



Australian Government

**Assessment Requirements for ICPCBF2620
Produce basic adhesive, mechanical or
thermal fastened product**

Release: 1

Assessment Requirements for ICPCBF2620 Produce basic adhesive, mechanical or thermal fastened product

Modification History

Release	Comments
Release 1	This version first released with ICP Printing and Graphic Arts Training Package Version 4.0.

Performance Evidence

The candidate must demonstrate the ability to complete the tasks outlined in the elements, performance criteria and foundation skills of this unit, including evidence of the ability to:

- on two occasions, produce adhesive OR mechanical OR thermal fastened products, using different weights and sizes of substrate, according to manufacturer and job specifications, enterprise procedures, production timeframes, quality standards and listed performance criteria.

In the course of the above the candidate must:

- operate production process in association with fellow workers and according to enterprise procedures and planned daily schedule
- follow work health and safety (WHS) requirements
- anticipate production difficulties and take preventive action to prevent occurrence.

Knowledge Evidence

The candidate must be able to demonstrate knowledge to complete the tasks outlined in the elements, performance criteria and foundation skills of this unit, including knowledge of:

- manufacturer specifications, enterprise procedures, and work health and safety (WHS) requirements for:
 - operating sheet-fed transportation and delivery systems
 - using hot melt adhesive
 - readjusting the machine
 - shutting down and cleaning the machine
- areas of the equipment and system requiring continuous monitoring and cleaning
- checks needed for substrate removal from the machine
- safety clothing required when operating adhesive binders
- sectors of the production process requiring observation and continuous operation
- situations where the machine requires adjustment and production alterations
- adjustment of the adhesive application on the adhesive binder

- the process of straightening wire in the wire feed on the wire stitcher
- factors in unsuccessful welding for a high-frequency welder
- materials to clean from the machine and cleaning procedures for surface rust (condensation)
- quality aspects to consider in the different types of completed jobs
- regulations and enterprise procedures for waste management
- manufacturer manuals, enterprise procedures and work health and safety documentation, including their location and purpose.

Assessment Conditions

Skills in this unit must be demonstrated in a workplace or simulated environment where the conditions are typical of those in a working environment in this industry.

This includes access to:

- special purpose tools, equipment and materials.
- Assessors of this unit must satisfy the requirements for assessors in applicable vocational education and training legislation, frameworks and/or standards.

Links

Companion Volume Implementation Guide is found on VETNet -

<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=a74b7a0f-a253-47e3-8be0-5d426e24131d>