



Australian Government

**Assessment Requirements for ICPCBF399
Set up in-line tube making machine for sack
or bag manufacture**

Release: 1

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Modification History

Release	Comments
Release 1	This version first released with ICP Printing and Graphic Arts Training Package Version 1.0.

Performance Evidence

Evidence of the ability to:

- correctly set up in-line tube making machines for the manufacture of sacks or bags in accordance with job specifications and performance criteria, and with minimum downtime.

Note: If a specific volume or frequency is not stated, then evidence must be provided at least once.

Knowledge Evidence

To complete the unit requirements safely and effectively, the individual must:

- list common faults associated with folder gluer machines, the causes and corrective measures
- determine requirements to ensure centre grippers are correct in size and positioning
- explain adjustment requirements for blades and guillotine.

Assessment Conditions

Gather evidence to demonstrate consistent performance in conditions that are safe and replicate the workplace. Noise levels, production flow, interruptions and time variances must be typical of those experienced in the converting, binding and finishing field of work and include access to:

- relevant facilities, equipment and materials
- in-line scoring, folding, and gluing machinery used in manufacture of sacks and bags.

Assessors must satisfy NVR/AQTF assessor requirements.

Links

Companion Volume implementation guides are found in VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=a74b7a0f-a253-47e3-8be0-5d426e24131d>