



**Australian Government**

**Department of Education, Employment and Workplace Relations**

# **FDF20111 Certificate II in Food Processing**

**Release: 1**

## **FDF20111 Certificate II in Food Processing**

### **Modification History**

This qualification supersedes and is equivalent to FDF20110 Certificate II in Food Processing.

November 2011: Update to imported units, including one non-equivalent unit. Minor edits.

## Description

This qualification covers a range of food processing industries, such as:

- Grain processing (including stockfeed, animal feeds, milling wheat, barley, oats and flour milling)
- Baking (including large scale production of cakes, pastry, bread, biscuits and plant baking)
- Beverages (including juices, soft drinks, cordials, aerated and still waters, energy drinks and other modified beverages, such as vitamin and antioxidant beverages, coffee, tea and ice)
- Confectionery
- Dairy processing
- Fruit and vegetables
- Grocery products and supplies (including honey, jams, spreads, sauces, dressings, condiments, spices, edible oils and fats and pasta)
- Poultry.

**Job Roles** The Certificate II in Food Processing targets those working within a production or production support role, for example, packaging, machine operations and bottling. This qualification is designed for application in supervised environments where the work is predictable with some basic problem solving requirements.

### Additional qualification advice

Units selected from other Training Packages must be relevant to the work outcome, local industry requirements and the qualification level.

Many units in this qualification assume a basic level of mathematics equivalent to a school sector Year 10 standard. If a student does not possess this level of mathematics then the unit FDFOP2061A Use numerical applications in the workplace should be selected as part of this qualification.

Note: AgriFood Skills Australia expects that the design of any training delivery and assessment program to support the achievement of this qualification is based on:

- the context required by the industry and/or enterprise
- a holistic and integrated training delivery and assessment plan that identifies learning activities and evidence required
- flexible delivery options including on-the-job and work-based training that support the development of competency.

## Pathways Information

**Pathways into the qualification** Pathways for candidates considering this qualification include:

- FDF10110 Certificate I in Food Processing
- direct entry
- limited vocational training and/or work experience.

**Pathways from the qualification** After achieving this qualification, candidates may undertake the FDF30110 Certificate III in Food Processing with an industry specialisation according to the needs of the enterprise and higher level job functions, FDF30810 Certificate III in Plant Baking or FDF30310 Certificate III in Food Processing (Sales) or any other suitable qualification.

## Licensing/Regulatory Information

**Licensing, Legislative, Regulatory or Certification Considerations** There is no direct link between this qualification and licensing, legislative and/or regulatory requirements. However, all work must comply with food safety, OHS and environmental regulations and legislation that apply to the workplace.

## Entry Requirements

Not applicable.

## Employability Skills Summary

### EMPLOYABILITY SKILLS QUALIFICATION SUMMARY

#### Certificate II in Food Processing

The following table contains a summary of the employability skills as identified by the Food Processing industries for this qualification. This table should be interpreted in conjunction with the detailed requirements of each unit of competency packaged in this qualification. The outcomes described here are broad industry requirements that reflect skill requirements for this level.

Employability Skill	Industry/enterprise requirements for this qualification include:
Communication	<ul style="list-style-type: none"> <li>• Complete work forms and required written documentation</li> <li>• Use communication and information technologies to support work operations</li> <li>• Demonstrate effective and appropriate interpersonal skills</li> <li>• Interpret and apply workplace procedures and instructions</li> <li>• Share workplace information</li> <li>• Communicate information about problems with work</li> <li>• Communicate information relating to OHS</li> </ul>
Teamwork	<ul style="list-style-type: none"> <li>• Work as part of a team</li> <li>• Provide assistance to others in the work area</li> <li>• Identify own role and responsibilities within a team</li> <li>• Identify team goals</li> <li>• Share work related information</li> <li>• Maintain health and safety of work area for self and others</li> </ul>
Problem-solving	<ul style="list-style-type: none"> <li>• Identify and report any workplace hazards</li> <li>• Identify workplace problems and make contributions to their solution</li> <li>• Identify and apply health and safety issues relating to work in the food industry</li> <li>• Apply knowledge of materials, product purpose and processes to work operations</li> <li>• Check performance of machines and equipment and identify signs of faulty operations</li> <li>• Monitor workplace activities and identify and report non-compliances</li> </ul>
Initiative and enterprise	<ul style="list-style-type: none"> <li>• Provide feedback on procedures and processes</li> <li>• Gather and interpret information to support safe and efficient work</li> <li>• Ask questions regarding requirements and expectations</li> <li>• Make suggestions for continuous improvement</li> <li>• Inspect quality of work on an ongoing basis</li> </ul>

**EMPLOYABILITY SKILLS QUALIFICATION SUMMARY**

	<ul style="list-style-type: none"> <li>Record basic information on the quality and other indicators of work outcomes</li> </ul>
Planning and organising	<ul style="list-style-type: none"> <li>Identify work requirements and work load priorities</li> <li>Plan work activities to meet daily work requirements</li> <li>Direct items to the correct area for further processing</li> <li>Identify and use relevant personal protective equipment</li> <li>Organise work area to maintain housekeeping standards</li> <li>Select and organise relevant equipment and tools</li> <li>Identify and report issues affecting ability to meet work outcomes</li> </ul>
Self-management	<ul style="list-style-type: none"> <li>Understand own work activities</li> <li>Identify personal responsibilities</li> <li>Accept responsibility for quality of own work</li> <li>Participate in OHS practices</li> <li>Apply food safety practices</li> <li>Plan to meet required work outcomes of self and team</li> <li>Monitor own work</li> <li>Maintain own work efficiency</li> <li>Keep the work area clean and tidy at all times</li> </ul>
Learning	<ul style="list-style-type: none"> <li>Assess own competencies in meeting job requirements</li> <li>Listen to feedback and advice of supervisors</li> <li>Identify own skill requirements and seek skill development if required</li> <li>Attend training or skill development activities</li> <li>Ask questions to expand own knowledge</li> </ul>
Technology	<ul style="list-style-type: none"> <li>Use work tools, machines and equipment safely and effectively</li> <li>Perform minor maintenance on machinery in accordance with workplace practice</li> <li>Use manual handling technologies in the workplace</li> </ul>

## Packaging Rules

### Packaging Rules

This qualification requires the achievement of **thirteen (13)** units of competency in accordance with the following rules.

**Total units must include a minimum of eight (8) units coded FDF.**

### Five (5) Core units

## Eight (8) Elective units

### Elective selection must include:

- Five (5) Group A elective units

### Three (3) remaining elective units may be selected from:

- Group A elective units below, not previously selected
- Group B elective units
- A maximum of two (2) units from this Training Package, other endorsed Training Packages and accredited courses that are packaged at Certificate I level (maximum 1 unit), Certificate II level (maximum 2 units) and Certificate III level (maximum 1 unit)

NOTE: Units marked with an asterisk (\*) require completion of prerequisite unit/s which is identified under the unit.

## CORE UNITS

Complete all five (5) core units:

FDFFS2001A	Implement the food safety program and procedures #
FDFOHS2001A	Participate in OHS processes
FDFOP2063A	Apply quality systems and procedures
FDFOP2064A	Provide and apply workplace information
MSAENV272B	Participate in environmentally sustainable work practices

# In the case where this qualification is to be applied in a work environment where food is processed for non-human consumption, such as pet food and stock feed or other situations where human food safety skills are not required, then this unit may be replaced by **FDFOP2062A Apply work procedures to maintain integrity of product**

## ELECTIVE UNITS

### GROUP A

Select a minimum of five (5) Group A Sector Specialist and Cross Sector elective units

Sector Specialist units	
<b>Baking</b>	
FDFBK2001A	Operate a cooling and slicing process
FDFBK2002A	Operate a pastry forming and filling process
FDFBK2003A	Manufacture rye crisp breads
FDFBK2004A	Manufacture wafer products

FDFBK2005A	Operate a doughnut making process
FDFBK2006A	Operate a griddle production process
FDFBK2007A	Operate a pastry production process
FDFOP2024A	Operate a cooling, slicing and wrapping process
FDFOP2055A	Freeze dough
SIRRMER004A	Prepare and display bakery products* <i>SIRRFSA001A Apply retail food safety practices</i>
<b>Beverages</b>	
FDFBV2001A	Operate a deaeration, mixing and carbonation process
FDFBV2002A	Manufacture coffee (roast and ground)
FDFBV2003A	Operate an ice manufacturing process
<b>Confectionery</b>	
FDFCON2001A	Examine raw ingredients used in confectionery
FDFCON2002A	Operate a boiled confectionery process
FDFCON2003A	Operate a chocolate conching process
FDFCON2004A	Operate a chocolate depositing or moulding process
FDFCON2005A	Operate a confectionery depositing process
FDFCON2006A	Operate a granulation and compression process
FDFCON2007A	Operate a panning process
FDFCON2008A	Operate a chocolate refining process
FDFCON2009A	Operate a starch moulding process
<b>Dairy processing</b>	
FDFDP2001A	Operate a butter churning process
FDFDP2002A	Operate a butter oil process* <i>FDFOP2043A Operate an homogenising process OR FDFDP2001A Operate a butter churning process</i>
FDFDP2003A	Operate a curd production and cutting process
FDFDP2004A	Operate a cooling and hardening process
FDFDP2005A	Operate a cheese pressing and moulding process
FDFDP2006A	Operate a fermentation process
<b>Grocery products and supplies</b>	



FDFGPS2001A	Operate a bleaching process
FDFGPS2002A	Operate a complecting process
FDFGPS2003A	Operate a deodorising process
FDFGPS2004A	Operate a flake preparation process
FDFGPS2005A	Operate a fractionation process
FDFGPS2006A	Operate a hydrogenation process
FDFGPS2007A	Operate an interesterification process
FDFGPS2008A	Operate a neutralisation process
FDFGPS2009A	Operate a soap splitting process
FDFGPS2010A	Operate a winterisation process
FDFGPS2011A	Operate a creamed honey manufacture process
<b>Grain processing</b>	
FDFGR2001A	Operate a liquid, mash or block stockfeed process
FDFGR2002A	Understand mill operations and technologies
FDFGR2003A	Operate a grain conditioning process
FDFGR2004A	Operate a grain cleaning process
FDFGR2005A	Operate a purification process
FDFGR2006A	Operate a scalping and grading process
FDFGR2007A	Operate a scratch and sizing process
FDFGR2008A	Operate a break roll process
FDFGR2009A	Operate a pelleting process
FDFGR2010A	Handle grain in a storage area
AHCBAC204A	Prepare grain storages
TLIJ2004A	Implement grain monitoring measures
<b>Fruit and vegetables</b>	
FDFPV2001A	Apply hydro-cooling process to fresh produce
<b>Poultry</b>	
FDFPO2001A	Operate a dicing, stripping or mincing process
FDFPO2002A	Operate an evisceration process
FDFPO2003A	Grade carcass
FDFPO2004A	Harvest edible offal

FDFPO2005A	Operate a marinade injecting process
FDFPO2006A	Operate a washing and chilling process
FDFPO2007A	Operate the bird receival and hanging process
FDFPO2008A	Operate a stunning, killing and defeathering process
FDFPO2009A	Work in an egg grading floor
FDFPO2010A	Operate egg grading and packing floor equipment* <i>FDFPO2009A Work in an egg grading floor</i>
MTMP2006B	Apply animal welfare and handling requirements
MTMP2197C	Clean after operations – boning room

<b>Cross Sector units</b>	
FDFOP1003A	Carry out manual handling tasks
FDFOP2001A	Work effectively in the food processing industry
FDFOP2002A	Inspect and sort materials and product
FDFOP2003A	Clean equipment in place
FDFOP2004A	Clean and sanitise equipment
FDFOP2005A	Work in a socially diverse environment
FDFOP2006A	Operate a bulk dry goods transfer process
FDFOP2007A	Work in a freezer storage area
FDFOP2008A	Operate a bulk liquid transfer process
FDFOP2009A	Load and unload tankers
FDFOP2010A	Work with temperature controlled stock
FDFOP2011A	Conduct routine maintenance
FDFOP2012A	Maintain food safety when loading, unloading and transporting food
FDFOP2013A	Apply sampling procedures
FDFOP2014A	Participate in sensory analyses
FDFOP2015A	Apply principles of statistical process control* <i>FDFOP2061A Use numerical applications in the workplace</i>
FDFOP2016A	Work in a food handling area for non-food handlers
FDFOP2017A	Operate a blending, sieving and bagging process
FDFOP2018A	Operate a case packing process

<b>Cross Sector units</b>	
FDFOP2019A	Fill and close product in cans
FDFOP2020A	Operate a form, fill and seal process
FDFOP2021A	Operate a fill and seal process
FDFOP2022A	Operate a high speed wrapping process
FDFOP2023A	Operate a packaging process
FDFOP2024A	Operate a cooling, slicing and wrapping process
FDFOP2025A	Manufacture extruded and toasted products
FDFOP2026A	Operate a forming or shaping process
FDFOP2027A	Dispense non-bulk ingredients
FDFOP2028A	Operate a mixing or blending process
FDFOP2029A	Operate a baking process
FDFOP2030A	Operate a process control interface
FDFOP2031A	Operate a coating application process
FDFOP2032A	Work in a clean room environment* <i>FDFFS2001A Implement the food safety program and procedures</i> <i>FDFPH2001A Apply Good Manufacturing Practice procedures</i>
FDFOP2033A	Operate a depositing process
FDFOP2034A	Operate an evaporation process
FDFOP2035A	Operate an enrobing process
FDFOP2036A	Operate an extrusion process
FDFOP2037A	Operate a filtration process
FDFOP2038A	Operate a grinding process
FDFOP2039A	Operate a frying process
FDFOP2040A	Operate a heat treatment process
FDFOP2041A	Operate a mixing or blending and cooking process
FDFOP2042A	Operate a drying process
FDFOP2043A	Operate an homogenising process
FDFOP2044A	Operate a retort process
FDFOP2045A	Operate pumping equipment
FDFOP2046A	Operate a production process
FDFOP2047A	Operate a portion saw

<b>Cross Sector units</b>	
FDFOP2048A	Pre-process raw materials
FDFOP2049A	Operate a reduction process
FDFOP2050A	Operate a separation process
FDFOP2051A	Operate a spreads production process
FDFOP2052A	Operate a chocolate tempering process
FDFOP2053A	Operate a washing and drying process
FDFOP2054A	Operate a water purification process
FDFOP2055A	Freeze dough
FDFOP2056A	Operate a freezing process
FDFOP2057A	Operate a membrane process
FDFOP2058A	Operate a holding and storage process
FDFOP2059A	Operate a continuous freezing process
FDFOP2060A	Operate an automated cutting process
FDFOP2061A	Use numerical applications in the workplace
FDFPPL2001A	Participate in work teams and groups
MSL973001A	Perform basic tests
MTMPSR201C	Vacuum pack product
MTMPSR203A	Sharpen knives
PMBPROD211B	Operate blow moulding equipment
PMBPROD270B	Operate injection blow moulding equipment
SUGPWWT2A	Operate a waste water treatment system
TLIA2009A	Complete and check import/export documentation
TLIA2014A	Use product knowledge to complete work operations
TLIA2021A	Despatch stock
TLIA4025A	Regulate temperature controlled stock
TLID2003A	Handle dangerous goods/hazardous substances
TLID2004A	Load and unload goods/cargo
TLID2010A	Operate a forklift
TLIK2010A	Use infotechnology devices in the workplace

**GROUP B**

BSBITU201A	Produce simple word processed documents
BSBITU202A	Create and use spreadsheets
BSBWOR204A	Use business technology
HLTFA201B	Provide basic emergency life support
MSACMC210A	Manage the impact of change on own work
MSACMS200A	Apply competitive manufacturing practices
MSACMS201A	Sustain process improvements
MSACMT221A	Apply Just in Time (JIT) procedures
MSACMT230A	Apply cost factors to work practices
MSACMT231A	Interpret product costs in terms of customer requirements
MSACMT240A	Apply 5S procedures in a manufacturing environment
MSACMT250A	Monitor process capability
MSACMT251A	Apply quality standards
MSACMT260A	Use planning software systems in manufacturing
MSACMT261A	Use SCADA systems in manufacturing
MSACMT280A	Undertake root cause analysis
MSACMT281A	Contribute to the application of a proactive maintenance strategy
SIRXFIN001A	Balance point-of-sale terminal
SIRXFIN002A	Perform retail finance duties
SIRXMER001A	Merchandise products
SIRXRSK001A	Minimise theft
SIRXSLS002A	Advise on products and services
SITHFAB012B	Prepare and serve espresso coffee
SUGPOBB2A	Operate a boiler – basic