses the four dimensions of competency, namely task skills, task management skills, contingency management skills, and job/role environment skills).

Credit Transfer

Credit transfer is a process which provides learners with agreed and consistent credit outcomes based on equivalences in content between matched qualifications.

This process involves education institutions:

- mapping, comparing and evaluating the extent to which the defined learning outcomes and assessment requirements of the individual components of one qualification are equivalent to the learning outcomes and assessment requirements of the individual components of another qualification
- making an educational judgment of the credit outcomes to be assigned between the matched components of the two qualifications
- setting out the agreed credit outcomes in a documented arrangement or agreement, and publicising the arrangement/agreement and credit available.

Combination of Pathways

Credit may be awarded on the basis of a combination of credit transfer plus an individual RPL assessment for additional learning. Once credit has been awarded on the basis of RPL, subsequent credit transfer based on these learning outcomes should not include revisiting the RPL assessment but should be based on credit transfer or articulation or other arrangements between providers.

Where candidates for assessment have gained competencies through work and life experience and gaps in their competence are identified, or where they require training in new areas, a combination of pathways may be appropriate.

In such situations, the candidate may undertake an initial assessment to determine their current competency. Once current competency is identified, a structured learning and assessment program ensures that the candidate acquires the required additional competencies identified as gaps.

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Assessor Requirements

This section identifies the specific requirements on the vocational competence and experience for assessors, to ensure that they meet the needs of industry and their obligations under AQTF, and clarifies how others may contribute to the assessment process where one person alone does not hold all the required competencies.

Assessor Competencies

The AQTF specifies mandatory competency requirements for assessors. For information, Element 1.4 from the AQTF 2007 *Essential Standards for Registration* follows:

- 1.4 Training and assessment is delivered by trainers and assessors who:
 - a) have the necessary training and assessment competencies as determined by the National Quality Council or its successors, and
 - b) have the relevant vocational competencies at least to the level being delivered or assessed, and
 - c) can demonstrate current industry skills directly relevant to the training/assessment being undertaken, and
 - d) continue developing their Vocational Education and Training (VET) knowledge and skills as well as their industry currency and trainer/assessor competence.
 - * See AQTF 2010 Users Guide to the Essential Standards for Registration Appendix 2

Designing Assessment Tools

This section provides an overview on the use and development of assessment tools.

Use of Assessment Tools

Assessment tools provide a means of collecting the evidence that assessors use in making judgments about whether candidates have achieved competency.

There is no set format or process for the design, production or development of assessment tools. Assessors may use prepared assessment tools, such as those specifically developed to support this Training Package, or they may develop their own.

Using Prepared Assessment Tools

If using prepared assessment tools, assessors should ensure these relate to the current version of the relevant unit of competency. The current unit of competency can be checked on the National Register < www.training.gov.au>.

Developing Assessment Tools

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When developing assessment tools, assessors must ensure that they:

- are benchmarked against the relevant unit or units of competency
- are reviewed as part of the continuous improvement of assessment strategies as required under Standard 1 of the AOTF 2007
- meet the assessment requirements expressed in Standard 1 of the AQTF 2010 Essential Standards for Initial and Continuing Registration.

A key reference for assessors developing assessment tools is TAE10 Training and Education Training Package.

Language, Literacy and Numeracy

The design of assessment tools must reflect the language, literacy and numeracy competencies required for the performance of a task in the workplace and not exceed these expectations.

Conducting Assessment

This section details the mandatory assessment requirements and provides information on equity in assessment including reasonable adjustment.

Mandatory Assessment Requirements

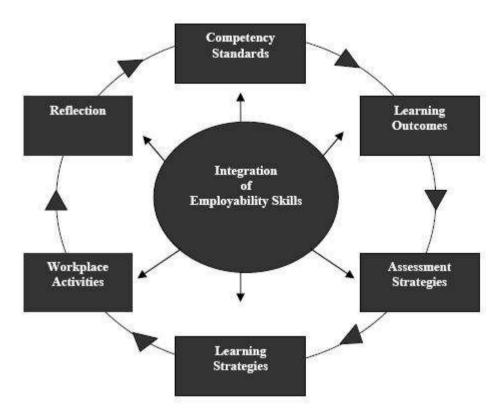
Assessments must meet the criteria set out in the 2010 Essential Standards for Initial and Continuing Registration. For information, the mandatory assessment requirements from Standard 1 from the AQTF 2010 Essential Standards for Initial and Continuing Registration are as follows:

- 1.5 Assessment, including Recognition of Prior Learning:
 - a) meets the requirements of the relevant Training Package or accredited course,
 - b) is conducted in accordance with the principles of assessment and the rules of evidence, and
 - c) meets workplace and, where relevant, regulatory requirements.
 - d) is systematically validated.

Assessment of Employability Skills

Employability Skills are integral to workplace competency. As such they must be considered in the design, customisation, delivery and assessment of vocational education and training programs in an integrated and holistic way, as represented diagrammatically below.

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Employability Skills are embedded and explicit within each unit of competency, and an Employability Skills Summary is available for each qualification. Training providers must use Employability Skills information in order to design valid and reliable training and assessment strategies. This analysis could include:

- reviewing units of competency to locate relevant Employability Skills and determine how they are applied within the unit
- analysing the Employability Skills Summary for the qualification in which the unit or units are packaged to help clarify relevant industry and workplace contexts and the
- application of Employability Skills at that qualification outcome
- designing training and assessment to address Employability Skills requirements.

The National Quality Council has endorsed a model for assessing and reporting Employability Skills, which contains further suggestions about good practice strategies in teaching, assessing, learning and reporting Employability Skills. The model is available from < http://www.training.com.au/>.

The endorsed approach includes learners downloading qualification specific Employability Skills Summaries for Training Package qualifications from an online repository at http://employabilityskills.training.com.au

For more information on Employability Skills in Manufacturing Industry Skills Council Training Packages go to the Manufacturing Industry Skills Council website at http://www.mskills.com.au.

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Employability Skills are reported on each qualification using the following statement on the qualification testamur: "A summary of the Employability Skills developed through this qualification can be downloaded from http://employabilityskills.training.com.au"

Access and Equity

An individual's access to the assessment process should not be adversely affected by restrictions placed on the location or context of assessment beyond the requirements specified in this Training Package: training and assessment must be bias-free.

Under the rules for their development, Training Packages must reflect and cater for the increasing diversity of Australia's VET clients and Australia's current and future workforce. The flexibilities offered by Training Packages should enhance opportunities and potential outcomes for all people so that we can all benefit from a wider national skills base and a shared contribution to Australia's economic development and social and cultural life.

Reasonable adjustments

It is important that education providers take meaningful, transparent and reasonable steps to consult, consider and implement reasonable adjustments for students with disability.

Under the *Disability Standards for Education 2005*, education providers must make reasonable adjustments for people with disability to the maximum extent that those adjustments do not cause that provider unjustifiable hardship. While "reasonable adjustment" and "unjustifiable hardship" are different concepts and involve different considerations, they both seek to strike a balance between the interests of education providers and the interests of students with and without disability.

An adjustment is any measure or action that a student requires because of their disability, and which has the effect of assisting the student to access and participate in education and training on the same basis as students without a disability. An adjustment is reasonable if it achieves this purpose while taking into account factors such as the nature of the student"s disability, the views of the student, the potential effect of the adjustment on the student and others who might be affected, and the costs and benefits of making the adjustment.

An education provider is also entitled to maintain the academic integrity of a course or program and to consider the requirements or components that are inherent or essential to its nature when assessing whether an adjustment is reasonable. There may be more than one adjustment that is reasonable in a given set of circumstances; education providers are required to make adjustments that are reasonable and that do not cause them unjustifiable hardship.

The Training Package Guidelines provides more information on reasonable adjustment, including examples of adjustments. *Go to* http://www.deewr.gov.au/tpdh/Pages/home.aspx.

Further Sources of Information

The section provides a listing of useful contacts and resources to assist assessors in planning, designing, conducting and reviewing of assessments against this Training Package.

Contacts

Manufacturing Skills Australia

Street Address

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Level 3, 104 Mount Street

North Sydney NSW 2060

Postal Address:

PO Box 289

North Sydney NSW 2059

Ph: +612 9955 5500

Fax: +612 9955 8044

Email: info@mskills.com.au Web: www.mskills.com.au

For information on the TAE10 Training and Education Training Package contact:

Innovation & Business Skills Australia

Telephone: (03) 9815 7000 Facsimile: (03) 9815 7001 Email: virtual@ibsa.org.au

Web: www.ibsa.org.au

General Resources

AQF Implementation Handbook, Fourth Edition 2007. Australian Qualifications Framework Advisory Board, 2002 < www.aqf.edu.au>

Australian Quality Training Framework (AQTF) and AQTF 2010 Users" Guide to the Essential Standards for Registration

http://www.training.com.au/pages/menuitem5cbe14d51b49dd34b225261017a62dbc.aspx

For general information and resources go to http://www.training.com.au/

The National Register is an electronic database providing comprehensive information about RTOs, Training Packages and accredited courses - < www.training.gov.au>

The Training Package Development Handbook site provides National Quality Council policy for the development of Training Packages. The site also provides guidance material for the application of that policy, and other useful information and links.

http://www.deewr.gov.au/Skills/Overview/Policy/TPDH/Pages/main.aspx

Assessment Resources

Registered training organisations (RTOs) are at the forefront of vocational education and training (VET) in Australia. They translate the needs of industry into relevant, quality, client-focussed training and assessment.

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RTOs should strive for innovation in VET teaching and learning practices and develop highly flexible approaches to assessment which take cognisance of specific needs of learners, in order to improve delivery and outcomes of training.

Resources can be purchased or accessed from TVET Australia provides an integrated service to enable users of the national training system to identify and acquire training materials, identify copyright requirements and enter licenses for use of that material consistent with the scope and direction of the NQC. http://www.productservices.tvetaustralia.com.au/

MEM05 Assessment Advice

It is important that assessors are familiar with the use of the Metal and Engineering Competency Standards and the agreed industrial processes for their implementation in workplaces. Manufacturing Skills Australia can provide a list of approved organisations that provide an Implementing Competency Standards Program that will assist assessors.

Advice on integrated assessment

The Metal and Engineering Training Package is comprised of units of competency that will rarely be used in isolation. All units will form part of a person's job role. No single unit of competency can be acquired in isolation and therefore opportunities for integrated learning and assessment activities should always be explored. Careful consideration of the profile of competencies will identify groups of units where integrated assessment (or co-assessment) can be applied.

Adoption of integrated assessment can provide significant savings in time, cost and effort of assessors and candidates. Assessment tools should be designed so that assessment evidence can be gathered for a group of units and the outcomes identified with those units. This approach can be quite adequately used to also deal with prerequisites.

Advice on assessment of Prerequisite Units

The Metal and Engineering Training Package units of competency are built on a structure of accumulated skills and knowledge. This means that there are hierarchies of skills and knowledge that are built up from a range of competencies. Any units of competency that underpin others are listed as prerequisites.

The use of the term 'prerequisite' has been used for many years in the Metal and Engineering units of competency. In terms of training delivery and assessment, the term 'prerequisite' means that a person cannot be deemed 'competent' in the higher level unit until they are deemed competent in the prerequisite units. An RTO may choose an integrated assessment approach (see above). In this case the actual assessment of prerequisites may occur concurrently with other units.

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MEM05 Licensing requirements

Specific licenses may be required in some jobs. The local regulations should be checked for details. The industry is generally subject to a range of regulatory control. These vary with the nature of the work and to some extent on its location as most regulations are State based and some are enforced by local government. This Training Package allows for these differences without mandating them to specific units of competency which would not be appropriate.

Selected units of competency and qualifications in this Training Package have been designed to satisfy or partly satisfy the licensing requirements of various industry sectors.

This Metal and Engineering Training Package publication provides advisory information based on discussions with representatives of industry and regulators. All possible care has been taken in the preparation of this material, however, persons should not rely solely on this publication on matters involving industry specific current or proposed licensing requirements or arrangements.

Competency Standards

What is competency?

The broad concept of industry competency concerns the ability to perform particular tasks and duties to the standard of performance expected in the workplace. Competency requires the application of specified skills, knowledge and attitudes relevant to effective participation in an industry, industry sector or enterprise.

Competency covers all aspects of workplace performance and involves performing individual tasks; managing a range of different tasks; responding to contingencies or breakdowns; and, dealing with the responsibilities of the workplace, including working with others. Workplace competency requires the ability to apply relevant skills, knowledge and attitudes consistently over time and in the required workplace situations and environments. In line with this concept of competency Training Packages focus on what is expected of a competent individual in the workplace as an outcome of learning, rather than focusing on the learning process itself.

Competency standards in Training Packages are determined by industry to meet identified industry skill needs. Competency standards are made up of a number of units of competency each of which describes a key function or role in a particular job function or occupation. Each unit of competency within a Training Package is linked to one or more AQF qualifications.

Contextualisation of Units of Competency by RTOs

Registered Training Organisation (RTOs) may contextualise units of competency to reflect local outcomes required. Contextualisation could involve additions or amendments to the unit of competency to suit particular delivery methods, learner profiles, specific enterprise equipment requirements, or to otherwise meet local needs. However, the integrity of the overall intended outcome of the unit of competency must be maintained.

Any contextualisation of units of competency in this endorsed Training Package must be within the bounds of the following advice. In contextualising units of competency, RTOs:

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- must not remove or add to the number and content of elements and performance criteria
- may add specific industry terminology to performance criteria where this does not distort or narrow the competency outcomes
- may make amendments and additions to the range statement as long as such changes do
 not diminish the breadth of application of the competency and reduce its portability,
 and/or
- may add detail to the evidence guide in areas such as the critical aspects of evidence or resources and infrastructure required where these expand the breadth of the competency but do not limit its use.

Components of Units of Competency

The components of units of competency are summarised below, in the order in which they appear in each unit of competency.

Unit Title

The unit title is a succinct statement of the outcome of the unit of competency. Each unit of competency title is unique, both within and across Training Packages.

Unit Descriptor

The unit descriptor broadly communicates the content of the unit of competency and the skill area it addresses. Where units of competency have been contextualised from units of competency from other endorsed Training Packages, summary information is provided. There may also be a brief second paragraph that describes its relationship with other units of competency, and any licensing requirements.

Employability Skills statement

A standard Employability Skills statement appears in each unit of competency. This statement directs trainers and assessors to consider the information contained in the Employability Skills Summary in which the unit of competency is packaged.

Prerequisite Units (optional)

If there are any units of competency that must be completed before the unit, these will be listed.

Application of the Unit

This sub-section fleshes out the unit of competency's scope, purpose and operation in different contexts, for example, by showing how it applies in the workplace.

Competency Field (Optional)

The competency field either reflects the way the units of competency are categorised in the Training Package or denotes the industry sector, specialisation or function. It is an optional component of the unit of competency.

Sector (optional)

The industry sector is a further categorisation of the competency field and identifies the next classification, for example an elective or supervision field.

Elements of Competency

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The elements of competency are the basic building blocks of the unit of competency. They describe in terms of outcomes the significant functions and tasks that make up the competency.

Performance Criteria

The performance criteria specify the required performance in relevant tasks, roles, skills and in the applied knowledge that enables competent performance. They are usually written in passive voice. Critical terms or phrases may be written in bold italics and then defined in range statement, in the order of their appearance in the performance criteria.

Required Skills and Knowledge

The essential skills and knowledge are either identified separately or combined. Knowledge identifies what a person needs to know to perform the work in an informed and effective manner. Skills describe the application of knowledge to situations where understanding is converted into a workplace outcome.

Range Statement

The range statement provides a context for the unit of competency, describing essential operating conditions that may be present with training and assessment, depending on the work situation, needs of the candidate, accessibility of the item, and local industry and regional contexts. As applicable, the meanings of key terms used in the performance criteria will also be explained in the range statement.

Evidence Guide

The evidence guide is critical in assessment as it provides information to the Registered Training Organisation (RTO) and assessor about how the described competency may be demonstrated. The evidence guide does this by providing a range of evidence for the assessor to make determinations, and by providing the assessment context. The evidence guide describes:

- conditions under which competency must be assessed including variables such as the assessment environment or necessary equipment
- relationships with the assessment of any other units of competency
- suitable methodologies for conducting assessment including the potential for workplace simulation
- resource implications, for example access to particular equipment, infrastructure or situations
- how consistency in performance can be assessed over time, various contexts and with a range of evidence, and expectations at the AQF qualification level involved

Employability Skills in units of competency

The detail and application of Employability Skills facets will vary according to the job-role requirements of each industry. In developing Training Packages, industry stakeholders are consulted to identify appropriate facets of Employability Skills which are incorporated into the relevant units of competency and qualifications.

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Employability Skills are not a discrete requirement contained in units of competency (as was the case with Key Competencies). Employability Skills are specifically expressed in the context of the work outcomes described in units of competency and will appear in elements, performance criteria, range statements and evidence guides. As a result, users of Training Packages are required to review the entire unit of competency in order to accurately determine Employability Skills requirements.

How Employability Skills relate to the Key Competencies

The eight nationally agreed Employability Skills now replace the seven Key Competencies in Training Packages. Trainers and assessors who have used Training Packages prior to the introduction of Employability Skills may find the following comparison useful.

Employability Skills	Mayer Key Competencies
Communication	Communicating ideas and information
Teamwork	Working with others and in teams
Problem solving	Solving problems
	Using mathematical ideas and techniques
Initiative and enterprise	
Planning and organising	Collecting, analysing and organising information
	Planning and organising activities
Self-management	
Learning	
Technology	Using technology

When analysing the above table it is important to consider the relationship and natural overlap of Employability Skills. For example, using technology may involve communication skills and combine the understanding of mathematical concepts.

Explicitly embedding Employability Skills in units of competency

This Training Package seeks to ensure that industry-endorsed Employability Skills are explicitly embedded in units of competency. The application of each skill and the level of detail included in each part of the unit will vary according to industry requirements and the nature of the unit of competency.

Employability Skills must be both explicit and embedded within units of competency. This means that Employability Skills will be:

• embedded in units of competency as part of the other performance requirements that make up the competency as a whole

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 explicitly described within units of competency to enable Training Packages users to identify accurately the performance requirements of each unit with regards to Employability Skills.

This Training Package also seeks to ensure that Employability Skills are well-defined and written into units of competency so that they are apparent, clear and can be delivered and assessed as an essential component of unit work outcomes.

The following table contains examples of embedded Employability Skills for each component of a unit of competency. Please note that in the examples below the bracketed skills are provided only for clarification and will not be present in units of competency within this Training Package.

Example Employability Skills unit

Unit component	Example of embedded Employability Skill	
Unit Title	Manufacture watch and clock components	
Unit Descriptor	This unit competency covers manufacturing watch and clock components using a range of general and specialist machines and engineering techniques.	
Element	Plan and organise the project	
Performance Criteria	Select appropriate equipment and tools to undertake process Plan suitable method of production Undertake measurements to task tolerances	
Range Statement	Working drawings may include sketch or illustration by hand, including dimensions Replacement parts may include wheels and pinions, arbors and pivots, click springs, ratchet wheel, setting lever springs.	
Required Skills and Knowledge	Interpreting watch and clock drawings, manuals and other documentation that provide information of part design and tolerances Performing milling operations using milling attachment on a watch and clockmaker's lathe or a bench mill.	
	Knowledge of typical materials used in watch and clock making Selecting and preparing cutting tools.	
Evidence Guide	Manufacture, finish and fit replacement watch or clock components to original tolerances. Select and use appropriate hand tools.	

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Competency Standards - MEM05 Industry Contextualisation

Prerequisite Units and Prerequisite Pathways - MEM05

The Metal and Engineering Training Package units of competency are built on a structure of accumulated skills and knowledge. This means that there are hierarchies of skills and knowledge that are built up from a range of competencies. This may have an impact on training and assessment delivery strategies.

Any units of competency that underpin others are listed as prerequisites. In some cases there are options within the prerequisites. These combinations reflect the fact that different "skill paths" may be taken to reach a unit of competency. Where multiple paths (path 1, path 2, etc.) are shown, then the most appropriate path should be chosen. Unless indicated otherwise, the prerequisite units should be counted in the total number of units (and points) that contribute towards the qualification.

Competency Field

The competency standards are divided into 'fields' as convenient groupings of units to assist the organisation of the standards and to help users in the selection of relevant competency standards. The fields do not set up barriers to accessing any competency units in a field, or between fields.

Application of the Competency

This sub-section describes more of the unit of competency's scope and limitation as well as purpose and operation in different contexts, for example, by showing how it applies in the workplace.

Related units

This section provides an indication of other units that may also be required in particular circumstances as well as indications of alternatives.

Band

Many of the units of competency are also divided into 'bands', with some overlap between them. The allocation of units to different bands recognises the inherent differences in the level of difficulty of skills used in the industry. For example, band B skills are more difficult than band A skills. At the same time the large range of units in each band allows enterprises a wide choice. Band E units are independent units developed for the boating services qualifications.

Some units are regarded as both band A and band B units. Use of these dual band units is limited. These units are identified in the units themselves by way of a note.

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Unit Weight

Many units of competency have an allocated weight shown as 'unit weight'. This weighting is usually referred to as 'points'. These points weightings are used in the packaging rules for some of the qualifications. The units selected for the qualification must have a combined points value no less than the points value specified for the various components of the qualification. These combined points totals also include the points for any prerequisite units involved.

Note that the points for any particular unit can only be counted once in each qualification. For example, if a unit is selected to be part of a qualification and it is also a prerequisite for another selected unit, then the points for that unit can only be counted once.

Notes

Special notes are included in some units, for example, where the unit is a dual band unit.

Appendix 1: MEM05 Units, prerequisites, points and weighting 0300 Assembly

Unit code	Unit title		P
MEM03001B	Perform manual pr	oduction assembly	4
MEM03002B	Perform precision	assembly	4
	Path: 1 Total Path Weight:6		
	MEM18001	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
MEM03004B	Perform electronic/electrical assembly (production)		8
MEM03005B	Rework and repair (electrical/electronic production)		8
	Path: 1 Total Path Weight: 22		
	MEM03004B	Perform electronic/electrical assembly (production)	8

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	MEM05001B	Perform manual soldering/desoldering –	4
		electrical/ electronic components	
	MEM18001C	Use hand tools	2
MEM03006B	Set assembly stations		2
	Path: 1 Total Path	weight: 8	
	MEM03001B	Perform manual production assembly	4
	MEM18001C	Use hand tools	2
	Path: 2 Total Path		
	MEM03003B	Perform sheet and plate assembly	4
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	Path: 3 Total Path Weight: 12		
	MEM03004B	Perform electronic/electrical assembly (production)	8
	MEM18001C	Use hand tools	2

0400 Casting and moulding

Unit code	Unit title		P
MEM04001B	Operate melting furnaces		4
	Path: 1 Total Path Weight: 6		
	MEM13004B	Work safely with molten metals/glass	2
MEM04002B	Perform gravity die	casting	2

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	Path: 1 Total Path Weight: 4			
	MEM13004B	Work safely with molten metals/glass	2	
MEM04003B	Operate pressure di	e casting machine	4	
	Path: 1 Total Path	Weight: 6		
	MEM13004B	Work safely with molten metals/glass	2	
MEM04004B	Prepare and mix sa	nd for metal moulding	4	
MEM04005C	Produce moulds an	d cores by hand (jobbing)	16	
	Path: 1 Total Path Weight: 22			
	MEM09002B	Interpret technical drawing	4	
	MEM18001C	Use hand tools	2	
MEM04006B	Operate sand moule	ding and core making machines	8	
MEM04007B	Pour molten metal		4	
	Path: 1 Total Path	Weight		
	MEM13004B	Work safely with molten metals/glass	2	
MEM04008B	Fettle and trim met	al castings/forgings	4	
	Path: 1 Total Path Weight: 8			
	MEM18001C	Use hand tools	2	
	MEM18002B	Use power tools/hand held operations	2	
MEM04010B	Develop and manuf	facture wood patterns	20	

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Path: 1 Total Path Weight: 48

	MEM04018B	Perform general woodworking machine operations	4
	MEM09002B	Interpret technical drawing	4
	MEM12006C	Mark off/out (general engineering)	4
	MEM12023A	Perform engineering measurements	5
	MEM12024A	Perform computations	3
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM30012A	Apply mathematical techniques in a manufacturing engineering or related environment	4
MEM04011B	Produce polymer p	atterns	8
	Path: 1 Total Path Weight: 29		
	MEM07005C	Perform general machining	8
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM13003B	Work safely with industrial chemicals and materials	2
	MEM18001C	Use hand tools	2
MEM04012B	Assemble plated pa	ntterns	8
	Path: 1 Total Path	Weight: 56	
	MEM04010B	Develop and manufacture wood patterns	20
	MEM04018B	Perform general woodworking machine operations	4
	MEM09002B	Interpret technical drawing	4

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	MEM12006C	Mark off/out (general engineering)	4
	MEM12023A	Perform engineering measurements	5
	MEM12024A	Perform computations	3
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM30012A	Apply mathematical techniques in a manufacturing engineering or related environment	4
MEM04013B	Develop and manu	facture polystyrene patterns	2
	Path: 1 Total Path	Weight: 50	
	MEM04010B	Develop and manufacture wood patterns	20
	MEM04018B	Perform general woodworking machine operations	4
	MEM09002B	Interpret technical drawing	4
	MEM12006C	Mark off/out (general engineering)	4
	MEM12023A	Perform engineering measurements	5
	MEM12024A	Perform computations	3
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM30012A	Apply mathematical techniques in a manufacturing engineering or related environment	4
MEM04014B	Develop and manu	facture production patterns	8
	Path: 1 Total Path	Weight: 72	
	MEM04010B	Develop and manufacture wood patterns	20
	MEM04012B	Assemble plated patterns	8

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	MEM04018B	Perform general woodworking machine operations	4	
	MEM07005C	Perform general machining	8	
	MEM09002B	Interpret technical drawing	4	
	MEM12006C	Mark off/out (general engineering)	4	
	MEM12023A	Perform engineering measurements	5	
	MEM12024A	Perform computations	3	
	MEM18001C	Use hand tools	2	
	MEM18002B	Use power tools/hand held operations	2	
	MEM30012A	Apply mathematical techniques in a manufacturing engineering or related environment	4	
MEM04015B	Develop and manuassociated equipme	facture vacuum forming moulds and ent	6	
	Path: 1 Total Path	Path: 1 Total Path Weight: 72		
	MEM04010B	Develop and manufacture wood patterns	20	
	MEM04011B	Produce polymer patterns	8	
	MEM04018B	Perform general woodworking machine operations	4	
	MEM07005C	Perform general machining	8	
	MEM09002B	Interpret technical drawing	4	
	MEM12006C	Mark off/out (general engineering)	4	
	MEM12023A	Perform engineering measurements	5	
	MEM12024A	Perform computations	3	
	MEM13003B	Work safely with industrial chemicals and materials	2	
		materials		

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	MEM18002B	Use power tools/hand held operations	2
	MEM30012A	Apply mathematical techniques in a manufacturing engineering or related environment	4
MEM04016C	Develop and manuf	Facture precision models	6
	Path: 1 Total Path	Weight: 98	
	MEM04010B	Develop and manufacture wood patterns	20
	MEM04011B	Produce polymer patterns	8
	MEM04012B	Assemble plated patterns	8
	MEM04013B	Develop and manufacture polystyrene patterns	2
	MEM04014B	Develop and manufacture production patterns	8
	MEM04015B	Develop and manufacture vacuum forming moulds and associated equipment	6
	MEM04018B	Perform general woodworking machine operations	4
	MEM07005C	Perform general machining	8
	MEM09002B	Interpret technical drawing	4
	MEM12003B	Perform precision mechanical measurement	2
	MEM12006C	Mark off/out (general engineering)	4
	MEM12023A	Perform engineering measurements	5
	MEM12024A	Perform computations	3
	MEM13003B	Work safely with industrial chemicals and materials	2
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM30012A	Apply mathematical techniques in a	4

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manufacturing engineering or related environment

MEM04017B	Develop and manuf patterns	acture gear, conveyor screw and propeller	4
	Path: 1 Total Path Weight: 52		
	MEM04010B	Develop and manufacture wood patterns	20
	MEM04018B	Perform general woodworking machine operations	4
	MEM09002B	Interpret technical drawing	4
	MEM12006C	Mark off/out (general engineering)	4
	MEM12023A	Perform engineering measurements	5
	MEM12024A	Perform computations	3
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
MEM04018B	Perform general wo	odworking machine operations	4
	Path: 1 Total Path Weight: 11		
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
MEM04019B	Perform refractory i	nstallation and repair	4
	Path: 1 Total Path	Weight: 8	
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
MEM04020A	Supervise individua	l ferrous melting and casting operation	4

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	Pain: 1 Total Pair	i weight: 40	
	MEM04001B	Operate melting furnaces	4
	MEM04004B	Prepare and mix sand for metal moulding	4
	MEM04005C	Produce moulds and cores by hand (jobbing)	16
	MEM04007B	Pour molten metal	4
	MEM09002B	Interpret technical drawing	4
	MEM13004B	Work safely with molten metals/glass	2
	MEM18001C	Use hand tools	2
MEM04021A	Supervise individu	al non ferrous melting and casting operation	4
	Path: 1 Total Path	n Weight: 43	
	MEM04001B	Operate melting furnaces	4
	MEM04004B	Prepare and mix sand for metal moulding	4
	MEM04005C	Produce moulds and cores by hand (jobbing)	16
	MEM04007B	Pour molten metal	4
	MEM09002B	Interpret technical drawing	4
	MEM13004B	Work safely with molten metals/glass	2
	MEM18001C	Use hand tools	2
MEM04022A	Examine appropria	teness of methoding for mould design	4
	Path: 1 Total Path	n Weight: 30	
	MSATCM304A	MSATCM304A Interpret basic binary phase diagrams	4
	MEM04005C	Produce moulds and cores by hand (jobbing)	16

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	MEM09002B	Interpret technical drawing	4
	MEM18001C	Use hand tools	2
MEM04023A	23A Undertake prescribed tests on foundry related materials		4
	Path: 1 Total Path Weight: 8		
	MEM30012A	Apply mathematical techniques in a manufacturing engineering or related environment	4

0500 Fabrication

Unit code	Unit title		P
MEM05001B	Perform manual so components	ldering/desoldering - electrical/electronic	4
MEM05002B	Perform high reliab	oility soldering and desoldering	4
	Path: 1 Total Patl	n Weight: 8	
	MEM05001B	Perform manual soldering/desoldering - electrical/electronic components	4
MEM05003B	Perform soft solder	ring	2
MEM05004C	Perform routine ox	y acetylene welding	2
MEM05005B	Carry out mechanic	cal cutting	2
	Path: 1 Total Path	n Weight: 9	

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	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
MEM05006C	Perform brazing and	d/or silver soldering	2
MEM05007C	Perform manual hea	ating and thermal cutting	2
MEM05008C	Perform advanced r	nanual thermal cutting, gouging and shaping	2
	Path: 1 Total Path	Weight: 4	
	MEM05007C	Perform manual heating and thermal cutting	2
MEM05009C	Perform automated	thermal cutting	2
	Path: 1 Total Path	Weight: 7	
	MEM12023A	Perform engineering measurements	5
MEM05010C	Apply fabrication, f	forming and shaping techniques	8
	Path: 1 Total Path Weight: 28		
	MEM05037C	Perform geometric development	6
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM12024A	Perform computations	3
	MEM18001C	Use hand tools	2
MEM05011D	Assemble fabricated	d components	8
	Path: 1 Total Path	Weight: 37	
	MEM05005B	Carry out mechanical cutting	2

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MEM0500/C	Perform manual heating and thermal cutting	2
MEM05019D	Weld using gas tungsten arc welding process	4
MEM05049B	Perform routine gas tungsten arc welding	2
MEM05051A	Select welding processes	2
MEM05052A	Apply safe welding practices	4
MEM09002B	Interpret technical drawing	4
MEM12023A	Perform engineering measurements	5
MEM18001C	Use hand tools	2
MEM18002B	Use power tools/hand held operations	2
Path: 2 Total Path	Weight: 37	
MEM05005B	Carry out mechanical cutting	2
MEM05007C	Perform manual heating and thermal cutting	2
MEM05019D	Weld using gas tungsten arc welding process	4
MEM05049B	Perform routine gas tungsten arc welding	2
MEM05051A	Select welding processes	2
MEM05052A	Apply safe welding practices	4
MEM09002B	Interpret technical drawing	4
MEM12023A	Perform engineering measurements	5
MEM18001C	Use hand tools	2
MEM18002B	Use power tools/hand held operations	2
Path: 3 Total Path	Weight: 39	
MEM05004C	Perform routine oxy acetylene welding	2
MEM05005B	Carry out mechanical cutting	2
MEM05007C	Perform manual heating and thermal cutting	2

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	MEM05022C	Perform advanced welding using oxy acetylene welding	6
	MEM05051A	Select welding processes	2
	MEM05052A	Apply safe welding practices	4
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	Path: 4 Total Patl	n Weight: 37	
	MEM05005B	Carry out mechanical cutting	2
	MEM05007C	Perform manual heating and thermal cutting	2
	MEM05017D	Weld using gas metal arc welding process	4
	MEM05050B	Perform routine gas metal arc welding	2
	MEM05051A	Select welding processes	2
	MEM05052A	Apply safe welding practices	4
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
MEM05012C	Perform routine ma	anual metal arc welding	2
MEM05013C	Perform manual pr	oduction welding	2
MEM05014C	Monitor quality of	production welding/fabrications	2
	Path: 1 Total Patl	n Weight: 23	

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MEM05012C	Perform routine manual metal arc welding	2
MEM05015D	Weld using manual metal arc welding process	4
MEM05051A	Select welding processes	2
MEM05052A	Apply safe welding practices	4
MEM12023A	Perform engineering measurements	5
MEM18001C	Use hand tools	2
MEM18002B	Use power tools/hand held operations	2
Path: 2 Total Path	Weight: 23	
MEM05017D	Weld using gas metal arc welding process	4
MEM05050B	Perform routine gas metal arc welding	2
MEM05051A	Select welding processes	2
MEM05052A	Apply safe welding practices	4
MEM12023A	Perform engineering measurements	5
MEM18001C	Use hand tools	2
MEM18002B	Use power tools/hand held operations	2
Path: 3 Total Path	Weight: 23	
MEM05019D	Weld using gas tungsten arc welding process	4
MEM05049B	Perform routine gas tungsten arc welding	2
MEM05051A	Select welding processes	2
MEM05052A	Apply safe welding practices	4
MEM12023A	Perform engineering measurements	5
MEM18001C	Use hand tools	2
MEM18002B	Use power tools/hand held operations	2

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Path: 4 Total Path Weight: 21

	MEM05004C	Perform routine oxy acetylene welding	2
	MEM05007C	Perform manual heating and thermal cutting	2
	MEM05051A	Select welding processes	2
	MEM05052A	Apply safe welding practices	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
MEM05015D	Weld using manual	metal arc welding process	4
	Path: 1 Total Path	Weight: 21	
	MEM05012C	Perform routine manual metal arc welding	2
	MEM05051A	Select welding processes	2
	MEM05052A	Apply safe welding practices	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
MEM05016C	Perform advanced v	welding using manual metal arc welding	4
	Path: 1 Total Path	Weight: 31	
	MEM05007C	Perform manual heating and thermal cutting	2
	MEM05012C	Perform routine manual metal arc welding	2
	MEM05015D	Weld using manual metal arc welding process	4
	MEM05051A	Select welding processes	2
	MEM05052A	Apply safe welding practices	4

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	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
MEM05017D	Weld using gas met	al arc welding process	4
	Path: 1 Total Path	Weight: 21	
	MEM05050B	Perform routine gas metal arc welding	2
	MEM05051A	Select welding processes	2
	MEM05052A	Apply safe welding practices	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
MEM05018C	Perform advanced v	welding using gas metal arc welding process	4
	Path: 1 Total Path	Weight: 31	
	MEM05007C	Perform manual heating and thermal cutting	2
	MEM05017D	Weld using gas metal arc welding process	4
	MEM05050B	Perform routine gas metal arc welding	2
	MEM05051A	Select welding processes	2
	MEM05052A	Apply safe welding practices	4
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2

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MEM05019D	Weld using gas tun	gsten arc welding process	4
	Path: 1 Total Path Weight: 21		
	MEM05049B	Perform routine gas tungsten arc welding	2
	MEM05051A	Select welding processes	2
	MEM05052A	Apply safe welding practices	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
MEM05020C	Perform advanced process	welding using gas tungsten arc welding	4
	Path: 1 Total Path Weight: 31		
	MEM05007C	Perform manual heating and thermal cutting	2
	MEM05019D	Weld using gas tungsten arc welding process	4
	MEM05049B	Perform routine gas tungsten arc welding	2
	MEM05051A	Select welding processes	2
	MEM05052A	Apply safe welding practices	4
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
MEM05022C	Perform advanced	welding using oxy acetylene welding process	6
	Path: 1 Total Path	Weight: 24	
	MEM05004C	Perform routine oxy acetylene welding	2

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	MEM05007C	Perform manual heating and thermal cutting	2
	MEM05051A	Select welding processes	2
	MEM05052A	Apply safe welding practices	4
	MEM09002B	Interpret technical drawing	4
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
MEM05023C	Weld using submer	ged arc welding process	4
	Path: 1 Total Path	Weight: 9	
	MEM12023A	Perform engineering measurements	5
MEM05024B	Perform welding su	pervision	12
	Path: 1 Total Path Weight: 16		
	MEM05026C	Apply welding principles	4
MEM05025C	Perform welding/fal	brication inspection	12
	Path: 1 Total Path	Weight: 21	
	MEM05026C	Apply welding principles	4
	MEM12023A	Perform engineering measurements	5
MEM05026C	Apply welding prine	ciples	4
MEM05027A	Perform aluminothe	ermic welding	2
MEM05036C	Repair/replace/mod	ify fabrications	4
	Path: 1 Total Path Weight: 41		

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MEM05005B	Carry out mechanical cutting	2
MEM05007C	Perform manual heating and thermal cutting	2
MEM05011D	Assemble fabricated components	8
MEM05012C	Perform routine manual metal arc welding	2
MEM05015D	Weld using manual metal arc welding process	4
MEM05051A	Select welding processes	2
MEM05052A	Apply safe welding practices	4
MEM09002B	Interpret technical drawing	4
MEM12023A	Perform engineering measurements	5
MEM18001C	Use hand tools	2
MEM18002B	Use power tools/hand held operations	2
Path: 2 Total Path	Weight: 41	
MEM05005B	Carry out mechanical cutting	2
MEM05007C	Perform manual heating and thermal cutting	2
MEM05011D	Assemble fabricated components	8
MEM05017D	Weld using gas metal arc welding process	4
MEM05050B	Perform routine gas metal arc welding	2
MEM05051A	Select welding processes	2
MEM05052A	Apply safe welding practices	4
MEM09002B	Interpret technical drawing	4
MEM12023A	Perform engineering measurements	5
MEM18001C	Use hand tools	2
MEM18002B	Use power tools/hand held operations	2
Path: 3 Total Path	Weight: 43	
MEM05004C	Perform routine oxy acetylene welding	2

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MEM05005B	Carry out mechanical cutting	2	
MEM05007C	Perform manual heating and thermal cutting	2	
MEM05011D	Assemble fabricated components	8	
MEM05022C	Perform advanced welding using oxy acetylene welding	6	
MEM05051A	Select welding processes	2	
MEM05052A	Apply safe welding practices	4	
MEM09002B	Interpret technical drawing	4	
MEM12023A	Perform engineering measurements	5	
MEM18001C	Use hand tools	2	
MEM18002B	Use power tools/hand held operations	2	
Path: 4 Total Path	Weight: 41		
MEM05005B	Carry out mechanical cutting	2	
MEM05007C	Perform manual heating and thermal cutting	2	
MEM05011D	Assemble fabricated components	8	
MEM05019D	Weld using gas tungsten arc welding process	4	
MEM05049B	Perform routine gas tungsten arc welding	2	
MEM05051A	Select welding processes	2	
MEM05052A	Apply safe welding practices	4	
MEM09002B	Interpret technical drawing	4	
MEM12023A	Perform engineering measurements	5	
MEM18001C	Use hand tools	2	
MEM18002B	Use power tools/hand held operations	2	
Perform geometric development			

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MEM05037C

	Path: 1 Total Path	Weight: 18	
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM12024A	Perform computations	3
MEM05038B	Perform advanced g cylindrical/rectangu	geometric development - lar	2
	Path: 1 Total Path	Weight: 24	
	MEM05037C	Perform geometric development	6
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM12024A	Perform computations	3
	MEM30012A	Apply mathematical techniques in a manufacturing engineering or related environment	4
MEM05039B	Perform advanced geometric development - conical 2		
	Path: 1 Total Path	Weight: 24	
	MEM05037C	Perform geometric development	6
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM12024A	Perform computations	3
	MEM30012A	Apply mathematical techniques in a manufacturing engineering or related environment	4
MEM05040B	Perform advanced g	geometric development - transitions	4

Path: 1 Total Path Weight: 26

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	MEM05037C	Perform geometric development	6
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM12024A	Perform computations	3
	MEM30012A	Apply mathematical techniques in a manufacturing engineering or related environment	4
MEM05041B	Weld using powder	flame spraying	4
	Path: 1 Total Path	Weight: 11	
	MEM05004C	Perform routine oxy acetylene welding	2
	MEM12023A	Perform engineering measurements	5
MEM05042B		ode standards using flux core arc welding	6
	process		
	Path: 1 Total Path	Weight: 41	
		Weight: 41 Perform manual heating and thermal cutting	2
	Path: 1 Total Path		2 4
	Path: 1 Total Path MEM05007C	Perform manual heating and thermal cutting	
	Path: 1 Total Path MEM05007C MEM05026C	Perform manual heating and thermal cutting Apply welding principles	4
	Path: 1 Total Path MEM05007C MEM05026C MEM05047B	Perform manual heating and thermal cutting Apply welding principles Weld using flux core arc welding process Perform advanced welding using flux core	4
	Path: 1 Total Path MEM05007C MEM05026C MEM05047B MEM05048B	Perform manual heating and thermal cutting Apply welding principles Weld using flux core arc welding process Perform advanced welding using flux core arc welding process	4 4 4
	Path: 1 Total Path MEM05007C MEM05026C MEM05047B MEM05048B MEM05050B	Perform manual heating and thermal cutting Apply welding principles Weld using flux core arc welding process Perform advanced welding using flux core arc welding process Perform routine gas metal arc welding	4442
	Path: 1 Total Path MEM05007C MEM05026C MEM05047B MEM05048B MEM05050B MEM05051A	Perform manual heating and thermal cutting Apply welding principles Weld using flux core arc welding process Perform advanced welding using flux core arc welding process Perform routine gas metal arc welding Select welding processes	4 4 4 2 2
	Path: 1 Total Path MEM05007C MEM05026C MEM05047B MEM05048B MEM05050B MEM05051A MEM05052A	Perform manual heating and thermal cutting Apply welding principles Weld using flux core arc welding process Perform advanced welding using flux core arc welding process Perform routine gas metal arc welding Select welding processes Apply safe welding practices	4 4 4 2 2 4

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	MEM18002B	Use power tools/hand held operations	2
MEM05043B	Perform welds to coprocess	ode standards using gas metal arc welding	6
	Path: 1 Total Path	Weight: 41	
	MEM05007C	Perform manual heating and thermal cutting	2
	MEM05017D	Weld using gas metal arc welding process	4
	MEM05018C	Perform advanced welding using gas metal arc welding	4
	MEM05026C	Apply welding principles	4
	MEM05050B	Perform routine gas metal arc welding	2
	MEM05051A	Select welding processes	2
	MEM05052A	Apply safe welding practices	4
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
MEM05044B	Perform welds to coprocess	ode standards using gas tungsten arc welding	6
	Path: 1 Total Path	Weight: 41	
	MEM05007C	Perform manual heating and thermal cutting	2
	MEM05019D	Weld using gas tungsten arc welding process	4
	MEM05020C	Perform advanced welding using gas tungsten arc welding process	4
	MEM05026C	Apply welding principles	4
	MEM05049B	Perform routine gas tungsten arc welding	2

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	MEM05051A	Select welding processes	2
	MEM05052A	Apply safe welding practices	4
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
MEM05045B	Perform pipe welds welding process	to code standards using manual metal arc	6
	Path: 1 Total Path	Weight: 41	
	MEM05007C	Perform manual heating and thermal cutting	2
	MEM05012C	Perform routine manual metal arc welding	2
	MEM05015D	Weld using manual metal arc welding process	4
	MEM05016C	Perform advanced welding using manual metal arc welding process	4
	MEM05026C	Apply welding principles	4
	MEM05051A	Select welding processes	2
	MEM05052A	Apply safe welding practices	4
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
MEM05046B	Perform welds to co welding process	ode standards using manual metal arc	6

Path: 1 Total Path Weight: 41

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	MEM05007C	Perform manual heating and thermal cutting	2
	MEM05012C	Perform routine manual metal arc welding	2
	MEM05015D	Weld using manual metal arc welding process	4
	MEM05016C	Perform advanced welding using manual metal arc welding process	4
	MEM05026C	Apply welding principles	4
	MEM05051A	Select welding processes	2
	MEM05052A	Apply safe welding practices	4
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
MEM05047B	Weld using flux con	re arc welding process	4
	Path: 1 Total Path	Weight: 21	
	MEM05050B	Perform routine gas metal arc welding	2
	MEM05051A	Select welding processes	2
	MEM05052A	Apply safe welding practices	4
	MEM12023	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
MEM05048B	Perform advanced v	welding using flux core arc welding process	4
	Path: 1 Total Path	Weight: 31	
	MEM05007C	Perform manual heating and thermal cutting	2

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	MEM05047B	Weld using flux core arc welding process	4
	MEM05050B	Perform routine gas metal arc welding	2
	MEM05051A	Select welding processes	2
	MEM05052A	Apply safe welding practices	4
	MEM09002B	Interpret technical drawing	4
	MEM12023	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
MEM05049B	Perform routine gas	tungsten arc welding	2
MEM05050B	Perform routine gas	metal arc welding	2
MEM05051A	Select welding proc	esses	2
MEM05052A	Apply safe welding	practices	4
MEM05053A	Set and edit comput	er controlled thermal cutting machines	4
	Path: 1 Total Path	Weight: 21	
	MEM05007C	Perform manual heating and thermal cutting	2
	MEM05008C	Perform advanced manual thermal cutting, gouging and	2
	MEM05009C	Perform automated thermal cutting	2
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2

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MEM05054A	Write basic NC/CNC programs for thermal cutting machines		
	Path: 1 Total Path Weight: 25		
	MEM05007C	Perform manual heating and thermal cutting	2
	MEM05008C	Perform advanced manual thermal cutting, gouging and	2
	MEM05009C	Perform automated thermal cutting	2
	MEM05053A	Set and edit computer controlled thermal cutting machines	4
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2

0600 Forging

Unit code	Unit title	P
MEM06001B	Perform hand forging	4
	Path: 1 Total Path Weight: 6	
	MEM18001C Use hand tools	2
MEM06002B	Perform hammer forging	4
MEM06003C	Carry out heat treatment	6
MEM06004B	Select heat treatment processes and test finished product	6
	Path: 1 Total Path Weight: 12	

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	MEM06003C	Carry out heat treatment	6
MEM06005B	Perform drop and u	pset forging	4
	Path: 1 Total Path	Weight: 8	
	MEM06002B	Perform hammer forging	4
MEM06006C	Repair springs		4
	Path: 1 Total Path	Weight: 16	
	MEM06001B	Perform hand forging	4
	MEM06003C	Carry out heat treatment	6
	MEM18001C	Use hand tools	2
MEM06007B	Perform basic incid annealing	ental heat/quenching, tempering and	2
MEM06008A	Hammer forge com	plex shapes	4
	Path: 1 Total Path	Weight: 8	
	MEM06002B	Perform hammer forging	4
MEM06009A	Hand forge comple	x shapes	4
	Path: 1 Total Path	Weight: 8	
	MEM06001B	Perform hand forging	4

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0700 Machine and Processing

Unit code	Unit title		P
MEM07001B	Perform operational maintenance of machines/equipment		2
	Path: 1 Total Path	Weight: 4	
	MEM18001C	Use hand tools	2
MEM07002B	Perform precision s	haping/planing/slotting operations	4
	Path: 1 Total Path	Weight: 25	
	MEM07005C	Perform general machining	8
	MEM09002B	Interpret technical drawing	4
	MEM12003B	Perform precision mechanical measurement	2
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
MEM07003B	Perform machine se	etting (routine)	4
	Path: 1 Total Path Weight: 17		
	MEM07024B	Operate and monitor machine/process	4
	MEM12023A	Perform engineering measurements	5
	MEM16006A	Organise and communicate information	2
	MEM18001C	Use hand tools	2
MEM07004B	Perform machine se	etting (complex)	8
	Path: 1 Total Path	Weight: 33	
	MEM07005C	Perform general machining	8
	MEM07006C	Perform lathe operations	4
	MEM09002B	Interpret technical drawing	4

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MEM12023A	Perform engineering measurements	5
MEM16006A	Organise and communicate information	2
MEM18001C	Use hand tools	2
Path: 2 Total Path	Weight: 33	
MEM07005C	Perform general machining	8
MEM07007C	Perform milling operations	4
MEM09002B	Interpret technical drawing	4
MEM12023A	Perform engineering measurements	5
MEM16006A	Organise and communicate information	2
MEM18001C	Use hand tools	2
Path: 3 Total Path	Weight: 33	
MEM07005C	Perform general machining	8
MEM07008D	Perform grinding operations	4
MEM09002B	Interpret technical drawing	4
MEM12023A	Perform engineering measurements	5
MEM16006A	Organise and communicate information	2
MEM18001C	Use hand tools	2
Path: 4 Total Path	Weight: 33	
MEM07005C	Perform general machining	8
MEM07013B	Perform machining operations using horizontal and/or vertical boring machines	4
MEM09002B	Interpret technical drawing	4
MEM12023A	Perform engineering measurements	5
MEM16006A	Organise and communicate information	2
MEM18001C	Use hand tools	2

Path: 5 Total Path Weight: 37

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MEM07001B	Perform operational maintenance of machines/equipment	2
MEM07003B	Perform machine setting (routine)	4
MEM07024B	Operate and monitor machine/process	4
MEM07025B	Perform advanced machine/process operation	6
MEM09002B	Interpret technical drawing	4
MEM12023A	Perform engineering measurements	5
MEM16006A	Organise and communicate information	2
MEM18001C	Use hand tools	2
Path: 6 Total Path	Weight: 37	
MEM07001B	Perform operational maintenance of machines/equipment	2
MEM07003B	Perform machine setting (routine)	4
MEM07024B	Operate and monitor machine/process	4
MEM07026B	Perform advanced plastic processing	6
MEM09002B	Interpret technical drawing	4
MEM12023A	Perform engineering measurements	5
MEM16006A	Organise and communicate information	2
MEM18001C	Use hand tools	2
Path: 7 Total Path	Weight: 37	
MEM07001B	Perform operational maintenance of machines/equipment	2
MEM07003B	Perform machine setting (routine)	4
MEM07024B	Operate and monitor machine/process	4
MEM07027B	Perform advanced press operations	6
MEM09002B	Interpret technical drawing	4

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	MEM12023A	Perform engineering measurements	5
	MEM16006A	Organise and communicate information	2
	MEM18001C	Use hand tools	2
MEM07005C	Perform general ma	chining	8
	Path: 1 Total Path	Weight: 19	
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
MEM07006C	Perform lathe opera	tions	4
	Path: 1 Total Path	Weight: 23	
	MEM07005C	Perform general machining	8
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
MEM07007C	Perform milling ope	erations	4
	Path: 1 Total Path	Weight: 23	
	MEM07005C	Perform general machining	8
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
MEM07008D	Perform grinding op	perations	4

Path: 1 Total Path Weight: 23

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	MEM07005C	Perform general machining	8
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
MEM07009B	Perform precision j	ig boring operations	4
	Path: 1 Total Path	Weight: 29	
	MEM07005C	Perform general machining	8
	MEM07007C	Perform milling operations	4
	MEM09002B	Interpret technical drawing	4
	MEM12003B	Perform precision mechanical measurement	2
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
MEM07010B	Perform tool and cu	atter grinding operations	4
MEM07010B	Perform tool and cu		4
MEM07010B			8
MEM07010B	Path: 1 Total Path	Weight: 29	
MEM07010B	Path: 1 Total Path MEM07005C	Weight: 29 Perform general machining	8
MEM07010B	Path: 1 Total Path MEM07005C MEM07008D	Weight: 29 Perform general machining Perform grinding operations	8
MEM07010B	Path: 1 Total Path MEM07005C MEM07008D MEM09002B	Weight: 29 Perform general machining Perform grinding operations Interpret technical drawing	8 4 4
MEM07010B	Path: 1 Total Path MEM07005C MEM07008D MEM09002B MEM12003B	Weight: 29 Perform general machining Perform grinding operations Interpret technical drawing Perform precision mechanical measurement	8 4 4 2
MEM07010B	Path: 1 Total Path MEM07005C MEM07008D MEM09002B MEM12003B MEM12023A	Weight: 29 Perform general machining Perform grinding operations Interpret technical drawing Perform precision mechanical measurement Perform engineering measurements	8 4 4 2 5
MEM07010B MEM07011B	Path: 1 Total Path MEM07005C MEM07008D MEM09002B MEM12003B MEM12023A	Weight: 29 Perform general machining Perform grinding operations Interpret technical drawing Perform precision mechanical measurement Perform engineering measurements Use hand tools	8 4 4 2 5
	Path: 1 Total Path MEM07005C MEM07008D MEM09002B MEM12003B MEM12023A MEM18001C	Weight: 29 Perform general machining Perform grinding operations Interpret technical drawing Perform precision mechanical measurement Perform engineering measurements Use hand tools milling operations	8 4 4 2 5 2

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	MEM07007C	Perform milling operations	4
	MEM09002B	Interpret technical drawing	4
	MEM12003B	Perform precision mechanical measurement	2
	MEM12023A	Perform engineering measurements	5
	MEM12024A	Perform computations	3
	MEM18001C	Use hand tools	2
MEM07012B	Perform complex gr	rinding operations	4
	Path: 1 Total Path	Weight: 29	
	MEM07005C	Perform general machining	8
	MEM07008D	Perform grinding operations	4
	MEM09002B	Interpret technical drawing	4
	MEM12003B	Perform precision mechanical measurement	2
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
MEM07013B	Perform machining boring machines	operations using horizontal and/or vertical	4
	Path: 1 Total Path	Weight: 23	
	MEM07005C	Perform general machining	8
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
MEM07014B	Perform electro-disc	charge (EDM) machining operations	4

Path: 1 Total Path Weight: 23

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	MEM07005C	Perform general machining	8
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	Path: 2 Total Path	Weight: 14	
	MEM07024B	Operate and monitor machine/process	4
	MEM09002B	Interpret technical drawing	4
	MEM18001C	Use hand tools	2
MEM07015B	Set computer contro	olled machines/processes	2
	Path: 1 Total Path	Weight: 19	
	MEM07024B	Operate and monitor machine/process	4
	MEM07028B	Operate computer controlled machines/processes	2
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	Path: 2 Total Path	Weight: 21	
	MEM07005C	Perform general machining	8
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
MEM07016C	Set and edit comput	ter controlled machines/processes	4
	Path: 1 Total Path	Weight: 23	
	MEM07015B	Set computer controlled machines/processes	2

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	MEM07024B	Operate and monitor machine/process	4
	MEM07028B	Operate computer controlled machines/processes	2
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	Path: 2 Total Path	Weight: 25	
	MEM07005C	Perform general machining	8
	MEM07015B	Set computer controlled machines/processes	2
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
MEM07018C	Write basic NC/CN	C programs	4
	Path: 1 Total Path	Weight: 27	
	MEM07015B	Set computer controlled machines/processes	2
	MEM07016C	Set and edit computer controlled machines/processes	4
	MEM07024B	Operate and monitor machine/process	4
	MEM07028B	Operate computer controlled machines/processes	2
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	Path: 2 Total Path	Weight: 29	
	MEM07005C	Perform general machining	8
	MEM07015B	Set computer controlled machines/processes	2

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	MEM07016C	Set and edit computer controlled machines/processes	4
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
MEM07019C	Program NC/CNC 1	machining centre	2
	Path: 1 Total Path	Weight: 29	
	MEM07015B	Set computer controlled machines/processes	2
	MEM07016C	Set and edit computer controlled machines/processes	4
	MEM07018C	Write basic NC/CNC programs	4
	MEM07024B	Operate and monitor machine/process	4
	MEM07028B	Operate computer controlled machines/processes	2
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	Path: 2 Total Path	Weight: 31	
	MEM07005C	Perform general machining	8
	MEM07015B	Set computer controlled machines/processes	2
	MEM07016C	Set and edit computer controlled machines/processes	4
	MEM07018C	Write basic NC/CNC programs	4
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2

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MEM07020C	Program multiple spindle and/or multiple axis NC/CNC machining centre			
	Path: 1 Total Path Weight: 31			
	MEM07015B	Set computer controlled machines/processes	2	
	MEM07016C	Set and edit computer controlled machines/processes	4	
	MEM07018C	Write basic NC/CNC programs	4	
	MEM07019C	Program NC/CNC machining centre	2	
	MEM07024B	Operate and monitor machine/process	4	
	MEM07028B	Operate computer controlled machines/processes	2	
	MEM09002B	Interpret technical drawing	4	
	MEM12023A	Perform engineering measurements	5	
	MEM18001C	Use hand tools	2	
	Path: 2 Total Path Weight: 33			
	MEM07005C	Perform general machining	8	
	MEM07015B	Set computer controlled machines/processes	2	
	MEM07016C	Set and edit computer controlled machines/processes	4	
	MEM07018C	Write basic NC/CNC programs	4	
	MEM07019C	Program NC/CNC machining centre	2	
	MEM09002B	Interpret technical drawing	4	
	MEM12023A	Perform engineering measurements	5	
	MEM18001C	Use hand tools	2	
MEM07021B	Perform complex lathe operations			

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	Path: 1 Total Path Weight: 32				
	MEM07005C	Perform general machining	8		
	MEM07006C	Perform lathe operations	4		
	MEM09002B	Interpret technical drawing	4		
	MEM12003B	Perform precision mechanical measurement	2		
	MEM12023A	Perform engineering measurements	5		
	MEM12024A	Perform computations	3		
	MEM18001C	Use hand tools	2		
MEM07022C	Program CNC wire	cut machines	2		
	Path: 1 Total Path Weight: 31				
	MEM07005C	Perform general machining	8		
	MEM07015B	Set computer controlled machines/processes	2		
	MEM07016C	Set and edit computer controlled machines/processes	4		
	MEM07018C	Write basic NC/CNC programs	4		
	MEM09002B	Interpret technical drawing	4		
	MEM12023A	Perform engineering measurements	5		
	MEM18001C	Use hand tools	2		
	Path: 2 Total Path Weight: 29				
	MEM07015B	Set computer controlled machines/processes	2		
	MEM07016C	Set and edit computer controlled machines/processes	4		
	MEM07018C	Write basic NC/CNC programs	4		
	MEM07024B	Operate and monitor machine/process	4		
	MEM07028B	Operate computer controlled machine/processes	2		

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	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
MEM07023C	Program and set up	CNC manufacturing cell	6
	Path: 1 Total Path	Weight: 37	
	MEM07015B	Set computer controlled machines/processes	2
	MEM07016C	Set and edit computer controlled machines/processes	4
	MEM07018C	Write basic NC/CNC programs	4
	MEM07019C	Program NC/CNC machining centre	2
	MEM07020C	Program multiple spindle and/or multiple axis NC/CNC machining centre	2
	MEM07024B	Operate and monitor machine/process	4
	MEM07028B	Operate computer controlled machines/processes	2
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	Path: 2 Total Path	Weight: 47	
	MEM07005C	Perform general machining	8
	MEM07006C	Perform lathe operations	4
	MEM07007C	Perform milling operations	4
	MEM07015B	Set computer controlled machines/processes	2
	MEM07016C	Set and edit computer controlled machines/processes	4
	MEM07018C	Write basic NC/CNC programs	4

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	MEM07019C	Program NC/CNC machining centre	2
	MEM07020C	Program multiple spindle and/or multiple axis NC/CNC machining centre	2
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
MEM07024B	Operate and monito	or machine/process	4
MEM07025B	Perform advanced	machine/process operation	6
	Path: 1 Total Path	Weight: 25	
	MEM07001B	Perform operational maintenance of machines/equipment	2
	MEM07024B	Operate and monitor machine/process	4
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM16006A	Organise and communicate information	2
	MEM18001C	Use hand tools	2
MEM07026B	Perform advanced	plastic processing	6
	Path: 1 Total Path	Weight: 25	
	MEM07001B	Perform operational maintenance of machines/equipment	2
	MEM07024B	Operate and monitor machine/process	4
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM16006A	Organise and communicate information	2

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	MEM18001C	Use hand tools	2
MEM07027B	Perform advanced p	press operations	6
	Path: 1 Total Path	Weight: 25	
	MEM07001B	Perform operational maintenance of machines/equipment	2
	MEM07024B	Operate and monitor machine/process	4
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM16006A	Organise and communicate information	2
	MEM18001C	Use hand tools	2
MEM07028B	Operate computer c	controlled machines/processes	2
	Path: 1 Total Path	Weight: 6	
	Path: 1 Total Path MEM07024B	Weight: 6 Operate and monitor machine/process	4
MEM07029B	MEM07024B		
MEM07029B	MEM07024B Perform routine sha	Operate and monitor machine/process arpening/maintenance of production tools and	
MEM07029B	MEM07024B Perform routine sha cutters	Operate and monitor machine/process arpening/maintenance of production tools and	
MEM07029B	MEM07024B Perform routine shacutters Path: 1 Total Path	Operate and monitor machine/process arpening/maintenance of production tools and Weight: 11	4
MEM07029B MEM07030C	MEM07024B Perform routine shacutters Path: 1 Total Path MEM12023A MEM18001C	Operate and monitor machine/process arpening/maintenance of production tools and Weight: 11 Perform engineering measurements	5
	MEM07024B Perform routine shacutters Path: 1 Total Path MEM12023A MEM18001C	Operate and monitor machine/process arpening/maintenance of production tools and Weight: 11 Perform engineering measurements Use hand tools ming lathe operations (basic)	452
	MEM07024B Perform routine shacutters Path: 1 Total Path MEM12023A MEM18001C Perform metal spins	Operate and monitor machine/process arpening/maintenance of production tools and Weight: 11 Perform engineering measurements Use hand tools ming lathe operations (basic)	452

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	MEM18002B	Use power tools/hand held operations	2
MEM07031C	Perform metal spini	ning lathe operations (complex)	4
	Path: 1 Total Path	Weight: 27	
	MEM07030C	Perform metal spinning lathe operations (basic)	8
	MEM07032B	Use workshop machines for basic operations	2
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
MEM07032B	Use workshop mach	nines for basic operations	2
	Path: 1 Total Path	Weight: 4	
	MEM18001C	Use hand tools	2
MEM07033B	Operate and monito	r basic boiler	6
MEM07034A	Operate and monito	r intermediate class boiler	4
	Path: 1 Total Path Weight: 10		
	MEM07033B	Operate and monitor basic boiler	6
MEM07039A	Write programs for	industrial robots	4
	Path: 1 Total Path	Weight: 17	
	MEM09002B	Interpret technical drawing	4

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	MEM10004B	Enter and change programmable controller operational parameters	2
	MEM12023A	Perform engineering measurements	5
	MEM16008A	Interact with computing technology	2
MEM07040A	Set multistage integ	grated processes	6
	Path: 1 Total Path	Weight: 25	
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM14005A	Plan a complete activity	4
	MEM16006A	Organise and communicate information	2
	MEM16008A	Interact with computing technology	2
	MEM18001C	Use hand tools	2
MEM07041A	Perform production	machining	8
MEM07041A	Perform production Path 1: Total Path		8
MEM07041A	-		8
MEM07041A	Path 1: Total Path	Weight: 19	
MEM07041A	Path 1: Total Path MEM09002B	Weight: 19 Interpret technical drawing	4
MEM07041A	Path 1: Total Path MEM09002B MEM12023A	Weight: 19 Interpret technical drawing Perform engineering measurements	4 5
MEM07041A MEM07042A	Path 1: Total Path MEM09002B MEM12023A MEM18001C	Weight: 19 Interpret technical drawing Perform engineering measurements Use hand tools ons and basic maintenance to aluminium	4 5
	Path 1: Total Path MEM09002B MEM12023A MEM18001C Undertake correction	Weight: 19 Interpret technical drawing Perform engineering measurements Use hand tools ons and basic maintenance to aluminium lie support systems	4 5 2
	Path 1: Total Path MEM09002B MEM12023A MEM18001C Undertake correction extrusion dies and descriptions	Weight: 19 Interpret technical drawing Perform engineering measurements Use hand tools ons and basic maintenance to aluminium lie support systems	4 5 2
	Path 1: Total Path MEM09002B MEM12023A MEM18001C Undertake correction extrusion dies and desertion dies are	Weight: 19 Interpret technical drawing Perform engineering measurements Use hand tools ons and basic maintenance to aluminium lie support systems Weight: 60 Perform operational maintenance of	4 5 2

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	MEM07/024B	Operate and monitor machine/process	4
	MEM07025B	Perform advanced machine/process operation	6
	MEM07032B	Use workshop machines for basic operations	2
	MEM07043A	Identify causes of faulty aluminium extrusions	6
	MEM07044A	Test a new aluminium extrusion die	4
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18003C	Use tools for precision work	4
	MEM18055B	Dismantle, replace and assemble engineering components	3
MEM07043A	Identify causes of f	Faulty aluminium extrusions	6
	Path 1: Total Path	weight: 26	
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM12024A	Perform computations	3
	MEM15002A	Apply quality systems	2
	MEM15024A	Apply quality procedures	0
	MEM15024A MEM16006A	Apply quality procedures Organise and communicate information	0 2
	MEM16006A	Organise and communicate information	2

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MEM07044A	Test a new aluminium extrusion die		4
	Path 1: Total Patl	n Weight: 26	
	MEM07043A	Identify causes of faulty aluminium extrusions	6
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM12024A	Perform computations	3
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2

0800 Surface Finishing

Unit code	Unit title		P
MEM08001B	Perform wire, jig a	nd barrel load/unload work	4
MEM08002C	Pre-treat work for s	subsequent surface coating	4
	Path: 1 Total Path	weight: 6	
	MEM13003B	Work safely with industrial chemicals and materials	2
MEM08003C	Perform electroplat	ting operations	6
	Path: 1 Total Path		
	MEM07001B	Perform operational maintenance of machines/equipment	2
	MEM08001B	Perform wire, jig and barrel load/unload work	4

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	MEM13003B	Work safely with industrial chemicals and materials	2
	MEM18001C	Use hand tools	2
MEM08004B	Finish work using w	vet, dry and vapour deposition methods	4
	Path: 1 Total Path	Weight: 10	
	MEM08002C	Pre-treat work for subsequent surface coating	4
	MEM13003B	Work safely with industrial chemicals and materials	2
MEM08005B	Prepare and produce	e specialised coatings	4
	Path: 1 Total Path	Weight: 10	
	MEM08002C	Pre-treat work for subsequent surface coating	4
	MEM13003B	Work safely with industrial chemicals and materials	2
MEM08006B	Produce clear and/o aluminium	r coloured and/or sealed anodised films on	2
	Path: 1 Total Path	Weight: 6	
	MEM08002C	Pre-treat work for subsequent surface coating	4
MEM08007B	Control surface finis	sh production and finished product quality	4
MEM08008B	Operate and control	surface finishing waste treatment process	3
	Path: 1 Total Path	Weight: 5	
	MEM13003B	Work safely with industrial chemicals and	2

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materials

MEM08009C	Make up solutions		2
	Path: 1 Total Path Weight: 4		
	MEM13003B	Work safely with industrial chemicals and materials	2
MEM08010B	Manually finish/pol	ish materials	6
	Path: 1 Total Path	Weight: 8	
	MEM18001C	Use hand tools	2
MEM08011B	Prepare surfaces usi	ng solvents and/or mechanical means	2
	Path: 1 Total Path	Weight: 8	
	MEM13003B	Work safely with industrial chemicals and materials	2
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
MEM08012B	Prepare surfaces by	abrasive blasting (basic)	4
	Path: 1 Total Path	Weight: 7	
	MEM08016B	Control blast coating by-products, materials and emissions	1
	MEM13003B	Work safely with industrial chemicals and materials	2
MEM08013B	Prepare surfaces by	abrasive blasting (advanced)	4
	Path: 1 Total Path	Weight: 11	
	MEM08012B	Prepare surfaces by abrasive blasting (basic)	4

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	MEM08016B	Control blast coating by-products, materials and emissions	1
	MEM13003B	Work safely with industrial chemicals and materials	2
MEM08014B	Apply protective co	atings (basic)	4
	Path: 1 Total Path	Weight: 6	
	MEM13003B	Work safely with industrial chemicals and materials	2
MEM08015B	Apply protective co	atings (advanced)	4
	Path: 1 Total Path	Weight: 10	
	MEM08014B	Apply protective coatings (basic)	4
	MEM13003B	Work safely with industrial chemicals and materials	2
MEM08016B	Control blast coatin	g by-products, materials and emissions	1
	Path: 1 Total Path	Weight: 3	
	MEM13003B	Work safely with industrial chemicals and materials	2
MEM08018B	Electroplate engine	ering coatings	6
	Path: 1 Total Path	Weight: 22	
	MEM07001B	Perform operational maintenance of machines/equipment	2
	MEM08001B	Perform wire, jig and barrel load/unload work	4
	MEM08003C	Perform electroplating operations	6
	MEM13003B	Work safely with industrial chemicals and	2

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		materials	
	MEM18001C	Use hand tools	2
MEM08019B	Electroplate protect	ive finishes	6
	Path: 1 Total Path	Weight: 22	
	MEM07001B	Perform operational maintenance of machines/equipment	2
	MEM08001B	Perform wire, jig and barrel load/unload work	4
	MEM08003C	Perform electroplating operations	6
	MEM13003B	Work safely with industrial chemicals and materials	2
	MEM18001C	Use hand tools	2
MEM08020B	Electroplate decorate	tive finishes	6
	Path: 1 Total Path	Weight: 22	
	MEM07001B	Perform operational maintenance of machines/equipment	2
	MEM08001B	Perform wire, jig and barrel load/unload work	4
	MEM08003C	Perform electroplating operations	6
	MEM13003B	Work safely with industrial chemicals and materials	2

0900 Drawing, drafting and design

MEM18001C

Unit code Unit title P

Use hand tools

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2

MEM09002B	Interpret technical	drawing	4
MEM09003B	Prepare basic engin	neering drawing	8
	Path: 1 Total Patl	n Weight: 12	
	MEM09002B	Interpret technical drawing	4
MEM09004B	Perform electrical/	electronic detail drafting	8
	Path: 1 Total Patl	h Weight: 20	
	MEM09002B	Interpret technical drawing	4
	MEM09003B	Prepare basic engineering drawing	8
MEM09005B	Perform basic engi	neering detail drafting	8
	Path: 1 Total Patl	h Weight: 20	
	MEM09002B	Interpret technical drawing	4
	MEM09003B	Prepare basic engineering drawing	8
MEM09006B	Perform advanced	engineering detail drafting	4
	Path: 1 Total Patl	n Weight: 24	
	MEM09002B	Interpret technical drawing	4
	MEM09003B	Prepare basic engineering drawing	8
	MEM09005B	Perform basic engineering detail drafting	8
MEM09007B	Perform advanced	mechanical detail drafting	4
	Path: 1 Total Patl	n Weight: 28	
	MEM09002B	Interpret technical drawing	4
	MEM09003B	Prepare basic engineering drawing	8

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	MEM09005B	Perform basic engineering detail drafting	8
	MEM09006B	Perform advanced engineering detail drafting	4
MEM09008B	Perform advanced	structural detail drafting	4
	Path: 1 Total Path	Weight: 8	
	MEM09002B	Interpret technical drawing	4
MEM09009C	Create 2D drawing	s using computer aided design system	8
	Path: 1 Total Path	Weight: 14	
	MEM09002B	Interpret technical drawing	4
	MEM16008A	Interact with computing technology	2
MEM09010C	Create 3D models u	ising computer aided design system	4
	Path: 1 Total Path	Weight: 18	
	MEM09002B	Interpret technical drawing	4
	MEM09009C	Create 2D drawings using computer aided design system	8
	MEM16008A	Interact with computing technology	2
MEM09011B	Apply basic engine	ering design concepts	6
	Path: 1 Total Path	Weight: 10	
	MEM09002B	Interpret technical drawing	4
MFM09021R	Interpret and produ	ce curved 3-dimensional shapes	4

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MEM09022A	Create 2D code file system	es using computer aided manufacturing	4
	Path: 1 Total Path	weight: 15	
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM16008A	Interact with computing technology	2
MEM09023A	Create 3D code file system	es using computer aided manufacturing	6
	Path: 1 Total Path	weight: 21	
	MEM09002B	Interpret technical drawing	4
	MEM09022A	Create 2D code files using computer aided manufacturing	4
	MEM12023A	Perform engineering measurements	5
	MEM16008A	Interact with computing technology	2
MEM09143A	Represent aeronaut	ical engineering designs	0
	MEM16008A	Interact with computing technology	
	MEM30007A	Select common engineering materials	
	MEM30012A	Apply mathematical techniques in manufacturing, engineering or related situations	
MEM09144A	Represent avionic	engineering designs	0
	MEM16008A	Interact with computing technology	
	MEM30007A	Select common engineering materials	
	MEM30012A	Apply mathematical techniques in a manufacturing engineering or related environment	

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MEM09153A		led modelling and data management autical engineering designs	0
	MEM09143A	Represent aeronautical engineering designs	
	MEM16008A	Interact with computing technology	
	MEM30007A	Select common engineering materials	
	MEM30012A	Apply mathematical techniques in a manufacturing engineering or related environment	
MEM09154A		led modelling and data management c engineering designs	0
	MEM09144A	Represent avionic engineering designs	
	MEM16008A	Interact with computing technology	
	MEM30007A	Select common engineering materials	
	MEM30012A	Apply mathematical techniques in a manufacturing engineering or related environment	
MEM09155A	Prepare mechanical (CAE)	models for computer-aided engineering	0
	MEM23004A	Apply technical mathematics	
	MEM23109A	Apply engineering mechanics principles	
MEM09156	Prepare mechatronic (CAE)	c models for computer-aided engineering	0
	MEM23004A	Apply technical mathematics	
	MEM23109A	Apply engineering mechanics principles	
	MEM23111A	Select electrical equipment and components for engineering applications	
	MEM23112A	Investigate electrical and electronic	

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controllers in engineering applications

MEM09157A	Perform mechanica	d engineering design drafting	0
MEM09158A	Perform mechatron	ics engineering design drafting	0
MEM09201A	Work effectively in	an engineering drafting workplace	0
MEM09202A	Produce freehand s	ketches	0
MEM09203A	Measure and sketch	n site information	0
MEM09204A	Produce basic engin	neering detail drawings	0
	MEM09002B	Interpret technical drawing	
MEM09205A	Produce electrical s	schematic drawings	0
	MEM09002B	Interpret technical drawing	
	MEM09204A	Produce basic engineering detail drawings	
MEM09206A	Produce drawings f	For mechanical services	0
	MEM09002B	Interpret technical drawing	
	MEM09204A	Produce basic engineering detail drawings	
MEM09207A	Produce drawings f	For reticulated services	0
	MEM09002B	Interpret technical drawing	

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	MEM09204A	Produce basic engineering detail drawings	
MEM09208A	Detail fasteners and	locking devices in mechanical drawings	0
	MEM09002B	Interpret technical drawing	
	MEM09204A	Produce basic engineering detail drawings	
MEM09209A	Detail bearings, sea drawings	ls and other componentry in mechanical	0
	MEM09002B	Interpret technical drawing	
	MEM09204A	Produce basic engineering detail drawings	
MEM09210A	Create 3-D solid mosystem	odels using computer-aided design (CAD)	0
	MEM09002B	Interpret technical drawing	
	MEM30031A	Operate computer-aided design (CAD) system to produce basic drawing elements	
MEM09211A	Produce drawings o	r models for industrial piping	0
	MEM09002B	Interpret technical drawing	
	MEM09204A	Produce basic engineering detail drawings	
MEM09212A	Produce detailed dra	awings of steel to non-steel connections	0
	MEM09002B	Interpret technical drawing	
	MEM09204A	Produce basic engineering detail drawings	
MEM09213A	Produce schematic opower systems	drawings for hydraulic and pneumatic fluid	0

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	MEM09002B	Interpret technical drawing	
	MEM09204A	Produce basic engineering detail drawings	
MEM09214A	Perform advanced e	engineering detail drafting	0
	MEM09002B	Interpret technical drawing	
	MEM09204A	Produce basic engineering detail drawings	
	MEM30012A	Apply mathematical techniques in a manufacturing, engineering or related environment	
MEM09215A	Supervise detail dra	afting projects	0
	MEM09002B	Interpret technical drawing	
	MEM09204A	Produce basic engineering detail drawings	
	MEM09214A	Perform advanced engineering detail drafting	
	MEM30012A	Apply mathematical techniques in a manufacturing, engineering or related environment	
	MEM30031A	Operate computer-aided design (CAD) system to produce basic drawing elements	
MEM09216A	Interpret and produc	ce curved 3-D shapes and patterns	0
MEM09217A	Prepare plans for pi	pe and duct fabrication	0
	MEM09002B	Interpret technical drawing	
MEM09218A	Participate in drafti	ng projects for building services	0
	MEM09002B	Interpret technical drawing	

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	MEM09204A	Produce basic engineering detail drawings	
MEM09219A	Prepare drawings for	or fabricated sheet metal products	0
	MEM09002B	Interpret technical drawing	
MEM09220A	Apply surface mod	elling techniques to 3-D drawings	0
	MEM09002B	Interpret technical drawing	
	MEM30031A	Operate computer-aided design (CAD) system to produce basic drawing elements	
MEM09221A	Create 3-D model a (CAD) system	assemblies using computer-aided design	0
	MEM09002B	Interpret technical drawing	
	MEM30031A	Operate computer-aided design (CAD) system to produce basic drawing elements	
MEM09222A	Interpret and maint	ain or restore original drawings	0
	MEM30032A	Produce basic engineering drawings	

1000 Installation and commissioning

Unit code	Unit title		P
MEM10001C	Erect structures		4
	Path: 1 Total Path	weight: 37	
	MEM05007C	Perform manual heating and thermal cutting	2
	MEM05012C	Perform routine manual metal arc welding	2

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	MEM05015D	Weld using manual metal arc welding process	4
	MEM05051A	Select welding processes	2
	MEM05052A	Apply safe welding practices	4
	MEM09002B	Interpret technical drawing	4
	MEM12007D	Mark off/out structural fabrications and shapes	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	Path: 2 Total Path	Weight: 37	
	MEM05007C	Perform manual heating and thermal cutting	2
	MEM05017D	Weld using gas metal arc welding process	4
	MEM05050B	Perform routine gas metal arc welding	2
	MEM05051A	Select welding processes	2
	MEM05052A	Apply safe welding practices	4
	MEM09002B	Interpret technical drawing	4
	MEM12007D	Mark off/out structural fabrications and shapes	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
MEM10002B	Terminate and conn	ect electrical wiring	3
	Path: 1 Total Path	Weight: 11	
	MEM09002B	Interpret technical drawing	4
	MEM12002B	Perform electrical/electronic measurement	2

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	MEM18001C	Use hand tools	2
MEM10003B	Install and test elect and 1500 volts d.c.	crical wiring and circuits up to 1000 volts a.c.	12
	Path: 1 Total Path	Weight: 33	
	MEM09002B	Interpret technical drawing	4
	MEM10002B	Terminate and connect electrical wiring	3
	MEM12002B	Perform electrical/electronic measurement	2
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18049C	Disconnect/reconnect fixed wired equipment up to 1000 volts a.c./1500 volts d.c.	3
MEM10004B	Enter and change proparameters	rogrammable controller operational	2
MEM10004B			2
MEM10004B	parameters		2
MEM10004B	parameters Path: 1 Total Path	Weight: 8	
MEM10004B MEM10005B	parameters Path: 1 Total Path MEM09002B MEM16008A	Weight: 8 Interpret technical drawing	
	parameters Path: 1 Total Path MEM09002B MEM16008A	Weight: 8 Interpret technical drawing Interact with computing technology mmable controller programs	4 2
	parameters Path: 1 Total Path MEM09002B MEM16008A Commission progra	Weight: 8 Interpret technical drawing Interact with computing technology mmable controller programs	4 2
	parameters Path: 1 Total Path MEM09002B MEM16008A Commission progra Path: 1 Total Path	Weight: 8 Interpret technical drawing Interact with computing technology mmable controller programs Weight: 12	4 2 4

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MEM10006B	Install machine/pla	nt	4
	Path: 1 Total Path	Weight: 34	
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18003C	Use tools for precision work	4
	MEM18006C	Repair and fit engineering components	6
	MEM18009B	Perform levelling and alignment of machines and engineering components	4
	MEM18055B	Dismantle, replace and assemble engineering components	3
MEM10007C	Modify control sys	tems	6
	Path: 1 Total Path	Weight: 61	
	Path: 1 Total Path MEM09002B	Weight: 61 Interpret technical drawing	4
		_	4 3
	MEM09002B	Interpret technical drawing	
	MEM09002B MEM10002B	Interpret technical drawing Terminate and connect electrical wiring Install and test electrical wiring and circuits	3
	MEM10002B MEM10003B	Interpret technical drawing Terminate and connect electrical wiring Install and test electrical wiring and circuits up to 1000 volts a.c. and 1500 volts d.c.	3 12
	MEM10002B MEM10003B MEM12002B	Interpret technical drawing Terminate and connect electrical wiring Install and test electrical wiring and circuits up to 1000 volts a.c. and 1500 volts d.c. Perform electrical/electronic measurement Perform precision electrical/electronic	3 12 2
	MEM09002B MEM10002B MEM10003B MEM12002B MEM12004B	Interpret technical drawing Terminate and connect electrical wiring Install and test electrical wiring and circuits up to 1000 volts a.c. and 1500 volts d.c. Perform electrical/electronic measurement Perform precision electrical/electronic measurement	31224
	MEM09002B MEM10002B MEM10003B MEM12002B MEM12004B MEM12023A	Interpret technical drawing Terminate and connect electrical wiring Install and test electrical wiring and circuits up to 1000 volts a.c. and 1500 volts d.c. Perform electrical/electronic measurement Perform precision electrical/electronic measurement Perform engineering measurements	312245
	MEM09002B MEM10002B MEM10003B MEM12002B MEM12004B MEM12004B	Interpret technical drawing Terminate and connect electrical wiring Install and test electrical wiring and circuits up to 1000 volts a.c. and 1500 volts d.c. Perform electrical/electronic measurement Perform precision electrical/electronic measurement Perform engineering measurements Use hand tools	3122452

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d.c.

MEM18051B	Fault find repair/rectify complex electrical circuits	6
Path: 2 Total Path	Weight: 89	
MEM09002B	Interpret technical drawing	4
MEM12002B	Perform electrical/electronic measurement	2
MEM12003B	Perform precision mechanical measurement	2
MEM12023A	Perform engineering measurements	5
MEM12024A	Perform computations	3
MEM12025A	Use graphical techniques and perform simple statistical computations	2
MEM14005A	Plan a complete activity	4
MEM16006A	Organise and communicate information	2
MEM16010A	Write reports	2
MEM18001C	Use hand tools	2
MEM18002B	Use power tools/hand held operations	2
MEM18003C	Use tools for precision work	4
MEM18006C	Repair and fit engineering components	6
MEM18010C	Perform equipment condition monitoring and recording	4
MEM18016B	Analyse plant and equipment condition monitoring results	4
MEM18018C	Maintain pneumatic system components	4
MEM18019B	Maintain pneumatic systems	4
MEM18020B	Maintain hydraulic system components	4
MEM18021B	Maintain hydraulic systems	4
MEM18022B	Maintain fluid power controls	8
MEM18023B	Modify fluid power system operation	8

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MEM18055B	Dismantle, replace and assemble engineering components	3
Path: 3 Total Path	Weight: 66	
MEM05001B	Perform manual soldering/desoldering – electrical/electronic components	4
MEM09002B	Interpret technical drawing	4
MEM12004B	Perform precision electrical/electronic measurement	4
MEM12023A	Perform engineering measurements	5
MEM18001C	Use hand tools	2
MEM18002B	Use power tools/hand held operations	2
MEM18054B	Fault find, test and calibrate instrumentation systems and equipment	8
MEM18055B	Dismantle, replace and assemble engineering components	3
MEM18057B	Maintain/service analog/digital electronic equipment	6
MEM18060B	Maintain, repair control instrumentation - single and multiple loop control systems	8
MEM18062B	Install, maintain and calibrate instrumentation sensors, transmitters and final control elements	8
MEM18067B	Tune control loops - multi controller or multi element systems	6
Path: 4 Total Path	Weight: 65	
MEM05001B	Perform manual soldering/desoldering - electrical/electronic components	4
MEM05002B	Perform high reliability soldering and desoldering	4
MEM09002B	Interpret technical drawing	4
MEM12004B	Perform precision electrical/electronic measurement	4

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MEM12023A	Perform engineering measurements	5
MEM18001C	Use hand tools	2
MEM18002B	Use power tools/hand held operations	2
MEM18056B	Diagnose and repair analog equipment and components	10
MEM18057B	Maintain/service analog/digital electronic equipment	6
MEM18058C	Modify electronic equipment	4
MEM18059B	Modify electronic systems	4
MEM18065B	Diagnose and repair digital equipment and components	10
Path: 5 Total Path	Weight: 38	
MEM09002B	Interpret technical drawing	4
MEM12002B	Perform electrical/electronic measurement	2
MEM12023A	Perform engineering measurements	5
MEM18001C	Use hand tools	2
MEM18002B	Use power tools/hand held operations	2
MEM18055B	Dismantle, replace and assemble engineering components	3
MEM18086B	Test, recover, evacuate and charge refrigeration systems	4
MEM18088B	Maintain and repair commercial air conditioning systems and components	4
MEM18092B	Maintain and repair commercial and/or industrial refrigeration and/or air conditioning controls	6
Path: 6 Total Path	Weight: 40	
MEM09002B	Interpret technical drawing	4
MFM12002B	Perform electrical/electronic measurement	2

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MEM12023A	Perform engineering measurements	5
MEM18001C	Use hand tools	2
MEM18002B	Use power tools/hand held operations	2
MEM18055B	Dismantle, replace and assemble engineering components	3
MEM18086B	Test, recover, evacuate and charge refrigeration systems	4
MEM18090B	Maintain and repair industrial refrigeration systems and components	6
MEM18092B	Maintain and repair commercial and/or industrial refrigeration and/or air conditioning controls	6
Path: 7 Total Path	Weight: 48	
MEM09002B	Interpret technical drawing	4
MEM12002B	Perform electrical/electronic measurement	2
MEM12023A	Perform engineering measurements	5
MEM18001C	Use hand tools	2
MEM18002B	Use power tools/hand held operations	2
MEM18055B	Dismantle, replace and assemble engineering components	3
MEM18086B	Test, recover, evacuate and charge refrigeration systems	4
MEM18089B	Maintain and repair central air handling systems	6
MEM18090B	Maintain and repair industrial refrigeration systems and components	6
MEM18093B	Maintain and repair integrated industrial refrigeration and/or large air handling system controls	8
Path: 8 Total Path	Weight: 60	
MFM09002B	Interpret technical drawing	4

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	MEM12002B	Perform electrical/electronic measurement	2
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18054B	Fault find, test and calibrate instrumentation systems and equipment	8
	MEM18055B	Dismantle, replace and assemble engineering components	3
	MEM18060B	Maintain, repair control instrumentation - single and multiple loop control systems	8
	MEM18062B	Install, maintain and calibrate instrumentation sensors, transmitters and final control elements	8
	MEM18064B	Maintain instrumentation system components	6
	MEM18067B	Tune control loops - multi controller or multi element systems	6
MEM10008B	Undertake commiss equipment	sioning procedures for plant and/or	4
	Path: 1 Total Path	Weight: 38	
	MEM09002B	Interpret technical drawing	4
	MEM10006B	Install machine/plant	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18003C	Use tools for precision work	4
	MEM18006C	Repair and fit engineering components	6
	MEM18009B	Perform levelling and alignment of	4

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MEM18055B	Dismantle, replace and assemble engineering components	
Path: 2 Total Path	Weight: 32	
MEM09002B	Interpret technical drawing	4
MEM12002B	Perform electrical/electronic measurement	2
MEM12023A	Perform engineering measurements	5
MEM18001C	Use hand tools	2
MEM18002B	Use power tools/hand held operations	2
MEM18055B	Dismantle, replace and assemble engineering components	3
MEM18086B	Test, recover, evacuate and charge refrigeration systems	4
MEM18090B	Maintain and repair industrial refrigeration systems and components	6
Path: 3 Total Path	Weight: 28	
MEM09002B	Interpret technical drawing	4
MEM12002B	Perform electrical/electronic measurement	2
MEM12023A	Perform engineering measurements	5
MEM18001C	Use hand tools	2
MEM18002B	Use power tools/hand held operations	2
MEM18055B	Dismantle, replace and assemble engineering components	3
MEM18089B	Maintain and repair central air handling systems	6
Path: 4 Total Path	Weight: 40	
MEM09002B	Interpret technical drawing	4
MEM10002B	Terminate and connect electrical wiring	3
MEM10003B	Install and test electrical wiring and circuits up to 1000 volts a.c. and 1500 volts d.c.	12

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	MEM12002B	Perform electrical/electronic measurement	2
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18049C	Disconnect/reconnect fixed wired equipment up to 1000 volts a.c./1500 volts d.c.	3
	MEM18055B	Dismantle, replace and assemble engineering components	3
MEM10009B	Install refrigeration	and air conditioning plant and equipment	4
	Path: 1 Total Path	weight: 30	
	MEM05006C	Perform brazing and/or silver soldering	2
	MEM09002B	Interpret technical drawing	4
	MEM10010B	Install pipework and pipework assemblies	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18055B	Dismantle, replace and assemble engineering components	3
	MEM18086B	Test, recover, evacuate and charge refrigeration systems	4
MEM10010B	Install pipework an	d pipework assemblies	4
	Path: 1 Total Path	Weight: 17	
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2

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MEM10011B	Terminate and con	3		
	Path: 1 Total Patl	Path: 1 Total Path Weight: 14		
	MEM09002B	MEM09002B Interpret technical drawing		
	MEM10002B	M10002B Terminate and connect electrical wiring		
	MEM12002B	Perform electrical/electronic measurement	2	
	MEM18001C	Use hand tools	2	
MEM10013A	Install split air con	6		
	Path: 1 Total Path Weight: 24			
	MEM05006C	Perform brazing and/or silver soldering	2	
	MEM09002B	Interpret technical drawing	4	
	MEM12023A	Perform engineering measurements	5	
	MEM18001C	Use hand tools	2	
	MEM18001C MEM18002B	Use hand tools Use power tools/hand held operations	2	

1100 Materials handling

Unit code	Unit title	P	
MEM11001C	Erect/dismantle sca	Erect/dismantle scaffolding and equipment	
	Path: 1 Total Path	n Weight: 6	
	MEM18001C	Use hand tools	2

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MEM11002C	MEM11002C Erect/dismantle complex scaffolding and equipment		
	Path: 1 Total Path Weight: 10		
	MEM11001C	Erect/dismantle scaffolding and equipment	4
	MEM18001C	Use hand tools	2
MEM11003B	Coordinate erection scaffolding/equipment	n/dismantling of complex	4
	Path: 1 Total Path	n Weight: 14	
	MEM11001C	Erect/dismantle scaffolding and equipment	4
	MEM11002C	Erect/dismantle complex scaffolding and equipment	4
	MEM18001C	Use hand tools	2
MEM11004B	Undertake dogging		4
WIEWII 1004D			4
	Path: 1 Total Path		
	MEM18001C	Use hand tools	2
MEM11005B	Pick and process or	rder	4
MEM11006B	Perform production	n packaging	2
MEM11007B	Administer invento	ory procedures	4
MEM11008B	Package materials	(stores and warehouse)	2
MEM11009B	Handle/move bulk	fluids/gases	4

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MEM11010B	Operate mobile load	d shifting equipment	4
MEM11011B	Undertake manual	handling	2
MEM11012B	Purchase materials		6
MEM11013B	Undertake warehou	se receival process	4
	Path: 1 Total Path	Weight: 6	
	MEM11011B	Undertake manual handling	2
MEM11014B	Undertake warehou	se dispatch process	4
	Path: 1 Total Path Weight: 8		
	MEM11006B	Perform production packaging	2
	MEM11011B	Undertake manual handling	2
	Path: 2 Total Path	Weight: 8	
	MEM11008B	Package materials (stores and warehouse)	2
	MEM11011B	Undertake manual handling	2
MEM11015B	Manage warehouse	inventory system	6
	Path: 1 Total Path	Weight: 12	
	MEM11007B	Administer inventory procedures	4
	MEM15002A	Apply quality systems	2
MEM11016B	Order materials		2

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MEM11017B	Organise and lead stocktakes		4
	Path: 1 Total Path		
	MEM11007B	Administer inventory procedures	4
MEM11018B	Organise and maint system	ain warehouse stock receival and/or dispatch	6
	Path: 1 Total Path	Weight: 14	
	MEM11006B	Perform production packaging	2
	MEM11011B	Undertake manual handling	2
	MEM11013B	Undertake warehouse receival process	4
	Path: 2 Total Path	Weight: 14	
	MEM11008B	Package materials (stores and warehouse)	2
	MEM11011B	Undertake manual handling	2
	MEM11013B	Undertake warehouse receival process	4
	Path: 3 Total Path	Weight: 14	
	MEM11006B	Perform production packaging	2
	MEM11011B	Undertake manual handling	2
	MEM11014B	Undertake warehouse dispatch process	4
	Path: 4 Total Path	Weight: 14	
	MEM11008B	Package materials (stores and warehouse)	2
	MEM11011B	Undertake manual handling	2
	MEM11014B	Undertake warehouse dispatch process	4
MEN (11010E	TT 1 (1) 1		4
MEM11019B	Undertake tool stor	•	4
	Path: 1 Total Path		
	MEM11007B	Administer inventory procedures	4

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	MEM11011B	Undertake manual handling	2	
	MEM11013B	Undertake warehouse receival process	4	
	MEM12024A	Perform computations	3	
MEM11020B	Perform advanced warehouse computer operations 4			
	Path: 1 Total Path Weight: 6			
	MEM16008A	Interact with computing technology	2	
MEM11021B	Perform advanced operation of load shifting equipment 2			
	Path: 1 Total Path Weight: 6			
	MEM11010B	Operate mobile load shifting equipment	4	
MEM11022B	Operate fixed/move	able load shifting equipment	4	
MEM11023A	Operate a bridge and	d gantry crane	4	
MEM11024A	Undertake basic rig	ging	4	
	Path: 1 Total Path Weight: 8			
	MEM11004B	Undertake dogging	4	
MEM11025A	Operate a non-slewicapacity	ing mobile crane of greater than three tonnes	4	

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1200 Measurement

Unit code	Unit title			
MEM12001B	Use comparison and basic measuring devices			
MEM12002B	Perform electrical/electronic measurement			
MEM12003B	Perform precision mechanical measurement			
	Path: 1 Total Path Weight: 7			
	MEM12023A	Perform engineering measurements	5	
MEM12004B	Perform precision e	lectrical/electronic measurement	4	
MEM12005B	Calibrate measuring equipment			
	Path: 1 Total Path Weight: 13			
	MEM12003B	Perform precision mechanical measurement	2	
	MEM12023A	Perform engineering measurements	5	
	Path: 2 Total Path	Weight: 13		
	MEM12002B	Perform electrical/electronic measurement	2	
	MEM12023A	Perform engineering measurements	5	
MEM12006C	Mark off/out (gener	ral engineering)	4	
	Path: 1 Total Path Weight: 13			
	MEM09002B	Interpret technical drawing	4	
	MEM12023A	Perform engineering measurements	5	
MEM12007D	Mark off/out structural fabrications and shapes 4			

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Path: 1 Total Path Weight: 9 MEM12023A Perform engineering measurements 5 MEM12019B Measure components using coordinate measuring machine 4 MEM12020B Set and operate coordinate measuring machine 2 MEM12021B Program coordinate measuring machine Path: 1 Total Path Weight: 15 MEM09002B Interpret technical drawing 4 MEM12003B Perform precision mechanical measurement 2 5 MEM12023A Perform engineering measurements MEM12022B Program coordinate measuring machine (advanced) 2 Path: 1 Total Path Weight: 13 4 MEM09002B Interpret technical drawing MEM12003B Perform precision mechanical measurement 2 MEM12023A Perform engineering measurements 5 MEM12023A 5 Perform engineering measurements MEM12024A Perform computations MEM12025A Use graphical techniques and perform simple statistical

Path: 1 Total Path Weight: 5

computations

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MEM12024A Perform computations

3

1300 OHS

Unit code	Unit title		P
MEM13001B	Perform emergency	y first aid	1
MEM13002B	Undertake occupati workplace	ional health and safety activities in the	3
MEM13003B	Work safely with in	ndustrial chemicals and materials	2
MEM13004B	Work safely with n	nolten metals/glass	2
MEM13006B	Collect and evaluat enterprise or section	te occupational health and safety data for an n of an enterprise	4
MEM13007B	Maintain water trea	atment systems for cooling towers	2
	Path: 1 Total Path	weight: 4	
	MEM18001C	Use hand tools	2
MEM13010A	Supervise occupation environment	onal health and safety in an industrial work	4
	Path: 1 Total Path	n Weight: 7	
	MEM13002B	Undertake occupational health and safety activities in the workplace	3

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MEM13013B	Work safely with ionizing radiation	4
MEM13014A	Apply principles of occupational health and safety in the work environment	0

1400 Planning

Unit code	Unit title		P
MEM14001B	Schedule material o	leliveries	8
MEM14002B	Undertake basic pro	ocess planning	8
MEM14003B	Undertake basic pro	oduction scheduling	8
MEM14004A	Plan to undertake a	routine task	0
MEM14005A	Plan a complete activity		4
MEM14065A	Plan and design aer	onautical engineering projects	0
	MEA349A	Apply basic scientific principles and techniques in aeronautical engineering situations	
	MEA350A	Select and test aeronautical engineering materials	
	MEM14083A	Apply aeronautical engineering fundamentals to support design and	

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	development of projects
MEM16008A	Interact with computing technology
MEM23052A	Apply basic electro and control scientific principles and techniques in aeronautical engineering situations
MEM23073A	Select and apply aeronautical engineering methods, processes and construction techniques
MEM23084A	Apply scientific principles and techniques in aeronautical engineering situations
MEM23095A	Apply aeronautical system design principles and techniques in engineering situations
MEM30012A	Apply mathematical techniques in manufacturing, engineering or related situations

MEM14066A	Plan and design av	ionic engineering projects	0
	MEA272A	Apply basic scientific principles and techniques in avionic engineering situations	
	MEA273A	Select and test avionic engineering materials	
	MEM14084A	Apply avionic engineering fundamentals to support design and development of projects	
	MEM16008A	Interact with computing technology	
	MEM23074A	Select and apply avionic engineering methods, processes and construction techniques	
	MEM23086A	Apply scientific principles and techniques in avionic engineering situations	
	MEM23096A	Apply avionic system design principles and techniques in engineering situations	
	MEM30012A	Apply mathematical techniques in manufacturing, engineering or related situations	

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MEM14083A	11 5	engineering fundamentals to support design f engineering projects	0
	MEA349A	Apply basic scientific principles and techniques in aeronautical engineering situations	
	MEM16008A	Interact with computing technology	
	MEM23052A	Apply basic electro and control scientific principles and techniques in aeronautical engineering situations	
	MEM30012A	Apply mathematical techniques in manufacturing, engineering or related situations	
MEM14084A	Apply avionic engi development of eng	neering fundamentals to support design and gineering projects	0
	MEA272A	Apply basic scientific principles and techniques in avionic engineering situations	
	MEM16008A	Interact with computing technology	
	MEM30012A	Apply mathematical techniques in manufacturing, engineering or related situations	
MEM14085A	Apply mechanical	engineering analysis techniques	0
	MEM23004A	Apply technical mathematics	
	MEM23109A	Apply engineering mechanic principles	
MEM14086A	Apply mechatronic	engineering analysis techniques	0
	MEM23004A	Apply technical mathematics	
	MEM23111A	Select electrical equipment and components for engineering applications	

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MEM23112A

	MEM14090A	Integrate mechatronic fundamentals into an engineering task	
MEM14087A	Apply manufacture	ed product design techniques	0
	MEM14089A	Integrate mechanical fundamentals into an engineering task	
	MEM23004A	Apply technical mathematics	
	MEM23063A	Select and test mechanical engineering materials	
	MEM23109A	Apply engineering mechanic principles	
MEM14088A	Apply maintenance component repairs	e engineering techniques to equipment and and modifications	0
	MEM14092A	Integrate maintenance fundamentals into an engineering task	
MEM14089A	Integrate mechanic	al fundamentals into an engineering task	0
	MEM23004A	Apply technical mathematics	
	MEM23109A	Apply engineering mechanics principles	
MEM14090A	Integrate mechatro	nic fundamentals into an engineering task	0
	MEM23004A	Apply technical mathematics	
	MEM23111A	Select electrical equipment and components for engineering applications	
	MEM23112A	Investigate electrical and electronic controllers in engineering applications	

Investigate electrical and electronic

controllers in engineering applications

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MEM14091A	Integrate manufact	uring fundamentals into an engineering task	0
	MEM23004A	Apply technical mathematics	
MEM14092A	Integrate maintena	nce fundamentals into an engineering task	0
	MEM23004A	Apply technical mathematics	

1500 Quality

Unit code	Unit title		P
MEM15001B	Perform basic statis	stical quality control	2
MEM15002A	Apply quality syste	ems	2
MEM15003B	Use improvement j	processes in team activities	4
	Path: 1 Total Path	n Weight: 4	
	MEM16007A	Work with others in a manufacturing, engineering or related environment	0
MEM15004B	Perform inspection		2
MEM15005B	Select and control	inspection processes and procedures	4
	Path: 1 Total Path		
	MEM15004B	Perform inspection	2
MEM15007B	Conduct product an	nd/or process capability studies	6

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	Path: I Total Path	Weight: 15	
	MEM12024A	Perform computations	3
	MEM12025A	Use graphical techniques and perform simple statistical computations	2
	MEM15001B	Perform basic statistical quality control	2
	MEM15008B	Perform advanced statistical quality control	2
MEM15008B	Perform advanced	statistical quality control	2
	Path: 1 Total Path	weight: 9	
	MEM12024A	Perform computations	3
	MEM12025A	Use graphical techniques and perform simple statistical computations	2
	MEM15001B	Perform basic statistical quality control	2
MEM15010B	Perform laboratory	procedures	8
MEM15011B	Exercise external q	uality assurance	6
	Path: 1 Total Path	weight: 12	
	MEM15004B	Perform inspection	2
	MEM15005B	Select and control inspection processes and procedures	4
MEM15012B	Maintain/supervise	the application of quality procedures	4
	Path: 1 Total Path	weight: 11	
	MEM12024A	Perform computations	3
	MEM12025A	Use graphical techniques and perform	2

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	MEM15001B	Perform basic statistical quality control	2
MEM15015B	Examine trading pra	actices	5
	Path: 1 Total Path	Weight: 10	
	MEM12023A	Perform engineering measurements	5
MEM15016B	Inspect pre-packed	articles	8
	Path: 1 Total Path	Weight: 10	
	MEM13003B	Work safely with industrial chemicals and materials	2
MEM15017B	Use and maintain re	eference standards	3
	Path: 1 Total Path	Weight: 26	
	MEM11011B	Undertake manual handling	2
	MEM12003B	Perform precision mechanical measurement	2
	MEM12004B	Perform precision electrical/electronic measurement	4
	MEM12005B	Calibrate measuring equipment	6
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
MEM15018B	Investigate consume	er complaints	6
	Path: 1 Total Path	Weight: 36	
	MEM11011B	Undertake manual handling	2
	MEM12023A	Perform engineering measurements	5

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	MEM15004B	Perform inspection	2
	MEM15005B	Select and control inspection processes and procedures	4
	MEM15015B	Examine trading practices	5
	MEM15016B	Inspect pre-packed articles	8
	MEM16004B	Perform internal/external customer service	2
	MEM18001C	Use hand tools	2
MEM15019B	Conduct a field insp	pection	12
	Path: 1 Total Path	Weight: 75	
	MEM09002B	Interpret technical drawing	4
	MEM11011B	Undertake manual handling	2
	MEM12003B	Perform precision mechanical measurement	2
	MEM12004B	Perform precision electrical/electronic measurement	4
	MEM12005B	Calibrate measuring equipment	6
	MEM12023A	Perform engineering measurements	5
	MEM13003B	Work safely with industrial chemicals and materials	2
	MEM15004B	Perform inspection	2
	MEM15005B	Select and control inspection processes and procedures	4
	MEM15015B	Examine trading practices	5
	MEM15016B	Inspect pre-packed articles	8
	MEM15017B	Use and maintain reference standards	3
	MEM15018B	Investigate consumer complaints	6
	MEM16002C	Conduct formal interviews and negotiations	4

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	MEM16004B	Perform internal/external customer service	2
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
MEM15020C	Perform verification	n/certification or in-service inspection	12
	Path: 1 Total Path	Weight: 25	
	MEM09002B	Interpret technical drawing	4
	MEM11011B	Undertake manual handling	2
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
MEM15021C	Conduct audits of solicensees	ervicing licensees and public weighbridge	4
	Path: 1 Total Path	Weight: 14	
	MEM09002B	Interpret technical drawing	4
	MEM11011B	Undertake manual handling	2
	MEM16004B	Perform internal/external customer service	2
	MEM18001C	Use hand tools	2
MEM15022B	Verify reference sta	ndards	8
	Path: 1 Total Path	Weight: 21	
	MEM09002B	Interpret technical drawing	4
	MEM12003B	Perform precision mechanical measurement	2
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2

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MEM15024A	Apply quality procedures	0
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1600 Communication

Unit code	Unit title	P
MEM16001B	Give formal presentations and take part in meetings	2
MEM16002C	Conduct formal interviews and negotiations	4
MEM16003B	Provide advanced customer service	2
MEM16004B	Perform internal/external customer service	2
MEM16005A	Operate as a team member to conduct manufacturing, engineering or related activities	2
MEM16006A	Organise and communicate information	2
MEM16007A	Work with others in a manufacturing, engineering or related	0
	environment	
MEM16008A	Interact with computing technology	2
MEM16009A	Research and analyse engineering information	2
	Path: 1 Total Path Weight: 8	
	MEM16006A Organise and communicate information	MEM160

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			06A
	MEM16012A	Interpret technical specifications and manuals	MEM160 12A
MEM16010A	Write reports		2
	Path: 1 Total Path	Weight: 6	
	MEM14005A	Plan a complete activity	4
MEM16011A	Communicate with	individuals and small groups	2
	Path: 1 Total Path	Weight: 4	
	MEM16006A	Organise and communicate information	2
MEM16012A	Interpret technical s	pecifications and manuals	4
MEM16013A	Operate in a self-dir	rected team	2
	Path: 1 Total Path	Weight: 2	
	MEM16007A	Work with others in a manufacturing, engineering or related environment	0
MEM16014A	Report technical inf	formation	2
	Path: 1 Total Path	Weight: 4	
	MEM16006A	Organise and communicate information	2

1700 Training

Unit code Unit title P

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MEM17001B	Assist in development and deliver training in the workplace	2
MEM17002B	Conduct workplace assessment	2
MEM17003A	Assist in the provision of on the job training	2

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Unit code	Unit title		P
MEM18001C	Use hand tools		2
MEM18002B	Use power tools/ha	and held operations	2
MEM18003C	Use tools for preci-	sion work	4
	Path: 1 Total Patl	h Weight: 13	
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
MEM18004B	Maintain and overl	naul mechanical equipment	4
	Path: 1 Total Patl	h Weight: 42	
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2

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	MEM18003C	Use tools for precision work	4
	MEM18005B	Perform fault diagnosis, installation and removal of bearings	4
	MEM18006C	Repair and fit engineering components	6
	MEM18007B	Maintain and repair mechanical drives and mechanical transmission assemblies	4
	MEM18009B	Perform levelling and alignment of machines and engineering components	4
	MEM18055B	Dismantle, replace and assemble engineering components	3
MEM18005B	Perform fault diagr	nosis, installation and removal of bearings	4
	Path: 1 Total Path	Weight: 30	
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18003C	Use tools for precision work	4
	MEM18006C	Repair and fit engineering components	6
	MEM18055B	Dismantle, replace and assemble engineering components	3
MEM18006C	Repair and fit engin	neering components	6
	Path: 1 Total Path	weight: 26	
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2

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	MEM18003C	Use tools for precision work	4
	MEM18055B	Dismantle, replace and assemble engineering components	3
MEM18007B	Maintain and repair transmission assem	r mechanical drives and mechanical	4
	Path: 1 Total Path	weight: 34	
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18003C	Use tools for precision work	4
	MEM18006C	Repair and fit engineering components	6
	MEM18009B	Perform levelling and alignment of machines and engineering components	4
	MEM18055B	Dismantle, replace and assemble engineering components	3
MEM18008B	Balance equipment		2
	Path: 1 Total Path	n Weight: 28	
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18003C	Use tools for precision work	4
	MEM18006C	Repair and fit engineering components	6
	MEM18055B	Dismantle, replace and assemble engineering components	3

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MEM18009B	Perform levelling a components	and alignment of machines and engineering	4
	Path: 1 Total Path	n Weight: 30	
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18003C	Use tools for precision work	4
	MEM18006C	Repair and fit engineering components	6
	MEM18055B	Dismantle, replace and assemble engineering components	3
MEM18010C	Perform equipment	t condition monitoring and recording	4
	Path: 1 Total Path	n Weight: 20	
	Path: 1 Total Path MEM09002B	Meight: 20 Interpret technical drawing	4
			4 5
	MEM09002B	Interpret technical drawing	
	MEM09002B MEM12023A	Interpret technical drawing Perform engineering measurements	5
	MEM09002B MEM12023A MEM18001C	Interpret technical drawing Perform engineering measurements Use hand tools	5 2
MEM18011C	MEM09002B MEM12023A MEM18001C MEM18002B MEM18055B	Interpret technical drawing Perform engineering measurements Use hand tools Use power tools/hand held operations Dismantle, replace and assemble	5 2 2
MEM18011C	MEM09002B MEM12023A MEM18001C MEM18002B MEM18055B	Interpret technical drawing Perform engineering measurements Use hand tools Use power tools/hand held operations Dismantle, replace and assemble engineering components	5223
MEM18011C MEM18012B	MEM09002B MEM12023A MEM18001C MEM18002B MEM18055B Shut down and isol	Interpret technical drawing Perform engineering measurements Use hand tools Use power tools/hand held operations Dismantle, replace and assemble engineering components	5223
	MEM09002B MEM12023A MEM18001C MEM18002B MEM18055B Shut down and isol	Interpret technical drawing Perform engineering measurements Use hand tools Use power tools/hand held operations Dismantle, replace and assemble engineering components late machines/equipment and removal of mechanical seals	5223

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	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18003C	Use tools for precision work	4
	MEM18006C	Repair and fit engineering components	6
	MEM18055B	Dismantle, replace and assemble engineering components	3
MEM18013B	Perform gland pack	ing	2
	Path: 1 Total Path	Weight: 9	
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
MEM18014B	Manufacture press	tools and gauges	8
	Path: 1 Total Path	Weight: 73	
	MEM06007B	Perform basic incidental heat/quenching, tempering and annealing	2
	MEM07005C	Perform general machining	8
	MEM07006C	Perform lathe operations	4
	MEM07007C	Perform milling operations	4
	MEMOTOOTC	renorm mining operations	
	MEM07008D	Perform grinding operations	4
			4
	MEM07008D	Perform grinding operations	
	MEM07008D MEM09002B	Perform grinding operations Interpret technical drawing	4
	MEM07008D MEM09002B MEM12003B	Perform grinding operations Interpret technical drawing Perform precision mechanical measurement	4 2

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	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18003C	Use tools for precision work	4
	MEM18006C	Repair and fit engineering components	6
	MEM18015B	Maintain tools and dies	4
	MEM18055B	Dismantle, replace and assemble engineering components	3
	MEM30012A	Apply mathematical techniques in a manufacturing engineering or related environment	4
MEM18015B	Maintain tools and	dies	4
	Path: 1 Total Path	Weight: 54	
	MEM06007B	Perform basic incidental heat/quenching, tempering and annealing	2
	MEM07005C	Perform general machining	8
	MEM07006C	Perform lathe operations	4
	MEM07007C	Perform milling operations	4
	MEM07008D	Perform grinding operations	4
	MEM09002B	Interpret technical drawing	4
	MEM12003B	Perform precision mechanical measurement	2
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18003C	Use tools for precision work	4
	MEM18006C	Repair and fit engineering components	6
	MEM18055B	Dismantle, replace and assemble engineering components	3

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MEM18016B	Analyse plant and e	equipment condition monitoring results	4
	Path: 1 Total Path Weight: 41		
	MEM09002B	Interpret technical drawing	4
	MEM12003B	Perform precision mechanical measurement	2
	MEM12023A	Perform engineering measurements	5
	MEM12024A	Perform computations	3
	MEM12025A	Use graphical techniques and perform simple statistical computations	2
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18003C	Use tools for precision work	4
	MEM18006C	Repair and fit engineering components	6
	MEM18010C	Perform equipment condition monitoring and recording	4
	MEM18055B	Dismantle, replace and assemble engineering components	3
MEM18017C	Modify mechanical	systems and equipment	8
	Path: 1 Total Path	Weight: 63	
	MEM09002B	Interpret technical drawing	4
	MEM12003B	Perform precision mechanical measurement	2
	MEM12023A	Perform engineering measurements	5
	MEM12024A	Perform computations	3
	MEM12025A	Use graphical techniques and perform simple statistical computations	2
	MEM18001C	Use hand tools	2

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	MEM18002B	Use power tools/hand held operations	2
	MEM18003C	Use tools for precision work	4
	MEM18005B	Perform fault diagnosis, installation and removal of bearings	4
	MEM18006C	Repair and fit engineering components	6
	MEM18007B	Maintain and repair mechanical drives and mechanical transmission assemblies	4
	MEM18009B	Perform levelling and alignment of machines and engineering components	4
	MEM18010C	Perform equipment condition monitoring and recording	4
	MEM18011C	Shut down and isolate machines/equipment	2
	MEM18016B	Analyse plant and equipment condition monitoring results	4
	MEM18055B	Dismantle, replace and assemble engineering components	3
MEM18018C	Maintain pneumatic	c system components	4
MEM18018C	Maintain pneumatic	•	4
MEM18018C	•	•	4
MEM18018C	Path: 1 Total Path	Weight: 30	
MEM18018C	Path: 1 Total Path MEM09002B	Weight: 30 Interpret technical drawing	4
MEM18018C	Path: 1 Total Path MEM09002B MEM12023A	Weight: 30 Interpret technical drawing Perform engineering measurements	4 5
MEM18018C	Path: 1 Total Path MEM09002B MEM12023A MEM18001C	Weight: 30 Interpret technical drawing Perform engineering measurements Use hand tools	4 5 2
MEM18018C	Path: 1 Total Path MEM09002B MEM12023A MEM18001C MEM18002B	Weight: 30 Interpret technical drawing Perform engineering measurements Use hand tools Use power tools/hand held operations	4 5 2 2
MEM18018C	Path: 1 Total Path MEM09002B MEM12023A MEM18001C MEM18002B MEM18003C	Weight: 30 Interpret technical drawing Perform engineering measurements Use hand tools Use power tools/hand held operations Use tools for precision work	4 5 2 2 4
MEM18018C MEM18019B	Path: 1 Total Path MEM09002B MEM12023A MEM18001C MEM18002B MEM18003C MEM18006C	Weight: 30 Interpret technical drawing Perform engineering measurements Use hand tools Use power tools/hand held operations Use tools for precision work Repair and fit engineering components Dismantle, replace and assemble engineering components	4 5 2 2 4 6

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	raun; 1 10tai rau	Weight: 34	
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18003C	Use tools for precision work	4
	MEM18006C	Repair and fit engineering components	6
	MEM18018C	Maintain pneumatic system components	4
	MEM18055B	Dismantle, replace and assemble engineering components	3
MEM18020B	Maintain hydraulic	system components	4
	Path: 1 Total Path	Weight: 30	
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM12023A MEM18001C	Perform engineering measurements Use hand tools	5 2
	MEM18001C	Use hand tools	2
	MEM18001C MEM18002B	Use hand tools Use power tools/hand held operations	2

1800 Maintenance and diagnostics (Page 2)

Unit code	Unit title	P
MEM18021B	Maintain hydraulic systems	4

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	Path: 1 Total Path	Weight: 34	
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18003C	Use tools for precision work	4
	MEM18006C	Repair and fit engineering components	6
	MEM18020B	Maintain hydraulic system components	4
	MEM18055B	Dismantle, replace and assemble engineering components	3
MEM18022B	Maintain fluid pow	er controls	8
	Path: 1 Total Path	Weight: 42	
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18003C	Use tools for precision work	4
	MEM18006C	Repair and fit engineering components	6
	MEM18018C	Maintain pneumatic system components	4
	MEM18019B	Maintain pneumatic systems	4
	MEM18055B	Dismantle, replace and assemble engineering components	3
	Path: 2 Total Path	Weight: 42	
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5

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	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18003C	Use tools for precision work	4
	MEM18006C	Repair and fit engineering components	6
	MEM18020B	Maintain hydraulic system components	4
	MEM18021B	Maintain hydraulic systems	4
	MEM18055B	Dismantle, replace and assemble engineering components	3
MEM18023B	Modify fluid power	system operation	8
	Path: 1 Total Path	Weight: 71	
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM12024A	Perform computations	3
	MEM12025A	Use graphical techniques and perform simple statistical computations	2
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18003C	Use tools for precision work	4
	MEM18006C	Repair and fit engineering components	6
	MEM18010C	Perform equipment condition monitoring and recording	4
	MEM18016B	Analyse plant and equipment condition monitoring results	4
	MEM18018C	Maintain pneumatic system components	4
	MEM18019B	Maintain pneumatic systems	4
	MEM18020B	Maintain hydraulic system components	4

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	MEM18021B	Maintain hydraulic systems	4
	MEM18022B	Maintain fluid power controls	8
	MEM18055B	Dismantle, replace and assemble engineering components	3
MEM18024B	Maintain engine co	oling systems	2
	Path: 1 Total Path	Weight: 18	
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18055B	Dismantle, replace and assemble engineering components	3
MEM18025B	Service combustion	n engines	2
	Path: 1 Total Path	weight: 4	
	MEM18001C	Use hand tools	2
MEM18026C	Test compression is	gnition fuel systems	4
	Path: 1 Total Path	Weight: 11	
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
MEM18027C	Overhaul engine fu	el system components	8
	Path: 1 Total Path	Weight: 24	
	MEM09002B	Interpret technical drawing	4

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	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18055B	Dismantle, replace and assemble engineering components	3
MEM18028B	Maintain engine lu	ubrication systems	2
	Path: 1 Total Pat	h Weight: 18	
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18055B	Dismantle, replace and assemble engineering components	3
MEM18029B	Tune diesel engine	es	4
	Path: 1 Total Pat	h Weight: 24	
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18026C	Test compression ignition fuel systems	4
	MEM18055B	Dismantle, replace and assemble engineering components	3
MEM18030B	Diagnose and recti	ify low voltage electrical systems	8

Path: 1 Total Path Weight: 24

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	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18055B	Dismantle, replace and assemble engineering components	3
MEM18031B	Diagnose and rectif	fy low voltage starting systems	2
	Path: 1 Total Path	weight: 26	
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18030B	Diagnose and rectify low voltage electrical systems	8
	MEM18055B	Dismantle, replace and assemble engineering components	3
MEM18032B	Maintain induction	/exhaust systems	4
	Path: 1 Total Path	weight: 20	
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18055B	Dismantle, replace and assemble engineering components	3

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MEM18033B	Perform engine bo	ottom-end overhaul	4
	Path: 1 Total Pat	h Weight: 20	
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18055B	Dismantle, replace and assemble engineering components	3
MEM18034B	Perform engine top	p-end overhaul	8
	Path: 1 Total Pat	h Weight: 34	
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18003C	Use tools for precision work	4
	MEM18006C	Repair and fit engineering components	6
	MEM18055B	Dismantle, replace and assemble engineering components	3
MEM18035B	Diagnose and recti	ify braking systems	6
	Path: 1 Total Pat	h Weight: 22	
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2

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	MEM18055B	Dismantle, replace and assemble engineering components	3
MEM18037B	Diagnose and rectif	fy low voltage charging systems	2
	Path: 1 Total Path	n Weight: 26	
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18030B	Diagnose and rectify low voltage electrical systems	8
	MEM18055B	Dismantle, replace and assemble engineering components	3
MEM18038B	Maintain wheels ar	nd tyres	2
	Path: 1 Total Path	ı Weight: 4	
	MEM18001C	Use hand tools	2
MEM18039B	Diagnose and rectif	fy track type undercarriage	4
	Path: 1 Total Path	n Weight: 20	
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18055B	Dismantle, replace and assemble engineering components	3

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MEM18040B	Maintain suspensi	on systems	4
	Path: 1 Total Pat	th Weight: 20	
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18055B	Dismantle, replace and assemble engineering components	3
MEM18041B	Maintain steering	systems	4
	Path: 1 Total Pat	th Weight: 20	
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18055B	Dismantle, replace and assemble engineering components	3
MEM18042C	Diagnose and rect	ify manual transmissions	4
	Path: 1 Total Pat	th Weight: 20	
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18055B	Dismantle, replace and assemble engineering components	3

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MEM18043C	Diagnose and recti	ify automatic transmissions	8
	Path: 1 Total Pat	h Weight: 24	
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18055B	Dismantle, replace and assemble engineering components	3
MEM18044C	Diagnose and recti	ify drive line and final drives	4
MEM18044C	Diagnose and recti Path: 1 Total Pat	•	4
MEM18044C	_	•	4
MEM18044C	Path: 1 Total Pat	h Weight: 20	
MEM18044C	Path: 1 Total Pat MEM09002B	h Weight: 20 Interpret technical drawing	4
MEM18044C	Path: 1 Total Path MEM09002B MEM12023A	h Weight: 20 Interpret technical drawing Perform engineering measurements	4 5

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Unit code	Unit title		P
MEM18045B	Fault find/repair electrical equipment/components up to 250 volts single phase supply		4
	Path: 1 Total Path Weight: 22		
	MEM09002B	Interpret technical drawing	4
	MEM10002B	Terminate and connect electrical wiring	3

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	MEM12002B	Perform electrical/electronic measurement	2
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
MEM18046B	Fault find/repair elevolts a.c./1500 volts	ectrical equipment/components up to 1000 s d.c.	10
	Path: 1 Total Path	Weight: 28	
	MEM09002B	Interpret technical drawing	4
	MEM10002B	Terminate and connect electrical wiring	3
	MEM12002B	Perform electrical/electronic measurement	2
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
MEM18047B	Diagnose and maintain electronic controlling systems on mobile 4 plant		
	Path: 1 Total Path Weight: 28		
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18030B	Diagnose and rectify low voltage electrical systems	8
	MEM18055B	Dismantle, replace and assemble engineering components	3

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MEM18048B	Fault find and repair	ir/rectify basic electrical circuits	12
	Path: 1 Total Path Weight: 45		
	MEM09002B	Interpret technical drawing	4
	MEM10002B	Terminate and connect electrical wiring	3
	MEM10003B	Install and test electrical wiring and circuits up to 1000 volts a.c. and 1500 volts d.c.	12
	MEM12002B	Perform electrical/electronic measurement	2
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18049C	Disconnect/reconnect fixed wired equipment up to 1000 volts a.c./1500 volts d.c.	3
MEM18049C	Disconnect/reconnect fixed wired equipment up to 1000 volts a.c./1500 volts d.c.		
	Path: 1 Total Path Weight: 14		
	MEM09002B	Interpret technical drawing	4
	MEM10002B	Terminate and connect electrical wiring	3
	MEM12002B	Perform electrical/electronic measurement	2
	MEM18001C	Use hand tools	2
MEM18050C	Disconnect/reconnect fixed wired equipment over 1000 volts a.c./1500 volts d.c.		
	Path: 1 Total Path	Weight: 14	
	Path: 1 Total Path MEM09002B	Weight: 14 Interpret technical drawing	4
			4 3

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	MEM18001C	Use hand tools	2
MEM18051B	Fault find repair/rec	etify complex electrical circuits	6
	Path: 1 Total Path Weight: 55		
	MEM09002B	Interpret technical drawing	4
	MEM10002B	Terminate and connect electrical wiring	3
	MEM10003B	Install and test electrical wiring and circuits up to 1000 volts a.c. and 1500 volts d.c.	12
	MEM12002B	Perform electrical/electronic measurement	2
	MEM12004B	Perform precision electrical/electronic measurement	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18048B	Fault find and repair/rectify basic electrical circuits	12
	MEM18049C	Disconnect/reconnect fixed wired equipment up to 1000 volts a.c./1500 volts d.c.	3
MEM18052B	Maintain fluid power	er systems for mobile plant	4
	Path: 1 Total Path Weight: 20		
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18055B	Dismantle, replace and assemble engineering components	3

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MEM18053B	Modify fluid powe	er control systems	6	
	Path: 1 Total Path Weight: 83			
	MEM09002B	Interpret technical drawing	4	
	MEM12023A	Perform engineering measurements	5	
	MEM12024A	Perform computations	3	
	MEM12025A	Use graphical techniques and perform simple statistical computations	2	
	MEM14005A	Plan a complete activity	4	
	MEM16010A	Write reports	2	
	MEM18001C	Use hand tools	2	
	MEM18002B	Use power tools/hand held operations	2	
	MEM18003C	Use tools for precision work	4	
	MEM18006C	Repair and fit engineering components	6	
	MEM18010C	Perform equipment condition monitoring and recording	4	
	MEM18016B	Analyse plant and equipment condition monitoring results	4	
	MEM18018C	Maintain pneumatic system components	4	
	MEM18019B	Maintain pneumatic systems	4	
	MEM18020B	Maintain hydraulic system components	4	
	MEM18021B	Maintain hydraulic systems	4	
	MEM18022B	Maintain fluid power controls	8	
	MEM18023B	Modify fluid power system operation	8	
	MEM18055B	Dismantle, replace and assemble engineering components	3	

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MEM18054B	Fault find, test and equipment	8			
	Path: 1 Total Path	weight: 38			
	MEM05001B	Perform manual soldering/desoldering – electrical/electronic components	4		
	MEM09002B	Interpret technical drawing	4		
	MEM12004B	Perform precision electrical/electronic measurement	4		
	MEM12023A	Perform engineering measurements	5		
	MEM18001C	Use hand tools	2		
	MEM18002B	Use power tools/hand held operations	2		
	MEM18055B	Dismantle, replace and assemble engineering components	3		
	MEM18057B	Maintain/service analog/digital electronic equipment	6		
			0		
	Path: 2 Total Path	n Weight: 32			
	Path: 2 Total Path MEM09002B	Meight: 32 Interpret technical drawing	4		
			4 2		
	MEM09002B	Interpret technical drawing			
	MEM09002B MEM12002B	Interpret technical drawing Perform electrical/electronic measurement	2		
	MEM09002B MEM12002B MEM12023A	Interpret technical drawing Perform electrical/electronic measurement Perform engineering measurements	2 5		
	MEM09002B MEM12002B MEM12023A MEM18001C	Interpret technical drawing Perform electrical/electronic measurement Perform engineering measurements Use hand tools	2 5 2		
	MEM09002B MEM12002B MEM12023A MEM18001C MEM18002B	Interpret technical drawing Perform electrical/electronic measurement Perform engineering measurements Use hand tools Use power tools/hand held operations Dismantle, replace and assemble	2 5 2 2		
MEM18055B	MEM09002B MEM12002B MEM12023A MEM18001C MEM18002B MEM18055B MEM18064B	Interpret technical drawing Perform electrical/electronic measurement Perform engineering measurements Use hand tools Use power tools/hand held operations Dismantle, replace and assemble engineering components Maintain instrumentation system	2 5 2 2 3		
MEM18055B	MEM09002B MEM12002B MEM12023A MEM18001C MEM18002B MEM18055B MEM18064B	Interpret technical drawing Perform electrical/electronic measurement Perform engineering measurements Use hand tools Use power tools/hand held operations Dismantle, replace and assemble engineering components Maintain instrumentation system components and assemble engineering components	2 5 2 2 3		

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	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
MEM18056B	Diagnose and repai	r analog equipment and components	10
	Path: 1 Total Path	weight: 30	
	MEM05001B	Perform manual soldering/desoldering – electrical/electronic components	4
	MEM09002B	Interpret technical drawing	4
	MEM12004B	Perform precision electrical/electronic measurement	4
	MEM18001C	Use hand tools	2
	MEM18057B	Maintain/service analog/digital electronic equipment	6
MEM18057B	Maintain/service an	nalog/digital electronic equipment	6
	Path: 1 Total Path Weight: 20		
	MEM05001B	Perform manual soldering/desoldering – electrical/electronic components	4
	MEM09002B	Interpret technical drawing	4
	MEM12004B	Perform precision electrical/electronic measurement	4
	MEM18001C	Use hand tools	2
MEM18058C	Modify electronic e	equipment	4
	Path: 1 Total Path Weight: 32		
	MEM12004B	Perform precision electrical/electronic measurement	4

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	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18056B	Diagnose and repair analog equipment and components	10
	MEM18065B	Diagnose and repair digital equipment and components	10
MEM18059B	Modify electronic s	ystems	4
	Path: 1 Total Path	Weight: 55	
	MEM05001B	Perform manual soldering/desoldering – electrical/electronic components	4
	MEM09002B	Interpret technical drawing	4
	MEM12004B	Perform precision electrical/electronic measurement	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18056B	Diagnose and repair analog equipment and components	10
	MEM18057B	Maintain/service analog/digital electronic equipment	6
	MEM18058C	Modify electronic equipment	4
	MEM18065B	Diagnose and repair digital equipment and components	10
MEM18060B	Maintain, repair cor loop control system	ntrol instrumentation – single and multiple	8
	Path: 1 Total Path	Weight: 54	
	MEM05001B	Perform manual soldering/desoldering – electrical/electronic components	4

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MEM09002B	Interpret technical drawing	4
MEM12004B	Perform precision electrical/electronic measurement	4
MEM12023A	Perform engineering measurements	5
MEM18001C	Use hand tools	2
MEM18002B	Use power tools/hand held operations	2
MEM18054B	Fault find, test and calibrate instrumentation systems and equipment	8
MEM18055B	Dismantle, replace and assemble engineering components	3
MEM18057B	Maintain/service analog/digital electronic equipment	6
MEM18062B	Install, maintain and calibrate instrumentation sensors, transmitters and final control elements	8
Path: 2 Total Path	Weight: 48	
Path: 2 Total Path MEM09002B	Weight: 48 Interpret technical drawing	4
		4
MEM09002B	Interpret technical drawing	
MEM09002B MEM12002B	Interpret technical drawing Perform electrical/electronic measurement	2
MEM09002B MEM12002B MEM12023A	Interpret technical drawing Perform electrical/electronic measurement Perform engineering measurements	2 5
MEM09002B MEM12002B MEM12023A MEM18001C	Interpret technical drawing Perform electrical/electronic measurement Perform engineering measurements Use hand tools	252
MEM09002B MEM12002B MEM12023A MEM18001C MEM18002B	Interpret technical drawing Perform electrical/electronic measurement Perform engineering measurements Use hand tools Use power tools/hand held operations Fault find, test and calibrate instrumentation	2522
MEM09002B MEM12002B MEM12023A MEM18001C MEM18002B MEM18054B	Interpret technical drawing Perform electrical/electronic measurement Perform engineering measurements Use hand tools Use power tools/hand held operations Fault find, test and calibrate instrumentation systems and equipment Dismantle, replace and assemble	2 5 2 2 8

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MEM18061B	Maintain/calibrate of	complex control systems	8		
	Path: 1 Total Path Weight: 60				
	MEM05001B	Perform manual soldering/desoldering – electrical/electronic components	4		
	MEM09002B	Interpret technical drawing	4		
	MEM12004B	Perform precision electrical/electronic measurement	4		
	MEM12023A	Perform engineering measurements	5		
	MEM18001C	Use hand tools	2		
	MEM18002B	Use power tools/hand held operations	2		
	MEM18054B	Fault find, test and calibrate instrumentation systems and equipment	8		
	MEM18055B	Dismantle, replace and assemble engineering components	3		
	MEM18057B	Maintain/service analog/digital electronic equipment	6		
	MEM18062B	Install, maintain and calibrate instrumentation sensors, transmitters and final control elements	8		
	MEM18069B	Maintain, repair instrumentation process control analysers	6		
	Path: 2 Total Path	Weight: 46			
	MEM09002B	Interpret technical drawing	4		
	MEM12002B	Perform electrical/electronic measurement	2		
	MEM12023A	Perform engineering measurements	5		
	MEM18001C	Use hand tools	2		
	MEM18002B	Use power tools/hand held operations	2		
	MEM18054B	Fault find, test and calibrate instrumentation systems and equipment	8		
	MEM18055B	Dismantle, replace and assemble	3		

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	engineering components	
MEM18064B	Maintain instrumentation system components	6
MEM18069B	Maintain, repair instrumentation process control analysers	6
Path: 3 Total Path	Weight: 68	
MEM05001B	Perform manual soldering/desoldering – electrical/electronic components	4
MEM09002B	Interpret technical drawing	4
MEM12004B	Perform precision electrical/electronic measurement	4
MEM12023A	Perform engineering measurements	5
MEM18001C	Use hand tools	2
MEM18002B	Use power tools/hand held operations	2
MEM18054B	Fault find, test and calibrate instrumentation systems and equipment	8
MEM18055B	Dismantle, replace and assemble engineering components	3
MEM18057B	Maintain/service analog/digital electronic equipment	6
MEM18060B	Maintain, repair control instrumentation – single and multiple loop control systems	8
MEM18062B	Install, maintain and calibrate instrumentation sensors, transmitters and final control elements	8
MEM18067B	Tune control loops – multi controller or multi element systems	6
Path: 4 Total Path	Weight: 62	
MEM09002B	Interpret technical drawing	4
MEM12002B	Perform electrical/electronic measurement	2
MEM12023A	Perform engineering measurements	5

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MEM18001C	Use hand tools	2
MEM18002B	Use power tools/hand held operations	2
MEM18054B	Fault find, test and calibrate instrumentation systems and equipment	8
MEM18055B	Dismantle, replace and assemble engineering components	3
MEM18060B	Maintain, repair control instrumentation – single and multiple loop control systems	8
MEM18062B	Install, maintain and calibrate instrumentation sensors, transmitters and final control elements	8
MEM18064B	Maintain instrumentation system components	6
MEM18067B	Tune control loops – multi controller or multi element systems	6

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Unit code	Unit title	P	
MEM18062B	Install, maintain and calibrate instrumentation sensors, transmitters and final control elements		8
	Path: 1 Total Patl	n Weight: 46	
	MEM05001B	Perform manual soldering/desoldering – electrical/electronic components	4
	MEM09002B	Interpret technical drawing	4
	MEM12004B	Perform precision electrical/electronic measurement	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2

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	MEM18002B	Use power tools/hand held operations	2
	MEM18054B	Fault find, test and calibrate instrumentation systems and equipment	8
	MEM18055B	Dismantle, replace and assemble engineering components	3
	MEM18057B	Maintain/service analog/digital electronic equipment	6
	Path: 2 Total Path	Weight: 40	
	MEM09002B	Interpret technical drawing	4
	MEM12002B	Perform electrical/electronic measurement	2
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18054B	Fault find, test and calibrate instrumentation systems and equipment	8
	MEM18055B	Dismantle, replace and assemble engineering components	3
	MEM18064B	Maintain instrumentation system components	6
MEM18063B	Terminate signal an	nd data cables	4
	Path: 1 Total Path	Weight: 21	
	MEM05001B	Perform manual soldering/desoldering – electrical/electronic components	4
	MEM09002B	Interpret technical drawing	4
	MEM12002B	Perform electrical/electronic measurement	2
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2

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MEM18064B	Maintain instrumentation system components		
	Path: 1 Total Path		
	MEM09002B	Interpret technical drawing	4
	MEM12002B	Perform electrical/electronic measurement	2
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18055B	Dismantle, replace and assemble engineering components	3
MEM18065B	Diagnose and repair	ir digital equipment and components	10
	Path: 1 Total Patl	n Weight: 30	
	MEM05001B	Perform manual soldering/desoldering – electrical/electronic components	4
	MEM09002B	Interpret technical drawing	4
	MEM12004B	Perform precision electrical/electronic measurement	4
	MEM18001C	Use hand tools	2
	MEM18057B	Maintain/service analog/digital electronic equipment	6
MEM18066B	Diagnose and repair	ir microprocessor-based equipment	6
	Path: 1 Total Patl	n Weight: 41	
	MEM05001B	Perform manual soldering/desoldering – electrical/electronic components	4
	MEM09002B	Interpret technical drawing	4
	MEM12004B	Perform precision electrical/electronic measurement	4

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	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18057B	Maintain/service analog/digital electronic equipment	6
	MEM18065B	Diagnose and repair digital equipment and components	10
MEM18067B	Tune control loops	- multi controller or multi element systems	6
	Path: 1 Total Path	Weight: 60	
	MEM05001B	Perform manual soldering/desoldering – electrical/electronic components	4
	MEM09002B	Interpret technical drawing	4
	MEM12004B	Perform precision electrical/electronic measurement	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18054B	Fault find, test and calibrate instrumentation systems and equipment	8
	MEM18055B	Dismantle, replace and assemble engineering components	3
	MEM18057B	Maintain/service analog/digital electronic equipment	6
	MEM18060B	Maintain, repair control instrumentation – single and multiple loop control systems	8
	MEM18062B	Install, maintain and calibrate instrumentation sensors, transmitters and final control elements	8
	Path: 2 Total Path	Weight: 54	
	MEM09002B	Interpret technical drawing	4

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	MEM12002B	Perform electrical/electronic measurement	2
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18054B	Fault find, test and calibrate instrumentation systems and equipment	8
	MEM18055B	Dismantle, replace and assemble engineering components	3
	MEM18060B	Maintain, repair control instrumentation – single and multiple loop control systems	8
	MEM18062B	Install, maintain and calibrate instrumentation sensors, transmitters and final control elements	8
	MEM18064B	Maintain instrumentation system components	6
MEM18069B	Maintain, repair ins	strumentation process control analysers	6
MEM18069B	Maintain, repair ins Path: 1 Total Path		6
MEM18069B	•		6
MEM18069B	Path: 1 Total Path	Weight: 52 Perform manual soldering/desoldering –	
MEM18069B	Path: 1 Total Path MEM05001B	Weight: 52 Perform manual soldering/desoldering – electrical/electronic components	4
MEM18069B	Path: 1 Total Path MEM05001B MEM09002B	Weight: 52 Perform manual soldering/desoldering – electrical/electronic components Interpret technical drawing Perform precision electrical/electronic	4
MEM18069B	Path: 1 Total Path MEM05001B MEM09002B MEM12004B	Perform manual soldering/desoldering – electrical/electronic components Interpret technical drawing Perform precision electrical/electronic measurement	4 4 4
MEM18069B	Path: 1 Total Path MEM05001B MEM09002B MEM12004B MEM12023A	Perform manual soldering/desoldering – electrical/electronic components Interpret technical drawing Perform precision electrical/electronic measurement Perform engineering measurements	4 4 4 5
MEM18069B	Path: 1 Total Path MEM05001B MEM09002B MEM12004B MEM12023A MEM18001C	Perform manual soldering/desoldering – electrical/electronic components Interpret technical drawing Perform precision electrical/electronic measurement Perform engineering measurements Use hand tools	4 4 4 5 2

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	MEM18057B	Maintain/service analog/digital electronic equipment	6
	MEM18062B	Install, maintain and calibrate instrumentation sensors, transmitters and final control elements	8
	Path: 2 Total Path	Weight: 38	
	MEM09002B	Interpret technical drawing	4
	MEM12002B	Perform electrical/electronic measurement	2
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18054B	Fault find, test and calibrate instrumentation systems and equipment	8
	MEM18055B	Dismantle, replace and assemble engineering components	3
	MEM18064B	Maintain instrumentation system components	6
MEM18070C	Modify complex ele	ectrical circuits and systems	6
	Path: 1 Total Path	Weight: 61	
	MEM09002B	Interpret technical drawing	4
	MEM10002B	Terminate and connect electrical wiring	3
	MEM10003B	Install and test electrical wiring and circuits up to 1000 volts a.c. and 1500 volts d.c.	12
	MEM12002B	Perform electrical/electronic measurement	2
	MEM12004B	Perform precision electrical/electronic measurement	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2

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	MEM18002B	Use power tools/hand held operations	2
	MEM18048B	Fault find and repair/rectify basic electrical circuits	12
	MEM18049C	Disconnect/reconnect fixed wired equipment up to 1000 volts a.c./1500 volts d.c.	3
	MEM18051B	Fault find repair/rectify complex electrical circuits	6
MEM18071B	Connect/disconnect	fluid conveying system components	2
	Path: 1 Total Path	Weight: 6	
	MEM13003B	Work safely with industrial chemicals and materials	2
	MEM18001C	Use hand tools	2
MEM18072B	Manufacture fluid c	conveying conductor assemblies	4
	Path: 1 Total Path	Weight: 6	
	MEM18001C	Use hand tools	2
MEM18073A	Perform advanced e plant and equipmen	equipment testing and diagnostics on mobile t	8
	Path: 1 Total Path	Weight: 44	
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM16006A	Organise and communicate information	2
	MEM16008A	Interact with computing technology	2
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2

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	MEM18010C	Perform equipment condition monitoring and recording	4
	MEM18030B	Diagnose and rectify low voltage electrical systems	8
	MEM18047B	Diagnose and maintain electronic controlling systems on mobile plant	4
	MEM18055B	Dismantle, replace and assemble engineering components	3
MEM18084A	Commission and de	ecommission split air conditioning systems	4
	Path: 1 Total Path	weight: 20	
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18055B	Dismantle, replace and assemble engineering components	3
MEM18085A	Install, service and refrigeration applia	repair domestic air conditioning and nces	6
	Path: 1 Total Path	weight: 22	
	MEM05006C	Perform brazing and/or silver soldering	2
	MEM12002B	Perform electrical/electronic measurement	2
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18055B	Dismantle, replace and assemble engineering components	3

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MEM18086B	Test, recover, evac	uate and charge refrigeration systems	4	
	Path: 1 Total Path Weight: 20			
	MEM09002B	Interpret technical drawing	4	
	MEM12023A	Perform engineering measurements	5	
	MEM18001C	Use hand tools	2	
	MEM18002B	Use power tools/hand held operations	2	
	MEM18055B	Dismantle, replace and assemble engineering components	3	
MEM18087B	Service and repair and air conditionin	domestic and light commercial refrigeration g equipment	6	
	Path: 1 Total Patl	n Weight: 30		
	MEM05006C	Perform brazing and/or silver soldering	2	
	MEM09002B	Interpret technical drawing	4	
	MEM12002B	Perform electrical/electronic measurement	2	
	MEM12023A	Perform engineering measurements	5	
	MEM18001C	Use hand tools	2	
	MEM18002B	Use power tools/hand held operations	2	
	MEM18055B	Dismantle, replace and assemble engineering components	3	
	MEM18086B	Test, recover, evacuate and charge refrigeration systems	4	
MEM18088B	Maintain and repair components	r commercial air conditioning systems and	4	
	Path: 1 Total Patl	n Weight: 26		
	MEM09002B	Interpret technical drawing	4	
	MEM12002B	Perform electrical/electronic measurement	2	

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	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18055B	Dismantle, replace and assemble engineering components	3
	MEM18086B	Test, recover, evacuate and charge refrigeration systems	4
MEM18089B	Maintain and repair	r central air handling systems	6
	Path: 1 Total Path	Weight: 34	
	MEM09002B	Interpret technical drawing	4
	MEM10002B	Terminate and connect electrical wiring	3
	MEM12002B	Perform electrical/electronic measurement	2
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18049C	Disconnect/reconnect fixed wired equipment up to 1000 volts a.c./1500 volts d.c.	3
	MEM18055B	Dismantle, replace and assemble engineering components	3
	MEM18086B	Test, recover, evacuate and charge refrigeration systems	4
	Path: 2 Total Path	Weight: 28	
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM13007B	Maintain water treatment systems for cooling towers	2
	MEM18001C	Use hand tools	2

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MEM18002B	Use power tools/hand held operations	2
MEM18055B	Dismantle, replace and assemble engineering components	3
MEM18086B	Test, recover, evacuate and charge refrigeration systems	4

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Unit code	Unit title		P
MEM18090B	Maintain and repai components	r industrial refrigeration systems and	6
	Path: 1 Total Path Weight: 40		
	MEM05006C	Perform brazing and/or silver soldering	2
	MEM09002B	Interpret technical drawing	4
	MEM10002B	Terminate and connect electrical wiring	3
	MEM10010B	Install pipework and pipework assemblies	4
	MEM12002B	Perform electrical/electronic measurement	2
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18049C	Disconnect/reconnect fixed wired equipment up to 1000 volts a.c./1500 volts d.c.	3
	MEM18055B	Dismantle, replace and assemble engineering components	3
	MEM18086B	Test, recover, evacuate and charge refrigeration systems	4

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MEM18091B	Maintain and repai industrial refrigera	r multi stage, cascade and/or ultra-cold tion systems	4
	Path: 1 Total Patl	n Weight: 38	
	MEM09002B	Interpret technical drawing	4
	MEM10002B	Terminate and connect electrical wiring	3
	MEM12002B	Perform electrical/electronic measurement	2
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18049C	Disconnect/reconnect fixed wired equipment up to 1000 volts a.c./1500 volts d.c.	3
	MEM18055B	Dismantle, replace and assemble engineering components	3
	MEM18086B	Test, recover, evacuate and charge refrigeration systems	4
	MEM18087B	Service and repair domestic and light commercial refrigeration and air conditioning equipment	6
	Path: 2 Total Patl	n Weight: 38	
	MEM09002B	Interpret technical drawing	4
	MEM10002B	Terminate and connect electrical wiring	3
	MEM12002B	Perform electrical/electronic measurement	2
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18049C	Disconnect/reconnect fixed wired equipment up to 1000 volts a.c./1500 volts d.c.	3
	MEM18055B	Dismantle, replace and assemble	3

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		engineering components	
	MEM18086B	Test, recover, evacuate and charge refrigeration systems	4
	MEM18090B	Maintain and repair industrial refrigeration systems and components	6
	Path: 3 Total Path	Weight: 36	
	MEM09002B	Interpret technical drawing	4
	MEM10002B	Terminate and connect electrical wiring	3
	MEM12002B	Perform electrical/electronic measurement	2
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18049C	Disconnect/reconnect fixed wired equipment up to 1000 volts a.c./1500 volts d.c.	3
	MEM18055B	Dismantle, replace and assemble engineering components	3
	MEM18086B	Test, recover, evacuate and charge refrigeration systems	4
	MEM18088B	Maintain and repair commercial air conditioning systems and components	4
MEM18092B	Maintain and repair and/or air condition	commercial and/or industrial refrigeration ing controls	6
	Path: 1 Total Path	Weight: 32	
	MEM09002B	Interpret technical drawing	4
	MEM12002B	Perform electrical/electronic measurement	2
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2

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	MEM18002B	Use power tools/hand held operations	2
	MEM18055B	Dismantle, replace and assemble engineering components	3
	MEM18086B	Test, recover, evacuate and charge refrigeration systems	4
	MEM18088B	Maintain and repair commercial air conditioning systems and components	4
	Path: 2 Total Path	n Weight: 34	
	MEM09002B	Interpret technical drawing	4
	MEM12002B	Perform electrical/electronic measurement	2
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18055B	Dismantle, replace and assemble engineering components	3
	MEM18086B	Test, recover, evacuate and charge refrigeration systems	4
	MEM18090B	Maintain and repair industrial refrigeration systems and components	6
MEM18093B	Maintain and repair large air handling s	r integrated industrial refrigeration and/or system controls	8
	Path: 1 Total Path	n Weight: 42	
	MEM09002B	Interpret technical drawing	4
	MEM10002B	Terminate and connect electrical wiring	3
	MEM12002B	Perform electrical/electronic measurement	2
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2

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	MEM18049C	Disconnect/reconnect fixed wired equipment up to 1000 volts a.c./1500 volts d.c.	3
	MEM18055B	Dismantle, replace and assemble engineering components	3
	MEM18086B	Test, recover, evacuate and charge refrigeration systems	4
	MEM18090B	Maintain and repair industrial refrigeration systems and components	6
	Path: 2 Total Path	Weight: 42	
	MEM09002B	Interpret technical drawing	4
	MEM10002B	Terminate and connect electrical wiring	3
	MEM12002B	Perform electrical/electronic measurement	2
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18049C	Disconnect/reconnect fixed wired equipment up to 1000 volts a.c./1500 volts d.c.	3
	MEM18055B	Dismantle, replace and assemble engineering components	3
	MEM18086B	Test, recover, evacuate and charge refrigeration systems	4
	MEM18089B	Maintain and repair central air handling systems	6
MEM18094B	Service and repair c	commercial refrigeration	6
	Path: 1 Total Path	Weight: 34	
	MEM09002B	Interpret technical drawing	4
	MEM10002B	Terminate and connect electrical wiring	3

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	MEM12002B	Perform electrical/electronic measurement	2
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18049C	Disconnect/reconnect fixed wired equipment up to 1000 volts a.c./1500 volts d.c.	3
	MEM18055B	Dismantle, replace and assemble engineering components	3
	MEM18086B	Test, recover, evacuate and charge refrigeration systems	4
MEM18095A	Maintain and repair associated equipme	r cooling towers/evaporative condensers and ent	4
	Path: 1 Total Path	Weight: 34	
	MEM05006C	Perform brazing and/or silver soldering	2
	MEM05006C MEM09002B	Perform brazing and/or silver soldering Interpret technical drawing	2
	MEM09002B	Interpret technical drawing	4
	MEM09002B MEM12002B	Interpret technical drawing Perform electrical/electronic measurement	4 2
	MEM09002B MEM12002B MEM12023A	Interpret technical drawing Perform electrical/electronic measurement Perform engineering measurements	4 2 5
	MEM09002B MEM12002B MEM12023A MEM18001C	Interpret technical drawing Perform electrical/electronic measurement Perform engineering measurements Use hand tools	4 2 5 2
	MEM09002B MEM12002B MEM12023A MEM18001C MEM18002B	Interpret technical drawing Perform electrical/electronic measurement Perform engineering measurements Use hand tools Use power tools/hand held operations Dismantle, replace and assemble	4 2 5 2 2
	MEM09002B MEM12002B MEM12023A MEM18001C MEM18002B MEM18055B	Interpret technical drawing Perform electrical/electronic measurement Perform engineering measurements Use hand tools Use power tools/hand held operations Dismantle, replace and assemble engineering components Test, recover, evacuate and charge	425223
	MEM09002B MEM12002B MEM12023A MEM18001C MEM18002B MEM18055B MEM18086B	Interpret technical drawing Perform electrical/electronic measurement Perform engineering measurements Use hand tools Use power tools/hand held operations Dismantle, replace and assemble engineering components Test, recover, evacuate and charge refrigeration systems Service and repair commercial refrigeration	 4 2 5 2 2 3 4
	MEM09002B MEM12002B MEM12023A MEM18001C MEM18002B MEM18055B MEM18086B MEM18094B	Interpret technical drawing Perform electrical/electronic measurement Perform engineering measurements Use hand tools Use power tools/hand held operations Dismantle, replace and assemble engineering components Test, recover, evacuate and charge refrigeration systems Service and repair commercial refrigeration	 4 2 5 2 2 3 4

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	MEM12002B	Perform electrical/electronic measurement	2
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18055B	Dismantle, replace and assemble engineering components	3
	MEM18086B	Test, recover, evacuate and charge refrigeration systems	4
	MEM18088B	Maintain and repair commercial air conditioning systems and components	4
MEM18096A	Maintain, repair/rep associated equipmen	lace and adjust refrigerant flow controls and nt	6
	Path: 1 Total Path	Weight: 28	
	MEM05006C	Perform brazing and/or silver soldering	2
	MEM10010B	Install pipework and pipework assemblies	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18055B	Dismantle, replace and assemble engineering components	3
	MEM18086B	Test, recover, evacuate and charge refrigeration systems	4
MEM18097A	Manufacture cavity	dies	8
	Path: 1 Total Path	Weight: 73	
	MEM06007B	Perform basic incidental heat/quenching, tempering and annealing	2
	MEM07005C	Perform general machining	8

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MEM07006C	Perform lathe operations	4		
MEM07007C	Perform milling operations	4		
MEM07008D	Perform grinding operations	4		
MEM09002B	Interpret technical drawing	4		
MEM12003B	Perform precision mechanical measurement	2		
MEM12006C	Mark off/out (general engineering)	4		
MEM12023A	Perform engineering measurements	5		
MEM12024A	Perform computations	3		
MEM18001C	Use hand tools	2		
MEM18002B	Use power tools/hand held operations	2		
MEM18003C	Use tools for precision work	4		
MEM18006C	Repair and fit engineering components	6		
MEM18015B	Maintain tools and dies	4		
MEM18055B	Dismantle, replace and assemble engineering components	3		
MEM30012A	Apply mathematical techniques in a manufacturing engineering or related environment	4		
Prepare to perform and servicing	work associated with fuel system installation	2		
Path: 1 Total Path Weight: 6				

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Interpret technical drawing

MEM18098A

MEM09002B

1900 Jewellery Horological

Unit code	Unit title		P
MEM19001B	Perform jewellery n	netal casting	6
	Path: 1 Total Path Weight: 8		
	EM13004B	Work safely with molten metals/glass	2
MEM19002B	Prepare jewellery ill	lustrations	4
	Path: 1 Total Path	Weight: 6	
	MEM16006A	Organise and communicate information	2
MEM19003B	Handle gem materia	als	2
MEM19004B	Handle and examine	e gemstone materials	6
	Path: 1 Total Path Weight: 8		
	MEM19003B	Handle gem materials	2
MEM19005B	Produce three-dime	nsional precision items	8
	Path: 1 Total Path	Weight: 20	
	MEM13003B	Work safely with industrial chemicals and materials	2
	MEM13004B	Work safely with molten metals/glass	2
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18003C	Use tools for precision work	4
MEM19006B	Replace watch batte	eries	1

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Path: 1 Total Path Weight: 3

	MEM18001C	Use hand tools	2
MEM19007B	Perform gemstone	setting	6
	Path: 1 Total Patl	n Weight: 21	
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18003C	Use tools for precision work	4
	MEM19003B	Handle gem materials	2
MEM19008B	Prepare jewellery of	lesigns	6
	Path: 1 Total Path Weight: 24		
	MEM13003B	Work safely with industrial chemicals and materials	2
	MEM13004B	Work safely with molten metals/glass	2
	MEM16006A	Organise and communicate information	2
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18003C	Use tools for precision work	4
	MEM19002B	Prepare jewellery illustrations	4
	Path: 2 Total Path	weight: 30	
	MEM08010B	Manually finish/polish materials	6
	MEM13004B	Work safely with molten metals/glass	2
	MEM16006A	Organise and communicate information	2
	MEM18001C	Use hand tools	2

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	MEM18002B	Use power tools/hand held operations	2
	MEM19001B	Perform jewellery metal casting	6
	MEM19002B	Prepare jewellery illustrations	4
	Path: 3 Total Path	Weight: 28	
	MEM16006A	Organise and communicate information	2
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18003C	Use tools for precision work	4
	MEM19003B	Handle gem materials	2
	MEM19007B	Perform gemstone setting	6
	MEM19014B	Perform hand engraving	4
MEM19009B	Perform investment	t procedures for lost wax casting process	1
	Path: 1 Total Path	Weight: 8	
	Path: 1 Total Path MEM12024A	Weight: 8 Perform computations	3
		_	3 2
	MEM12024A	Perform computations Work safely with industrial chemicals and	
	MEM12024A MEM13003B	Perform computations Work safely with industrial chemicals and materials Use hand tools	2
	MEM12024A MEM13003B MEM18001C	Perform computations Work safely with industrial chemicals and materials Use hand tools	2
	MEM12024A MEM13003B MEM18001C Path: 2 Total Path	Perform computations Work safely with industrial chemicals and materials Use hand tools Weight: 10	2
	MEM12024A MEM13003B MEM18001C Path: 2 Total Path MEM07024B	Perform computations Work safely with industrial chemicals and materials Use hand tools Weight: 10 Operate and monitor machine/process	2 2 4
	MEM12024A MEM13003B MEM18001C Path: 2 Total Path MEM07024B MEM12024A	Perform computations Work safely with industrial chemicals and materials Use hand tools Weight: 10 Operate and monitor machine/process Perform computations	2 2 4 3
MEM19010B	MEM12024A MEM13003B MEM18001C Path: 2 Total Path MEM07024B MEM12024A MEM18001C	Perform computations Work safely with industrial chemicals and materials Use hand tools Weight: 10 Operate and monitor machine/process Perform computations	2 2 4 3
MEM19010B	MEM12024A MEM13003B MEM18001C Path: 2 Total Path MEM07024B MEM12024A MEM18001C	Perform computations Work safely with industrial chemicals and materials Use hand tools Weight: 10 Operate and monitor machine/process Perform computations Use hand tools	2 2 4 3 2
MEM19010B MEM19011B	MEM12024A MEM13003B MEM18001C Path: 2 Total Path MEM07024B MEM12024A MEM18001C Produce rubber mo	Perform computations Work safely with industrial chemicals and materials Use hand tools Weight: 10 Operate and monitor machine/process Perform computations Use hand tools	2 2 4 3 2

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MEM19012B	Produce jewellery wax model		4
	Path: 1 Total Patl		
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18003C	Use tools for precision work	4
MEM19013B	Produce jewellery	metal masters	4
	Path: 1 Total Patl	h Weight: 20	
	MEM08010B	Manually finish/polish materials	6
	MEM13004B	Work safely with molten metals/glass	2
	MEM16006A	Organise and communicate information	2
	MEM19001B	Perform jewellery metal casting	6
MEM19014B	Perform hand engr	aving	4
	Path: 1 Total Path Weight: 6		
	MEM18001C	Use hand tools	2
MEM19015B	Perform jewellery	enamelling	4
	Path: 1 Total Patl	n Weight: 8	
	MEM13003B	Work safely with industrial chemicals and materials	2
	MEM18001C	Use hand tools	2
MEM19016B	Construct jeweller	y components	4
	Path: 1 Total Path Weight: 13		

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	MEM05006C	Perform brazing and/or silver soldering	2
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
MEM19017B	Fabricate jewellery	items	6
	Path: 1 Total Path	Weight: 17	
	MEM05006C	Perform brazing and/or silver soldering	2
	MEM06007B	Perform basic incidental heat/quenching, tempering and annealing	2
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
MEM19018B	Repair jewellery ite	ems	6
	Path: 1 Total Path	Weight: 37	
	MEM05006C	Perform brazing and/or silver soldering	2
	MEM12023A	Perform engineering measurements	5
	MEM13003B	Work safely with industrial chemicals and materials	2
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM19001B	Perform jewellery metal casting	6
	MEM19003B	Handle gem materials	2
	MEM19016B	Construct jewellery components	4
	MEM19017B	Fabricate jewellery items	6
MEM19020B	Fault-find and mair	ntain micro-mechanisms	4

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	Path: 1 Total Path Weight: 20		
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18055B	Dismantle, replace and assemble engineering components	3
MEM19021B	Diagnose and service	ce micro-mechanisms	6
	Path: 1 Total Path	Weight: 26	
	MEM09002B	Interpret technical drawing	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM18055B	Dismantle, replace and assemble engineering components	3
	MEM19020B	Fault-find and maintain micro-mechanisms	4
MEM19022B		nicro-mechanism diagnosis and servicing	6
	Path: 1 Total Path	Weight: 46	
	MEM07005C	Perform general machining	8
	MEM09002B	Interpret technical drawing	4
	MEM12003B	Perform precision mechanical measurement	2
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2

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	MEM18003C	Use tools for precision work	4
	MEM18055B	Dismantle, replace and assemble engineering components	3
	MEM19020B	Fault-find and maintain micro-mechanisms	4
	MEM19021B	Diagnose and service micro-mechanisms	6
MEM19023A	Apply drawing and design	rendering techniques to jewellery or object	4
MEM19024A	Use CAD to create	and display 3D jewellery and object models	4
MEM19025A	Create and present of	designs for jewellery and other 3D objects	4
MEM19026A	Investigate quality a	and application of jewellery materials	2
MEM19027A	Produce life drawin designs	gs for presenting jewellery and object	0
	Path: 1 Total Path	Weight: 4	
	MEM19023A	Apply drawing and rendering techniques to jewellery or object design	4
MEM19028A	Select materials and object design applic	I new technologies for jewellery and 3D cations	2
MEM19029A	Produce a professio	nal jewellery design and 3D object portfolio	0
MEM19030A	Research and design	n sustainable objects	0

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MEM19031A	Produce renderings and technical drawings for jewellery and object design construction	2
MEM19032A	Design and implement mechanisms in jewellery items	0
MEM19033A	Create silversmithing objects	4
MEM19034A	Apply chain manufacture process	2
MEM19035A	Plan and apply casting techniques for jewellery and object	4
	designs	
MEM19036A	Use specialised techniques to produce jewellery and objects	0
MEM19037A	Plan and implement chenier fabrication process	2
MEM19038A	Apply traditional techniques to jewellery and 3D object	4
	production	
MEM19039A	Plan, conduct and supervise a jewellery and object exhibition	0
MEM19040A	Create and manufacture jewellery or object design prototypes for the mass market	0
MEM19041A	Experiment with jewellery or object designs	0
	1 J.	
MEM19042A	Render images using computer graphics software	0
IVILIVII / U+2/A	render mages using computer grapmes software	U

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Path: 1 Total Path Weight: 4

	MEM19024A	Use CAD to create and display 3D jewellery and object models	4
MEM19043A	Oversee jewellery	or object design production	0
MEM19044A	Repair and restore	antique jewellery	4
MEM19045A	Set gems in channe	el style settings	4
MEM19046A	Apply grain setting	techniques	4
	1176	•	
MEM19047A	Set gems in claw an	nd bezel style settings	4
MEM19048A	Develop and apply engraving	complex borders and decorations for hand	4
MEM19049A	Develop and apply	heraldic designs for hand engraving	2
MEM19050A	Hand carve engravi	ing work	4
N 577 5100 51 1			
MEM19051A	Construct multiple Path: Total Path V	-	4
	MEM19045A	Set gems in channel style settings	4
	MEM19047A	Set gems in claw and bezel style settings	4

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MEM19052A	Produce complex objects using silversmithing techniques	4
MEM19053A	Create complex findings and mechanisms for jewellery items	4
MEM19054A	Fabricate platinum jewellery items	4

2000 Locksmithing

Unit code	Unit title		P
MEM20001A	Produce keys		4
MEM20002A	Assemble and test	lock mechanisms	6
	Path: 1 Total Path	weight: 10	
	MEM20001A	Produce keys	4
MEM20003A	Install and upgrade	locks and hardware	4
	Path: 1 Total Path		
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
MEM20004A	Gain entry		4
	Path: 1 Total Path	weight: 22	
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM20001A	Produce keys	4

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	MEM20002A	Assemble and test lock mechanisms	6
	MEM20003A	Install and upgrade locks and hardware	4
MEM20005A	Install and maintain	door control devices/systems	2
	Path: 1 Total Path	Weight: 6	
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
MEM20006A	Maintain and service	e mechanical locking devices	6
	Path: 1 Total Path	Weight: 10	
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
MEM20007A	Plan and prepare a	masterkey system	4
	Path: 1 Total Path	Weight: 14	
	MEM20002A	Assemble and test lock mechanisms	6
	MEM20001A	Produce keys	4
MEM20008A	Develop and implement	ment a masterkey system	6
	Path: 1 Total Path	Weight: 20	
	MEM20001A	Produce keys	4
	MEM20002A	Assemble and test lock mechanisms	6
	MEM20007A	Plan and prepare a masterkey system	4
MEM20009A	Gain entry and rein	state fire and security containers	4

Path: 1 Total Path Weight: 14

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	MEM18002B	Use power tools/hand held operations	2	
		•		
	MEM20001A	Produce keys	4	
	MEM20004A	Gain entry	4	
MEM20010A	Gain entry and reinstate automotive locking systems 4			
	Path: 1 Total Path Weight: 18			
	MEM20001A	Produce keys	4	
	MEM20002A	Assemble and test lock mechanisms	6	
	MEM20004A	Gain entry	4	
MEM20011A	Service and repair	fire and security containers	6	
	Path: 1 Total Path Weight: 20			
	MEM18001C	Use hand tools	2	
	MEM18002B	Use power tools/hand held operations	2	
	MEM20001A	Produce keys	4	
	MEM20002A	Assemble and test lock mechanisms	6	
MEM20012A	Service and repair mechanical automotive locking systems 4			
	Path: 1 Total Path Weight: 18			
	MEM18001C	Use hand tools	2	
	MEM18002B	Use power tools/hand held operations	2	
	MEM20001A	Produce keys	4	
	MEM20002A	Assemble and test lock mechanisms	6	
			-	
MEM20013A	Sarvica outomotivo	e transponder systems	2	
WILWIZUUISA	Service automotive	citansponder systems	2	

Path: 1 Total Path Weight: 6

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	MEM20001A	Produce keys	4
MEM20014A	Perform a site secur	rity survey	2

2100 Horology

Unit code	Unit title			
MEM21001A	Replace watch batte	2		
MEM21002A	Perform watch movement exchange		2	
	Path: 1 Total Path Weight: 4			
	MEM21001A	Replace watch batteries, capacitors and bands	2	
MEM21003A	Perform watch case servicing, repair and refurbishment		4	
	Path: 1 Total Path Weight: 8			
	MEM21001A	Replace watch batteries, capacitors and bands	2	
	MEM21002A	Perform watch movement exchange	2	
MEM21004A	Clean watch and clock components		2	
MEM21005A	EM21005A Diagnose faults in quartz watches		2	
	Path: 1 Total Path Weight: 4			
	MEM21001A	Replace watch batteries, capacitors and bands	2	

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MEM21006A	Service quartz watc	4		
	Path: 1 Total Path	Weight: 10		
	MEM21005A	Diagnose faults in quartz watches	2	
	MEM21002A	Perform watch movement exchange	2	
	MEM21001A	Replace watch batteries, capacitors and bands	2	
MEM21007A	Service complex quartz watches			
	Path: 1 Total Path	Weight: 14		
	MEM21006A	Service quartz watches	4	
	MEM21005A	Diagnose faults in quartz watches	2	
	MEM21002A	Perform watch movement exchange	2	
	MEM21001A	Replace watch batteries, capacitors and bands	2	
MEM21008A	Service mechanical	watches	4	
	Path: 1 Total Path Weight: 6			
	MEM18001C	Use hand tools	2	
MEM21009A	1009A Inspect, diagnose, adjust and repair mechanical watch		4	
	Path: 1 Total Path Weight: 10			
	MEM21008A	Service mechanical watches	4	
	MEM18001C	Use hand tools	2	
MEM21010A	Service watch power	er generating systems	2	

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	Path: 1 Total Path Weight: 12		
	MEM21009A	Inspect, diagnose, adjust and repair mechanical watches	4
	MEM21008A	Service mechanical watches	4
	MEM18001C	Use hand tools	2
MEM21011A	Service calendar an watches	nd other dial indication mechanisms for	4
	Path: 1 Total Path	Weight: 16	
	MEM21010A	Service watch power generating systems	2
	MEM21009A	Inspect, diagnose, adjust and repair mechanical watches	4
	MEM21008A	Service mechanical watches	4
	MEM18001C	Use hand tools	2
MEM21012A	Service and repair i	mechanical watch oscillating systems	4
	Path: 1 Total Path	Weight: 14	
	MEM21009A	Inspect, diagnose, adjust and repair mechanical watches	4
	MEM21008A	Service mechanical watches	4
	MEM18001C	Use hand tools	2
MEM21013A	Service, test and ad	just watch escapements	4
	Path: 1 Total Path	Weight: 18	
	MEM21012A	Service and repair mechanical watch oscillating systems	4
	MEM21009A	Inspect, diagnose, adjust and repair	4

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	MEM21008A	Service mechanical watches	4
	MEM18001C	Use hand tools	2
MEM21014A	Service mechanical	chronograph watches	6
	Path: 1 Total Path	Weight: 22	
	MEM21011A	Service calendar and other dial indication mechanisms for watches	4
	MEM21010A	Service watch power generating systems	2
	MEM21009A	Inspect, diagnose, adjust and repair mechanical watches	4
	MEM21008A	Service mechanical watches	4
	MEM18001C	Use hand tools	2
MEM21015A	Perform precision v	vatch timing and adjustment	6
	Path: 1 Total Path	Weight: 24	
	MEM21013A	Service, test and adjust watch escapements	4
	MEM21012A	Service and repair mechanical watch oscillating systems	4
	MEM21009A	Inspect, diagnose, adjust and repair mechanical watches	4
	MEM21008A	Service mechanical watches	4
	MEM18001C	Use hand tools	2
MEM21016A	Install and set up cl	ocks	2
MEM21017A	Service and repair of	clock timepieces	6

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MEM21018A	Service clock escap	pements and oscillating systems	4
	Path: 1 Total Path	weight: 28	
	MEM21017A	Service and repair clock timepieces	6
	MEM21013A	Service, test and adjust watch escapements	4
	MEM21012A	Service and repair mechanical watch oscillating systems	4
	MEM21009A	Inspect, diagnose, adjust and repair mechanical watches	4
	MEM21008A	Service mechanical watches	4
	MEM18001C	Use hand tools	2
MEM21019A	Service and repair	clock striking mechanisms	4
	Path: 1 Total Path	n Weight: 10	
	MEM21017A	Service and repair clock timepieces	6
MEM21020A	Service and repair	clock chiming mechanisms	6
	Path: 1 Total Path	n Weight: 16	
	MEM21019A	Service and repair clock striking mechanisms	4
	MEM21017A	Service and repair clock timepieces	6
MEM21021A	Restore clockwork	mechanisms	6
	Path: 1 Total Path	n Weight: 30	
	MEM21020	Service and repair clock chiming mechanisms	6
	MEM21019A	Service and repair clock striking mechanisms	4
	MEM21017A	Service and repair clock timepieces	6

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	MEM18001C	Use hand tools	2
	MEM09002B	Interpret technical drawing	4
	MEM06007B	Perform basic incidental heat/quenching, tempering and annealing	2
MEM21022A	Manufacture watch	and clock components	6
	Path: 1 Total Path	Weight: 49	
	MEM21021A	Restore clockwork mechanisms	6
	MEM21020	Service and repair clock chiming mechanisms	6
	MEM21019A	Service and repair clock striking mechanisms	4
	MEM21017A	Service and repair clock timepieces	6
	MEM18001C	Use hand tools	2
	MEM12023A	Perform engineering measurements	5
	MEM09002B	Interpret technical drawing	4
	MEM07005C	Perform general machining	8
	MEM06007B	Perform basic incidental heat/quenching, tempering and annealing	2
MEM21023A	Plan, set up and ope	erate horological workshop or service centre	4

2200 Management and Organisation

Unit code	Unit title	P
MEM22001A	Perform engineering activities	0

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	MEM16006A	Organise and communicate information	
MEM22002A	Manage self in the	engineering environment	0
	MEM16006A	Organise and communicate information	
MEM22007A	Manage environme	ntal effects of engineering activities	0
	MEM16006A	Organise and communicate information	
MEM22012A	Coordinate resource	es for an engineering project or operation	0
MEM22013A	Coordinate enginee	ering projects	0
MEM22014A	Coordinate enginee	ring-related manufacturing operations	0
WEW. 20111	MEM23004A	Apply technical mathematics	
	MEM14091A	Integrate manufacturing fundamentals into an engineering task	
MEM22015A	Source and estimate	e engineering materials requirements	0
MEM22017A	Coordinate continue	ous improvement and technical development	0
MEM22018A	Coordinate sales an or services	d promotion of engineering-related products	0

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2300 Engineering Science

Unit code	Unit title		P
MEM23003A	Operate and program engineering situation	m computers and/or controllers in	0
	MEM16008A	Interact with computing technology	
MEM23004A	Apply technical ma	thematics	0
MEM23005A	Apply statistics and	probability techniques to engineering tasks	0
	MEM23004A	Apply technical mathematics	
MEM23006A	Apply fluid and the	rmodynamics principles in engineering	0
	MEM23004A	Apply technical mathematics	
MEM23007A	Apply calculus to en	ngineering tasks	0
	MEM23004A	Apply technical mathematics	
MEM23008A	Apply advanced alg	gebra and numerical methods to engineering	0
	MEM23004A	Apply technical mathematics	
MEM23052A		and control scientific principles and autical engineering situations	0
MEM23063A	Select and test mech	nanical engineering materials	0
	MEM23004A	Apply technical mathematics	
	MEM23109A	Apply engineering mechanic principles	

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MEM23064A	Select and test mech	natronic engineering materials	0
	MEM23004A	Apply technical mathematics	
	MEM23109A	Apply engineering mechanic principles	
MEM23073A	Select and apply ae and construction ted	ronautical engineering methods, processes chniques	0
	MEA340A	Lay out and set up aircraft systems	
MEM23074A	Select and apply av construction technic	ionic engineering methods, processes and ques	0
	MEA272A	Apply basic scientific principles and techniques in avionic engineering situations	
MEM23084A	Apply scientific pri engineering situation	nciples and techniques in aeronautical	0
	MEA349A	Apply basic scientific principles and techniques in aeronautical engineering situations	
	MEM23052A	Apply basic electro and control scientific principles and techniques in aeronautical engineering situations	
MEM23086A	Apply scientific pri situations	nciples and techniques in avionic engineering	0
	MEA272A	Apply basic scientific principles and techniques in avionic engineering situations	
MEM23095A	Apply aeronautical aeronautical engine	system design principles and techniques in ering situations	0
	MEA349A	Apply basic scientific principles and	

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techniques in aeronautical engineering

MEM23096A	Apply avionic syste avionic engineering	em design principles and techniques in situations	0
	MEA272A	Apply basic scientific principles and techniques in avionic engineering situations	
MEM23097A	Apply automated sy aeronautical engine	ystems principles and techniques in ering situations	0
	MEM23052A	Apply basic electro and control scientific principles and techniques in aeronautical engineering situations	
	MEA349A	Apply basic scientific principles and techniques in aeronautical engineering	
MEM23098A	Apply automated sy engineering situation	ystems principles and techniques in avionic ons	0
	MEM23052A	Apply basic electro and control scientific principles and techniques in aeronautical engineering situations	
MEM23109A	Apply engineering	mechanics principles	0
	MEM23004A	Apply technical mathematics	
MEM23111A	Select electrical equapplications	nipment and components for engineering	0
	MEM23004A	Apply technical mathematics	
MEM23112A	Investigate electrical applications	al and electronic controllers in engineering	0
	MEM23004A	Apply technical mathematics	

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	MEM23111A	Select electrical equipment and components for engineering applications	
MEM23113A	Evaluate hydrodyna	amic systems and system components	0
	MEM23004A	Apply technical mathematics	
	MEM23006A	Apply fluid and thermodynamics principles in engineering	
MEM23114A	Evaluate thermodyn	namic systems and components	0
	MEM23004A	Apply technical mathematics	
	MEM23006A	Apply fluid and thermodynamics principles in engineering	
MEM23115A	Evaluate fluid power	er systems	0
	MEM23004A	Apply technical mathematics	
	MEM23006A	Apply fluid and thermodynamics principles in engineering	
MEM23116A	Evaluate programm system component	able logic controller and related control applications	0
	MEM23004A	Apply technical mathematics	
	MEM23111A	Select electrical equipment and components for engineering applications	
	MEM23112A	Investigate electrical and electronic controllers in engineering applications	
MEM23117A	Evaluate microcont	roller applications	0
	MEM23004A	Apply technical mathematics	
	MEM23111A	Select electrical equipment and components	

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		for engineering applications	
	MEM23112A	Investigate electrical and electronic controllers in engineering applications	
MEM23118A	Apply production a	nd service control techniques	0
	MEM30012A	Apply mathematical techniques in a manufacturing, engineering or related environment	
MEM23119A	Evaluate continuou	s improvement processes	0
	MEM23118A	Apply production and service control techniques	
	MEM30012A	Apply mathematical techniques in a manufacturing, engineering or related environment	
MEM23120A	Select mechanical r	machine and equipment components	0
	MEM23004A	Apply technical mathematics	
	MEM23109A	Apply engineering mechanic principles	
MEM23121A	Analyse loads on fr	rames and mechanisms	0
	MEM23004A	Apply technical mathematics	
	MEM23007A	Apply calculus to engineering tasks	
	MEM23109A	Apply engineering mechanics principles	
MEM23122A	Evaluate computer	integrated manufacturing systems	0
	MEM23004A	Apply technical mathematics	
	MEM23111A	Select electrical equipment and components for engineering applications	

for engineering applications

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MEM23112A	Investigate electrical and electronic
	controllers in engineering applications

MEM23123A	Evaluate manufactu	aring processes	0
MEM23124A	Measure and analys	se noise and vibration	0
	MEM23004A	Apply technical mathematics	
MEM23125A	Evaluate maintenar	nce systems	0
	MEM23004A	Apply technical mathematics	
	MEM14088A	Apply maintenance engineering techniques to equipment and component repairs and modifications	
	MEM14092A	Integrate maintenance fundamentals into an engineering task	
MEM23126A	Evaluate industrial	robotic applications	0
MEM23126A	Evaluate industrial MEM23004A	robotic applications Apply technical mathematics	0
MEM23126A			0
MEM23126A	MEM23004A	Apply technical mathematics Select electrical equipment and components	0
MEM23126A	MEM23004A MEM23111A	Apply technical mathematics Select electrical equipment and components for engineering applications Investigate electrical and electronic	0
MEM23126A	MEM23004A MEM23111A MEM23112A	Apply technical mathematics Select electrical equipment and components for engineering applications Investigate electrical and electronic controllers in engineering applications Evaluate programmable logic controller and related control system component	0
MEM23126A MEM23129A	MEM23004A MEM23111A MEM23112A MEM23116A MEM23117A	Apply technical mathematics Select electrical equipment and components for engineering applications Investigate electrical and electronic controllers in engineering applications Evaluate programmable logic controller and related control system component applications	0

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	MEM23006A	Apply fluid and thermodynamics principles in engineering	
MEM23130A	Coordinate servicin systems	g and fault-finding of HVACR control	0
	MEM23004A	Apply technical mathematics	
	MEM23006A	Apply fluid and thermodynamics principles in engineering	
MEM23131A	Evaluate rapid proto	otyping applications	0
	MEM23004A	Apply technical mathematics	
MEM23132A	Evaluate rapid man	ufacturing processes	0
	MEM23004A	Apply technical mathematics	
MEM23133A	Evaluate rapid tooli	ng applications	0
	MEM23004A	Apply technical mathematics	
MEM23134A	Evaluate jigs and fi	xtures	0
	MEM23004A	Apply technical mathematics	
	MEM23109A	Apply engineering mechanic principles	
MEM23135A	Evaluate moulding	tools and processes	0
	MEM23004A	Apply technical mathematics	
MEM23136A	Evaluate stamping a	and forging tools	0
	MEM23004A	Apply technical mathematics	

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MEM23109A	Apply engineering mechanic principles
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MEM23137A	Evaluate rolling tools and processes		
	MEM23004A	Apply technical mathematics	
	MEM23109A	Apply engineering mechanic principles	
MEM23138A	Evaluate suitability applications	of materials for engineering-related	0
	MEM23004A	Apply technical mathematics	
MEM23139A	Design a basic sing	le zone duct distribution system	0
	MEM23004A	Apply technical mathematics	
	MEM23006A	Apply fluid and thermodynamics principles in engineering	
	MEM30031A	Operate computer-aided design (CAD) system to produce basic drawing elements	
	MEM30033A	Use computer-aided design (CAD) to create and display 3-D models	
MEM23140A	Determine operation systems	nal parameters for building HVAC hydronic	0
	MEM23004A	Apply technical mathematics	
	MEM23006A	Apply fluid and thermodynamics principles in engineering	
MEM23141A	Complete a building	g thermal performance survey	0
	MEM23004A	Apply technical mathematics	
	MEM23006A	Apply fluid and thermodynamics principles in engineering	

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Determine psychrometric processes and

MEM23142A

	MEMI23142A	system performance	
MEM23142A	Determine psychron	metric processes and system performance	0
	MEM23004A	Apply technical mathematics	
	MEM23006A	Apply fluid and thermodynamics principles in engineering	
MEM23143A	Apply energy mana	gement principles	0
	MEM23004A	Apply technical mathematics	
	MEM23006A	Apply fluid and thermodynamics principles in engineering	
MEM23144A	Contribute to the de	esign of a commercial refrigeration system	0
	MEM23004A	Apply technical mathematics	
	MEM23006A	Apply fluid and thermodynamics principles in engineering	
	MEM23129A	Evaluate thermal loads in heating, ventilation, air conditioning and refrigeration	
MEM23145A	Apply codes and re	gulations to air conditioning designs	0
	MEM23004A	Apply technical mathematics	
	MEM23006A	Apply fluid and thermodynamics principles in engineering	
	MEM23140A	Determine operational parameters for building HVAC/R hydronic systems	
	MEM23142A	Determine psychrometric processes and system performance	

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MEM23146A	Contribute to the design of industrial refrigeration systems		
	MEM23004A	Apply technical mathematics	
	MEM23006A	Apply fluid and thermodynamics principles in engineering	
MEM23147A	Contribute to the de	esign of hydronic systems	0
	MEM23004A	Apply technical mathematics	
	MEM23006A	Apply fluid and thermodynamics principles in engineering	
	MEM23140A	Determine operational parameters for building HVAC/R hydronic systems	
MEM23148A	Develop energy ma	nagement solutions	0
	MEM23004A	Apply technical mathematics	
	MEM23006A	Apply fluid and thermodynamics principles in engineering	
	MEM23142A	Apply psychrometric processes and system performance	
	MEM23143A	Apply energy management principles	
	MEM23154A	Analyse and service heating, ventilation, airconditioning and refrigeration control systems	
MEM23149A	Contribute to the desystems	esign of commercial and industrial exhaust	0
	MEM23004A	Apply technical mathematics	
MEM23150A	Contribute to the de	esign of heating systems	0
	MEM23004A	Apply technical mathematics	

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	MEM23006A	Apply fluid and thermodynamics principles in engineering	
	MEM23140A	Determine operational parameters for building HVAC/R hydronic systems	
	MEM23147A	Contribute to the design of hydronic systems	
MEM23151A	Commission and op	otimise performance of HVACR systems	0
	MEM23004A	Apply technical mathematics	
	MEM23006A	Apply fluid and thermodynamics principles in engineering	
	MEM23154A	Analyse and service HVAC/R control systems	
	MEM23140A	Determine operational parameters for building HVAC hydronic systems	
MEM23152A	Apply principles of	refrigeration food storage technology	0
MEM23153A	Contribute to the de	esign of heat exchanger systems	0
	MEM23004A	Apply technical mathematics	
	MEM23006A	Apply fluid and thermodynamics principles in engineering	
MEM23154A	Analyse and service	e HVACR systems	0
	MEM23004A	Apply technical mathematics	
	MEM23006A	Apply fluid and thermodynamics principles in engineering	

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2340 Engineering Practice

Unit code	Unit title	P
MEM234001A	Plan and manage engineering-related projects or operations	0
MEM234002A	Integrate engineering technologies	0
MEM234003A	Design machines and ancillary equipment	0
MEM234004A	Design for engineering-related noise and vibration mitigation	0
MEM234005A	Design hydrodynamic pumping systems	0
MEM234006A	Evaluate and select thermodynamic systems or subsystems	0
MEM234007A	Design fluid power systems	0
MEM234008A	Design plant using computer simulations	0
MEM234009A	Design computer-integrated manufacturing systems	0
MEM234010A	Design microcontroller applications	0
MEM234011A	Design programmable logic controller applications	0
MEM234012A	Design integrated maintenance management systems	0

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MEM234013A	Plan and design engineering-related manufacturing processes	0
MEM234014A	Design a robotic system	0
MEM234015A	Design hydronic heat exchanger systems	0
MEM234016A	Design refrigeration systems	0
MEM224017A	Design exhaust, ventilation and dust collection systems	0
WIEWI254017A	Design exhaust, ventuation and dust confection systems	U
MEM234018A	Design heating, ventilation, air conditioning and refrigeration control systems	0
MEM234019A	Apply finite element analysis in engineering design	0
MEM234020A	Coordinate small lot manufacture using rapid manufacture processes	0
MEM234021A	Apply statistics to technology problems	0
MEM234022A	Apply advanced calculus to technology problems	0
MEM234023A	Apply differential equations to technology problems	0
MEM234024A	Apply advanced mathematics in technology problems	0

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MEM234025A	Apply numerical methods to technology problems	0
MEM234026A	Develop and coordinate engineering-related contingency plans	0
MEM234027A	Plan and manage materials supply for an engineering project or manufacturing operation	0
MEM234028A	Produce and manage technical documentation	0
MEM234029A	Produce and manage technical publications	0
MEM234030A	Provide specialised technical and engineering guidance to other technical employees	0
MEM234031A	Manage installation, commissioning or modification of machines and equipment	0
MEM234032A	Manage fluid power related technologies in an enterprise	0
MEM234033A	Lead engineering-related quality operations in an enterprise	0
MEM234034A	Manage heating, ventilation, air conditioning and refrigeration systems or projects	0
MEM234035A	Maintain and apply technical and engineering skills	0
MEM234036A	Apply configuration management procedures in engineering project management	0

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	MEM23003A	Operate and program computers and/or controllers in engineering situations	
	MEM234028A	Produce and manage technical documentation	
	MEM234029A	Produce and manage technical publications	
MEM234037A	Perform maintenan management activit	ce-related integrated logistic support ties	0
	MEM23003A	Operate and program computers and/or controllers in engineering situations	
	MEM234028A	Produce and manage technical documentation	
	MEM234029A	Produce and manage technical publications	
MEM234038A	Apply systems eng- project managemen	ineering procedures to engineering design	0

2400 Non destructive testing

Unit title	P
Perform basic penetrant testing	2
Path: 1 Total Path Weight: 4	
MEM18001C Use hand tools	2
Perform penetrant testing	4
Path: 1 Total Path Weight: 10	
MEM18001C Use hand tools	2
	Path: 1 Total Path Weight: 4 MEM18001C Use hand tools Perform penetrant testing Path: 1 Total Path Weight: 10

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	MEM24012C	Apply metallurgy principles	4
MEM24003B	Perform basic mag	netic particle testing	2
	Path: 1 Total Path	h Weight: 4	
	MEM18001C	Use hand tools	2
MEM24004B	Perform magnetic	particle testing	4
	Path: 1 Total Path	h Weight: 10	
	MEM18001C	Use hand tools	2
	MEM24012C	Apply metallurgy principles	4
MEM24005B	Perform basic eddy	y current testing	2
	Path: 1 Total Path Weight: 4		
	MEM18001C	Use hand tools	2
MEM24006B	Perform eddy curre	ent testing	6
	Path: 1 Total Path	h Weight: 12	
	MEM18001C	Use hand tools	2
	MEM24012C	Apply metallurgy principles	4
MEM24007B	Perform ultrasonic	thickness testing	2
	Path: 1 Total Path	h Weight: 4	
	MEM18001C	Use hand tools	2
MEM24008B	Perform ultrasonic	testing	6
	Path: 1 Total Path Weight: 12		

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	MEM18001C	Use hand tools	2
	MEM24012C	Apply metallurgy principles	4
MEM24009B	Perform basic radio	graphic testing	2
	Path: 1 Total Path	Weight: 8	
	MEM13013B	Work safely with ionizing radiation	4
	MEM18001C	Use hand tools	2
MEM24010B	Perform radiograph	ic testing	6
	Path: 1 Total Path	Weight: 16	
	MEM13013B	Work safely with ionizing radiation	4
	MEM18001C	Use hand tools	2
	MEM24012C	Apply metallurgy principles	4
MEM24011B	Establish non-destru	uctive tests	12
	Path: 1 Total Path	Weight: 50	
	MEM13013B	Work safely with ionizing radiation	4
	MEM16010A	Write reports	2
	MEM18001C	Use hand tools	2
	MEM24002B	Perform penetrant testing	4
	MEM24004B	Perform magnetic particle testing	4
	MEM24006B	Perform eddy current testing	6
	MEM24008B	Perform ultrasonic testing	6
	MEM24010B	Perform radiographic testing	6
	MEM24012C	Apply metallurgy principles	4

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MEM24012C Apply metallurgy principles 4

2500 Marine Craft Construction

Unit code	Unit title		P
MEM25001B	Apply fibre-reinford	ced materials	2
	Path: 1 Total Path Weight: 8		
	MEM13003B	Work safely with industrial chemicals and materials	2
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
MEM25002B	Form and integrate	fibre-reinforced structures	4
	Path: 1 Total Path	Weight: 10	
	MEM13003B	Work safely with industrial chemicals and materials	2
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
MEM25003B	Set up marine vesse	l structures	4
	Path: 1 Total Path	Weight: 21	
	MEM09002B	Interpret technical drawing	4
	MEM12007D	Mark off/out structural fabrications and shapes	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2

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	MEM18002B	Use power tools/hand held operations	2
MEM25004B	Fair and shape surfa	ices	2
	Path: 1 Total Path	Weight: 8	
	MEM13003B	Work safely with industrial chemicals and materials	2
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
MEM25005B	Construct and assen	able marine vessel timber components	8
	Path: 1 Total Path	Weight:29	
	MEM04018B	Perform general woodworking machine operations	4
	MEM09002B	Interpret technical drawing	4
	MEM12007D	Mark off/out structural fabrications and shapes	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
MEM25006B	Undertake marine sl	neathing operations	2
	Path: 1 Total Path	Weight: 10	
	MEM13003B	Work safely with industrial chemicals and materials	2
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM25004B	Fair and shape surfaces	2

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MEM25007B	Maintain marine ve	essel surfaces	4
	Path: 1 Total Path Weight: 10		
	MEM13003B	Work safely with industrial chemicals and materials	2
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
MEM25008B	Repair marine vess	el surfaces and structures	4
	Path: 1 Total Path	Weight: 25	
	MEM12007D	Mark off/out structural fabrications and shapes	4
	MEM12023A	Perform engineering measurements	5
	MEM13003B	Work safely with industrial chemicals and materials	2
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM25004B	Fair and shape surfaces	2
	MEM25007B	Maintain marine vessel surfaces	4
MEM25009B	Form timber shapes	s using hot processes	2
	Path: 1 Total Path	Weight: 23	
	MEM04018B	Perform general woodworking machine operations	4
	MEM09002B	Interpret technical drawing	4
	MEM12007D	Mark off/out structural fabrications and shapes	4
	MEM12023A	Perform engineering measurements	5

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	MEM18001C	Use hand tools	2	
	MEM18002B	Use power tools/hand held operations	2	
MEM25010B	Perform fitout proc	edures	4	
	Path: 1 Total Path	Path: 1 Total Path Weight: 33		
	MEM04018B	Perform general woodworking machine operations	4	
	MEM09002B	Interpret technical drawing	4	
	MEM12007D	Mark off/out structural fabrications and shapes	4	
	MEM12023A	Perform engineering measurements	5	
	MEM18001C	Use hand tools	2	
	MEM18002B	Use power tools/hand held operations	2	
	MEM25005B	Construct and assemble marine vessel timber components	8	
MEM25011B	Install marine syste	ems	8	
	Path: 1 Total Path	Weight: 12		
	MEM18001C	Use hand tools	2	
	MEM18002B	Use power tools/hand held operations	2	
MEM25012B	Install and test open	rations of marine auxiliary systems	6	
	Path: 1 Total Path	Weight: 12		
	MEM13003B	Work safely with industrial chemicals and materials	2	
	MEM18001C	Use hand tools	2	
	MEM18002B	Use power tools/hand held operations	2	

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MEM25013B	Produce three-dime	nsional plugs/moulds	12
	Path: 1 Total Path	Weight: 41	
	MEM04018B	Perform general woodworking machine operations	4
	MEM09002B	Interpret technical drawing	4
	MEM12007D	Mark off/out structural fabrications and shapes	4
	MEM12023A	Perform engineering measurements	5
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
	MEM25002B	Form and integrate fibre-reinforced structures	4
	MEM25003B	Set up marine vessel structures	4
MEM25014B	Perform marine slip	ping operations	2
	Path: 1 Total Path	Weight: 6	
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2
MEM25015A	Assemble and instal	ll equipment and accessories/ancillaries	2
	Path: 1 Total Path	Weight: 10	
	MEM09002B	Interpret technical drawing	4
	MEM18001C	Use hand tools	2
	MEM18002B	Use power tools/hand held operations	2

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2600 Composites

Unit code	Unit title	P
MEM26001A	Lay up composites using open moulding techniques	6
MEM26002A	Lay up composites using vacuum closed moulding techniques	6
MEM26003A	Lay up composites using pressure closed moulding techniques	6
MEM26004A	Make basic plugs for composites fabrication	3
MEM26005A	Make basic moulds for composites fabrication	3
MEM26006A	Mark and cut out sheets for composite use	4
MEM26007A	Select and use reinforcing appropriate for product	4
MEM26008A	Select and use resin systems appropriate for product	4
MEM26009A	Select and use cores and filleres appropriate for product	2
MEM26010A	Store and handle composite materials	2
MEM26011A	Determine materials and techniques for a composite component or product	6
	or product	

Path 1: Total path weight: 20

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	MEM26007A	Select and use reinforcing appropriate for product	4
	MEM26008A	Select and use resin systems appropriate for product	4
	MEM26009A	Select and use cores appropriate for product	2
	MEM09002B	Interpret technical drawing	4
MEM26012A	Record and trial wo	rk processes for one-off composite products	4
MEM26013A	Select and use comproduct	posite processes or systems appropriate for	4
MEM26014A	Adjust resin chemic	als for current conditions	4
MEM26015A	Select and apply rep	pair techniques	6
MEM26016A	Select and use joining	ng techniques	6
MEM26017A	Prepare composite of	or other substrate surfaces	4
MEM26018A	Organise composite	trials	4
MEM26019A	Finish a composite	product	4
MEM26020A	Identify and interpre	et required standards for composites	2

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3000 Engineering Technician

Unit code	Unit title		P
MEM30005A	Calculate force sys	tems within simple beam structures	0
	MEM30012A	Apply mathematical techniques in a manufacturing engineering or related environment	
MEM30006A	Calculate stresses i	n simple structures	0
	MEM30012A	Apply mathematical techniques in a manufacturing engineering or related environment	
MEM30007A	Select common eng	gineering materials	0
MEM30008A	Apply basic econor engineering applica	mic and ergonomic concepts to evaluate ations	0
MEM30009A	Contribute to the d	esign of basic mechanical systems	0
	MEM16008A	Interact with computing technology	
	MEM30002A	Produce basic engineering graphics	
	MEM30003A	Produce detailed engineering drawings	
MEM30010A	Set up basic hydrau	alic circuits	0
MEM30011A	Set up basic pneum	natic circuits	0
MEM30012A	Apply mathematica or related environn	al techniques in a manufacturing engineering nent	0

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MEM30013A	Assist in the preparation of a basic workplace layout	0
MEM30014A	Apply basic just in time systems to the reduction of waste	0
MEM30015A	Develop recommendations for basic set up time improvements	0
MEM30016A	Assist in the analysis of a supply chain	0
MEM30017A	Use basic preventative maintenance techniques and tools	0
MEM30018A	Undertake basic process planning	0
MEM30019A	Use resource planning software systems in manufacturing	0
	MEM16008A Interact with computing technology	
MEM30020A	Develop and manage a plan for a simple manufacturing related project	0
MEM30021A	Prepare a simple production schedule	0
	T	
MEM30022A	Undertake supervised procurement activities	0
MEM30023A	Prepare a simple cost estimate for a manufactured product	0
MEM30024A	Participate in quality assurance techniques	0

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MEM15001B Perform basic statistical quality control

MEM30025A	Analyse a simple e	lectrical system circuit	0
	MEM12024A	Perform computations	
MEM30026A	Select and test com timing circuits	ponents for simple electronic switching and	0
	MEM12024A	Perform computations	
MEM30027A	Prepare basic progr	rams for programmable logic controllers	0
MEM30028A	Assist in sales of te	echnical products/systems	0
MEM30029A	Use workshop equi engineering project	pment and processes to complete an	0
MEM30031A	Operate computer-drawing elements	aided design (CAD) system to produce basic	0
MEM30032A	Produce basic engi	neering drawings	0
MEM30033A	Use computer-aide models	d design (CAD) to create and display 3-D	0
	MEM30031A	Operate computer-aided design (CAD) system to produce basic drawing elements	

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5000 Boating services

Unit code	Unit title		P
MEM50001B	Classify recreations	al boating technologies and features	0
MEM50002B	Work safely on ma	rine craft	1
MEM50003B	Follow work proce	dures to maintain the marine environment	1
MEM50004B	Maintain quality of	environment by following marina codes	1
	Path: 1 Total Path Weight: 2		
	MEM50003B	Follow work procedures to maintain the	1
		marine environment	
MEM50005B	Refuel vessels		
	Path: 1 Total Path	weight: 2	
	MEM50002B	Work safely on marine craft	1
	MEM50003B	Follow work procedures to maintain the marine environment	1
		marine environment	
MEM50006B	Check operational	canability of marine craft	
WIEWIS OUT OF	Check operational capability of marine craft Path: 1 Total Path Weight: 1		
			4
	MEM50002B	Work safely on marine craft	1
MEM50007B	Check operational equipment	capability of sails and sail operating	
	Path: 1 Total Path Weight: 1		
	MEM50002B	Work safely on marine craft	1

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MEM50008B	Carry out trip preparation and planning	
MEM50009B	Safely operate a mechanically powered recreational boat	2
MEM50010B	Respond to boating emergencies and incidents	

Pre-employment

Code	Title	P
MEMPE001A	Use engineering workshop machines	0
MEMPE002A	Use electric welding machines	0
MEMPE003A	Use oxy-acetylene and soldering equipment	0
MEMPE004A	Use fabrication equipment	0
MEMPE005A	Develop a career plan for the engineering and manufacturing industry	0
MEMPE006A	Undertake a basic engineering project	0
MEMPE007A	Pull apart and re-assemble engineering mechanisms	0

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Appendix 2: Certificate III Trade Specialisation Units

Units from the Trade Specialisation units list below may be selected to bring the total value of Stream and Specialisation units to at least 73 points, including any prerequisites for the following certificates:

MEM30205	Certificate III in Engineering - Mechanical Trade
MEM30305	Certificate III in Engineering - Fabrication Trade
MEM30405	Certificate III in Engineering - Electrical/Electronic Trade
MEM30605	Certificate III in Jewellery Manufacture
MEM30705	Certificate III in Marine Craft Construction
MEM30805	Certificate III in Locksmithing
MEM31010	Certificate III in Watch and Clock Service and Repair

Specialisation units

Unit code	Unit title	P
MEM03001B	Perform manual production assembly	4
MEM03002B	Perform precision assembly	4
MEM03003B	Perform sheet and plate assembly	4
MEM03004B	Perform electronic/electrical assembly (production)	8
MEM03005B	Rework and repair (electrical/electronic production)	8
MEM03006B	Set assembly stations	2
MEM04001B	Operate melting furnaces	4
MEM04002B	Perform gravity die casting	2
MEM04003B	Operate pressure die casting machine	4
MEM04004B	Prepare and mix sand for metal moulding	4

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Unit code	Unit title	P
MEM04005C	Produce moulds and cores by hand (jobbing)	16
MEM04006B	Operate sand moulding and core making machines	8
MEM04007B	Pour molten metal	4
MEM04008B	Fettle and trim metal castings/forgings	4
MEM04010B	Develop and manufacture wood patterns	20
MEM04011B	Produce polymer patterns	8
MEM04012B	Assemble plated patterns	8
MEM04013B	Develop and manufacture polystyrene patterns	2
MEM04014B	Develop and manufacture production patterns	8
MEM04015B	Develop and manufacture vacuum forming moulds and associated equipment	6
MEM04016C	Develop and manufacture precision models	6
MEM04017B	Develop and manufacture gear, conveyor screw and propeller patterns	4
MEM04018B	Perform general woodworking machine operations	4
MEM04019B	Perform refractory installation and repair	4
MEM04020A	Supervise individual ferrous melting and casting operation	4
MEM04021A	Supervise individual non ferrous melting and casting operation	4
MEM04022A	Examine appropriateness of methoding for mould design	4
MEM04023A	Undertake prescribed tests on foundry related materials	4
MEM05001B	Perform manual soldering/desoldering – electrical/electronic components	4
MEM05002B	Perform high reliability soldering and desoldering	4
MEM05003B	Perform soft soldering	2
MEM05004C	Perform routine oxy acetylene welding	2

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Unit code	Unit title	P
MEM05005B	Carry out mechanical cutting	2
MEM05006C	Perform brazing and/or silver soldering	2
MEM05007C	Perform manual heating and thermal cutting	2
MEM05008C	Perform advanced manual thermal cutting, gouging and shaping	2
MEM05009C	Perform automated thermal cutting	2
MEM05010C	Apply fabrication, forming and shaping techniques	8
MEM05011D	Assemble fabricated components	8
MEM05012C	Perform routine manual metal arc welding	2
MEM05013C	Perform manual production welding	2
MEM05014C	Monitor quality of production welding/fabrications	2
MEM05015D	Weld using manual metal arc welding process	4
MEM05016C	Perform advanced welding using manual metal arc welding process	4
MEM05017D	Weld using gas metal arc welding process	4
MEM05018C	Perform advanced welding using gas metal arc welding process	4
MEM05019D	Weld using gas tungsten arc welding process	4
MEM05020C	Perform advanced welding using gas tungsten arc welding process	4
MEM05022C	Perform advanced welding using oxy acetylene welding process	6
MEM05023C	Weld using submerged arc welding process	4
MEM05027A	Perform aluminothermic welding	2
MEM05036C	Repair/replace/modify fabrications	4
MEM05037C	Perform geometric development	6
MEM05038B	Perform advanced geometric development – cylindrical/rectangular	2

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Unit code	Unit title	P
MEM05039B	Perform advanced geometric development – conical	2
MEM05040B	Perform advanced geometric development – transitions	4
MEM05041B	Weld using powder flame spraying	4
MEM05047B	Weld using flux core arc welding process	4
MEM05048B	Perform advanced welding using flux core arc welding process	4
MEM05049B	Perform routine gas tungsten arc welding	2
MEM05050B	Perform routine gas metal arc welding	2
MEM05051A	Select welding processes	2
MEM05052A	Apply safe welding practices	4
MEM05053A	Set and edit computer controlled thermal cutting machines	4
MEM05054A	Write basic NC/CNC programs for thermal cutting machines	4
MEM06001B	Perform hand forging	4
MEM06002B	Perform hammer forging	4
MEM06003C	Carry out heat treatment	6
MEM06004B	Select heat treatment processes and test finished product	6
MEM06005B	Perform drop and upset forging	4
MEM06006C	Repair springs	4
MEM06007B	Perform basic incidental heat/quenching, tempering and annealing	2
MEM06008A	Hammer forge complex shapes	4
MEM06009A	Hand forge complex shapes	4
MEM07001B	Perform operational maintenance of machines/equipment	2
MEM07002B	Perform precision shaping/planing/slotting operations	4
MEM07003B	Perform machine setting (routine)	4

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Unit code	Unit title	P
MEM07004B	Perform machine setting (complex)	8
MEM07005C	Perform general machining	8
MEM07006C	Perform lathe operations	4
MEM07007C	Perform milling operations	4
MEM07008D	Perform grinding operations	4
MEM07009B	Perform precision jig boring operations	4
MEM07010B	Perform tool and cutter grinding operations	4
MEM07011B	Perform complex milling operations	4
MEM07012B	Perform complex grinding operations	4
MEM07013B	Perform machining operations using horizontal and/or vertical boring machines	4
MEM07014B	Perform electro-discharge (EDM) machining operations	4
MEM07015B	Set computer controlled machines/processes	2
MEM07016C	Set and edit computer controlled machines/processes	4
MEM07018C	Write basic NC/CNC programs	4
MEM07019C	Program NC/CNC machining centre	2
MEM07020C	Program multiple spindle and/or multiple axis NC/CNC machining centre	2
MEM07021B	Perform complex lathe operations	4
MEM07022C	Program CNC wire cut machines	2
MEM07024B	Operate and monitor machine/process	4
MEM07025B	Perform advanced machine/process operation	6
MEM07026B	Perform advanced plastic processing	6
MEM07027B	Perform advanced press operations	6
MEM07028B	Operate computer controlled machines/processes	2

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Unit code	Unit title	P
MEM07029B	Perform routine sharpening/maintenance of production tools and cutters	4
MEM07030C	Perform metal spinning lathe operations (basic)	8
MEM07031C	Perform metal spinning lathe operations (complex)	4
MEM07032B	Use workshop machines for basic operations	2
MEM07033B	Operate and monitor basic boiler	6
MEM07034A	Operate and monitor intermediate class boiler	4
MEM07040A	Set multistage integrated processes	6
MEM08001B	Perform wire, jig and barrel load/unload work	4
MEM08002C	Pre-treat work for subsequent surface coating	4
MEM08003C	Perform electroplating operations	6
MEM08004B	Finish work using wet, dry and vapour deposition methods	4
MEM08005B	Prepare and produce specialised coatings	4
MEM08006B	Produce clear and/or coloured and/or sealed anodised films on aluminium	2
MEM08007B	Control surface finish production and finished product quality	4
MEM08008B	Operate and control surface finishing waste treatment process	3
MEM08009C	Make up solutions	2
MEM08010B	Manually finish/polish materials	6
MEM08011B	Prepare surfaces using solvents and/or mechanical means	2
MEM08012B	Prepare surfaces by abrasive blasting (basic)	4
MEM08013B	Prepare surfaces by abrasive blasting (advanced)	4
MEM08014B	Apply protective coatings (basic)	4
MEM08015B	Apply protective coatings (advanced)	4
MEM08016B	Control blast coating by-products, materials and emissions	1

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Unit code	Unit title	P
MEM08018B	Electroplate engineering coatings	6
MEM08019B	Electroplate protective finishes	6
MEM08020B	Electroplate decorative finishes	6
MEM09002B	Interpret technical drawing	4
MEM09003B	Prepare basic engineering drawing	8
MEM09005B	Perform basic engineering detail drafting	8
MEM09011B	Apply basic engineering design concepts	6
MEM09021B	Interpret and produce curved 3-dimensional shapes	4
MEM09022A	Create 2D code files using computer aided manufacturing system	4
MEM10001C	Erect structures	4
MEM10002B	Terminate and connect electrical wiring	3
MEM10003B	Install and test electrical wiring and circuits up to 1000 volts a.c. and 1500 volts d.c.	12
MEM10004B	Enter and change programmable controller operational parameters	2
MEM10005B	Commission programmable controller programs	4
MEM10006B	Install machine/plant	4
MEM10009B	Install refrigeration and air conditioning plant and equipment	4
MEM10010B	Install pipework and pipework assemblies	4
MEM10011B	Terminate and connect specialist cables	3
MEM10013A	Install split air conditioning systems and associated pipework	6
MEM11001C	Erect/dismantle scaffolding and equipment	4
MEM11002C	Erect/dismantle complex scaffolding and equipment	4
MEM11003B	Coordinate erection/dismantling of complex scaffolding/equipment	4

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Unit code	Unit title	P
MEM11004B	Undertake dogging	4
MEM11005B	Pick and process order	4
MEM11006B	Perform production packaging	2
MEM11007B	Administer inventory procedures	4
MEM11008B	Package materials (stores and warehouse)	2
MEM11009B	Handle/move bulk fluids/gases	4
MEM11010B	Operate mobile load shifting equipment	4
MEM11011B	Undertake manual handling	2
MEM11012B	Purchase materials	6
MEM11013B	Undertake warehouse receival process	4
MEM11014B	Undertake warehouse dispatch process	4
MEM11015B	Manage warehouse inventory system	6
MEM11016B	Order materials	2
MEM11017B	Organise and lead stocktakes	4
MEM11018B	Organise and maintain warehouse stock receival and/or dispatch system	6
MEM11019B	Undertake tool store procedures	4
MEM11020B	Perform advanced warehouse computer operations	4
MEM11021B	Perform advanced operation of load shifting equipment	2
MEM11022B	Operate fixed/moveable load shifting equipment	4
MEM12001B	Use comparison and basic measuring devices	2
MEM12002B	Perform electrical/electronic measurement	2
MEM12003B	Perform precision mechanical measurement	2
MEM12004B	Perform precision electrical/electronic measurement	4

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Unit code	Unit title	P
MEM12006C	Mark off/out (general engineering)	4
MEM12007D	Mark off/out structural fabrications and shapes	4
MEM12019B	Measure components using coordinate measuring machine	4
MEM12020B	Set and operate coordinate measuring machine	2
MEM12021B	Program coordinate measuring machine	4
MEM12022B	Program coordinate measuring machine (advanced)	2
MEM12025A	Use graphical techniques and perform simple statistical computations	2
MEM13001B	Perform emergency first aid	1
MEM13002B	Undertake occupational health and safety activities in the workplace	3
MEM13003B	Work safely with industrial chemicals and materials	2
MEM13004B	Work safely with molten metals/glass	2
MEM13006B	Collect and evaluate occupational health and safety data for an enterprise or section of an enterprise	4
MEM13007B	Maintain water treatment systems for cooling towers	2
MEM13010A	Supervise occupational health and safety in an industrial work environment.	4
MEM13013B	Work safely with ionizing radiation	4
MEM15001B	Perform basic statistical quality control	2
MEM15003B	Use improvement processes in team activities	4
MEM15004B	Perform inspection	2
MEM15005B	Select and control inspection processes and procedures	4
MEM15015B	Examine trading practices	5
MEM15016B	Inspect pre-packed articles	8
MEM15022B	Verify reference standards	8

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Unit code	Unit title	P
MEM16001B	Give formal presentations and take part in meetings	2
MEM16002C	Conduct formal interviews and negotiations	4
MEM16004B	Perform internal/external customer service	2
MEM16005A	Operate as a team member to conduct manufacturing, engineering or related activities	2
MEM16011A	Communicate with individuals and small groups	2
MEM16013A	Operate in a self-directed team	2
MEM17001B	Assist in development and deliver training in the workplace	2
MEM17002B	Conduct workplace assessment	2
MEM18001C	Use hand tools	2
MEM18002B	Use power tools/hand held operations	2
MEM18003C	Use tools for precision work	4
MEM18004B	Maintain and overhaul mechanical equipment	4
MEM18005B	Perform fault diagnosis, installation and removal of bearings	4
MEM18006C	Repair and fit engineering components	6
MEM18007B	Maintain and repair mechanical drives and mechanical transmission assemblies	4
MEM18008B	Balance equipment	2
MEM18009B	Perform levelling and alignment of machines and engineering components	4
MEM18010C	Perform equipment condition monitoring and recording	4
MEM18011C	Shut down and isolate machines/equipment	2
MEM18012B	Perform installation and removal of mechanical seals	2
MEM18013B	Perform gland packing	2
MEM18014B	Manufacture press tools and gauges	8

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Unit code	Unit title	P
MEM18015B	Maintain tools and dies	4
MEM18018C	Maintain pneumatic system components	4
MEM18019B	Maintain pneumatic systems	4
MEM18020B	Maintain hydraulic system components	4
MEM18021B	Maintain hydraulic systems	4
MEM18022B	Maintain fluid power controls	8
MEM18024B	Maintain engine cooling systems	2
MEM18025B	Service combustion engines	2
MEM18026C	Test compression ignition fuel systems	4
MEM18027C	Overhaul engine fuel system components	8
MEM18028B	Maintain engine lubrication systems	2
MEM18029B	Tune diesel engines	4
MEM18030B	Diagnose and rectify low voltage electrical systems	8
MEM18031B	Diagnose and rectify low voltage starting systems	2
MEM18032B	Maintain induction/exhaust systems	4
MEM18033B	Perform engine bottom-end overhaul	4
MEM18034B	Perform engine top-end overhaul	8
MEM18035B	Diagnose and rectify braking systems	6
MEM18037B	Diagnose and rectify low voltage charging systems	2
MEM18038B	Maintain wheels and tyres	2
MEM18039B	Diagnose and rectify track type undercarriage	4
MEM18040B	Maintain suspension systems	4
MEM18041B	Maintain steering systems	4
MEM18042C	Diagnose and rectify manual transmissions	4

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Unit code	Unit title	P
MEM18043C	Diagnose and rectify automatic transmissions	8
MEM18044C	Diagnose and rectify drive line and final drives	4
MEM18045B	Fault find/repair electrical equipment/components up to 250 volts single phase supply	4
MEM18046B	Fault find/repair electrical equipment/components up to 1000 volts a.c./1500 volts d.c.	10
MEM18047B	Diagnose and maintain electronic controlling systems on mobile plant	4
MEM18048B	Fault find and repair/rectify basic electrical circuits	12
MEM18049C	Disconnect/reconnect fixed wired equipment up to 1000 volts a.c./1500 volts d.c.	3
MEM18050C	Disconnect/reconnect fixed wired equipment over 1000 volts a.c./1500 volts d.c.	3
MEM18051B	Fault find and repair/rectify complex electrical circuits	6
MEM18052B	Maintain fluid power systems for mobile plant	4
MEM18054B	Fault find, test and calibrate instrumentation systems and equipment	8
MEM18055B	Dismantle, replace and assemble engineering components	3
MEM18056B	Diagnose and repair analog equipment and components	10
MEM18057B	Maintain/service analog/digital electronic equipment	6
MEM18058C	Modify electronic equipment	4
MEM18060B	Maintain, repair control instrumentation – single and multiple loop control systems	8
MEM18062B	Install, maintain and calibrate instrumentation sensors, transmitters and final control elements	8
MEM18063B	Terminate signal and data cables	4
MEM18064B	Maintain instrumentation system components	6
MEM18065B	Diagnose and repair digital equipment and components	10

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Unit code	Unit title	P
MEM18066B	Diagnose and repair microprocessor-based equipment	6
MEM18067B	Tune control loops – multi controller or multi element systems	6
MEM18071B	Connect/disconnect fluid conveying system components	2
MEM18072B	Manufacture fluid conveying conductor assemblies	4
MEM18084A	Commission and decommission split air conditioning systems	4
MEM18085A	Install, service and repair domestic air conditioning and refrigeration appliances	6
MEM18086B	Test, recover, evacuate and charge refrigeration systems	4
MEM18087B	Service and repair domestic and light commercial refrigeration and air conditioning equipment	6
MEM18088B	Maintain and repair commercial air conditioning systems and components	4
MEM18089B	Maintain and repair central air handling systems	6
MEM18090B	Maintain and repair industrial refrigeration systems and components	6
MEM18091B	Maintain and repair multi stage, cascade and/or ultra-cold industrial refrigeration systems	4
MEM18092B	Maintain and repair commercial and/or industrial refrigeration and/or air conditioning controls	6
MEM18094B	Service and repair commercial refrigeration	6
MEM18095A	Maintain and repair cooling towers/evaporative condensers and associated equipment	4
MEM18096A	Maintain, repair/replace and adjust refrigerant flow controls and associated equipment	6
MEM18097A	Manufacture cavity dies	8
MEM18098A	Prepare to perform work associated with fuel system installation and servicing	2
MEM19001B	Perform jewellery metal casting	6

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Unit code	Unit title	P
MEM19002B	Prepare jewellery illustrations	4
MEM19003B	Handle gem materials	2
MEM19004B	Handle and examine gemstone materials	6
MEM19005B	Produce three-dimensional precision items	8
MEM19006B	Replace watch batteries	1
MEM19007B	Perform gemstone setting	6
MEM19008B	Prepare jewellery designs	6
MEM19009B	Perform investment procedures for lost wax casting process	1
MEM19010B	Produce rubber moulds for lost wax casting process	2
MEM19011B	Perform wax injection of moulds for lost wax casting process	2
MEM19012B	Produce jewellery wax model	4
MEM19013B	Produce jewellery metal masters	4
MEM19014B	Perform hand engraving	4
MEM19015B	Perform jewellery enamelling	4
MEM19016B	Construct jewellery components	4
MEM19017B	Fabricate jewellery items	6
MEM19018B	Repair jewellery items	6
MEM19020B	Fault-find and maintain micro-mechanisms	4
MEM19021B	Diagnose and service micro-mechanisms	6
MEM19022B	Perform precision micro-mechanism diagnosis and servicing	6
MEM20001A	Produce Keys	4
MEM20002A	Assemble and test lock mechanisms	6
MEM20003A	Install and upgrade locks and hardware	4
MEM20004A	Gain entry	4

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Unit code	Unit title	P
MEM20005A	Install and maintain door control devices/systems	2
MEM20006A	Maintain and service mechanical locking devices	6
MEM20007A	Plan and prepare a masterkey system	4
MEM20008A	Develop and implement a masterkey system	6
MEM20009A	Gain entry and reinstate fire and security containers	4
MEM20010A	Gain entry and reinstate automotive locking systems	4
MEM20011A	Service and repair fire and security containers	6
MEM20012A	Service and repair mechanical automotive locking systems	4
MEM20013A	Service automotive transponder systems	2
MEM20014A	Perform a site security survey	2
MEM21001A	Replace watch batteries, capacitors and bands	2
MEM21002A	Perform watch movement exchange	2
MEM21003A	Perform watch case servicing, repair and refurbishment	4
MEM21004A	Clean watch and clock components	2
MEM21005A	Diagnose faults in quartz watches	2
MEM21006A	Service quartz watches	4
MEM21007A	Service complex quartz watches	4
MEM21008A	Service mechanical watches	4
MEM21009A	Inspect, diagnose, adjust and repair mechanical watches	4
MEM21010A	Service watch power generating systems	2
MEM21011A	Service calendar and other dial indication mechanisms for watches	4
MEM21012A	Service and repair mechanical watch oscillating systems	4
MEM21013A	Service, test and adjust watch escapements	4

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Unit code	Unit title	P
MEM21014A	Service mechanical chronograph watches	6
MEM21015A	Perform precision watch timing and adjustment	6
MEM21016A	Install and set up clocks	2
MEM21017A	Service and repair clock timepieces	6
MEM21018A	Service clock escapements and oscillating systems	4
MEM21019A	Service and repair clock striking mechanisms	4
MEM21020A	Service and repair clock chiming mechanisms	6
MEM21021A	Restore clockwork mechanisms	6
MEM21022A	Manufacture watch and clock components	6
MEM21023A	Plan, set up and operate horological workshop or service centre	4
MEM24001B	Perform basic penetrant testing	2
MEM24002B	Perform penetrant testing	4
MEM24003B	Perform basic magnetic particle testing	2
MEM24004B	Perform magnetic particle testing	4
MEM24005B	Perform basic eddy current testing	2
MEM24006B	Perform eddy current testing	6
MEM24007B	Perform ultrasonic thickness testing	2
MEM24008B	Perform ultrasonic testing	6
MEM24009B	Perform basic radiographic testing	2
MEM24010B	Perform radiographic testing	6
MEM24012C	Apply metallurgy principles	4
MEM25001B	Apply fibre-reinforced materials	2
MEM25002B	Form and integrate fibre-reinforced structures	4
MEM25003B	Set up marine vessel structures	4

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Unit code	Unit title	P
MEM25004B	Fair and shape surfaces	2
MEM25005B	Construct and assemble marine vessel timber components	8
MEM25006B	Undertake marine sheathing operations	2
MEM25007B	Maintain marine vessel surfaces	4
MEM25008B	Repair marine vessel surfaces and structures	4
MEM25009B	Form timber shapes using hot processes	2
MEM25010B	Perform fitout procedures	4
MEM25011B	Install marine systems	8
MEM25012B	Install and test operations of marine auxiliary systems	6
MEM25013B	Produce three-dimensional plugs/moulds	12
MEM25014B	Perform marine slipping operations	2
MEM25015A	Assemble and install equipment and accessories/ancillaries	2
MEM26001A	Lay up composites using open moulding techniques	0
MEM26002A	Lay up composites using vacuum closed moulding techniques	0
MEM26003A	Lay up composites using pressure closed moulding techniques	0
MEM26004A	Make basic plugs for composites fabrication	0
MEM26005A	Make basic moulds for composites fabrication	0
MEM26006A	Mark and cut out sheets for composite use	0
MEM26007A	Select and use reinforcing appropriate for product	0
MEM26008A	Select and use resin systems appropriate for product	0
MEM26009A	Select and use cores and filleres appropriate for product	0
MEM26010A	Store and handle composite materials	0
MEM26011A	Determine materials and techniques for a composite component or product*	0

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Unit code	Unit title	P
MEM26012A	Record and trial work processes for one-off composite products	0
MEM26013A	Select and use composite processes or systems appropriate for product	0
MEM26014A	Adjust resin chemicals for current conditions	0
MEM26015A	Select and apply repair techniques	0
MEM26016A	Select and use joining techniques	0
MEM26017A	Prepare composite or other substrate surfaces	0
MEM26018A	Organise composite trials	0
MEM26019A	Finish a composite product	0
MEM26020A	Identify and interpret required standards for composites	0
MEM30012A	Apply mathematical techniques in a manufacturing engineering or related environment	4
MEM50002B	Work safely on marine craft	1
MEM50003B	Follow work procedures to maintain the marine environment	1
MEM50004B	Maintain quality of environment by following marina codes	1
MEM50009B	Safely operate a mechanically powered recreational boat	2
AURV225908A	Carry out panel repairs	4
ICTTC136B	Install, maintain and modify customer premises communications cabling: ACA Restricted Rule	6
ICTTC137B	Install, maintain and modify customer premises communications cabling: ACA Open Rule	6
MSAENV472B	Implement and monitor environmentally sustainable work practices	4
MSATCM304A	Interpret basic binary phase diagrams	4
PMBPROD291B	Operate resin infusion moulding equipment	2
PMBPROD294B	Operate resin transfer moulding equipment	2

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Unit code	Unit title	P
PMBPROD298B	Operate equipment using pre-pregs material	2
PMBPROD391B	Produce composites using resin infusion	4
PMBPROD394B	Produce composites using resin transfer moulding	4
PMBPROD398B	Produce composites using pre-pregs	4
PRSTS202A	Install security equipment/system	4
PRSTS302A	Program security equipment/system	2
PRSTS303A	Test installed security equipment/system	2
PRSTS304A	Commission/decommission security equipment/system	2
PRSTS305A	Identify and diagnose electronic security equipment/ system fault	2
PRSTS307A	Maintain and service security equipment/system	4
PRSTS317A	Provide estimate and quote	4
PRSTS319A	Modify and repair security equipment/system	4
TLILIC2001A	Licence to operate a forklift truck	0
TLILIC0012A	Licence to operate a vehicle loading crane (capacity 10 metre tonnes and above)	1

Appendix 3: Imported units of competency and points weighting

The table below shows imported units of competency and, where applicable, their allocated points weighting. Unit points weightings are shown in the right hand column labelled "P".

Training Package codes for imported units:

AUR05	Automotive Industry Retail, Service and Repair Training Package
BSB07	Business Services Training Package
CPC08	Construction, Plumbing and Services Integrated Framework
CUF07	Screen and Media Training Package

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CUV11 Visual Arts, Craft and Design Training Package

ICT02 Telecommunications Training Package

LMF02 Furnishing Training Package

MEA11 Aeroskills Training Package

MSA07 Manufacturing Training Package

MSL09 Laboratory Training Package

PMB07 Plastics, Rubber and Cablemaking Training Package

PRS03 Asset Security Training Package

SIR07 Retail Services Training Package

TLI10 Transport and Logistics Training Package

UEP06 Electricity Supply Industry Training Package

Unit code	Unit title	P
AURV225908A	Carry out panel repairs	4
BSBCMM401A	Make a presentation	
BSBCRT401A	Articulate, present and debate ideas	
BSBCRT402A	Collaborate in a creative process	
BSBCRT501A	Originate and develop concepts	
BSBCRT601A	Research and apply concepts and theories of creativity	
BSBDES402A	Interpret and respond to a design brief	
BSBDES502A	Establish, negotiate and refine a design brief	
BSBDES601A	Manage design realisation	
BSBDES602A	Research global design trends	
BSBDES701A	Research and apply design theory	
BSBIPR401A	Use and respect copyright	

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BSBIPR501A	Manage intellectual property to protect and grow business	
BSBLED705A	Plan and implement a mentoring program	
BSBLED706A	Plan and implement a coaching strategy	
BSBLED710A	Develop human capital	
BSBPMG510A	Undertake project work	
BSBREL701A	Develop and cultivate collaborative partnerships and relationships	
BSBSMB403A	Market the small business	4
BSBSMB405B	Monitor and manage small business operations	4
BSBSMB406A	Manage small business finances	4
CPCCLDG3001A	Licence to perform dogging	
CPCCLRG3001A	Licence to perform rigging basic level	
CPCCLSF2001A	Licence to erect, alter and dismantle scaffolding basic level	
CPCCLSF3001A	Licence to erect, alter and dismantle scaffolding intermediate level	
CPCCOHS1001A	Work safely in the construction industry	
CPCPCM4002A	Estimate and cost work	
CPPBDN5013A	Develop and collaborate on building information models for small-scale building design projects	
CUFIND201A	Develop and apply creative arts industry knowledge	
CUFRES401A	Conduct research	
CUVACD304A	Make scale models	
CUVACD504A	Research and apply light and colour	
CUVACD506A	Refine 2-D design ideas and processes	
CUVACD507A	Refine 3-D design ideas and processes	
CUVACD512A	Work with photomedia in creative practice	
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CUVACD601A	Extend professional expertise with drawing and other visual representation tools	
CUVDES403A	Research and apply techniques for the design of wearable objects	
CUVDIG401A	Experiment with techniques to enhance digital images	
CUVDIG501A	Refine digital art techniques	
CUVDRA501A	Refine drawing techniques	
CUVDRA502A	Investigate drawing materials and processes	
CUVGRD301A	Prepare files for publication	
CUVJWL401A	Experiment with techniques to produce jewellery	
CUVPHI302A	Capture photographic images	
CUVPHI403A	Apply photo imaging lighting techniques	
CUVPRP403A	Select and organise finished work for storage	
CUVPRP405A	Develop and discuss ideas for own creative work	
CUVPRP501A	Realise a body of creative work	
CUVPRP502A	Prepare for sustainable professional practice	
CUVPRP503A	Present a body of own creative work	
CUVPRP601A	Originate a body of independent creative work	
CUVPRP602A	Collaborate in professional creative projects	
CUVPRP603A	Engage in the business of creative practice	
CUVPRP604A	Publicly present a body of own creative work	
CUVRES502A	Analyse cultural history and theory	
CUVRES601A	Extend cultural research expertise	
FDFOP2005A	Work in a socially diverse environment	
ICTTC136B	Install, maintain and modify customer premises communications cabling: ACA Restricted Rule	6

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ICTTC137B	Install, maintain and modify customer premises communications cabling: ACA Open Rule	6
LMFFDT4012A	Produce ideation drawings	
LMTGN4002A	Participate in product engineering	
LMTGN4002A	Participate in product engineering	
MEA101B	Interpret occupational health and safety practices in aviation maintenance	
MEA105C	Apply quality standards applicable to aviation maintenance processes	
MEA107B	Interpret and use aviation maintenance industry manuals and specifications	
MEA108B	Complete aviation maintenance industry documentation	
MEA109B	Perform basic hand skills, standard trade practices and fundamentals in aviation maintenance	
MEA270A	Lay out avionic systems	
MEA271A	Lay out avionic flight management systems	
MEA272B	Apply basic scientific principles and techniques in avionic engineering situations	
MEA273A	Select and test avionic engineering materials	
MEA340A	Lay out and set up aircraft systems	
MEA341A	Apply basic aircraft design characteristics	
MEA342A	Apply basic aircraft power plant design characteristics	
MEA349B	Apply basic scientific principles and techniques in aeronautical engineering situations	
MEA350A	Select and test aeronautical engineering materials	
MSAENV272B	Participate in environmentally sustainable work practices	3
MSAENV472B	Implement and monitor environmentally sustainable work practices	4
MSAENV672B	Develop workplace policy and procedures for environmental	

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	sustainability	
MSAPCI101A	Adapt to work in industry	
MSAPMSUP106A	Work in a team	
MSATCM304A	Interpret basic binary phase diagrams	4
MSATCS301A	Interpret architectural and design specifications for structural steel detailing	
MSATCS302A	Detail bolts and welds for structural steelwork connections	
MSATCS501A	Detail standardised structural connections	
MSATCS502A	Detail structural steel members	
MSATCS503A	Incorporate structural steel detailing into fabrication and construction project management	
MSATCS504A	Detail ancillary steelwork	
MSL976003A	Evaluate and select appropriate test methods and procedures	
MSS402002A	Sustain process improvements	
MSS402030A	Apply cost factors to work practices	
MSS402051A	Apply quality standards	
MSS402060A	Use planning software systems in operations	
MSS402061A	Use SCADA systems in operations	
MSS402080A	Undertake root cause analysis	
MSS403001A	Implement competitive systems and practices	
MSS403002A	Ensure process improvements are sustained	
MSS403010A	Facilitate change in an organisation implementing competitive systems and practices	
MSS403021A	Facilitate a Just in Time system	
MSS403023A	Monitor a levelled pull system of operations	
MSS403030A	Improve cost factors in work practices	
MSS403032A	Analyse manual handling processes	

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MSS403040A	Facilitate and improve implementation of 5S	
MSS403051A	Mistake proof an operational process	
MSS404050A	Undertake process capability improvements	
MSS404052A	Apply statistics to operational processes	
MSS404060A	Facilitate the use of planning software systems in a work area or team	
MSS404061A	Facilitate the use of SCADA systems in a team or work area	
MSS404081A	Undertake proactive maintenance analyses	
MSS404082A	Assist in implementing a proactive maintenance strategy	
MSS405001A	Develop competitive systems and practices for an organisation	
MSS405002A	Analyse and map a value stream	
MSS405003A	Manage a value stream	
MSS405004A	Develop business plans in an organisation implementing competitive systems and practices	
MSS405005A	Manage competitive systems and practices in an organisation responding to individual and unique customer orders	
MSS405007A	Introduce competitive systems and practices to a small or medium enterprise	
MSS405010A	Manage relationships with non-customer external organisations	
MSS405011A	Manage people relationships	
MSS405012A	Manage workplace learning	
MSS405020A	Develop quick changeover procedures	
MSS405021A	Develop a Just in Time system	
MSS405022A	Design a process layout	
MSS405023A	Develop a levelled pull system for operations and processes	
MSS405030A	Optimise cost of product or service	
MSS405031A	Undertake value analysis of a product or process costs in terms	

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	of customer requirements	
MSS405032A	Analyse cost implications of maintenance strategy	
MSS405040A	Manage 5S system in an organisation	
MSS405050A	Determine and improve process capability	
MSS405052A	Design an experiment	
MSS405060A	Develop the application of enterprise control systems in an organisation	
MSS405061A	Determine and establish information collection requirements and processes	
MSS405070A	Develop and manage sustainable energy practices	
MSS405075A	Facilitate the development of a new product	
MSS405081A	Develop a proactive maintenance strategy	
MSS407001A	Prepare for and implement change	
MSS407002A	Review operations practice tools and techniques	
MSS407003A	Analyse process changes	
MSS407004A	Facilitate improvements in the internal value stream	
MSS407005A	Undertake a qualitative review of a process change	
MSS407006A	Build relationships between teams in an operations environment	
MSS407007A	Respond to a major non-conformance	
MSS407008A	Capture learning from daily activities in a organisation	
MSS407009A	Facilitate improvements in the external value stream	
MSS407010A	Improve visual management in the workplace	
MSS407011A	Manage benchmarking studies	
MSS407012A	Lead a problem solving process to determine and solve root cause	
MSS407013A	Review continuous improvement processes	
MSS408001A	Develop the competitive systems and practices approach	

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MSS408002A	Audit the use of competitive tools	
MSS408003A	Develop models of future state operations practice	
MSS408004A	Develop the value stream	
MSS408005A	Develop the learning processes of the operations organisation	
MSS408006A	Develop and refine systems for continuous improvement in operations	
MSS408007A	Develop problem solving capability of a organisation	
MSS408008A	Analyse data for relevance to organisational learning	
PMBPROD291B	Operate resin infusion moulding equipment	2
PMBPROD294B	Operate resin transfer moulding equipment	2
PMBPROD298B	Operate equipment using pre-pregs material	2
PMBPROD391B	Produce composites using resin infusion	4
PMBPROD394B	Produce composites using resin transfer moulding	4
PMBPROD398B	Produce composites using pre-pregs	4
PRSTS202A	Install security equipment/system	4
PRSTS302A	Program security equipment/system	2
PRSTS303A	Test installed security equipment/system	2
PRSTS304A	Commission/decommission security equipment/system	2
PRSTS305A	Identify and diagnose electronic security equipment/ system fault	2
PRSTS307A	Maintain and service security equipment/system	4
PRSTS317A	Provide estimate and quote	4
PRSTS319A	Modify and repair security equipment/system	4
SIRXSL201	Sell products and services	
TLILIC0012A	Licence to operate a vehicle loading crane (capacity 10 metre tonnes and above)	1

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TLILIC2001A	Licence to operate a forklift truck	
TLILIC2002A	Licence to operate an order picking forklift truck	
TLILIC3003A	Licence to operate a bridge and gantry crane	
TLILIC3006A	Licence to operate a non-slewing mobile crane (greater than 3 tonnes capacity)	
UEPMNT419B	Perform civil drafting	

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