



Australian Government

Assessment Requirements for ICPCBF224 Produce cut (trimmed) product

Release: 1

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Modification History

Release	Comments
Release 1	This version first released with ICP Printing and Graphic Arts Training Package Version 1.0.

Performance Evidence

Evidence of the ability to:

- use a three-knife trimming unit to accurately complete THREE jobs of various types, sizes and thicknesses of substrate according to manufacturer's and job specifications and enterprise procedures within required production schedule timeframes
- demonstrate all safety devices on the machine
- demonstrate use of computerised control, monitoring and data entry systems

Note: If a specific volume or frequency is not stated, then evidence must be provided at least once.

Knowledge Evidence

To complete the unit requirements safely and effectively, the individual must:

- identify work health and safety factors to consider:
 - for the transport and delivery areas of the machine
 - while the trimming process is operational
 - while conducting machine shutdown, maintenance and cleaning
- name procedures to ensure smooth transport of sections through the machine
- list steps to ensure smooth delivery of the sections
- identify how waste (offcut) should be removed from the work area
- describe procedures to ensure the machine is kept running without interruption
- describe what needs to be adjusted if the cover is marked (scuffed)
- identify basic in-line processes associated with the machine
- list checks to be made during the machine shutdown procedure
- identify areas of the machine that require cleaning at the end of the run
- identify quality aspects to consider in a completed cutting job
- list what needs to be checked when waste is removed from the machine and surrounding area for disposal or recycling

- identify machine manuals, safety and other documentation relevant to this task, where they are kept, and information included in them.

Assessment Conditions

Gather evidence to demonstrate consistent performance in conditions that are safe and replicate the workplace. Noise levels, production flow, interruptions and time variances must be typical of those experienced in the converting, binding and finishing field of work and include access to a three-knife trimming unit and use of, special purpose tools, equipment and materials.

Assessors must satisfy NVR/AQTF assessor requirements.

Links

Companion Volume implementation guides are found in VETNet - <https://vetnet.education.gov.au/Pages/TrainingDocs.aspx?q=a74b7a0f-a253-47e3-8be0-5d426e24131d>