



**Australian Government**

**Department of Education, Employment and Workplace Relations**

# **AUM8123B Conduct welding inspection**

**Revision Number: 1**

## AUM8123B Conduct welding inspection

### Modification History

Not applicable.

### Unit Descriptor

<b>Unit descriptor</b>	<p>This unit describes the application of the required skills and knowledge to prepare and perform welding inspection procedures for the Truck/Bus/Trailer Manufacture and Assembly industry.</p> <p>No licensing, legislative, regulatory or certification requirements apply to this unit at the time of publication.</p>
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### Application of the Unit

<b>Application of the unit</b>	<p>The unit applies to the automotive and related component manufacturing environment and involves application of skills and knowledge to be used within the scope of the person's job and authority.</p>
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### Licensing/Regulatory Information

Not applicable.

### Pre-Requisites

<b>Prerequisite units</b>		
	Nil	Nil
	Nil	Nil

## Employability Skills Information

<b>Employability skills</b>	This unit contains Employability Skills.
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## Elements and Performance Criteria Pre-Content

Elements describe the essential outcomes of a unit of competency.	Performance criteria describe the required performance needed to demonstrate achievement of the element. Where bold italicised text is used, further information is detailed in the required skills and knowledge and/or the range statement. Assessment of performance is to be consistent with the evidence guide.
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## Elements and Performance Criteria

ELEMENT	PERFORMANCE CRITERIA
1. Plan and prepare for welding inspections	1.1. All activities are carried out according to <b><i>OHS</i></b> and <b><i>organisation requirements</i></b> 1.2. Work requirements are identified and clarified/confirmed with <b><i>appropriate personnel</i></b> 1.3. Responsibilities and duties are identified 1.4. Material and consumable composition is confirmed in accordance with job requirements 1.5. The inspection sequence is planned in accordance with organisation work practices
2. Conduct welding inspection	2.1. Welding and quality assurance procedures and requirements for <b><i>non destructive testing</i></b> and inspection are established and validated 2.2. Welding progress is monitored to ensure industry and organisation procedures are met 2.3. Deviations from procedures are identified and appropriate actions taken 2.4. Test results are analysed, documented and verified in accordance with prescribed procedures 2.5. Weld test results, test procedure analysis and recommendations for action and procedural changes are reported in accordance with organisation procedures

## Required Skills and Knowledge

### REQUIRED SKILLS AND KNOWLEDGE

This section describes the essential skills and knowledge and their level, required for this unit.

#### Required skills

- speak clearly and directly in order to inform team members of job responsibilities and duties identified in the planing process
- apply teamwork to a range of situations
- solve problems particularly in teams in order to meet performance indicators
- show initiative in adapting to changing work conditions or contexts particularly when working across a variety of work areas
- access, interpret and apply information on relevant organisation policies, procedures and instructions, particularly to ensure required actions and changes are recommended through appropriate channels
- manage time when planning, preparing and organising work priorities
- take responsibility for organising own work priorities.

#### Required knowledge

- relevant Occupational Health and Safety and Environmental regulations and organisation policies and procedures needed to carry out work in a manner which ensures the safety of people, equipment and the environment.
- technical work documentation covering procedures, specifications, schedules and work plans or equivalent
- quality system documentation covering instructions, procedures, performance indicators and review processes or equivalent
- cost minimisation/waste avoidance policies, procedures and practices
- environmental protection requirements relating to the disposal of waste material
- established communication channels and protocols
- problem identification and resolution techniques
- welding standards
- inspection techniques and procedures
- welding and material preparation techniques for the particular type of welding operation
- distortion control techniques
- weld testing techniques (non-destructive)
- mechanical properties of welded joints.

## Evidence Guide

### EVIDENCE GUIDE

The Evidence Guide provides advice on assessment and must be read in conjunction with the Performance Criteria, Required Skills and Knowledge, the Range Statement and the Assessment Guidelines for this Training Package.

#### Overview of assessment

#### Critical aspects for assessment and evidence required to demonstrate competency in this unit

Evidence of the following is essential:

- compliance with relevant legislative, regulations, standards, codes of practice and establish safe practices and organisation policies and procedures for managing personal work priorities
- maintaining a working knowledge of current work systems and practices
- working and communicating effectively and positively with others involved in the work
- applying, within authority, the requirements of the job or work role in relation to:
  - achieving production goals
  - achieving work quality goals
  - responding positively to changing work requirements
- contributing effectively to cost reduction initiatives
- effectively applying problem solving techniques
- modify activities to cater for variations in organisation context and environment
- prepare and plan for inspection and testing
- verify the calibration of test equipment
- identify deviations from work requirements
- develop and report recommendations - verbal, written, electronic
- complete work procedures - paper based / electronic
- employ organisation OHS policies and procedures.

#### Context of and specific resources for assessment

- assessment of the competency should take place in a safe working environment in a passenger motor vehicle manufacturing plant or simulated environment using tools/equipment/machinery required for the production process without undue disruption to the production process
- assessment is to occur under standard and authorised work practices, safety requirements and

<b>EVIDENCE GUIDE</b>	
	environmental constraints.
<b>Method of assessment</b>	<p>A range of assessment methods should be used to assess practical skills and knowledge. The following examples are appropriate for this unit:</p> <ul style="list-style-type: none"><li>• assessment methods must confirm consistency and accuracy of performance (over time and in a range of organisation relevant contexts) together with application of underpinning knowledge</li><li>• assessment methods must be by direct observation of tasks and include questioning on underpinning knowledge to ensure its correct interpretation and application</li><li>• assessment may be applied under project related conditions (real or simulated) and require evidence of process</li><li>• assessment must confirm a reasonable inference that competency is able not only to be satisfied under the particular circumstance, but is able to be transferred to other circumstances.</li></ul>

## Range Statement

### RANGE STATEMENT

The range statement relates to the unit of competency as a whole. It allows for different work environments and situations that may affect performance. Bold italicised wording in the Performance Criteria is detailed below. Add any essential operating conditions that may be present with training and assessment depending on the work situation, needs of the candidate, accessibility of the item, and local industry and regional contexts.

<b><i>OHS requirements</i></b> may include:	Legislation and regulations, organisational safety policies and procedures and may include: the use of personal protective equipment and clothing, rescue services, fire fighting organisation and equipment, first aid equipment, hazard and risk control and elimination, systems covering the use of hazardous materials and substances and manual handling procedures including lifting and carrying.
<b><i>Organisation requirements</i></b> may include:	<ul style="list-style-type: none"> <li>• access and equity principles and practices</li> <li>• environmental management (waste disposal, recycling and re-use guidelines)</li> <li>• emergency and evacuation procedures</li> <li>• equipment use procedures</li> <li>• ethical standards</li> <li>• legal obligations</li> <li>• maintenance and storage procedures</li> <li>• organisational and site guidelines</li> <li>• policies and procedures relating to own role and responsibility</li> <li>• procedural manuals</li> <li>• quality assurance guidelines</li> <li>• quality and continuous improvement processes and standards</li> <li>• recording and reporting guidelines.</li> </ul>
<b><i>Appropriate personnel</i></b> may include:	<ul style="list-style-type: none"> <li>• clients and managers</li> <li>• supervisors</li> <li>• suppliers</li> <li>• team leaders</li> <li>• team members.</li> </ul>
<b><i>Non destructive testing</i></b> may include:	<ul style="list-style-type: none"> <li>• dye penetrant</li> <li>• magnetic particle</li> <li>• thickness testing</li> </ul>



**RANGE STATEMENT**

	<ul style="list-style-type: none"> <li>• radiographic</li> <li>• visual</li> <li>• ultrasonic</li> <li>• pressure tests cost benchmarks.</li> </ul>
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**Unit Sector(s)**

<b>Unit sector</b>	Automotive Manufacturing
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**Competency field**

<b>Competency field</b>	Truck/Bus/Trailer Manufacture and Assembly
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**Co-requisite units**

<b>Co-requisite units</b>		
	Nil	Nil
	Nil	Nil