

Australian Government

# **AUMFBM001 Prepare and process automotive materials and components**

Release: 1

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#### **Modification History**

Release	Comment	
Release 1	Unit updated to reflect the new standards for Training Packages Replaces AUMFBM2001 Prepare and process materials and components	

# Application

This unit describes the performance outcomes required to prepare and process automotive materials and components for production.

It applies to those in an automotive manufacturing environment and involves the application of skills and knowledge at a production worker level.

No licensing, legislative or certification requirements apply to this unit at the time of publication.

# **Competency Field**

Manufacturing - Passenger Vehicle

#### **Unit Sector**

Support and Logistics - Manufacture

#### **Elements and Performance Criteria**

Elements	Performance Criteria	
Elements describe the essential outcomes	Performance criteria describe the performance needed to demonstrate achievement of the element. Where bold italicised text is used, further information is detailed in the range of conditions section	
1. Plan for work	<ul><li>1.1 Work instructions and job requirements are identified and confirmed</li><li>1.2 Materials and components are identified and selected</li></ul>	
2. Prepare and inspect materials and components	<ul> <li>2.1 Materials and components are <i>visually inspected</i> to ensure specifications and quality standards are met</li> <li>2.2 Defective materials and components are identified, tagged</li> </ul>	

Elements	Performance Criteria		
	and isolated according to workplace procedures 2.3 Materials are prepared, loaded, lined up and secured according to work instructions and <i>workplace procedures</i>		
3. Process materials and components	<ul> <li>3.1 Materials and components are processed according to workplace instructions, procedures and work health and safety (WHS) requirements using recommended production sequences and tools and equipment</li> </ul>		
	3.2 Quality control methods and measures are identified and applied		
	3.3 Materials and components are finished to workplace quality standards and specifications		
	3.4 Work sheets and production documents are completed according to workplace procedures		

### **Foundation Skills**

This section describes those language, literacy, numeracy and employment skills that are essential to performance.

Skills	Description	
Reading skills to:	<ul> <li>interpret workplace instructions, WHS requirements and workplace procedures.</li> </ul>	
Writing skills to:	<ul><li>complete production schedules and quality control forms</li><li>complete work sheets and workplace documents.</li></ul>	
Oral communication skills to:	<ul><li>refer production problems to team leader or supervisor</li><li>speak clearly and directly in team meetings.</li></ul>	
Numeracy skills to:	<ul> <li>match part numbers to work instructions and bill of materials</li> <li>identify lengths, weights and specification measurements</li> <li>measure materials and components to determine compliance with job specification.</li> </ul>	
Digital literacy skills to:	use workplace computer production systems.	
Initiative skills to:	adapt to changing work conditions.	

## **Range of Conditions**

This section specifies work environments and conditions that may affect performance. Essential operating conditions that may be present (depending on the work situation, needs of the candidate, accessibility of the item, and local industry and regional contexts) are included. Bold italicised wording, if used in the performance criteria, is detailed below.

Work instructions must	•	operator instruction sheets (OIS) or workplace equivalent
include:	•	preventative maintenance checklists
	•	process control plans (PCPs) or workplace equivalent
	•	standard operating procedures (SOPs) or workplace equivalent
	•	workplace procedures.
Visually inspected must	•	identifying manufacturing and production defects
include:	•	matching part numbers, bin and batch numbers
	•	specifications, shape and tolerances.
<i>Workplace procedures</i> must include:	•	production sequence
	•	quality control methods and measures
	•	WHS requirements
	•	workplace quality standards.

# Unit Mapping Information

No equivalent unit.

#### Links

Companion Volume implementation guides are found in VETNet https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=bd587669-08b3-4cd5-85f0-f9fa0c6304c1